

# PH Transmitter 2100 e /2(X)H Transmitter-Specific Command Specification

using the HART<sup>®</sup> Communications Protocol

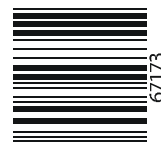
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pH Transmitter 2100 e/2(X)H



Author: Mettler-Toledo GmbH

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## 1. REFERENCE DOCUMENTS:

Document Title	Revision	Document Number
HART® - FSK Physical Layer Specification	8.0	HCF_SPEC-54
HART® - Data Link Layer Specification	7.1	HCF_SPEC-81
HART® - Command Summary Specification	7.1	HCF_SPEC-99
HART® - Universal Command Specification	5.2	HCF_SPEC-127
HART® - Common Practice Command Specification	7.1	HCF_SPEC-151
HART® - Common Tables	9.0	HCF_SPEC-183
Appendix 1 - Command Specific Response Code Definitions	4.1	HCF_SPEC-307
Application Layer Guideline on HART Status Information	1.0	HCF_LIT-5

## 2. EXPANDED DEVICE TYPE CODE:

Manufacturer Identification Code: Mettler 142  
 Manufacturer's Device Type Code: pH Transmitter 2100e/2(X)H 123

## 3. PHYSICAL LAYER INFORMATION:

Field Device Category Transmitter Type A (Sink direct current and receive operating power from the Network)  
 Capacitance Number (CN) 2 (approx. 2 x 5000 pF)

## 4. CONFORMANCE AND COMMAND CLASS SUMMARY

### CONFORMANCE CLASS #1

- UNIVERSAL

- 0 Read Unique Identifier
- 1 Read Primary Variable

### CONFORMANCE CLASS #1A

- UNIVERSAL

- 0 Read Unique Identifier
- 2 Read P. V. Current and Percent of Range

### CONFORMANCE CLASS #2

- UNIVERSAL

- 11 Read Unique Identifier Associated with Tag
- 12 Read Message
- 13 Read Tag, Descriptor, Date
- 14 Read Primary Variable Sensor Information
- 15 Read Primary Variable Output Information
- 16 Read Final Assembly Number

### CONFORMANCE CLASS #3

- UNIVERSAL

- 3 Read Dynamic Variables and P. V. Current  
- COMMON-PRACTICE
- 48 Read Additional Transmitter Status
- 54 Read Transmitter Variable Information

CONFORMANCE CLASS #4

- COMMON-PRACTICE

- 35 Write Primary Variable Range Values
- 36 Set Primary Variable Upper Range Value
- 37 Set Primary Variable Lower Range Value
- 38 Reset Configuration Changed Flag
- 40 Enter/Exit Fixed Primary Variable Current Mode
- 41 Perform Transmitter Self Test
- 42 Perform Master Reset

CONFORMANCE CLASS #5

- UNIVERSAL

- 6 Write Polling Address
  - 17 Write Message
  - 18 Write Tag, Descriptor, Date
  - 19 Write Final Assembly Number
- COMMON-PRACTICE
- 59 Write Number of Response Preambles
- TRANSMITTER-SPECIFIC
- 128 Read One Transmitter-Specific Variable
  - 129 Write One Transmitter-Specific Variable

## 5. ADDITIONAL RESPONSE CODE INFORMATION

### FIRST BYTE

#### 5.1 **BUSY**

Response Code #32

The Busy Response Code is implemented for Commands #6, #18, #35, #36, #37, #42, #59 and #129. A confirming response is made before execution begins. The Busy Response Code is returned when a command is received during the execution.

### SECOND BYTE

#### 5.2 **FIELD DEVICE MALFUNCTION**

Bit #7

Malfunctions detected by the transmitter:

- CRC-Error in internal Configuration Data of the transmitter.
- On SensoCheck® Errors (from Device Software Revision 1.1)
- After Reset or Power up  
(See HCF\_LIT-5: Application Layer Guideline on HART Status Information)

#### 5.3 **CONFIGURATION CHANGED**

Bit #6

When the Parameter Setting Data changed, this Bit will be set. The Command #38 resets the Flag.

#### 5.4 **MORE STATUS AVAILABLE**

Bit #4

This Bit is set if more status information can be read with Command #48.

## 5.5 PRIMARY VARIABLE ANALOG OUTPUT FIXED

Bit #3

This bit is set if output current 1 has been frozen by corresponding operation at the transmitter or if the output has been fixed via HART with the Command #40 or in the case of reset or power failure during start-up.

## 5.6 PRIMARY VARIABLE ANALOG OUTPUT SATURATED

Bit #2

This flag is set whenever the Primary Variable Analog Output saturates below 3.8 milliamperes and above 20.5 milliamperes.

## 5.7 NON-PRIMARY VARIABLE OUT OF LIMITS

Bit #1

This flag is set whenever the Non-Primary Variable exceeds the transmitter operating limits. Command #48, Read Additional Transmitter Status, provides additional information.

## 5.8 PRIMARY VARIABLE OUT OF LIMITS

Bit #0

This flag is set whenever the Primary Variable exceeds the Sensor Limits returned with Command #14, Read Primary Variable Sensor Information.

# 6. GENERAL TRANSMITTER INFORMATION

## 6.1 DAMPING IMPLEMENTATION

The pH Transmitter 2100 e/2(X)H has a fixed damping value.

## 6.2 NONVOLATILE MEMORY DATA STORAGE

The Flags Byte of Command #0 referenced in the Universal Command Specification document, will have Bit #1 (Command #39, EEPROM Control, Required) set to 0, indicating that all data sent to the transmitter will be saved automatically in the nonvolatile memory upon receipt of the Write or Set Command. Command #39, EEPROM Control, is not implemented.

## 6.3 MULTIDROP OPERATION

This revision of the pH Transmitter 2100 e/2(X)H supports Multidrop Operation.

## 6.4 BURST MODE

This revision of the pH Transmitter 2100 e/2(X)H does **not** support Burst Mode.

## 6.5 UNIT CONVERSIONS

All temperatures are based of degrees Celsius or degrees Fahrenheit. The temperature unit is selected with transmitter-specific variable 10, Byte 1. Command #129, Write One Transmitter-Specific Variable, can write this Byte.

## 7. ADDITIONAL COMMON-PRACTICE COMMAND SPECIFICATION

The Stratos e 2211(X)pH implements a subset of the Common-Practice Commands specified in the Common-Practice Command Specification document. This section contains information pertaining to those commands that require clarification.

### 7.1 COMMAND #35 WRITE PRIMARY VARIABLE RANGE VALUES

The Primary Variable Range Unit Code accepted by this transmitter is only the current Unit Code for the Primary Variable.

### 7.2 COMMAND #41 PERFORM TRANSMITTER SELF TEST

The Transmitter Self Test (Device Diagnostics) starts immediately after execution of this command. The transmitter display shows the test progress. No measurement at the execution of Selftest. A Display test, RAM test, EPROM test (internal program) and EEPROM test (parameter memory, transmitter calibration data) are performed. The test takes about 20 seconds.

The result can then be retrieved with Command #48, Read Additional Transmitter Status.

### 7.3 COMMAND #48 READ ADDITIONAL TRANSMITTER STATUS

This Command returns the Global Device Status, the Function Mode, Alarms and Errors, the results of a Transmitter Self Test and other transmitter information.

Byte #0	Error Status	
	Bit 0.0 -	pH value Err 01
	Bit 0.1 -	mV value Err 02
	Bit 0.2 -	Temperature value Err 03
	Bit 0.3 -	Current output < 3.8 mA Err 11
	Bit 0.4 -	Current output > 20.5 mA Err 12
	Bit 0.5 -	Current output span Err 13
	Bit 0.6 -	Configuration data Err 98
	Bit 0.7 -	Transmitter calibration data Err 99
Byte #1	Smiley ☺ Status	
	Bit 1.0 -	Electrode response time
	Bit 1.1 -	Cal timer $\geq$ 80 %
	Bit 1.2 -	Undefined
	Bit 1.3 -	Undefined
	Bit 1.4 -	Electrode parameters for next calibration
	Bit 1.5 -	Undefined
	Bit 1.6 -	Undefined
	Bit 1.7 -	Undefined
Byte #2	Smiley ☺ Status	
	Bit 2.0 -	Electrode response time
	Bit 2.1 -	Cal timer $\geq$ 100 %
	Bit 2.2 -	SensoCheck <sup>®</sup> glass-electrode Err 33
	Bit 2.3 -	SensoCheck <sup>®</sup> reference-electrode Err 34
	Bit 2.4 -	Electrode parameters for next calibration
	Bit 2.5 -	Zero point of electrode
	Bit 2.6 -	Slope of electrode
	Bit 2.7 -	Undefined
Byte #3 to 5		Undefined

Byte #6	Operating Mode #1	(Refer to Common Table XIV)
Byte #7	Operating Mode #2	(Refer to Common Table XIV)
Byte #8	Analog Output Saturated	
	Bit 8.0 - Analog Output saturated	
	Bit 8.1 to 7 - <i>Undefined</i>	
Byte #9	Bit 9.0 to 7 - <i>Undefined</i>	
Byte #10	Bit 10.0 to 7 - <i>Undefined</i>	
Byte #11	Analog Output Fixed	
	Bit 11.0 - Analog Output fixed	
	Bit 11.1 to 7 - <i>Undefined</i>	
Byte #12	Bit 12.0 to 7 - <i>Undefined</i>	
Byte #13	Bit 13.0 to 7 - <i>Undefined</i>	
Byte #14 to 23	<i>Undefined</i>	
Byte #24	Transmitter Mode	
	Bit 24.0 - <i>Configuration</i>	
	Bit 24.1 - <i>Calibration</i>	
	Bit 24.3 - <i>Sample was taken</i>	

## 8. TRANSMITTER-SPECIFIC COMMANDS

### 8.1 COMMAND #128 READ ONE TRANSMITTER-SPECIFIC VARIABLE

#### REQUEST DATA BYTES

DATA BYTES	#0
	XMTR
	VAR
	CODE

Data Byte #0: Transmitter Variable, 8-bit unsigned integer,  
Refer to Transmitter Variable Code Table 9.2.

#### RESPONSE DATA BYTES

DATA BYTES	#0	#1		
	XMTR	UNITS		
	VAR			
	CODE			
	#2	#3	#4	#5
	DATA		DATA	
	MSB		LSB	

Data Byte #0: Transmitter Variable, 8-bit unsigned integer,  
Refer to Transmitter Variable Code Table 9.2.

Data Byte #1: Units Code, 8-bit unsigned integer, Refer to Table II; Unit Codes

Data Byte #2-#5: Data for selected Transmitter Variable, IEEE 754 or selection data in 4 single bytes,  
Refer to Transmitter Variable Code Table 9.2.

#### COMMAND-SPECIFIC RESPONSE CODES

0	No Command-Specific Errors
1	Undefined
2	Invalid Selection
3 - 4	Undefined
5	Too Few Data Bytes Received
6 - 15	Undefined
16	Access Restricted
17 - 127	Undefined

**8.2 COMMAND #129 WRITE ONE TRANSMITTER-SPECIFIC VARIABLE**

REQUEST DATA BYTES

DATA BYTES	#0		#1	
	XMTR		UNITS	
	VAR			
	CODE			
	#2	#3	#4	#5
	DATA		DATA	
	MSB		LSB	

Data Byte #0: Transmitter Variable, 8-bit unsigned integer, Refer to Transmitter Variable Code Table 9.2.

Data Byte #1 : Units Code, 8-bit unsigned integer, Refer to Table II; Unit Codes

Data Byte #2 - #5 : Data for selected Transmitter Variable, IEEE 754 or selection data in 4 single bytes, Refer to Transmitter Variable Code Table 9.2.

RESPONSE DATA BYTES

DATA BYTES	#0		#1	
	XMTR	UNITS		
	VAR			
	CODE			
	#2	#3	#4	#5
	DATA			DATA
	MSB			LSB

Data Byte #0: Transmitter Variable, 8-bit unsigned integer, Refer to Transmitter Variable Code Table 9.2.

Data Byte #1: Units Code, 8-bit unsigned integer, Refer to Table II; Unit Codes

Data Byte #2 - #5 : Data for selected Transmitter Variable, IEEE 754 or selection data in 4 single bytes, Refer to Transmitter Variable Code Table 9.2.

COMMAND-SPECIFIC RESPONSE CODES

0	No Command-Specific Errors
1	Undefined
2	Invalid Selection
3	Passed Parameter too Large
4	Passed Parameter too Small
5	Too Few Data Bytes Received
6	Undefined
7	In Write Protect Mode
8 - 11	Undefined
12	Invalid Units Code
13 - 15	Undefined
16	Access Restricted
17 - 127	Undefined



## 9. TRANSMITTER SPECIFIC TABLES

Refer to the Common Tables Document for all references in this section to 'Subset of Table'.

### 9.1 USED COMMON UNIT CODES

Subset of Table II, Unit Codes

32	-	°C
33	-	°F
36	-	mV
39	-	mA
51	-	s
52	-	h
57	-	%
59	-	pH
243	-	%/K
251	-	none

### 9.2 TRANSMITTER VARIABLE CODES

Var.No.	Description	Unit	Access	Lower Limit	Upper Limit	Note
0	pH value	pH	Read	-2.00	16.00	
1	mV value	mV	Read	-1999	+1999	
2	Temperature value	°C °F	Read	-20.0 °C -4 °F	150.0 °C 302 °F	For Pt100/1000 and manual
					150.0 °C 302 °F	For NTC 30k Ohm
				-10.0 °C 14 °F	130 °C 266 °F	For NTC 8,55k Ohm
3 to 7	<i>Undefined</i>					
8	mA output current	mA	Read	3.8	22.0	
9	Percent value of output current	%	Read	-	-	
10	Inputs 10.0 Primary variable 10.1 Temperature 10.2 Temp.-Sensor 10.3 <i>Undefined</i>		R/W			Selections bitwise, see table 9.3
11	Manual meas Temperature	°C °F	R/W	-20.0 °C -4 °F	150.0 °C 302 °F	
12	Output current, lower range value (4 mA)	pH mV	R/W	-2.00 -1999	16.00 +1999	Same unit as primary variable
13	Output current, upper range value (20 mA)	pH mV	R/W	-2.00 -1999	16.00 +1999	Same unit as primary variable
14	Calibration 14.0 Bufferset, Manual Cal or Data Entry 14.1 Sensocheck 14.2 <i>Undefined</i> 14.3 <i>Undefined</i>		R/W			Selections bitwise, see table 9.4
15	Electrode symmetrie potential	mV	R/W	-60	60	Resets the cal timer
16	Electrode slope	%	R/W	85	103	
17	Cal timer	h	R/W	0	9999	
18	Manual buffer value 1	pH	R/W	-2.00	16.00	Manual cal only
19	Manual buffer value 2	pH	R/W	-2.00	16.00	Manual cal only
20	Output 20.0 22mA on Error 20.1 HOLD / Last Fix 20.2 <i>Undefined</i> 20.3 <i>Undefined</i>		R/W			Selections bitwise, see table 9.5
21	HOLD-fix value	mA	R/W	3.8	22.0	
22	Manual Cal Temperature	°C °F	R/W	-20.0 °C -4 °F	200.0 °C 392 °F	
23 – 29	<i>Undefined</i>					
30	Sample calibration (Step 2)		R/W	-1999	1999	Laborvalue

Var.No.	Description	Unit	Access	Lower Limit	Upper Limit	Note
31	Time constant of output filter	sec	R/W	0.0	120.0	Filtertime
32	Alarm delay	sec	R/W	0.0	600.0	
33	33.0 Alarm LED mode	/	R/W	-	-	Selections bitwise, see table 9.6
	33.1 Electrode type	/	R/W	-	-	Selections bitwise, see table 9.6
34	TC process medium	%/K	R/W	-19.99	19.99	Only at pH
35-249	<i>Undefined</i>					
250	Not Used					
251-255	<i>Reserved</i>					

### 9.3 INPUT SELECTION CODE

Usage of bytes for input selections in Transmitter-Specific Variable 10

Byte	Description	Selections	Note
10.0	Primary variable	0 - pH 1 - mV 2-255 - <i>Undefined</i>	Valid also for output current upper and lower range values
10.1	Temperature	0 - Auto °C 1 - Auto °F 2 - Manual °C 3 - Manual °F 4 - Auto °C / Cal manual 5 - Auto °F / Cal manual 6 - Man °C / Cal auto 7 - Man °F / Cal auto 6-255 - <i>Undefined</i>	Unit is valid for all read and write commands
10.2	Temperature sensor type	0 - Pt 100 1 - Pt 1000 2 - NTC 30kΩ 3 - NTC 8.55kΩ 4-255 - <i>Undefined</i>	
10.3	<i>Undefined</i>		

### 9.4 CALIBRATION SELECTION CODE

Usage of bytes for calibration selections in Transmitter-Specific Variable 14

Byte	Description	Selections	Note
14.0	Bufferset, Manual or Data Entry	0 - Bufferset -00- Knick 1 - Bufferset -01- Mettler Toledo 2 - Bufferset -02- Merck/Riedel 3 - Bufferset -03- Ciba 1994 4 - Bufferset -04- Mettler (USA) 5 - Bufferset -05- NIST 6 - Bufferset -06- HACH 7 - Bufferset -07- WTW 8-9 - <i>Reserved</i> 10 - Manual Calibration 11 - Data Entry 12-255 - <i>Undefined</i>	
14.1	Sensocheck	0 - Off 1 - On 2-255 - <i>Undefined</i>	
14.2	<i>Undefined</i>		
14.3	<i>Undefined</i>		

### 9.5 OUTPUT SELECTION CODE

Usage of bytes for output selections in Transmitter-Specific Variable 20

Byte	Description	Selections	Note
20.0	22 mA on Error	0 - Off 1 - On 2-255 - <i>Undefined</i>	
20.1	HOLD Last / Fix	0 - Last value 1 - Fixed current 2-255 - <i>Undefined</i>	
20.2	<i>Undefined</i>		
20.3	<i>Undefined</i>		

### 9.6 EXTENDED SELECTION CODE

Usage of bytes for extended selections in Transmitter-Specific Variable 33

Byte	Description	Selections	Note
33.0	Alarm LED Mode	0 - Off 1 - On 2-255 - <i>Undefined</i>	
33.1	HOLD Last / Fix	0 - Glas EL 1 - Fet EL 2-255 - <i>Undefined</i>	Only at pH
20.2	<i>Undefined</i>		
20.3	<i>Undefined</i>		

## 10. RELEASE NOTES

10.1 Preliminary Release

10.2 Revision 1.1

! Sensocheck<sup>®</sup> Errors set Bit #7 in the second Response Code Byte, see Section 5.2  
! Error Numbers *Err 33* and *Err 34*. For Sensocheck<sup>®</sup> Errors, see Section 7.3

10.3 Revision 1.2

! Additional selections in Variable #10.1, see Section 9.3  
! Additional bufferset -07- in Variable #14.0, see Section 9.4  
! new Transmitter Variable #22: manual Cal Temperature, see Section 9.2

10.4 Revision 1.3

! new Byte (#24) in Command #48  
! Additional selections in Variable #2 (NTC 8,55 kOhm added)  
! new Transmitter Variable #30 see Table 9.2  
! new Transmitter Variable #31 see Table 9.2  
! new Transmitter Variable #32 see Table 9.2  
! new Transmitter Variable #33: see Section 9.6  
! Additional selections in Variable #10.1, see Section 9.3  
! new Transmitter Variable #22: manual Cal Temperature, see Section 9.2  
! new Transmitter Specific Command #131

## UNIVERSAL COMMANDS:

### Command #0 - Read Unique Identifier

Request Data Bytes	None		
Response Data Bytes	#0	-	254
	#1	-	Manufacturer Id = 142 <span style="float: right;"><i>(Mettler)</i></span>
	#2	-	Manufacturer Device Type = 123 <span style="float: right;"><i>(pH Transmitter 2100 e/2(X)H)</i></span>
	#3	-	Number of Preambles
	#4	-	Univ Cmd Rev
	#5	-	Trans Spec Rev
	#6	-	Soft Rev <span style="float: right;"><i>(40 for Version 4.0)</i></span>
	#7	-	Hard Rev (See Universal Command Spec. Cmd #0)
	#8	-	Flags
	#9 to #11	-	Device Id Number (24-bit unsigned int)
Response Codes	#0	-	No Command-Specific Errors

### Command #1 - Read Primary Variable

Request Data Bytes	None		
Response Data Bytes	#0	-	PV Units Code (See Common Table II) <span style="float: right;"><i>(Spec.Var. 10.0)</i></span>
	#1 to #4	-	Primary Variable <span style="float: right;"><i>(Spec.Var. 0 or 1)</i></span>
Response Codes	#0	-	No Command-Specific Errors

### Command #2 - Read P.V. Current and Percent of Range

Request Data Bytes	None		
Response Data Bytes	#0 to #3	-	P.V. Current [mA] <span style="float: right;"><i>(Spec.Var. 8)</i></span>
	#4 to #7	-	P.V. Percent of Range [%] <span style="float: right;"><i>(Spec.Var. 9)</i></span>
Response Codes	#0	-	No Command-Specific Errors

### Command #3 - Read Dynamic Variables and P.V. Current

Request Data Bytes	None		
Response Data Bytes	#0 to #3	-	P.V. Current [mA]
	#4	-	P.V. Units Code (See Common Table II) <span style="float: right;"><i>(Spec.Var. 10.0)</i></span>
	#5 to #8	-	Primary Variable <span style="float: right;"><i>(Spec.Var. 0 or 1)</i></span>
	#9	-	S.V. Units Code
	#10 to #13	-	Secondary Variable <span style="float: right;"><i>(Spec.Var. 2)</i></span>
Response Codes	#0	-	No Command-Specific Errors
Note		-	Data String truncates after last variable supported

### Command #6 - Write Polling Address

Request Data Bytes	#0	-	Polling Address of Device
Response Data Bytes	#0	-	Polling Address of Device
Response Codes	#0	-	No Command-Specific Errors
	#2	-	Invalid Selection <span style="float: right;"><i>(Address &gt; 15)</i></span>
	#5	-	Too Few Data Bytes Received
	#32	-	Busy

### Command #11 - Read Unique Identifier associated with Tag

Request Data Bytes	#0 to #5	-	Tag (6 Byte Packed-ASCII = 8 Char.)
Response Data Bytes	#0	-	254
	#1	-	Manufacturer Id = 142 <span style="float: right;"><i>(Mettler)</i></span>
	#2	-	Manufacturer Device Type = 123 <span style="float: right;"><i>(pH Transmitter 2100 e/2(X)H)</i></span>
	#3	-	Number of Preambles
	#4	-	Univ Cmd Rev
	#5	-	Trans Spec Rev
	#6	-	Soft Rev <span style="float: right;"><i>(40 for Version 4.0)</i></span>
	#7	-	Hard Rev (See Universal Command Spec. Cmd #0)
	#8	-	Flags
	#9 to #11	-	Device Id Number (24-bit unsigned int)
Response Codes	#0	-	No Command-Specific Errors
Note		-	Response only if Tag corresponds Only valid for Broadcast Frames

### Command #12 - Read Message

Request Data Bytes	None		
Response Data Bytes	#0 to #23	-	Message (24 Byte Packed-ASCII = 32 Character)
Response Codes	#0	-	No Command-Specific Errors

**Command #13 - Read Tag, Descriptor, Date**

Request Data Bytes	None
Response Data Bytes	#0 to #5 - Tag (Packed-ASCII = 8 Char.) #6 to #17 - Descriptor (Packed-ASCII = 16 Char.) #18 to #20 - Date [dd.mm.yy]
Response Codes	#0 - No Command-Specific Errors

**Command #14 - Read Primary Variable Sensor Information**

Request Data Bytes	None
Response Data Bytes	#0 to #2 - P.V. Sensor Serial Number (000000) #3 - P.V. Sensor Units Code #4 to #7 - P.V. Upper Sensor Limit (16.00 pH bzw. +1999 mV) #8 to #11 - P.V. Lower Sensor Limit (-2.00 pH bzw. -1999 mV) #12 to #15 - P.V. Minimum Span (2.00 pH bzw. 200 mV)
Response Codes	#0 - No Command-Specific Errors

**Command #15 - Read Primary Variable Output Information**

Request Data Bytes	None
Response Data Bytes	#0 - Alarm Select Code (See Common Table VI) #1 - P.V. Transfer Function Code (See Common Table III) #2 - P.V. Range Units Code (Spec. Var. 10.0) #3 to #6 - P.V. Upper Range Value (Spec. Var. 13) #7 to #10 - P.V. Lower Range Value (Spec. Var. 12) #11 to #14 - P.V. Damping Value [s] (NaN) #15 - Write Protect Code (See Common Table VII) #16 - Private Label Distributor Code (See Common Table VIII) <b>Parameters not used:</b> Units Code = FA <sub>HEX</sub> (not used), Value = 7FA00000 <sub>HEX</sub> (NaN)
Response Codes	#0 - No Command-Specific Errors

**Command #16 - Read Final Assembly Number**

Request Data Bytes	None
Response Data Bytes	#0 to #2 - Final Assembly Number (24-bit unsigned int)
Response Codes	#0 - No Command-Specific Errors

**Command #17 - Write Message**

Request Data Bytes	#0 to #23 - Message (24 Byte Packed-ASCII = 32 Character)
Response Data Bytes	#0 to #23 - Message
Response Codes	#0 - No Command-Specific Errors #5 - Too Few Data Bytes Received

**Command #18 - Write Tag, Descriptor, Date**

Request Data Bytes	#0 to #5 - Tag (Packed-ASCII = 8 Character) #6 to #17 - Descriptor (Packed-ASCII = 16 Character) #18 to #20 - Date [dd.mm.yy]
Response Data Bytes	#0 to #5 - Tag #6 to #17 - Descriptor #18 to #20 - Date
Response Codes	#0 - No Command-Specific Errors #5 - Too Few Data Bytes Received

**Command #19 - Write Final Assembly Number**

Request Data Bytes	#0 to #2 - Final Assembly Number (24-bit unsigned int)
Response Data Bytes	#0 to #2 - Final Assembly Number
Response Codes	#0 - No Command-Specific Errors #5 - Too Few Data Bytes Received

## COMMON PRACTICE COMMANDS:

### Command #35 - Write Primary Variable Range Values

Request Data Bytes	#0 - P.V. Range Units Code #1 to #4 - P.V. upper range value #5 to #8 - P.V. lower range value	(Changes P.V. in Spec.Var. 10.0) (Spec.Var. 13) (Spec.Var. 12)
Response Data Bytes	#0 - P.V. Range Units Code #1 to #4 - P.V. upper range value #5 to #8 - P.V. lower range value	(Spec.Var. 10.0) (Spec.Var. 13) (Spec.Var. 12)
Response Codes	#0 - No Command-Specific Errors #2 - Invalid Selection #5 - Too Few Data Bytes #9 - Lower Range Value too High #10 - Lower Range Value too Low #11 - Upper Range Value too High #12 - Upper Range Value too Low #13 - Upper and Lower Range Values Out of Limits #14 - Span too Small #32 - Busy	(wrong Units Code)

### Command #36 - Set Primary Variable Upper Range Value (actual value => Upper Range Value)

Request Data Bytes	None
Response Data Bytes	None
Response Codes	#0 - No Command-Specific Errors #32 - Busy

### Command #37 - Set Primary Variable Lower Range Value (actual value => Lower Range Value)

Request Data Bytes	None
Response Data Bytes	None
Response Codes	#0 - No Command-Specific Errors #32 - Busy

### Command #38 - Reset Configuration Changed Flag

Request Data Bytes	None
Response Data Bytes	None
Response Codes	#0 - No Command-Specific Errors

### Command #40 - Enter/Exit Fixed Primary Variable Current Mode

Request Data Bytes	#0 to #3 - Fixed P.V. Current Level [mA] 0.0 = Exits the Fixed P.V. Current Mode	
Response Data Bytes	#0 to #3 - Actual Fixed P.V. Current Level [mA]	
Response Codes	#0 - No Command-Specific Errors #3 - Passed Parameter too Large #4 - Passed Parameter too Small #5 - Too Few Data Bytes Received	(Current > 22mA) (Current < 3.8mA)

### Command #41 - Perform Transmitter Self Test

Request Data Bytes	None
Response Data Bytes	None
Response Codes	#0 - No Command-Specific Errors

### Command #42 - Perform Master Reset

Request Data Bytes	None
Response Data Bytes	None
Response Codes	#0 - No Command-Specific Errors #32 - Busy

### Command #48 - Read Additional Transmitter Status

Request Data Bytes	None	
Response Data Bytes (See 7.3)	#0 to #5 - Transmitter-Specific Status #6 - Operating Mode #1 #7 - Operating Mode #2 #8 to #10 - Analog Output Saturated #11 to #13 - Analog Output Fixed #14 to #24 - Transmitter-Specific Status	(0 = normal) (0 = normal)
Response Codes	#0 - No Command-Specific Errors	

**Command #54 - Read Transmitter Variable Information**

Request Data Bytes	#0	-	Transmitter Variable (See Chap. 9.2)
Response Data Bytes	#0	-	Transmitter Variable
	#1 to #3	-	Transmitter Variable Sensor Serial Number (000000)
	#4	-	Units Code for Limits and Minimum Span
	#5 to #8	-	Upper Limit
	#9 to #12	-	Lower Limit
	#13 to #16	-	Damping Value
	#17 to #20	-	Minimum Span
Response Codes	#0	-	No Command-Specific Errors
	#2	-	Invalid Selection
	#5	-	Too Few Data Bytes Received

**Command #59 - Write Number of Response Preambles**

Request Data Bytes	#0	-	Number of Preambles to be sent with the Response message from Slave to the Master
Response Data Bytes	#0	-	Number of Preambles
Response Codes	#0	-	No Command-Specific Errors
	#3	-	Passed Parameter too Large (Preambles > 20)
	#4	-	Passed Parameter too Small (Preambles < 2)
	#5	-	Too Few Data Bytes Received



## TRANSMITTER-SPECIFIC COMMANDS:

### Command #128 - Read One Transmitter-Specific Variable

Request Data Bytes	#0	-	Transmitter Variable, 8-bit unsigned integer. Refer to Transmitter Variable Code Table 9.2 in this document
Response Data Bytes	#0	-	Transmitter Variable
	#1	-	Units Code for Transmitter Variable
	#2 to #5	-	Data for selected Transmitter Variable, IEEE 754 format or bitwise selections
Response Codes	#0	-	No Command-Specific Errors
	#2	-	Invalid Selection
	#5	-	Too Few Data Bytes Received

### Command #129 - Write One Transmitter-Specific Variable

Request Data Bytes	#0	-	Transmitter variable, 8-bit unsigned integer. Refer to transmitter Variable code table 9.2 in this document
	#1	-	Units code for transmitter variable
	#2 to #5	-	Data for selected transmitter variable, IEEE 754 format or bitwise selections
Response Data Bytes	#0	-	Transmitter variable
	#1	-	Units code for transmitter variable
	#2 to #5	-	Data for selected transmitter variable, IEEE 754 format or bitwise selections
Response Codes	#0	-	No Command-Specific Errors
	#2	-	Invalid Selection
	#3	-	Passed parameter too large
	#4	-	Passed parameter too small
	#5	-	Too few data bytes Received
	#7	-	In Write Protect Mode
	#12	-	Invalid Units Code
	#32	-	Busy

### Command #131 – start product calibration (Calibration by sampling)

Request Data Bytes	none		
Response Data Bytes	none		
Response Codes	#0	-	No Command Specific Errors
	#5	-	Too Few Data Bytes Received (< 0)
	#16	-	Access Restricted