## **U.S. Department of Commerce**

National Institute of Standards and Technology Gaithersburg, MD 20899

Certificate Number: 88-008A4

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# National Type Evaluation Program

# Certificate of Conformance

for Weighing and Measuring Devices

For:

Load Cell Shear Beam Model: 743

n<sub>max</sub>, Class III, Multiple Cells: 5000 n<sub>max</sub>, Class III L, Multiple Cells: 10 000 Capacity: 1000 lb to 75 000 lb

Accuracy Class: III/III L

Submitted by:

Mettler-Toledo, Inc. P.O. Box 1705 Columbus, OH 43216

Tel: (614) 438-4393 Fax: (614) 438-4355 Contact: Darrell Flocken

## **Standard Features and Options**

See Page 2 for specific load cell parameters.

Wire Design: 4 wire Material: Stainless steel

Excitation Voltage: 5 to 15 volts (AC/DC)

Nominal Output: 2 mV/V

Temperature Range: -10 °C to 40 °C (14 °F to 104 °F)

This device was evaluated under the National Type Evaluation Program (NTEP) and was found to comply with the applicable technical requirements of Handbook 44, "Specifications, Tolerances, and Other Technical Requirements for Weighing and Measuring Devices." Evaluation results and device characteristics necessary for inspection and use in commerce are on the following pages.

Effective Date: March 3, 1998

Chief, Office of Weights and Measures

Issue Date: June 23, 1998

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#### Mettler-Toledo, Inc. Shear Beam Load Cell Model: 743

Application: The load cells may be used in Class III and III L scales for multiple cell applications consistent with the model designations, number of scale divisions, and parameters specified in this certificate. Load cells of a given accuracy class may be used in applications with lower accuracy class requirements provided the number of scale divisions, the  $v_{min}$  values, and temperature range are suitable for the application. The manufacturer may market the load cell with fewer divisions  $(n_{max})$  and with larger  $v_{min}$  values than those listed on the certificate. However, the load cells must be marked with the appropriate  $n_{max}$  and  $v_{min}$  for which the load cell may be used.

**Load Cell Parameters** 

Capacity (lb)	Accuracy Class	n <sub>max</sub>	v <sub>min</sub> (lb)	Minimum Dead Load (lb)
1000*	III	5000	0.2	10
3000	Ш	5000	0.6	30
5000	III	5000	1.0	50
10 000*	ш	5000	2.0	100
20 000* **	Ш	5000	2.8	200
30 000*	III	5000	4.2	200
45 000*	Ш	5000	6.4	200
35 000	III L	10 000	3.5	200
45 000*	III L	10 000	4.5	200
75 000	III L	10 000	5.25	0_

<sup>\*</sup> Hermetic sealing option

Identification: A pressure sensitive identification badge containing the manufacturer, model designation, and serial number is located on the load cell. All other required information must be on an accompanying document including the serial number of the load cell.

Test Conditions: This Certificate supersedes Certificate of Conformance Number 88-008A3 and is issued to change the 20 000-lb and 45 000-lb capacities to hermetically sealed and to add a 30 000-lb capacity hermetically sealed load cell.

Two 20 000-lb capacity hermetically sealed load cells were tested at NIST using dead weights as the reference standard. The data were analyzed for multiple load cell applications. The cells were tested over a temperature range of -10 °C to 40 °C. Three tests were run on each cell at each temperature. The temperature effect on zero was measured and a time dependence (creep) test was performed. The barometric pressure test was waived due to the insensitivity of the load cell design to changes in barometric pressure.

The test conditions from previous certificates are listed below for reference.

<sup>\*\*</sup> Load cell tested

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#### Mettler-Toledo, Inc. Shear Beam Load Cell Model: 743

<u>Certificate of Conformance Number 88-008A3</u>: This Certificate superseded Certificate of Conformance Number 88-008A2 and was issued to add the Model 743, Class III L, 75 000-lb load cell with a 350-ohm gage and to revise the  $v_{min}$  ratings.

Two 50 000-lb capacity load cells was were tested at NIST using dead weights. The data were analyzed for multiple load cell applications. The cells were tested over a temperature range of -10 °C to 40 °C. Three tests were run on the each cell at each temperature. The temperature effect on zero was measured and a time dependence (creep) test was performed. The barometric pressure test was waived due to the insensitivity of the load cell design to changes in barometric pressure.

Certificate of Conformance Number 88-008A2: This Certificate superseded Certificate of Conformance Number 88-008A1 and was issued to include the Model 743, Class III L, 45 000-lb load cell with a 350-ohm gage and Model 743, Class III L, 35 000-lb load cell. The original Model 743, 45 000-lb load cell, has a 2000-ohm gage. This difference does not appear to significantly affect the metrological characteristics of the load cell; however, the two load cells are not interchangeable because they are electrically different.

In addition to the testing conducted for Certificate of Conformance Number 88-008, two 45 000-lb load cells with 350-ohm gages were tested using dead weights, a force machine with a load cell as the reference standard. The data were analyzed for multiple load cell applications. The cells were tested over a temperature range of -10 °C to 40 °C. Three tests were run on each cell at each temperature. The temperature effect on zero was measured and a time dependence (creep) test was performed. The barometric pressure test was waived due to the insensitivity of the load cell design to changes in barometric pressure.

Certificate of Conformance Number 88-008A1: This Certificate superseded Certificate of Conformance Number 88-008 (dated October 2, 1989) and was issued to reflect new values for  $v_{min}$  for Class III load cells evaluated for multiple load cell applications. The new values for  $v_{min}$  reflect a change made in the NTEP application of the tolerances for these load cells.

Certificate of Conformance Number 88-008: This Certificate superseded Certificates of Conformance Numbers 88-008P and 88-008P Amended and was issued to upgrade the status of the certificate from provisional to full.

Two 1000-lb, two 10 000-lb, and two 20 000-lb capacity load cells were tested using dead weights, a force machine with a load cell as the reference standard. The data were analyzed for multiple load cell applications. The cells were tested over a temperature range of -10 °C to 40 °C. Three tests were run on each cell at each temperature. The temperature effect on zero was measured and a time dependence (creep) test was performed. The barometric pressure test was waived due to the insensitivity of the load cell design to changes in barometric pressure. The manufacturer's laboratory was used to collect the test data.

Representatives from the National Institute of Standards and Technology evaluated the manufacturer's test facility, witnessed repeat tests on the load cells, and analyzed the data.

The results indicate that the load cells comply with the applicable requirements of NIST Handbook 44.

Type Evaluation Criteria Used: NIST Handbook 44, 1998 Edition

Tested By: NIST Force Group, NIST Office of Weights and Measures

Information Reviewed By: R. Whipple (NIST) & Constantine Cotsoradis (NIST) 88-008A3; R. Suiter (NIST) 88-008A4