

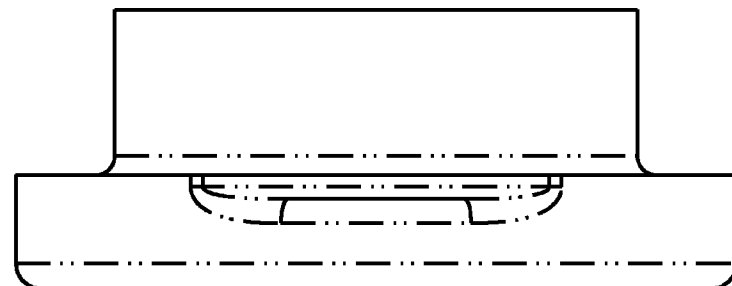
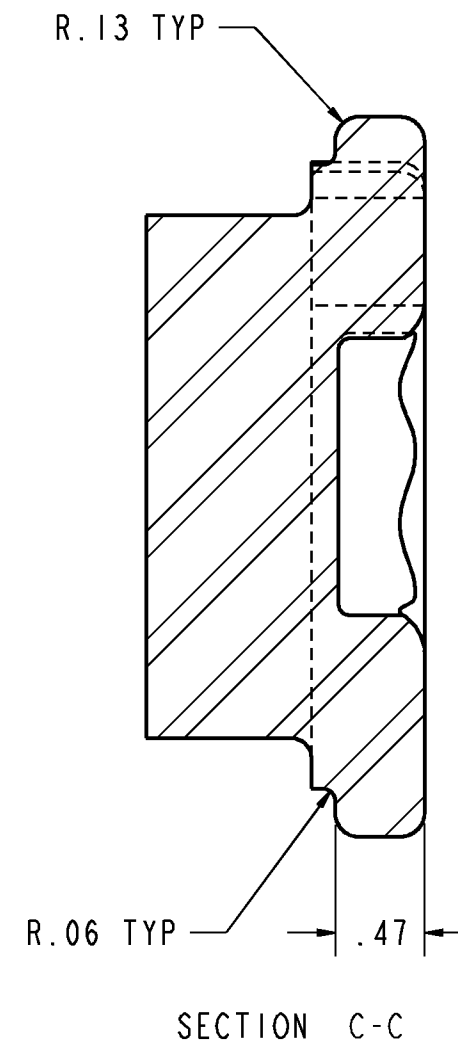
MATERIAL: 17-4 STAINLESS STEEL
 CONDITION A (PRE-MACHINING)
 CONDITION H 900 (POST-MACHINING)
 HARDNESS RANGE: Rc 42-45

SUFFIX: -F SUFFIX INDICATES "AS-FORGED"
 PART, PRIOR TO MACHINING

FINISH: BLAST WITH "TYPE H" GLASS BEAD TO
 REMOVE ALL SCALE AND SURFACE
 DISCOLORATION TO PRODUCE A
 UNIFORM APPEARANCE

WEIGHT: 3.02 LB

| REV | CHANGE | BY | DATE | SCALE | 1 | METTLER TOLEDO |
|-----|--|----|----------|-------|------------|---|
| A | ADDED FINISH SPECIFICATION | MT | 05/29/03 | DATE | 05/24/02 | |
| B | ADDED PLY SURFACES; ADDED SECOND SHEET | MT | 01/31/05 | DRN | MT APPD MT | TITLE 45T LOWER RECEIVER, FORGED & MACHINED SHEET 1 OF 2 |
| C | MOVED PLY SURFACES | MT | 02/02/05 | | | |
| | | | | | | UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES, AND DIMENSIONAL TOLERANCES ARE: FRACTIONAL DECIMAL ANGULAR $\pm 1/16$.X $\pm .1$ X $\pm 1^\circ$.XX $\pm .02$.X $\pm .5^\circ$.XXX $\pm .005$ |
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| | | | | | | THIS PRINT IS FURNISHED WITH THE UNDERSTANDING THAT THE ESSENCE THEREOF WILL NOT BE REPRODUCED IN WHOLE OR IN PART WITHOUT WRITTEN AUTHORIZATION OF METTLER- TOLEDO, INC. ALL DESIGNS ARE THE PROPERTY OF METTLER- TOLEDO, INC. AND WILL BE PROTECTED BY PATENTS. |
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|-----|--|----|----------|---|---------|---|---|
| REV | CHANGE | BY | DATE | SCALE I | | METTLER TOLEDO | |
| A | ADDED FINISH SPECIFICATION | MT | 05/29/03 | DATE 05/24/02 | | | |
| B | ADDED PRY SURFACES; ADDED SECOND SHEET | MT | 01/31/05 | DRN MT | APPD MT | | |
| C | MOVED PRY SURFACES | MT | 02/02/05 | TITLE 45T LOWER RECEIVER, FORGED & MACHINED SHEET 2 OF 2 | | | |
| | | | | UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES, AND DIMENSIONAL TOLERANCES ARE: FRACTIONAL DECIMAL ANGULAR ±1/16 .X ±.1 X ± 1° .XX ±.02 .X ±.5° .XXX ±.005 | | THIS PRINT IS FURNISHED WITH THE UNDERSTANDING THAT THE ESSENCE THEREOF WILL NOT BE REPRODUCED IN WHOLE OR IN PART WITHOUT WRITTEN AUTHORIZATION OF METTLER- TOLEDO, INC. ALL DESIGNS ARE THE PROPERTY OF METTLER- TOLEDO, INC. AND WILL BE PROTECTED BY PATENTS. | |
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