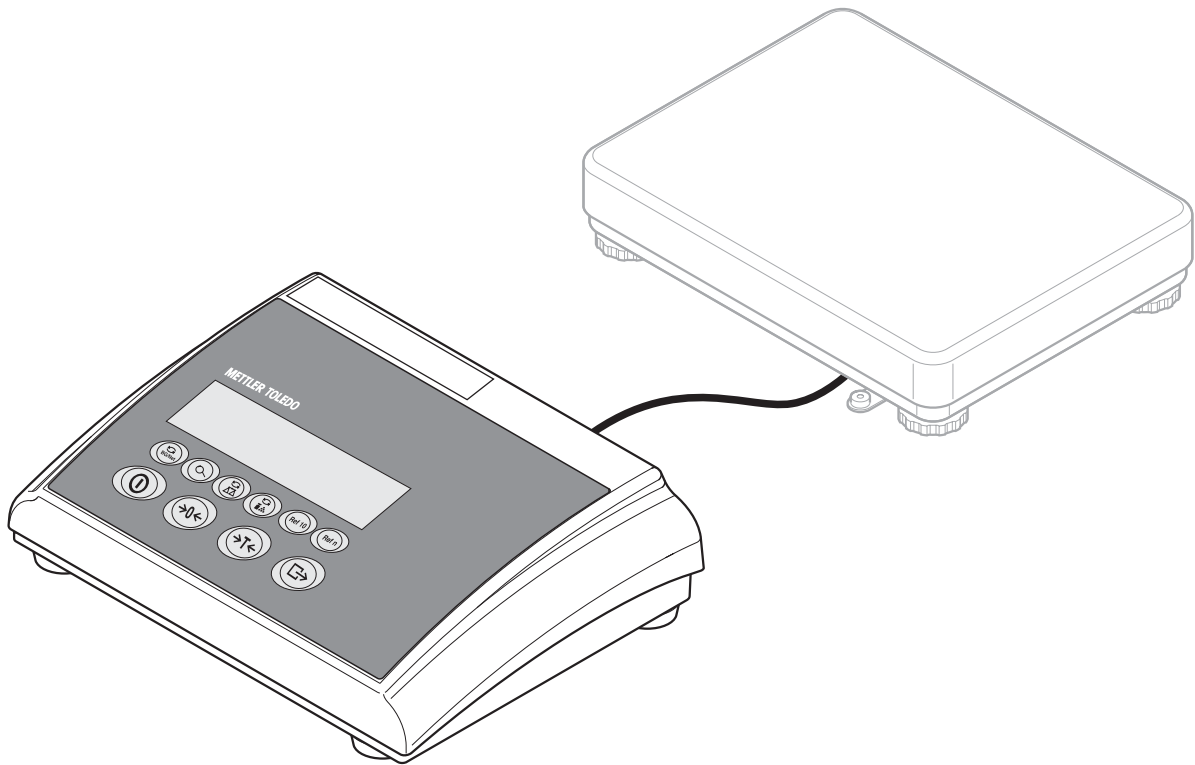


METTLER TOLEDO
Weighing terminal IND435





Congratulations on choosing the quality and precision of METTLER TOLEDO. Proper use according to this Operating Manual and regular calibration and maintenance by our factory-trained service team ensures dependable and accurate operation, protecting your investment. Contact us about a ServiceXXL agreement tailored to your needs and budget.

We invite you to register your product at www.mt.com/productregistration so we can contact you about enhancements, updates and important notifications concerning your product.

Table of contents

	Page
1	Introduction5
1.1	Safety instructions5
1.2	Description6
1.3	Putting into operation10
1.4	Disposal11
2	Operation12
2.1	Switching on and off12
2.2	Zeroing / Zero point correction12
2.3	Simple weighing12
2.4	Weighing with tare13
2.5	Calling up the gross weight and tare value14
2.6	Displaying weight values with a higher resolution14
2.7	Displaying the capacity available14
2.8	Dynamic weighing14
2.9	Printing results15
2.10	Switching scales15
2.11	Cleaning16
3	Counting17
3.1	Counting parts into a container17
3.2	Counting parts out of a container18
3.3	Counting with variable reference quantity18
3.4	Counting with minimum accuracy18
3.5	Reference optimization19
3.6	Counting with automatic reference determination19
3.7	Counting with two scales20
4	Settings in the menu22
4.1	Operating the menu22
4.2	Overview24
4.3	Scale settings (SCALE)27
4.4	Application settings (APPLICATION)29
4.5	Terminal settings (TERMINAL)30
4.6	Configuring interfaces (COMMUNICATION)31
4.7	Diagnosis and printing out of the menu settings (DIAGNOS)35
5	Interface description36
5.1	SICS interface commands36
5.2	TOLEDO Continuous mode38
6	Event and error messages40

7	Technical data and accessories	42
7.1	Technical data	42
7.2	Accessories	45
8	Appendix	46
8.1	Safety checks	46
8.2	Table of Geo Values	46
9	Index	49

1 Introduction

1.1 Safety instructions

**CAUTION!**

Do not use IND435 in hazardous areas!
Our product range includes special devices for hazardous areas.

**CAUTION!**

Terminals with protection level IP65 are dust-tight and hose-proof to EN 60529. They are suitable for use in dusty environment and brief contact with liquids. Ensure that the terminal is dried off again after coming into contact with liquid.

Even with degree of protection IP65 the terminal should not be used in environments in which there is a risk of corrosion.

- ▲ Do not flood the terminal or submerge it in liquid.

**DANGER!**

Electric shock hazard!

- ▲ Always pull out the mains plug before any work on the device.

**DANGER!**

Electric shock hazard if the mains cable is damaged!

- ▲ Check the mains cable for damage regularly and replace it immediately if it is damaged.
- ▲ On the rear side of the device, maintain a clearance of at least 3 cm in order to prevent the mains cable bending too much.

**CAUTION!**

On no account open the device!

The warranty is void if this stipulation is ignored. The device may only be opened by authorized persons.

- ▲ Call METTLER TOLEDO Service.

Note Use with foodstuffs

Parts coming into contact with foodstuffs have smooth surfaces and are easy to clean. The materials used do not splinter and are free of harmful substances.

With foodstuffs, it is recommended to use the supplied protective cover.

→ Clean the protective cover regularly and carefully.

→ Replace damaged or very dirty protective cover immediately.

1.2 Description

METTLER TOLEDO weighing platforms can be connected to the terminal IND435 without any problems.

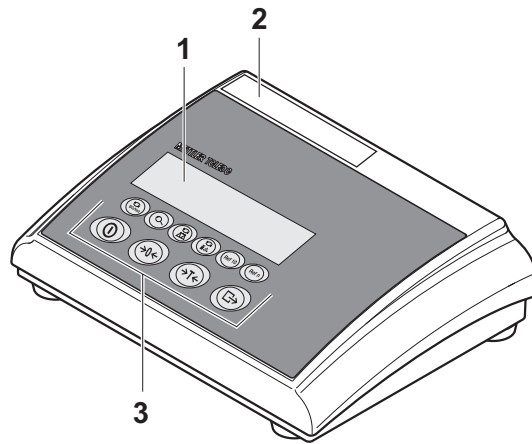
The power supply is carried out via a built-in power supply device or an external battery.

One of the following options can also be ordered:

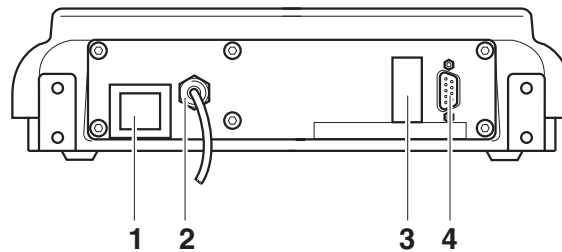
- Additional interface RS232 or RS485
- Ethernet interface
- USB interface
- Digital I/O
- OptionBox for
 - AccuPac
 - Analog second scale interface

1.2.1 Overview

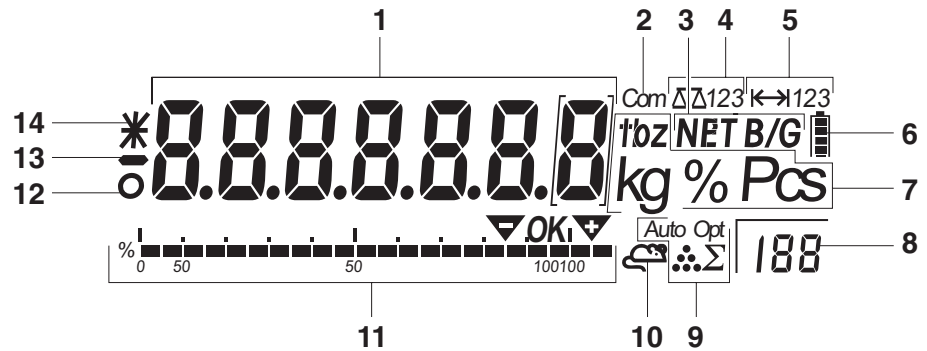
- 1 Display
- 2 Specifications, rating plate
- 3 Keys



- 1 Power supply connection
- 2 Weighing platform connection
- 3 Optional interface
- 4 (Standard) RS interface







1.2.2 Display









- 1** 7-segment display, 7 digits, with decimal point
- 2** Active interface
- 3** Symbol for displaying gross and net values
- 4** Active scale
- 5** Weighing range display
- 6** Battery charge level; only present on scales with a battery
- 7** Weight units
- 8** Selected reference quantity
- 9** Symbols for optimizing the average piece weight
- 10** Symbol for dynamic weighing
- 11** Graphic display of the weighing range
- 12** Stability monitor (goes out when a stable weight value is reached)
- 13** Sign
- 14** Identification for changed or calculated weight values, e.g. higher resolution, minimum weight not reached

1.2.3 Keypad

Main functions

Key	Function in operating mode	Function in the menu
	Switching device on / off, abort	To the last menu item –End–
	Setting scale to zero	Scrolling back
	Taring scale	Scrolling forward
	Transfer key Long key press: Calling up menu	Activating menu item Accepting selected setting

Additional functions

Key	Function
	Switching between gross and net weight; displaying tare specification
	Calling up additional information, e.g. average piece weight, higher resolution ...
	Switching the scale
	Switching between weight value and number of pieces
	Determining average piece weight from 10 pieces
	Determining average piece weight from any number of pieces

1.3 Putting into operation

For startup, connect the terminal to an analog METTLER TOLEDO weighing platform (see installation instructions METTLER TOLEDO Terminals IND4.. or call METTLER TOLEDO Service).

1.3.1 Connecting the power supply



CAUTION!

Before connecting the scale to the mains, check whether the voltage value printed on the rating plate corresponds with the local mains voltage.

▲ Never connect the device if the voltage value printed on the rating plate is different to the local mains voltage.

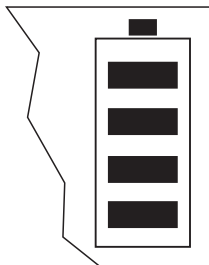
→ Plug the mains plug into the socket.

After connection, the device performs a self-test. When the zero display appears, the device is ready to weigh.

→ Calibrate the device in order to obtain the greatest possible precision, see Section 4.3.2.

Note Partially certified scales (scales with first-level certification) must be certified by an authorized body or by the METTLER TOLEDO Service.

→ Call METTLER TOLEDO Service.



Terminals with AccuPac can work independently from the mains for approximately 30 hours in normal operation. A prerequisite for this is that the background lighting is switched off and that no peripheral devices are connected.

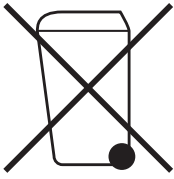
The battery symbol indicates the present charging level of the battery. 1 segment corresponds to approx. 25 % capacity. When the symbol flashes the battery must be charged (min. 4 hours). The charging period is extended if work is continued during charging. The battery is protected against overcharging.

The charging time of the storage battery amounts to approx. 6 hours. If the device continues to be operated during the charging process, the charging time is extended. The storage battery has a service life of approx. 1,000 charging/discharging cycles.

Note The storage battery is also suitable for permanent mains operation.

→ In order to obtain the full nominal capacity we recommend that you discharge the storage battery at regular intervals (approx. every 4 weeks) through normal operation.

1.4 Disposal



In conformance with the European Directive 2002/96 EC on Waste Electrical and Electronic Equipment (WEEE) this device may not be disposed of with domestic waste. This also applies to countries outside the EU, per their specific requirements.

→ Please dispose of this product in accordance with local regulations at the collecting point specified for electrical and electronic equipment.

If you have any questions, please contact the responsible authority or the distributor from which you purchased this device.

Should this device be passed on to other parties (for private or professional use), the content of this regulation must also be related.

Thank you for your contribution to environmental protection.

If the device is equipped with a storage battery:

The nickel metal hydride (NiMH) storage battery does not contain any heavy metals. However, it may not be disposed of with the normal refuse.

→ Observe the local regulations on the disposal of materials that are hazardous to the environment.

2 Operation

2.1 Switching on and off

Switching on → Press .


The scale conducts a display test. When the weight display appears, the scale is ready to weigh.

Switching off → Press .

Before the display goes out, -OFF- appears briefly.

2.2 Zeroing / Zero point correction

Zeroing corrects the influence of slight changes on the load plate.


- Manual**
1. Unload scale.
 2. Press .

The zero display appears.

Automatic In the case of scales that cannot be certified, the automatic zero point correction can be deactivated in the menu or the amount can be changed.


As standard, the zero point of the scale is automatically corrected when the scale is unloaded.

2.3 Simple weighing

1. Place weighing sample on scale.
2. Wait until the stability monitor  goes out.
3. Read weighing result.

2.4 Weighing with tare


2.4.1 Taring

→ Place the empty container on the scale and press .

The zero display and the symbol **NET** appear.

The tare weight remains saved until it is cleared.

2.4.2 Clearing the tare

→ Unload scale and press .

The symbol **NET** goes out, the zero display appears.

If `A.CL-tr` is activated in the menu, the tare weight is automatically cleared as soon as the scale is unloaded.

2.4.3 Automatic taring

Prerequisite

`A-tArE` is activated in the menu under `SCALE` → `tArE`, the symbol **T** flashes in the display.

The packaging material must be heavier than 9 display steps of the scale.

→ Place the container or packaging material on the scale.


The packaging weight is automatically saved as the tare weight, the zero display and the symbol **NET** appear.

2.4.4 Chain tare

Prerequisite


The tare function `CHAI.n.tr` is activated in the menu.

With this function it is possible to tare several times if, for example, cardboard is placed between individual layers in a container.

1. Place the first container or packaging material on the scale and press .

The packaging weight is automatically saved as the tare weight, the zero display and the symbol **NET** appear.

2. Weigh the weighing sample and read/print out the result.


3. Place the second container or packaging material on the scale and press  again.

The total weight on the scale is saved as the new tare weight. The zero display appears.


4. Weigh the weighing sample in the second container and read/print the result.

5. Repeat the last two steps for other containers.

2.5 Calling up the gross weight and tare value

1. Press .

The gross weight is displayed for 2 seconds.

2. Press  again while the gross weight is displayed.

The tare value is displayed. After a few seconds, the scale changes back to the net weight display.

2.6 Displaying weight values with a higher resolution

- Press .


The current weight value is displayed for 2 seconds in a higher resolution. The scale then changes back to the normal resolution.

2.7 Displaying the capacity available



The scale has a graphic display of the scale capacity available. The bar indicates how many per cent of the scale capacity is already occupied and what capacity is still available. In the example, approx. 65 % of the scale capacity is occupied.

2.8 Dynamic weighing

With the dynamic weighing function, it is possible to weigh restless weighing samples such as live animals. If this function is activated, the symbol  appears in the display.

With dynamic weighing, the scale calculates the mean value from 56 weighing operations within 4 seconds.

With manual start Prerequisite

AVERAGE → MANUAL is selected in the menu.

The weighing sample must be heavier than 5 scale divisions.

1. Place the weighing sample on the scale and wait until it has stabilized.

2. Press  to start dynamic weighing.

During dynamic weighing, horizontal segments appear in the display, and the dynamic result is then displayed with the symbol *.

3. Unload the scale to be able to start a new dynamic weighing operation.

With automatic start Prerequisite

AVERAGE → AUTO is selected in the menu.

The weighing sample must be heavier than 5 scale divisions.

1. Place the weighing sample on the scale.

The scale starts the dynamic weighing automatically.

During dynamic weighing, horizontal segments appear in the display, and the dynamic result is then displayed with the symbol *.

2. Unload the scale to be able to perform a new dynamic weighing operation.

2.9 Printing results

If a printer or computer is connected to the scale, the weighing results can be printed out or sent to a computer.


→ Press .

The display contents are printed out and transferred to the computer.

2.10 Switching scales

If a second scale or a weighing platform is connected, e. g. via the optional analog second scale interface, the currently active scale is shown in the display.


The second scale can be operated in exactly the same way as the first scale.

→ Press .

The display changes from one scale to the other.

Changing the operating mode of the second scale

The second scale can be operated as bulk scale (bulk), reference scale (ref) or auxiliary scale (auxiliary), see Section 4.6. In the factory setting the second scale operates as bulk scale.

→ To change the operating mode, keep the  key pressed until the new operating mode appears briefly in the display.

The second scale will now operate in the other operating mode. The setting in the menu has been changed automatically.

2.11 Cleaning



CAUTION!

Electric shock hazard!

- ▲ Before cleaning with a damp cloth, pull out the mains plug to disconnect the unit from the power supply.


Other cleaning information:


- Use damp cloths.
- Do not use any acids, alkalis or strong solvents.
- Do not clean using a high-pressure cleaning unit or under running water.
- Follow all the relevant instructions regarding cleaning intervals and permissible cleaning agents.

3 Counting



The terminal IND435 has additional functions for piece counting. The relevant settings in the menu are described in Section 4.4.1.

3.1 Counting parts into a container



1. Place the empty container on the scale and press .

The container is tared and the zero display appears.
2. Place **10** reference parts on the scale and press .

-or-

→ Place the number of pieces displayed above the key  on the scale and press .

The scale determines the average piece weight and then shows the number of pieces.
3. Add more parts to the container until the required number of pieces is reached.

- Note**
- The average piece weight remains saved in the factory setting until a new average piece weight is determined.
 - With  it is possible to switch between the number of pieces and the weighing units preset.
 - When the number of pieces is displayed, it is possible to display with  the average piece weight, i. e. the weight of a single reference part, for 2 seconds.
 - If **A.CL-APW ON** is set in the menu, the average piece weight is automatically cleared after each counting operation. The average piece weight must be determined again for the next counting operation.
 - If **ACCURCY ON** is set in the menu, the accuracy achieved is briefly shown after the number of pieces is determined.

3.2 Counting parts out of a container

1. Place the full container on the scale and press $\rightarrow T \leftarrow$.

The container is tared and the zero display appears.

2. Remove **10** reference parts and press $\text{Ref } 10$.

-or-

- Remove the number of pieces displayed above the key $\text{Ref } n$ and press $\text{Ref } n$.

The scale determines the average piece weight and then shows the number of pieces removed, together with a minus sign.

3. Remove more parts from the container until the required number of pieces is reached.

3.3 Counting with variable reference quantity

If VAR-SPL ON is set in the menu, it is possible to select from 5 preset reference quantities via $\text{Ref } n$.

- Press $\text{Ref } n$ as often as necessary until the display above the key has changed to the desired reference quantity.

The rest of the counting process is as described earlier.

3.4 Counting with minimum accuracy

The item Min.rEFW in the menu allows to preset a minimum accuracy of 97.5 %, 99.0 % or 99.5 %. On the basis of this, the scale calculates the minimum reference weight necessary to reach the defined accuracy.

1. Place the reference parts on the scale and press $\text{Ref } 10$ or $\text{Ref } n$.
2. If the average piece weight is not sufficient to ensure the desired accuracy, $\text{Add } \times \text{PCS}$ appears.
3. Add the displayed number of pieces.

The scale then automatically determines the average piece weight with the larger reference quantity.



The rest of the counting process is as described earlier.

3.5 Reference optimization

The greater the reference quantity, the more accurately the scale determines the number of pieces.

3.5.1 Automatic reference optimization

REF.OPT -> AUTO must be set in the menu for this. The symbol **Auto Opt** appears in the display.

1. Place the reference parts on the scale and press  or .
2. Place additional reference parts, max. the same number as for the first reference determination, on the scale.

The scale automatically optimizes the average piece weight with the larger number of reference parts.


The rest of the counting process is as described earlier.

Note Reference optimization can be carried out several times. If the parts differ too strongly, no automatic reference optimization is carried out.

3.6 Counting with automatic reference determination

Prerequisite

A-SMPL ON is set in the menu.

→ Place the number of pieces displayed above the key  into the container.

The scale automatically determines the average piece weight and then shows the quantity.

The rest of the counting process is as described earlier.

3.7 Counting with two scales


For piece counting, it is possible to connect a second scale or weighing platform, e.g. a floor scale for counting a large number of pieces via the optional analog second scale interface.

The necessary settings for the application and interface parameters are described in the Sections 4.4.1, 4.6.1 and 4.6.5.

3.7.1 Counting with a reference scale

Prerequisite

The connected second scale is configured as reference scale.

1. Place the reference parts on the reference scale and press  or .

The scale determines the average piece weight and changes to the display in pieces (PCS).

2. Place the parts to be counted on the first scale.



The total quantity is displayed.

- Note**
- If `tOTAL-Ct -> bULK` is set in the menu, only the number of pieces on the bulk scale is displayed.
 - If `tOTAL-Ct -> bOTH` is set in the menu, the reference quantity is added to the bulk quantity.

3.7.2 Counting with a bulk scale

Prerequisite

The connected second scale is configured as bulk scale.

1. Place the reference parts on the first scale and press  or .

The scale determines the average piece weight and changes to the display in pieces (PCS).

2. Place the parts to be counted on the bulk scale.


The total quantity is displayed.



- Note**
- If `tOTAL-Ct -> bULK` is set in the menu, only the number of pieces on the bulk scale is displayed on the bulk scale.
 - If `tOTAL-Ct -> bOTH` is set in the menu, the reference quantity is added to the bulk quantity.

3.7.3 Counting with an auxiliary scale

Note This configuration allows counting of diverse parts, for example very small parts on one scale and large parts on the other scale.

Prerequisite

The connected second scale is configured as an auxiliary scale. The scale doesn't change automatically but only after pressing the  key.

1. Activate the appropriate scale.
2. Place the reference parts on this scale and press  or .

The scale determines the average piece weight and changes to the display in pieces (PCS).

3. Place the parts to be counted on the same scale.

The number of pieces is displayed.

4 Settings in the menu

Settings can be changed and functions can be activated in the menu. This enables adaptation to individual weighing requirements.



The menu consists of 6 main blocks containing various submenus on several levels.

4.1 Operating the menu

4.1.1 Calling up the menu and entering the password



The menu differentiates between 2 operating levels: Operator and Supervisor. The Supervisor level can be protected by a password. When the device is delivered, both levels are accessible without a password.

Operator menu

1. Press  and keep it pressed until `COdE` appears.
2. Press  again.


The menu item `tErMINL` appears. Only the submenu `dEVICE` is accessible.

Supervisor menu

1. Press  and keep it pressed until `COdE` appears.
2. Enter the password and confirm with .



The first menu item `SCALE` appears.

Note

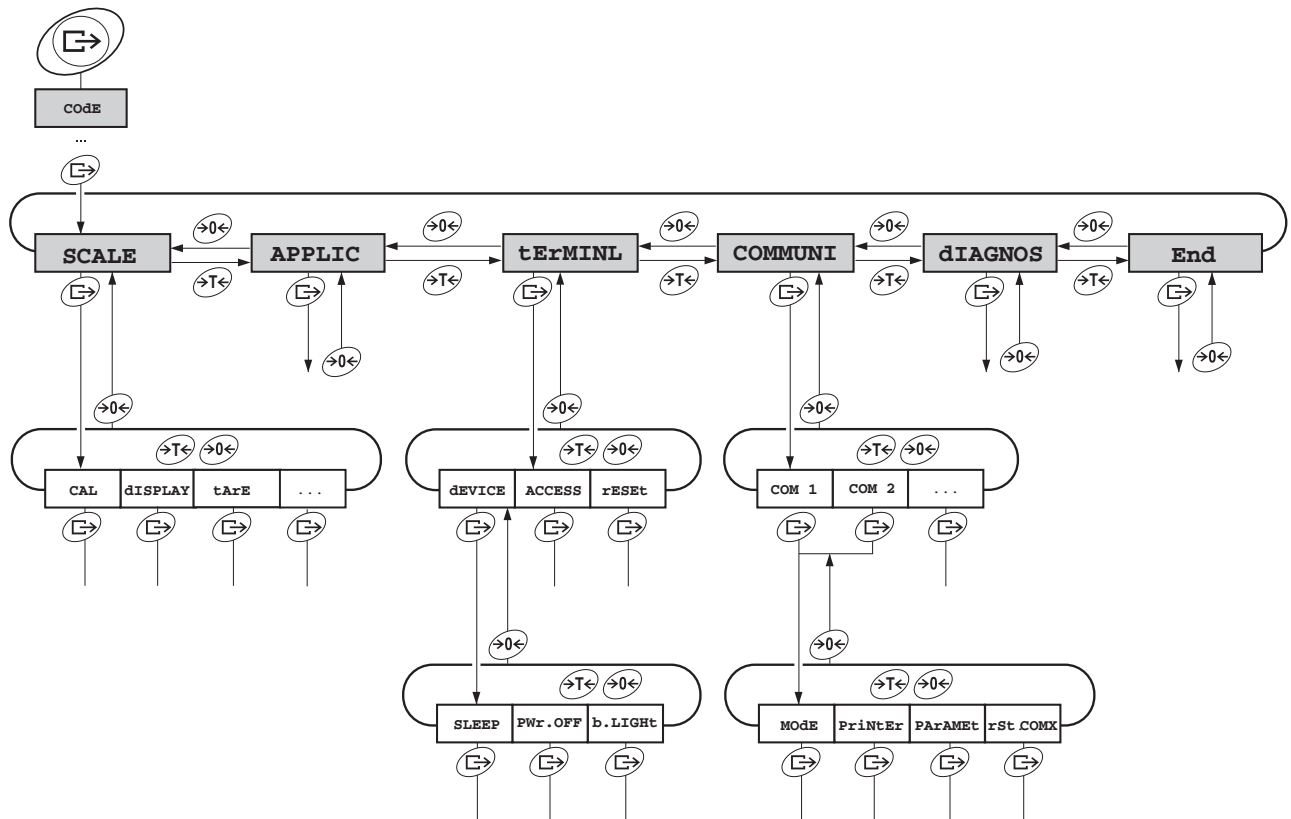
No supervisor password has been defined when the device is first delivered. Therefore respond to the password inquiry with  when you call up the menu for the first time. If a password has still not been entered after a few seconds, the scale returns to weighing mode.

Emergency password for Supervisor access to the menu

If a password has been issued for Supervisor access to the menu and you have forgotten it, you can still enter the menu:

- Press  3 times and confirm with .

4.1.2 Selecting and setting parameters



- Scrolling on one level**
- Scroll forward: Press $\rightarrow T \leftarrow$.
 - Scroll back: Press $\rightarrow 0 \leftarrow$.

- Activating menu items/
accepting selection**
- Press $\rightarrow \leftarrow$.

- Exiting menu**
1. Press O .
The last menu item END appears.
 2. Press $\rightarrow \leftarrow$.
The inquiry SAVE appears.
 3. Confirm inquiry with $\rightarrow \leftarrow$ to save the settings and return to weighing mode.
-or-
→ Press $\rightarrow T \leftarrow$ to discard changes and return to weighing mode.

4.2 Overview

Level 1	Level 2	Level 3	Level 4	Level 5	Level 6	Page
SCALE	SCALE1/SCALE2					27
	CAL					27
	dISPLAY	UNIt1	g, kg , oz, lb, t			27
		UNIt2	g, kg, oz, lb, t			
		rESOLU				
		UNt.rOLL	ON, OFF			
	tArE	A-tArE	ON, OFF			27
		ChAIn.tr	ON , OFF			
		A.CL-tr	ON, OFF , 9d			
	ZErO	AZM	OFF; 0.5 d; 1 d; 2 d; 5 d; 10 d			28
	rEStArt	ON/ OFF				28
	FILTEr	VibrAt	LOW, MEd , HIGH,			28
		ProCESS	UNIVER , dOSING			
		StAbILI	FAST, StAndrd , PRECISE			
	Min.WEiG	ON/OFF	ON, OFF			28
rESEt	SUrE?				28	
APPLIC	COUnT	VAR-SPL	ON, OFF			29
		SPL-qtY	Sq1 ... Sq5			
		Min.reFW	OFF , 97.5%, 99.0%, 99.5%			
		rEF OPT	OFF , AUtO			
		A-SMPL	ON, OFF			
		A.CL-APW	ON, OFF			
		ACCuRY	ON, OFF			
		tOtAL.Ct	bULK , bOth			
	AVERAGE	OFF , AUtO, MANuAL				29
rESEt	SUrE?				30	
tERMINL	dEVICE	SLEEP	OFF , 1 min, 3 min, 5 min, 15 min, 30 min			30
		PWr OFF	OFF, 1 min, 3 min , 5 min, 15 min, 30 min			
		b.LIGHT	ON, OFF , 5 sec, 10 sec, 30 sec, 1 min			
	ACCESS	SUpErVI				30
	rESEt	SUrE?				31

Level 1	Level 2	Level 3	Level 4	Level 5	Level 6	Page	
COMMUNI	COM 1/COM 2	MODE	Print			31	
			A.Print				
			CONtINU				
			dIALOG				
			CONt.OLd				
			dIAL.OLd				
			dt-b	GrOSS	ON, OFF		
				tArE	ON, OFF		
				nEt	ON, OFF		
			dt-G	GrOSS	ON, OFF		
				tArE	ON, OFF		
				nEt	ON, OFF		
			COnt-Wt				
			COnt-Ct				
			2nd.dISP				
		rEF					
		bULK					
		AuXILIA					
		InSt.Prn					
		PrIntEr	Type	ASCII , LABEL			32
			tEmPLat	StdArd , tEMPLt1, tEMPLt2			
			ASci.Fmt	LINE.FMt	MULTI SINGLE FIXEd		
				LENGth	1 ... 100		
				SEPARAt	, ;...		
				Add LF	0 ... 9		
		PARAMEt	bAUD	300 ... 38400			32
			PARity	7 nonE, 8 nonE, 7 odd, 8 odd, 7 EVEN , 8 EVEN			
H.SHAKE	NO, XONXOFF , nEt 422, nEt 485						
NEt.Addr	0 ... 31						
ChECSuM	ON, OFF						
Vcc	ON, OFF						
rSt.COMx	SUrE?			32			

Level 1	Level 2	Level 3	Level 4	Level 5	Level 6	Page
COMMUNI	OPTION	Eth.NET	IP.AddrS, SUBNET, GATEWAY			33
		USb	USb tEst			33
		diGital	IN 0 ... 3	OFF , ZErO, tArE, Print, rEF 10, rEF n, SCALE, Unit, ...		33
			OUT 0 ... 3	OFF , StAbLE, bEL.Min, AbV.Min, UndErLd, OVerLd, StAr, ...		
			SEt.Pt 1			
			SEt.Pt 2			
	ANALOG	Mode	rEF, bULK , AuXILIA, bYPASS		33	
dEF.PrN	tEMPLt1/ tEMPLt2	LINE 1 ... LINE 12	Not .USED , HEAdEr, SCALE.NO, GrOSS, tArE, nEt, APW, rEF Ct, PCS, StArLN, CrLF, F FEEd		34	
DIAGNOS	tEst SC	ExtErN			35	
	KboArđ					
	dISPLAY					
	SNr					
	SNr2					
	LiSt					
	LiSt2					
	rESEt.AL	SUrE?				




4.3 Scale settings (SCALE)

4.3.1 SCALE1/SCALE2 – Selecting scale


This menu item only appears if an analog second scale or a weighing platform is connected.

4.3.2 CAL – calibration (adjustment)

This menu item is not available for certified scales without internal calibration weight.

CAL	<ol style="list-style-type: none"> 1. Unload scale. 2. Activate menu item CAL with . The scale determines the zero point. -0- appears in the display. The calibration weight to be placed on the scale then flashes in the display. 3. If necessary, change the weight value displayed with . 4. Place the calibration weight on the scale and confirm with . <p>The scale calibrates with the calibration weight loaded. After calibration is completed, -donE- appears briefly in the display, and the scale automatically changes to the next point of the scale menu.</p>
-----	--

4.3.3 DISPLAY – weighing unit and display accuracy

UNIt1	Select weighing unit 1: g, kg, oz, lb, t
UNIt2	Select weighing unit 2: g, kg, oz, lb, t
rESOLU	Select readability (resolution), model-dependent
UNt.rOLL	When UNt.rOLL is switched on, the weight value can be displayed in all available units and as pieces with  .
Notes	<ul style="list-style-type: none"> • In the case of certified scales individual sub-items of the dISPLAY menu item may not be available or only to a limited extent, depending on the respective country. • On dual-range/dual interval scales, resolutions marked with <-> 1/2 are divided up into 2 weighing ranges/intervals, e.g. 2 x 3000 d.

4.3.4 TARE – tare function

A-tArE	Switching on/off automatic taring
CHAIIn.tr	Switching on/off chain tare
A.CL-tr	Switching on/off automatic clearing of the tare weight when the load is removed from scale Possible settings: OFF, ON, 9d

4.3.5 ZERO – automatic zero update

AZM	On certified scales, this menu item does not appear. Switching on/off automatic zero update and selecting zeroing range. Possible settings: OFF; 0.5 d; 1 d; 2 d; 5 d; 10 d
------------	---

4.3.6 RESTART – automatic saving of zero point and tare value

ON/OFF	When the Restart function is activated, the last zero point and tare value are saved. After switching off / on or after a power interruption, the device continues to work with the saved zero point and tare value.
---------------	---

4.3.7 FILTER – adaptation to the ambient conditions and the weighing type



VIbrAt LOW MED HIGH	Adaptation to the ambient conditions <ul style="list-style-type: none"> • Very steady and stable environment. The scale works very quickly, but is very sensitive to external influences. • Normal environment. The scale operates at medium speed. • Restless environment. The scale works more slowly, but is insensitive to external influences.
PrOCeSS UNIVER dOSING	Adaptation to the weighing process <ul style="list-style-type: none"> • Universal setting for all weighing samples and normal weighing goods • Dispensing liquid or powdery weighing samples
StAbILI FASt StAndrd PrECISE	Adjusting the stability detection <ul style="list-style-type: none"> • The scale operates very fast. • The scale operates at medium speed. • The scale operates with the greatest possible reproducibility. <p>The slower the scale works, the greater the reproducibility of the weighing results.</p>

4.3.8 MIN.WEIG – minimum weight

This menu item appears only if the service technician has saved a minimum weight.

ON/OFF	Switching minimum weight function on/off If the weight on the scale falls below the stored minimum weight, an * appears on the display in front of the weight indicator.
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4.3.9 RESET – resetting scale settings to factory settings


SUrE?	Confirmation inquiry <ul style="list-style-type: none"> • Reset the scale settings to factory settings with  • Do not reset scale settings with 
--------------	--

4.4 Application settings (APPLICATION)



4.4.1 COUNT – settings for counting

VAR-SPL ON OFF	Adaptation of the reference quantity <ul style="list-style-type: none"> The reference quantity can be changed in operating mode Counting only with defined reference quantities
SPL-qtY Sq1 . . . Sq5	Reference quantity <ul style="list-style-type: none"> Define 5 fixed reference quantities
Min.reFW OFF 97.5, 99.0, 99.5	Monitoring the minimum reference weight <ul style="list-style-type: none"> No monitoring of the minimum reference weight Monitoring the minimum reference weight so that a counting accuracy of 97.5 %, 99.0 % or 99.5 % is achieved
rEF.Opt OFF AUtO	Optimizing the average piece weight <ul style="list-style-type: none"> No reference optimization Automatic reference optimization
A-SMPL ON OFF	Automatic determination of the average piece weight <ul style="list-style-type: none"> After taring, the average piece weight is determined with the next weight placed on the scale and the displayed reference quantity No automatic determination of the average piece weight
A.CL-APW ON OFF	Automatic clearing of the average piece weight <ul style="list-style-type: none"> When the load is taken off the scale after a counting operation, the average piece weight is automatically cleared. The next counting operation begins with determining the average piece weight again. The average piece weight is maintained until a new average piece weight is determined
ACCurCY ON OFF	Displaying the counting accuracy <ul style="list-style-type: none"> After the average piece weight is determined, the counting accuracy that can be achieved is shown briefly in the display. No counting accuracy display
tOtAl.Ct bULK bOth	Counting on two scales <ul style="list-style-type: none"> Display number of pieces for the parts on the bulk scale only Display number of pieces for all parts on the bulk and the reference scale

4.4.2 AVERAGE – determining the average weight for an unstable load


OFF	Calculating average weight switched off
AUtO	Calculating average weight with automatic start of the weighing cycle
MAnuAL	Calculating average weight with manual start of the weighing cycle via 

4.4.3 RESET – resetting application settings to factory settings





SUre?	<p>Confirmation inquiry</p> <ul style="list-style-type: none"> Reset the application settings to factory settings with  Do not reset the application settings with 
--------------	--

4.5 Terminal settings (TERMINAL)



4.5.1 DEVICE – Sleep mode, energy-saving mode and display backlighting

SLEEP	<p>This menu item only appears on devices in mains operation.</p> <p>When SLEEP is activated, the scale switches off display and backlighting after the time period set when not in use. The display and backlighting are switched on again at the press of a key or if the weight changes.</p> <p>Possible settings: OFF, 1 min, 3 min, 5 min</p>
Pwr OFF OFF / 1 min / ...	<p>This menu item only appears on devices in battery operation.</p> <p>When Pwr OFF is activated, the device switches itself off automatically after approx. 3 minutes when not in use. Afterwards it has to be switched on using .</p> <p>Possible settings: OFF (switched off), 1 min, 3 min, 5 min, 15 min, 30 min</p>
b.LIGHT OFF / 5 sec / ...	<p>Switching the display backlighting on/off.</p> <p>Setting whether and after which time the background lighting is to be switched off.</p> <p>Scales with a storage battery switch the background lighting off automatically by default when no action takes place at the scale for approx. 5 seconds.</p> <p>Possible settings: OFF (switched off), 5 sec, 10 sec, 30 sec, 1 min, ON (switched on)</p>
Note	This menu item is accessible without a Supervisor password.

4.5.2 ACCESS – password for Supervisor menu access



SUPERVI ENTeR.C rEtYPE.C	<p>Password entry for Supervisor menu access</p> <p>Request to enter password → Enter the password and confirm with </p> <p>Request to repeat the password entry → Enter the password again and confirm with </p>
Notes	<ul style="list-style-type: none"> The password can consist of up to 4 characters. The key  must not be part of the password. It is required for confirming the password. The key  may only be used in combination with another key. If you enter an impermissible code or make a typing error in the repetition, COdE.Err. appears in the display.

4.5.3 RESET – resetting terminal settings to the factory settings

SUrE?	Confirmation inquiry <ul style="list-style-type: none"> Reset terminal settings to the factory settings with  Do not reset the terminal settings with 
--------------	---

4.6 Configuring interfaces (COMMUNICATION)

4.6.1 COM1/COM2 -> MODE – operating mode of the serial interface

Print	Manual data output to the printer with 
A.Print	Automatic output of stable results to the printer (e.g. for series weighing operations)
CONtINU	Ongoing output of all weight values via the interface
dIALOG	Bi-directional communication via MT-SICS commands, control of the scale via PC
CONt.OLd	As per CONtINU , see above, but with 2 fixed blanks in front of the unit (compatible with Spider 1/2/3)
dIAL.OLd	As per dIALOG , see above, but with 2 fixed blanks in front of the unit (compatible with Spider 1/2/3)
dt-b GROSS tArE nEt	DigiTOL-compatible format. <ul style="list-style-type: none"> Transfer of the gross weight, identified with "B" Transfer of the tare weight Transfer of the net weight
dt-G	As per dt-b , see above, gross weight identified with "G"
Cont-Wt	TOLEDO Continuous mode
Cont-Ct	TOLEDO Continuous mode, transfer of the number of pieces
2nd.dISP	For connecting a second display (automatically activates the 5-V voltage supply at Pin 9)
rEF	Data transfer from the reference scale (automatic switchover)
bULK	Data transfer from the quantity scale (automatic switchover)
AuXILIA	Data transfer from the reference or quantity scale (manual switchover)
InSt.Prn	Immediate manual data output to the printer with  (not certifiable)

4.6.2 COM1/COM2 -> PRINTER – settings for protocol printout



This menu item only appears if the mode "Print" or "A.Print" is selected.

tYPE ASCII LabEL	Select the printer type <ul style="list-style-type: none"> • ASCII printer, e.g. Sprinter 1 • Label printer, capable of printing graphics
tEmPLat StdArd tEmPLt1 tEmPLt2	Selecting protocol printout <ul style="list-style-type: none"> • Standard printout • Printout in accordance with Template 1 • Printout in accordance with Template 2
ASCI.Fmt LINE.Fmt LENGtH SEPARAt Add LF	Selecting formats for the protocol printout <ul style="list-style-type: none"> • Line format: MULtI (multi-line), SINGLE (single-line) or FIXEd • Line length: 0 ... 100 characters, appears only with line format MULtI or FIXEd • Separator: , ; . / \ _ and space; appears only with line format SINGLE • Line feed: 0 ... 9

4.6.3 COM1/COM2 -> PARAMET – communication parameter








bAUD	Selecting baud rate: 300, 600, 1200, 2400, 4800, 9600, 19200, 38400 baud
PARity	Selecting parity: 7 none, 8 none, 7 odd, 8 odd, 7 even, 8 even
H.SHAKE	Select handshake: NO, XONXOFF, NET 422 (network operation via the optional RS422/RS485 interface via 4-wire bus, only for COM1), NET 485 (network operation via the optional RS422/RS485 interface via 2-wire bus, only for COM1)
NET.Addr	Assigning network address: 0 ... 31, only for NET 485
ChECsUM	Activating checksum byte (appears only in TOLEDO Continuous mode)
Vcc	Switching 5V voltage, e.g. for a bar code reader, on / off

4.6.4 COM1/COM2 -> RESET COM1/RESET COM2 – resetting serial interface to factory settings

SUrE?	Confirmation inquiry <ul style="list-style-type: none"> • Reset interface settings to factory settings with  • Do not reset the interface settings with 
--------------	---

4.6.5 OPTION – configuring options

If no option is installed or is not yet configured, N . A . appears in the display.















Eth.NET IP.AddrS SUBNET GAtEWAY	Configuration of the Ethernet interface <ul style="list-style-type: none"> • Enter IP address • Enter Subnet address • Enter Gateway address
USB USb TEST	Configuration of the USB interface <ul style="list-style-type: none"> • Test of the USB interface. After the test has been passed, rEAdY appears in the display.
diGital IN 0 ... 3 OFF ZErO tArE PriNt rEF 10 rEF n SCALE UNIt OUT 0 ... 3 OFF StAbLE bEL.MIN AbV.MIN UNdErLd OVerLd StAr bEL.SP1 AbV.SP1 bEL.SP2 AbV.SP2 SEt.Pt1 SEt.Pt2	Configuration of the digital inputs/outputs Configuring inputs 0 ... 3 <ul style="list-style-type: none"> • Input not assigned • Key  • Key  • Key  • Key  • Key  • Key  • Key  <ul style="list-style-type: none"> • Configuring outputs 0 ... 3 • Output not assigned • Stable weight value • Minimum weight not reached • Minimum weight reached or exceeded • Insufficient load • Overload • Changed/calculated value • Setpoint 1 not reached • Setpoint 1 reached or exceeded • Setpoint 2 not reached • Setpoint 2 reached or exceeded Enter value for setpoint 1 Enter value for setpoint 2

ANALOG	Configuration of the analog second scale interface
Mode	Operating mode of the second scale
rEF	<ul style="list-style-type: none"> • Second scale can only be used to determine the average piece weight
bULK	<ul style="list-style-type: none"> • Second scale can only be used as bulk scale
AuXILIA	<ul style="list-style-type: none"> • No difference between reference and bulk scale, all functions available on the scale selected
BYPASS	<ul style="list-style-type: none"> • Second scale interface not assigned

4.6.6 DEF.PRN – configuring templates

tEMPLt1/tEMPLt2	Selecting Template 1 or Template 2
LINE 1 ... 12	Select line
NOt.USEd	<ul style="list-style-type: none"> • Line not used
HEAdEr	<ul style="list-style-type: none"> • Line as header. The contents of the header must be defined via an interface command, see Section 5.1.
SCALE.NO	<ul style="list-style-type: none"> • Scale number
GROSS	<ul style="list-style-type: none"> • Gross weight
tArE	<ul style="list-style-type: none"> • Tare weight
nEt	<ul style="list-style-type: none"> • Net weight
APW	<ul style="list-style-type: none"> • Average piece weight
rEF Ct	<ul style="list-style-type: none"> • Reference quantity
PCS	<ul style="list-style-type: none"> • Pieces
StARLN	<ul style="list-style-type: none"> • Line with ***
CrLF	<ul style="list-style-type: none"> • Line feed (blank line)
F FEEd	<ul style="list-style-type: none"> • Page feed

4.7 Diagnosis and printing out of the menu settings (DIAGNOS)

tEst SC External	Testing scale with external calibration weight <ol style="list-style-type: none"> 1. The scale checks the zero point. –0– appears in the display. The test weight flashes in the display. 2. If necessary, change the weight value displayed with . 3. Put the calibration weight on the scale and confirm with . 4. The scale checks the calibration weight put on them. 5. After the test is completed, the deviation from the last calibration briefly appears in the display, ideally $\ast d=0.0g$, after which the scale changes to the next menu item KboArđ.
KboArđ	Keyboard test
PUSH 1 ... 10	<ul style="list-style-type: none"> • First press the large keys on the bottom row in order:     • Then press the smaller keys in the top row:       <p>If the key works, the scale changes to the next key.</p> <p>Note You cannot abort the keyboard test! If you have selected the menu item KboArđ, you must press all keys.</p>
dISPLAY	Display test: The scale displays all functioning segments
SNr	Display of the serial number
SNr2	Display of the serial number of scale 2. This menu item only appears if an analog second scale is connected.
LiSt	Printout of a list of all menu settings
LiSt2	Printout of a list of all menu settings of scale 2. This menu item only appears if an analog second scale is connected.
rESEt .AL SUrE?	Resetting all menu settings to the factory settings Confirmation inquiry <ul style="list-style-type: none"> • Reset all menu settings to the factory settings with . • Do not reset the menu settings with .

5 Interface description

5.1 SICS interface commands

The terminal IND435 supports the command set MT-SICS (METTLER TOLEDO **S**tandard **I**nterface **C**ommand **S**et). With SICS commands, it is possible to configure, query and operate the terminal from a PC. SICS commands are divided up into various levels.

5.1.1 Available SICS commands

	Command	Meaning
LEVEL 0	@	Reset the scale
	I0	Inquiry of all available SICS commands
	I1	Inquiry of SICS level and SICS versions
	I2	Inquiry of scale data
	I3	Inquiry of scale software version
	I4	Inquiry of serial number
	I6	Inquiry of weighing parameters
	S	Send stable weight value
	SI	Send weight value immediately
	SIR	Send weight value repeatedly
	Z	Zero the scale
	ZI	Zero immediately
	LEVEL 1	D
DW		Weight display
K		Keyboard check
SR		Send and repeat stable weight value
T		Tare
TA		Tare value
TAC		Clear tare
TI		Tare immediately

In the case of Levels 0 and 1, these are commands which, if implemented, will function identically with all METTLER TOLEDO scales or weighing terminals.

In addition there are also further interface commands which apply either to the entire product series or to the particular application level. This and further information on the MT-SICS command set may be found in the MT-SICS Manual (Order Number 22 01 1 459 or at www.mt.com) or be obtained by request from your METTLER TOLEDO customer service representative.

5.1.2 Requirements for communication between scale and PC

- The scale must be connected to the RS232, RS485, USB or Ethernet interface of a PC with a suitable cable.
- The interface of the scale must be set to "Dialog" mode, see Section 4.6.1.
- A terminal program must be available on the PC, e.g. HyperTerminal.
- The communication parameters baud rate and parity must be set in the terminal program and on the scale to the same values, see Section 4.6.3.

5.1.3 Notes on network operation via the optional interface RS422/485

Up to 32 scales can be networked with the optional RS422/485 interface. In network operation, the scales must be addressed from the computer before commands can be sent and weighing results received.

Address	Hex	ASCII
0	0x30	0
1	0x31	1
2	0x32	2
...
9	0x39	9
10	0x3A	:
11	0x3B	;
...
31	0x4F	O

Description of the steps	Host	Direction	Scale
1. Host addresses the scale, e.g. with the address 3A hex.	<ESC> :	—>	
2. Host sends a SICS command, e.g. SI	SI <CRLF>	—>	
3. The scale confirms receipt of the command and sends the address back		<—	<ESC>:
4. The scale responds to the command and returns control of the bus to the host		<—	S_S__45.02_kg <CRLF>

5.2 TOLEDO Continuous mode

5.2.1 TOLEDO Continuous commands

In TOLEDO Continuous mode the scale supports the following input commands:

Command	Meaning
P	Printing out the current result
T	Taring of the scale
Z	Zero setting of the display
C	Deleting of the current value
S	Determining the reference

5.2.2 Output format in TOLEDO Continuous mode

Weight values are always transferred in TOLEDO Continuous mode in the following format:

1	Status			Field 1						Field 2						17	18
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16		
STX	SWA	SWB	SWC	MSD	-	-	-	-	LSD	MSD	-	-	-	-	LSD	CR	CHK
Field 1	Cont-Wt: 6 digits for the weight value that is transferred without comma and unit Cont-Ct: 6 characters for the number of pieces, no leading zeros, otherwise 6 blanks																
Field 2	Cont-Wt: 6 digits for the tare weight that is transferred without comma and unit Cont-Ct: 6 zeros																
STX	ASCII character 02 hex, character for "start of text"																
SWA, SWB, SWC	Status words A, B, C, see below																
MSD	Most significant digit																
LSD	Least significant digit																
CR	Carriage Return, ASCII character 0D hex																
CHK	Checksum (2-complement of the binary sum of the 7 lower bits of all the characters sent beforehand incl. STX and CR)																

Status word A								
Function	Selection	Status bit						
		6	5	4	3	2	1	0
Decimal position	X00	0	1			0	0	0
	X0							
	X							
	0.X							
	0.0X							
	0.00X							
	0.000X							
	0.0000X							
Numerical increment	X1			0	1			
	X2			1	0			
	X5			1	1			

Status word B	
Function/Value	Bit
Gross/Net: Net = 1	0
Sign: Negative = 1	1
Overload/Underload = 1	2
Movement = 1	3
lb/kg: kg = 1	4
1	5
Power up = 1	6

Status word C				
Function/Value				Bit
kg/lb	g	t	oz	
0	1	0	1	0
0	0	1	1	1
0	0	0	0	2
Print request = 1				3
Extended = 1				4
1				5
Tare manually, only kg = 1				6

6 Event and error messages

Error	Cause	Remedy
Display Dark	<ul style="list-style-type: none"> • Back lighting set too dark • No mains voltage • Unit switched off • Mains cable not plugged in • Brief fault 	<ul style="list-style-type: none"> → Set back lighting (b.LIGHT) brighter → Check mains → Switch on unit → Plug in mains plug → Switch device off and back on again
Insufficient load L _ _ _ _ J	<ul style="list-style-type: none"> • Load plate not on the scale • Weighing range not reached 	<ul style="list-style-type: none"> → Place load plate on the scale → Set to zero
Overload r - - - - 7	<ul style="list-style-type: none"> • Weighing range exceeded 	<ul style="list-style-type: none"> → Unload scale → Reduce preload
- - - - -	<ul style="list-style-type: none"> • Result not yet stable 	<ul style="list-style-type: none"> → If necessary adjust vibration adapter or weigh dynamically
- - n 0 - -	<ul style="list-style-type: none"> • Function not permissible 	<ul style="list-style-type: none"> → Unload scale and set to zero
r - n 0 - 7 L - n 0 - J	<ul style="list-style-type: none"> • Zeroing not possible with overload or insufficient load 	<ul style="list-style-type: none"> → Unload scale
Err 4	<ul style="list-style-type: none"> • Reference weight too low 	<ul style="list-style-type: none"> → Select and place larger number of reference parts on the scale
Err 5	<ul style="list-style-type: none"> • No valid value from the reference scale 	<ul style="list-style-type: none"> → Check cable connection between the units → Check interface settings
Err 6	<ul style="list-style-type: none"> • No calibration 	<ul style="list-style-type: none"> → Unplug the mains plug then plug it back in; switch unit off and then back on in battery mode → Calibrate scale → Call METTLER TOLEDO Service
Err 7	<ul style="list-style-type: none"> • Average piece weight too low 	<ul style="list-style-type: none"> → Counting is not possible on this scale with this average piece weight

Error	Cause	Remedy
Err 9	<ul style="list-style-type: none"> • Unstable weight value when referencing 	<ul style="list-style-type: none"> → Ensure stable surroundings → Ensure that the weighing pan is freely movable → Adjust vibration adapter
Err 17	<ul style="list-style-type: none"> • Printout not yet ended 	<ul style="list-style-type: none"> → End printout → Repeat required action
Err 18	<ul style="list-style-type: none"> • Switching the weighing unit impermissible during dynamic weighing 	<ul style="list-style-type: none"> → End dynamic weighing → Switch weighing unit
Err 53	<ul style="list-style-type: none"> • EAROM checksum error 	<ul style="list-style-type: none"> → Unplug the mains plug then plug it back in; switch unit off and then back on in battery mode → Call METTLER TOLEDO Service
Weight display unstable	<ul style="list-style-type: none"> • Restless installation location • Draft • Restless weighing sample • Contact between weighing pan and/or weighing sample and surroundings • Mains fault 	<ul style="list-style-type: none"> → Adjust vibration adapter → Avoid drafts → Dynamic weighing → Remedy contact → Check mains
Incorrect weight display	<ul style="list-style-type: none"> • Incorrect zeroing • Incorrect tare value • Contact between weighing pan and/or weighing sample and surroundings • Scale tilted 	<ul style="list-style-type: none"> → Unload scale, set to zero and repeat weighing operation → Clear tare → Remedy contact → Level scale

7 Technical data and accessories

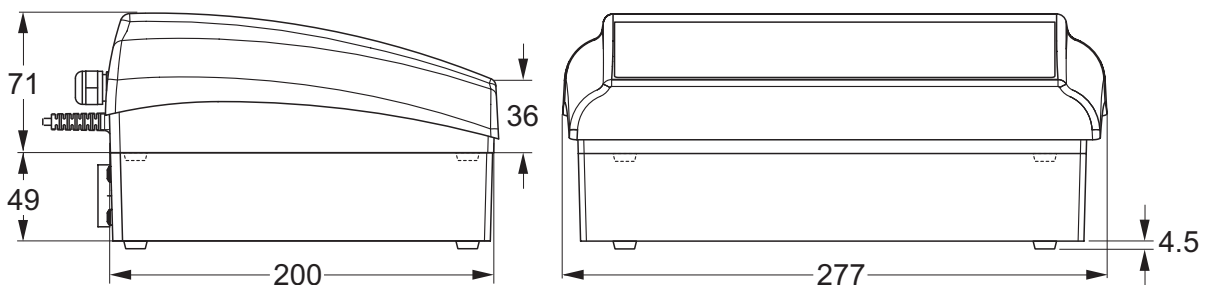
7.1 Technical data

7.1.1 General data

IND435	
Applications	<ul style="list-style-type: none"> • Weighing • Dynamic weighing • Counting with fixed or variable reference quantity • Counting with reference and bulk scale
Settings	<ul style="list-style-type: none"> • Resolution selectable • Weighing unit selectable: g, kg, oz, lb, t • Taring function: manual, automatic, chain tare • Automatic zero point correction when the scale is switched on and during operation • Filter for adapting to the ambient conditions (vibration adapter) • Filter for adapting to the weighing type, e.g. dispensing (weighing process adapter) • Switch-off function, sleep mode for mains-operated devices, energy-saving mode for battery operation • Display lighting • Add mode for determining the piece weight when counting • Reference optimization • Graphic display of the weighing range
Display	<ul style="list-style-type: none"> • LCD (liquid crystal display), digits 21 mm high, with back lighting
Keypad	<ul style="list-style-type: none"> • Pressure point membrane keypad • Scratch-proof labeling
Housing	<ul style="list-style-type: none"> • Diecast aluminum housing • Dimensions, see Page 43
Protection Class (IEC 529, DIN 40050, EN60529)	<ul style="list-style-type: none"> • IP65 (not with Ethernet interface)

IND435	
Mains connection	<p>Direct connection to the mains (MAINS supply voltage fluctuations up to $\pm 10\%$ of the nominal voltage):</p> <ul style="list-style-type: none"> • 230 V, 50 Hz, 70 mA • 240 V, 50 Hz, 70 mA • 120 V, 60 Hz, 90 mA • 100 V, 50/60 Hz, 90 mA <p>For battery operation:</p> <ul style="list-style-type: none"> • Connection via mains adapter: 90 – 264 V, 47 – 63 Hz, 300 mA • Infeed on the unit: 24 V, 1.3 A
Battery operation	If the voltage supply is interrupted, the unit automatically switches over to battery operation
Ambient conditions	<ul style="list-style-type: none"> • Use Indoor use only • Altitude up to 2000 m • Temperature $-10 \dots +40 \text{ }^\circ\text{C} / 14 \dots 104 \text{ }^\circ\text{F}$ • Installation/overvoltage category II • Pollution degree 2 • Relative humidity Maximum relative humidity 80 % for temperatures up to $31 \text{ }^\circ\text{C} / 88 \text{ }^\circ\text{F}$, decreasing linearly to 50 % relative humidity at $40 \text{ }^\circ\text{C} / 104 \text{ }^\circ\text{F}$
Interfaces	<ul style="list-style-type: none"> • 1 RS232 interface integrated • 1 other optional interface possible
Resolution of the analog second scale interface	<ul style="list-style-type: none"> • 300000 points in noncertified configuration • 1 x 7500 points resp. 2 x 5000 points (multi range / multi interval) in certified configuration
Supply of the weighing cell	<ul style="list-style-type: none"> • 8.2 V

7.1.2 Dimensions



Dimensions in mm

7.1.3 Net weights

	without battery	with OptionPac (incl. battery)
IND4..	2.4 kg	4.4 kg

7.1.4 Interface connections

The compact scale can be fitted with a maximum of 2 interfaces. The following combinations are possible:

COM1	COM2	Note
RS232	–	
RS232	RS232	
RS485	RS232	COM1 can be optionally operated as RS422 or RS485
RS232	Ethernet	10BaseT, RJ45
RS232	USB	USB 1.1, Type B
RS232	Digital I/O	4 x in, 4 x out, D-Sub 9
RS232	Analog second scale interface	

7.1.5 Assignment of the interface connections

Pin	RS232 (COM1/COM2)	RS422 (4-wire, COM1)	RS485 (2-wire, COM1)	Digital I/O (COM2)	Analog Interface
1	–	–	–	GND	+ Excitation (+8.2 VDC)
2	TxD1/2	TxD1–	TxD1–/RxD1–	OUT0	+ Sense
3	RxD1/2	RxD1–	–	OUT1	Shield
4	–	–	–	OUT2	– Sense
5	GND	GND	GND	OUT3	– Excitation (GND)
6	–	–	–	INO	–
7	–	TxD1+	TxD1+/RxD1+	IN1	+ Signal
8	–	RxD1+	–	IN2	– Signal
9	VCC	VCC	VCC	IN3	–


7.2 Accessories

Designation	Order number
Protective cover for IND4..	21 255 045
Wallmount for IND4..	22 011 471
Second display RS-PD/PASM	21 302 875
Second display ADI412	22 013 978
Second display ADI412-B, with backlighting	22 013 977
Relay box 4 for connection to digital I/O interface	22 011 967
Connection cable for relay box 4, length approx. 1.5 m	21 254 225
Printer Sprinter 1 Euro version	21 253 399
Printer Sprinter 1 UK version	21 253 745
RS232 cable for printer Sprinter 1, 1.8 m long	21 253 677
RS232 cable for second scale, 1.8 m long	21 252 588
RS232 cable for PC, 1.8 m long	00 410 024

8 Appendix

8.1 Safety checks

The terminal IND435 has been tested by accredited inspection bodies. It has passed the safety checks listed below and carries the relevant test symbols. Production is subject to production monitoring by the inspection offices.

Country	Test symbol	Standard
Canada USA		CAN/CSA-C22.2 No. 1010.1-92 UL Std. No. 61010A-1
Other countries	CB Scheme (no identification)	IEC/EN61010-1:2001

8.2 Table of Geo Values

For weighing instruments verified at the manufacturer's, the geo value indicates the country or geographical zone for which the instrument is verified. The geo value set in the instrument (e.g. "Geo 18") appears briefly after switch-on or is specified on a label.

Table **GEO VALUES 3000e** shows the geo values for European countries.

Table **GEO VALUES 6000e/7500e** shows the geo values for different gravitation zones.

8.2.1 GEO VALUES 3000e, OIML Class III (European Countries)

Geographical latitude	Geo value	Country
46°22' – 49°01'	18	Austria
49°30' – 51°30'	21	Belgium
41°41' – 44°13'	16	Bulgaria
42°24' – 46°32'	18	Croatia
48°34' – 51°03'	20	Czechia
54°34' – 57°45'	23	Denmark
57°30' – 59°40'	24	Estonia
59°48' – 64°00'	25*	Finland
64°00' – 70°05'	26	
41°20' – 45°00'	17	France
45°00' – 51°00'	19*	
47°00' – 55°00'	20	Germany

Geographical latitude	Geo value	Country
34°48' – 41°45'	15	Greece
45°45' – 48°35'	19	Hungary
63°17' – 67°09'	26	Iceland
51°05' – 55°05'	22	Ireland
35°47' – 47°05'	17	Italy
55°30' – 58°04'	23	Latvia
47°03' – 47°14'	18	Liechtenstein
53°54' – 56°24'	22	Lithuania
49°27' – 50°11'	20	Luxemburg
50°46' – 53°32'	21	Netherlands
57°57' – 64°00'	24*	Norway
64°00' – 71°11'	26	
49°00' – 54°30'	21	Poland
36°58' – 42°10'	15	Portugal
43°37' – 48°15'	18	Romania
47°44' – 49°46'	19	Slovakia
45°26' – 46°35'	18	Slovenia
36°00' – 43°47'	15	Spain
55°20' – 62°00'	24*	Sweden
62°00' – 69°04'	26	
45°49' – 47°49'	18	Switzerland
35°51' – 42°06'	16	Turkey
49°00' – 55°00'	21*	United Kingdom
55°00' – 62°00'	23	

* factory setting

8.2.2 GEO VALUES 6000e/7500e OIML Class III (Height \leq 1000 m)

Geographical latitude	Geo value
00°00' – 12°44'	5
05°46' – 17°10'	6
12°44' – 20°45'	7
17°10' – 23°54'	8
20°45' – 26°45'	9
23°54' – 29°25'	10
26°45' – 31°56'	11
29°25' – 34°21'	12
31°56' – 36°41'	13
34°21' – 38°58'	14
36°41' – 41°12'	15
38°58' – 43°26'	16
41°12' – 45°38'	17
43°26' – 47°51'	18
45°38' – 50°06'	19
47°51' – 52°22'	20
50°06' – 54°41'	21
52°22' – 57°04'	22
54°41' – 59°32'	23
57°04' – 62°09'	24
59°32' – 64°55'	25
62°09' – 67°57'	26
64°55' – 71°21'	27
67°57' – 75°24'	28
71°21' – 80°56'	29
75°24' – 90°00'	30

9 Index

- A**
 Accessories 45
 Adjustment 27
 Ambient conditions 43
 Applications 42
 Auxiliary scale 21
 Average 14, 29
- C**
 Calibrate 27
 Calling up the gross weight 14
 Capacity utilisation 14
 Chain tare 13
 Continuous mode 38
 Counting parts 17
- D**
 Dimensions 43
 Display 8
 Display accuracy 27
 Dynamic weighing 14, 29
- E**
 Error messages 40
- F**
 Filter 28
- I**
 Interface protocol 38
 Interfaces
 Configure 31
 Connections 44
- K**
 Keyboard 9
- M**
 Mains connection 43
 Menu
 Application 29
 Communication 31
 Diagnosis 35
 Operation 22
 Overview 24
 Scale 27
 Terminal 30
 Menu structure 23
 Minimum accuracy 18
- O**
 Operator menu 22
 Options 6, 33
- P**
 Password 22
 Power supply 10
 Protocol 15
- Q**
 Quantity scales 20
- R**
 Reference determination,
 automatic 19
 Reference optimisation 19
 Reference scales 20
 Reset
 Application 30
 Interface 32
 Scale 28
 Terminal 31
 Resolution, higher 14
 RS422/RS485 37
- S**
 Safety checks 46
 Settings 42
 SICS commands 36
 Supervisor menu 22
 Switching off 12
 Switching on 12
- T**
 Tare
 Automatic 13
 Chain tare 13
 Clear 13
 Terminal settings 30
 TOLEDO Continuous 38
 Two scales 15, 20
- W**
 Weighing unit 27
 Weight 44
- Z**
 Zeroing 12



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