Precision Balances

MS-L

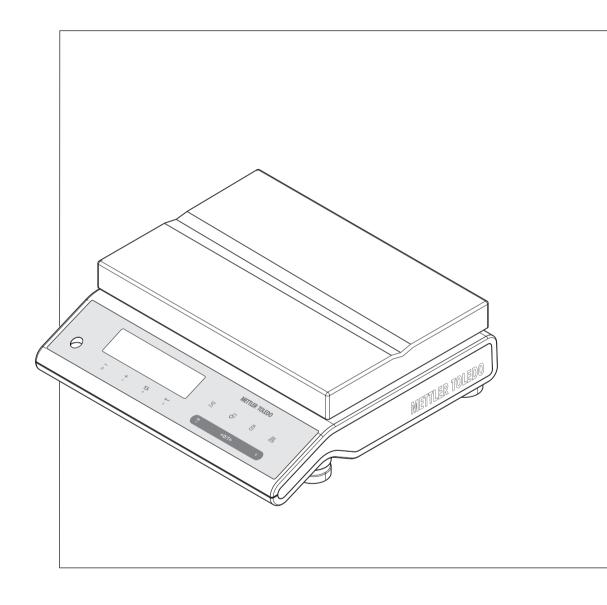




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Table of Contents Precision Balances

1 Introduction

Thank you for choosing a METTLER TOLEDO balance. The balance combines high performance with ease of use.

This document is based on the software version V 2.20.

EULA

The software in this product is licensed under the METTLER TOLEDO End User License Agreement (EULA) for Software.

www.mt.com/EULA

When using this product you agree to the terms of the EULA.

1.1 Further documents and information

www.mt.com/msl-precision

This document is available in other languages online.

www.mt.com/MS-L-RM

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1.2 Explanation of conventions and symbols used

Key and/or button designations and display texts are shown in graphic or bold text, e.g., 🗐, DATE.

Note For useful information about the product.



Refers to an external document.



This symbol indicates press key briefly (less than 1.5 s).



This symbol indicates press and hold key down (longer than 1.5 s).

Elements of instructions

In this manual, step-by-step instructions are presented as follows. The action steps are numbered and can contain prerequisites, intermediate results and results, as shown in the example. Sequences with less than two steps are not numbered.

- Prerequisites that must be fulfilled before the individual steps can be executed.
- 1 Step 1
 - → Intermediate result
- 2 Step 2
- → Result

Precision Balances Introduction

1.3 Acronyms and abbreviations

Original term	Explanation
ASTM	American Society for Testing and Materials
EMC	Electromagnetic Compatibility
FACT	Fully automatic time- and temperature-controlled internal adjustment
FCC	Federal Communications Commission
GWP	Good Weighing Practice
ID	Identification
LPS	Limited Power Source
MT-SICS	METTLER TOLEDO Standard Interface Command Set
OIML	Organisation Internationale de Métrologie Légale
	(International Organization of Legal Metrology)
RM	Reference Manual
SNR	Serial Number
SOP	Standard Operating Procedure
TDNR	Type Definition Number
UM	User Manual
USB	Universal Serial Bus
USP	United States Pharmacopeia

1.4 Compliance information

National approval documents, e.g., the FCC Supplier Declaration of Conformity, are available online and/or included in the packaging.

http://www.mt.com/ComplianceSearch

European Union

The instrument complies with the directives and standards listed on the EU Declaration of Conformity.

United States of America

This equipment has been tested and found to comply with the limits for a **Class A** digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Introduction Precision Balances

2 Safety Information

Two documents named "User Manual" and "Reference Manual" are available for this instrument.

- The User Manual is printed and delivered with the instrument.
- The electronic Reference Manual contains a full description of the instrument and its use.
- Keep both documents for future reference.
- Include both documents if you transfer the instrument to other parties.

Only use the instrument according to the User Manual and the Reference Manual. If you do not use the instrument according to these documents or if the instrument is modified, the safety of the instrument may be impaired and Mettler-Toledo GmbH assumes no liability.

2.1 Definitions of signal words and warning symbols

Safety notes contain important information on safety issues. Ignoring the safety notes may lead to personal injury, damage to the instrument, malfunctions and false results. Safety notes are marked with the following signal words and warning symbols:

Signal words

DANGER A hazardous situation with high risk, resulting in death or severe injury if not avoided.

WARNING A hazardous situation with medium risk, possibly resulting in death or severe injury if

not avoided.

CAUTION A hazardous situation with low risk, resulting in minor or moderate injury if not avoided.

NOTICE A hazardous situation with low risk, resulting in damage to the instrument, other

material damage, malfunctions and erroneous results, or loss of data.

Warning symbols



General hazard: read the User Manual or the Reference Manual for information about the hazards and the resulting measures.



Electrical shock



Notice

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2.2 Product specific safety notes

Intended use

This instrument is designed to be used by trained staff. The instrument is intended for weighing purposes. Any other type of use and operation beyond the limits of use stated by Mettler-Toledo GmbH without consent from Mettler-Toledo GmbH is considered as not intended.

Responsibilities of the instrument owner

The instrument owner is the person holding the legal title to the instrument and who uses the instrument or authorizes any person to use it, or the person who is deemed by law to be the operator of the instrument. The instrument owner is responsible for the safety of all users of the instrument and third parties.

Mettler-Toledo GmbH assumes that the instrument owner trains users to safely use the instrument in their workplace and deal with potential hazards. Mettler-Toledo GmbH assumes that the instrument owner provides the necessary protective gear.

Precision Balances Safety Information

Safety notes



MARNING

Death or serious injury due to electric shock

Contact with parts that carry a live current can lead to death or injury.

- 1 Only use the METTLER TOLEDO power cable and AC/DC adapter designed for your instrument.
- 2 Connect the power cable to a grounded power outlet.
- 3 Keep all electrical cables and connections away from liquids and moisture.
- 4 Check the cables and the power plug for damage and replace them if damaged.



NOTICE

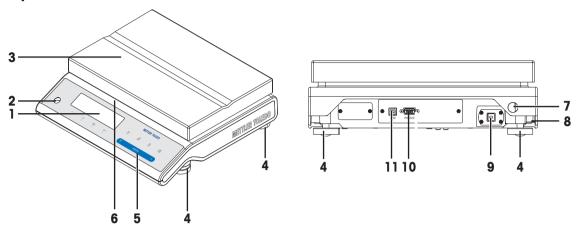
Damage to the instrument or malfunction due to the use of unsuitable parts

 Only use parts from METTLER TOLEDO that are intended to be used with your instrument.

Safety Information Precision Balances

3 Overview

3.1 L platform



Legend L platform

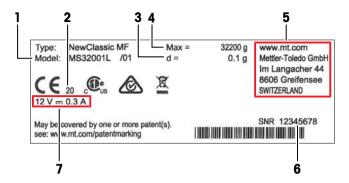
1	Display	2	Level indicator
3	Weighing pan	4	Leveling foot
5	Operation keys	6	Model sticker (with approved models only)
7	Security slot for anti-theft purposes	8	Product label
9	Socket for AC adapter	10	RS232C serial interface
11	USB device interface		

Precision Balances Overview

3.2 Overview type plate

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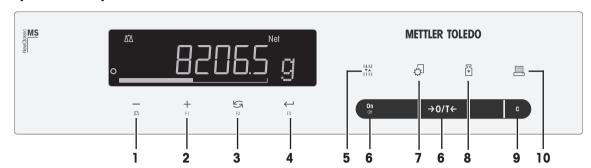
The balance type plate is located at the side of the balance and contains the following information (example illustration):



1	Model designation	2	Year of manufacture
3	Readability	4	Maximum capacity
5	Manufacturer	6	Serial number (SNR)
7	Power supply		

Overview Precision Balances

3.3 Operation keys



Legend key functions

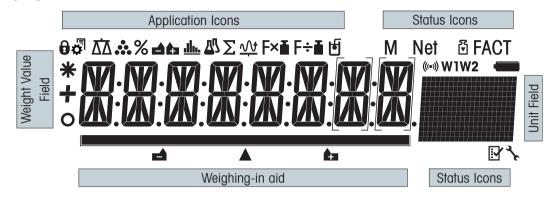
No.	Key	Press briefly (less than 1.5 s) 📹	Press and hold (longer than 1.5 s) 🗐
1	ΔΏ	 To navigate back (scroll up) within menu topics or menu selections Decrease (numerical) parameters within menu and in applications 	 To select the weighing application Decrease (numerical) parameters quickly within menu and in applications
2	+ F1	 To navigate forward (scroll down) within menu topics or menu selections Increase (numerical) parameters within menu and in applications 	 To select assigned F1 application and entering the parameter settings of application. Default F1 application assignment: Piece counting Increase (numerical) parameters quickly within menu and in applications
3	5 F2	 With entries: scroll down To navigate through menu topics or menuselections To toggle between unit 1, recall value (if selected), unit 2 (if different from unit 1) and the application unit (if any) 	 To select assigned F2 application and entering the parameter settings of application. Default F2 application assignment: Percent weighing
4	F3	 To enter or leave menu selection (from / to menu topic) To enter application parameter or switch to next parameter To confirm parameter 	 To select assigned F3 application and entering the parameter settings of application. Default F3 application assignment: Formulation
5		 To change display resolution (1/10d function) while application is running Note not available with approved models in selected countries. 	no function
6	On /Off →0/T←	Switch onZero/Tare	Switch off
7	₽	Enter or leave menu (Parameter settings)Save parameters	no function
8	₹	Execute predefined adjustment procedure	no function
9	C	Cancel and to leave menu without saving (one step back in the menu).	no function

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No.	Key	Press briefly (less than 1.5 s) 套	Press and hold (longer than 1.5 s) 🗐
10		 Printout display value 	no function
		 Printout active user menu settings 	
		Transfer data	

3.4 Display



Application icons					
0	Menu locked	_77	Application "Formulation / Net-Total"		
₽	Menu setting activated	Σ	Application "Totaling"		
$\Delta \Delta$	Application "Weighing"	<u>√</u> \ <u>\</u>	Application "Dynamic weighing"		
**	Application "Piece counting"	F×∎	Application "Multiplication factor"		
%	Application "Percent weighing"	F÷∎	Application "Division factor"		
46	Application "Check weighing"	P	Application "Density"		
<u></u>	Application "Statistics"				

While an application is running, the corresponding application icon appears at the top of the display.

Status i	Status icons					
M	Indicates stored value (Memory)	3/2	Service reminder			
Net	Indicates Net weight values	(((•))	Acoustic feedback for pressed keys activated			
₹	Adjustments started	W1	Weighing range 1 (Dual Range models only)			
FACT	FACT activated	W2	Weighing range 2 (Dual Range models only)			
■	Applications "Diagnostics" and "Routine Test"	-	Charge of battery: full, 2/3, 1/3, discharged (Battery operated models only)			

Weight	Weight value field and weighing-in aid						
-	Indicates negative values		Brackets to indicate uncertified digits (approved models only)				
0	Indicates unstable values		Marking of nominal or target weight				
*	Indicates calculated values	Ē:	Marking of tolerance limit T+				
		4	Marking of tolerance limit T-				

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Unit field								
	g	gram	ozt	troy ounce	tls	Singapore taels		
	kg	kilogram	GN	grain	tlt	Taiwan taels		
	mg	milligram	dwt	pennyweight	tola	tola		
	ct	carat	mom	momme	baht	baht		
	lb	pound	msg	mesghal				
	OZ	ounce	tlh	Hong Kong taels				

Precision Balances Overview

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4 Installation and Putting into Operation

4.1 Selecting the location

A balance is a sensitive precision instrument. The location where it is placed will have a profound effect on the accuracy of the weighing results.

Requirements of the location

Place indoors on stable table

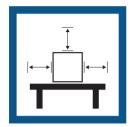
Ensure sufficient spacing

Level the instrument

Provide adequate lighting







Avoid vibrations



Avoid strong drafts



Avoid temperature fluctu-









Sufficient spacing for balances: > 15 cm all around the instrument Take into account the environmental conditions. See "Technical Data".

4.2 Scope of delivery

- Balance
- Weighing pan 246 × 351 mm
- AC/DC adapter with country-specific power cable
- Protective cover
- User Manual
- Declaration of Conformity

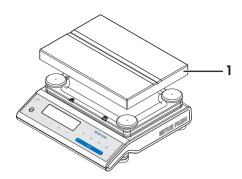
4.3 Unpacking

Open the balance packaging. Check the balance for transport damage. Immediately inform a METTLER TOLEDO representative in the event of complaints or missing accessories.

Retain all parts of the packaging. This packaging offers the best possible protection for transporting the balance.

4.4 Installing the components

Place the weighing pan (1) on the balance.



4.5 Connecting the balance



MARNING

Death or serious injury due to electric shock

Contact with parts that carry a live current can lead to death or injury.

- 1 Only use the METTLER TOLEDO power cable and AC/DC adapter designed for your instrument.
- 2 Connect the power cable to a grounded power outlet.
- 3 Keep all electrical cables and connections away from liquids and moisture.
- 4 Check the cables and the power plug for damage and replace them if damaged.

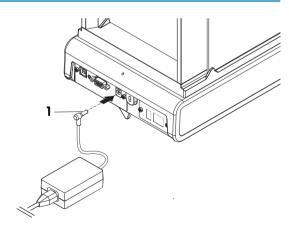


NOTICE

Damage to the AC/DC adapter due to overheating

If the AC/DC adapter is covered or in a container, it is not sufficiently cooled and will overheat.

- 1 Do not cover the AC/DC adapter.
- 2 Do not put the AC/DC adapter in a container.
- 1 Install the cables in such a way that they cannot be damaged or interfere with operation.
- 2 Insert the plug of the AC/DC adapter (1) into the power socket of the instrument.
- 3 Secure the plug by firmly tightening the knurled nut.
- 4 Insert the plug of the power cable into a grounded power outlet that is easily accessible.
- → The balance is ready to be used.





Note

Always connect the AC/DC adapter to the balance before connecting to the power.

Do not connect the instrument to a power outlet controlled by a switch. After switching on the instrument, it must warm up before giving accurate results.

4.6 Setting up the balance

4.6.1 Switching on the balance

Before using the balance, it must be warmed up in order to obtain accurate weighing results. To reach operating temperature, the balance must be acclimatized and connected to the power supply for at least 30 minutes.

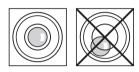
4.6.2 Leveling the balance

Exact horizontal and stable positioning are essential for repeatable and accurate weighing results.

There are four adjustable leveling feet to compensate for slight irregularities in the surface of the weighing bench.

The balance must be leveled and adjusted each time it is moved to a new location.

- 1 Position the balance at the selected location.
- 2 Align the balance horizontally.
- 3 Turning the leveling feet of the housing until the air bubble is in the middle of the glass.



4 In this example, turn the left leveling feet counterclockwise.



Example

Air bubble at 12 o'clock:



turn both feet clockwise.



Air bubble at 3 o'clock:



turn left foot clockwise, right foot counterclockwise.





Air bubble at 6 o'clock:



turn both feet counterclockwise.



Air bubble at 9 o'clock:



turn left foot counterclockwise, right foot clockwise.

4.6.3 Adjusting the balance

To obtain accurate weighing results, the balance must be adjusted to match the gravitational acceleration at its location. This is also dependent on the ambient conditions. After reaching the operating temperature, it is important to adjust the balance in the following cases:

- Before the balance is used for the first time.
- If the balance has been disconnected from the power supply or in the event of power failure.
- After significant environmental changes, e.g., temperature, humidity, air draft or vibrations.
- At regular intervals during weighing service.

4.7 Adjustment



NOTICE

Before adjusting the balance, it must be warmed up.

4.7.1 Fully automatic adjustment (FACT)

By default, FACT is activated, allowing for fully automatic adjustment using the internal weight.



On models with FACT only.

More information can be found in the section The Menu.

The balance adjusts itself automatically:

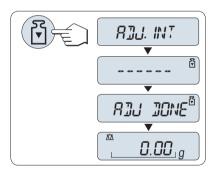
- after the warm-up phase on connection to the power supply.
- when a change in the ambient conditions, e.g. the temperature, could lead to a noticeable deviation in the measurement.
- on a predefined time, see menu topic FACT.
- time interval. (with OIML accuracy class II approved models).

4.7.2 Manual adjustment with internal weight



On models with internal weight only, see chapter "Technical data".

- In the menu topic **CAL** (Adjustment) of advanced menu **ADJ.INT** must be selected.
- Weighing pan is unloaded.
- Press
 ¹
 to execute the internal adjustment.
 - → The balance adjusts itself automatically.
- The adjusting is finished when the message ADJ DONE appears briefly on the display. The balance returns to the last active application and is ready for operation.



4.7.3 Manual adjustment with external weight



Note

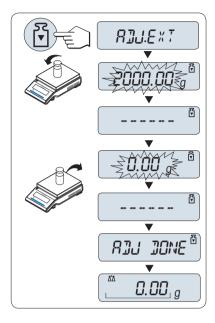
Because of certification legislation, the approved models cannot be adjusted with an external weight * (depend on selected countries' certification legislation).

* except OIML accuracy class I approved models.



We recommend to disable FACT.

- In the menu topic **CAL** (Adjustment) of advanced menu **ADJ.EXT** must be selected.
- Required adjustment weight is ready.
- Weighing pan is unloaded.
- 1 Press ⓑ briefly to execute the external adjustment.
 - The required (predefined) adjustment weight value flashes on the display.
- 2 Place adjustment weight in center of pan.
 - → The balance adjusts itself automatically.
- 3 Remove adjustment weight, when **0.00 g** flashes.
- → The adjusting is finished when the message ADJ DONE appears briefly on the display. The balance returns to the last active application and is ready for operation.



4.7.4 Customer fine adjustment (model dependent)



NOTICE

This function should be executed only by trained personnel.

The function customer fine adjustment **ADJ.CUST.F** allows you to adjust the value of the internal adjustment weight with your own adjustment weight. The adjustable range of the adjustment weight is possible only in a very small range. Customer fine adjustment impacts the function of internal adjustment. The customer fine adjustment can be deactivated at any time.

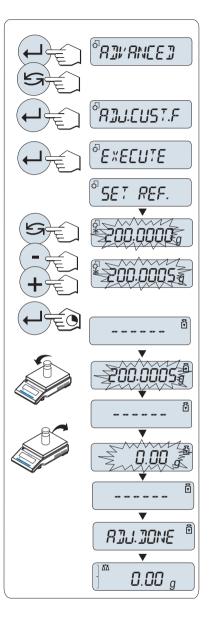


Note

- This feature is available on models with internal weight only (except MS12001L).
- Because of certification legislation, approved models cannot be adjusted with customer fine adjustment (depending on selected countries' certification legislation).
- Use certificated weights.
- Balance and test weight have to be on operating temperature.
- Observe the correct environmental conditions.

Execute customer fine adjustment

- The balance is under measuring condition.
- Required adjustment weight is ready.
- Weighing pan is unloaded.
- 1 Select in the menu ADVANCED: ADJ.CUST.F
- 2 Confirm **ADJ.CUST.F** with ← J.
- 3 To carry out this operation select **EXECUTE**.
- 4 Start Adjustment with ← J.
 - ⇒ SET REF. appears briefly.
 - → The last saved value flashes on the display.
- 5 Select the target adjustment weight.
 - For coarse setting, press 🗲 to change the value.
 - For fine setting, press + to increase the value or press to decrease the value.
- 6 Press and hold ← to confirm and execute ADJ.CUST.F.
 - → The required adjustment weight value flashes in the display. This could take some time.
- 7 Place required adjustment weight in center of pan.
- 8 Remove adjustment weight when zero is flashing.
- 9 Wait until ADJ DONE briefly appears.
- → The adjusting is finished when the message ADJ DONE appears briefly on the display. The balance returns to the last active application and is ready for operation
- If the error message WRONG ADJUSTMENT WEIGHT appears, the weight is not within the allowed value range and could not be accepted. ADJ.CUST.F could not be executed.





Note

Storing the adjustment is not required.

Deactivate customer fine adjustment

- 1 Select in the menu **ADVANCE**.: **ADJ.CUST.F**.
- 2 Confirm **ADJ.CUST.F** with ← J.
- 3 To carry out this operation select **RESET**.
- 4 Start **RESET** by pressing ← J.
 - NO? appears.
- 5 Select **YES?** and confirm with ← J.
- → The adjusting is finished when the message **ADJ DONE** appears briefly on the display. The balance returns to the last active application and is ready for operation with initial adjustment.

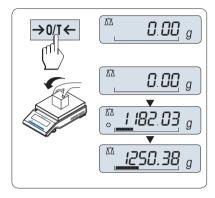
4.8 Performing a simple weighing



The weighing application allows you to perform simple weighings and how you can accelerate the weighing process.

If your balance is not in the weighing mode, press and hold the $\overline{\Delta}$ key down until **WEIGHING** appears in the display. Release the key. Your balance is in the weighing mode and set to zero.

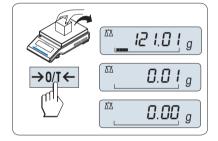
- 1 Press $\rightarrow 0 \leftarrow$ to zero the balance.
- 2 Place the sample on the weighing pan.
- 3 Wait until the instability detector o disappears.
- 4 Read the result.



Zeroing

Use the $\rightarrow 0/T \leftarrow$ zeroing key before you start with a weighing.

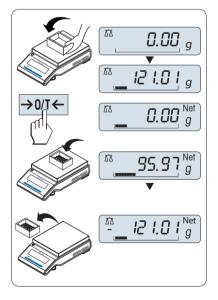
- 1 Unload the balance.
- 2 Press → 0/T ← to set the balance to zero. All weight values are measured in relation to this zero point.



Taring

If you are working with a weighing container, first set the balance to zero.

- 1 Place empty container on the weighing pan.
 - The weight is displayed.
- 2 Press $\rightarrow 0/T \leftarrow$ to set the balance to zero.
 - 0.00 g and Net appears in the display. Net indicates that all weight values displayed are net values.
- 3 Place weighing sample into the weighing container.
- → The result appears in the display.
- If the container is removed from the balance, the tare weight will be shown as a negative value.
- The tare weight remains stored until the → 0/T ← key is pressed again or the balance is switched off.



Switching weight units

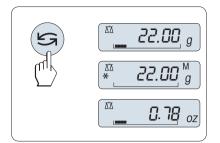
The skey can be used at any time to toggle between weight unit **UNIT 1**, **RECALL** value (if selected) and weight unit **UNIT 2** (if different from weight unit 1) and the application unit (if any).

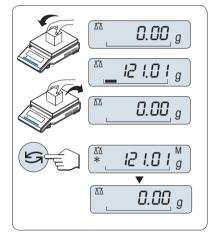
- Press fo set weight unit or recall value.

Recall / recall weight value

Recall stores stable weights with an absolute display value bigger than 10d.

- Function **RECALL** is in the menu activated.
- 1 Load weighing sample.
 - The display shows weight value and stores stable value.
- 2 Remove weighing sample.
 - The display shows zero.
- 3 Press 5
 - → The display shows last stored stable weight value for 5 seconds together with asterisk (*) and memory (M) symbols. After 5 seconds the display goes back to zero. This can be repeated unlimited times.





Delete last weight value

As soon a new stable weight value is displayed, the old recall value becomes replaced by the new weight value.

- Press $\rightarrow 0/T \leftarrow$.
 - → The recall value is set to 0.

If the power is switched off, the recall value is lost. The recall value can not be printed.

Weighing with the weighing-in aid

The weighing-in aid is a dynamic graphic indicator which shows the used amount of the total weighing range. You can thus recognize at a glance when the load on the balance approaches the maximum load.

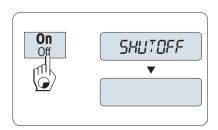


Print / transmit data

Press the 🗏 key to transmit the weighing results over the interface, e.g., to a printer or a computer.

Switching off

- Press and hold the **Off** key until **SHUTOFF** appears on the display. Release the key.
- Balances switch into standby mode.
- After switching on from standby mode, your balance needs no warm-up time and is immediately ready for weighing.
- If your balance has been switched off after a preselected time, the display is dimly lit and shows date, time, maximum load and readability.



- If your balance has been switched off manually, the display is off.
- To completely switch off mains operated balances, they must be disconnected from the power supply.

Legal-for-trade

Standby mode is not possible with approved balances (only available in selected countries).

4.9 Transporting the balance

- 1 Press and hold the **ON/OFF** key.
- 2 Disconnect the balance from the AC/DC adapter.
- 3 Disconnect all interface cables.

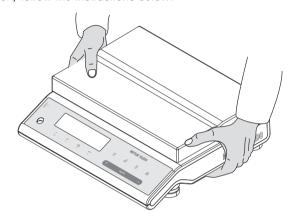
4.9.1 Transporting over short distances

To move the balance over a short distance to a new location, follow the instructions below.

- 1 Hold the balance with both hands as shown.
- 2 Carefully lift the balance and carry it to its new location.

If you wish to put the balance into operation, proceed as follows:

- 1 Connect in reverse order.
- 2 Level the balance.
- 3 Perform an internal adjustment.



4.9.2 Transporting over long distances

To transport the balance over long distances, always use the original packaging.

4.9.3 Packaging and storage

Packing

Store all parts of the packaging in a save place. The elements of the original packaging are developed specifically for the balance and its components to ensure maximum protection during transportation or storing.

Storing

Store the balance under following conditions:

- Indoor and in the original packaging.
- According to the environmental condition, see "Technical data".
- When storing for longer than six months, the rechargeable battery may be down (date and time get lost).

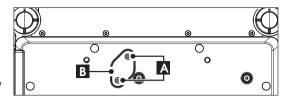
4.10 Weighing below the balance

Your balance is equipped with a weighing hook for performing weighing operations below the work surface (weighing below the balance).

For below-the-balance weighing you will need hook 11132565 from the accessories range. Thread size M4.

- 1 Press and hold the **ON/OFF** key.
- 2 Disconnect the balance from the AC/DC adapter.
- 3 Disconnect all interface cables.

- 1 Remove the weighing pan and pan support.
- 2 Turn the balance carefully on its side.
- 3 Remove and retain the 2 screws (A) and the weighing hook cover (B). The weighing hook is now accessible.
- 4 Then turn the balance to its normal position and simply reinstall all components in the reverse order.



5 The Menu

5.1 What is in the menu?



The Menu allows you to match your balance to your specific weighing needs. In the menu you can change the settings of your balance and activate functions. The main menu has 4 different menus and these contains different topics, each of which allows you various selection possibilities.

For Menu **PROTECT** see chapter [Description of menu topics ▶ Page 24] section "Main menu".

Menu BASIC

Topic	Description
DATE	Setting the current date.
TIME	Setting the current time.
UNIT 1	Specification of the 1st weight unit in which the balance should show the result.
UNIT 2	Specification of the 2 nd weight unit in which the balance should show the result.
KEY BEEP	Setting the key beep level.
STAB.BEEP	Setting the stability beep level.
RESET	Call up of the factory settings.

Menu ADVANCED

Topic	Description
WEIG.MODE	Adapting the balance to the weighing mode.
ENVIRON.	Matching the balance to the ambient conditions.
CAL	Settings for the type of adjustment.
ADJ.CUST.F	Executing customer fine adjustment.
FACT	Settings for fully automatic balance adjustment based on a selected time.
FACT PRT.	Switching the automatic FACT printout on or off.
DATE.FORM	Setting the date format.
TIME.FORM	Preselection of the time format.
RECALL	Switching the application recall for storing stable weights on or off.
SHUTOFF	Setting the time after which the balance should be switched off automatically.
BCKLIGHT	Setting the time after which the display backlight should be switched off automatically.
DISPLAY	Adjusting the brightness and contrast of the display.
AUTOZERO	Switching the automatic zero correction (Autozero) on or off.
ZERO RNG	Setting the zero limit of the zero/tare key.
LANGUAGE	Setting the preferred language.
ASSIGN:F1	Selection of assigned F1 key application and entering their parameter settings.
ASSIGN:F2	Selection of assigned F2 key application and entering their parameter settings.
ASSIGN:F3	Selection of assigned F3 key application and entering their parameter settings.
DIAGNOSE	Starting a diagnostic application.
SERV.ICON	Switching the service icon (service reminder) on or off.
SRV.D.RST	Reset service date and hours (service reminder).

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Menu INT.FACE

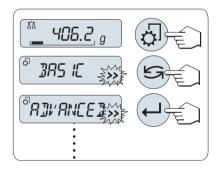
Topic	Description
RS232	Matching the serial interface RS232C to a peripheral unit.
HEADER	Setting the header for printout of individual values.
SINGLE	Setting the information for printout of individual values.
SIGN.L	Setting the footer for printout of individual values.
LINE.FEED	Setting line feed for printout of individual values.
ZERO PRT.	Setting the auto print function for printing zero.
COM.SET	Setting the data communication format of the serial interface RS232C.
BAUDRATE	Setting the transfer speed of the serial interface RS232C.
BIT/PAR.	Setting the character format (Bit/Parity) of the serial interface RS232C.
STOPBIT	Setting the character format (stop bit) of the serial interface RS232C.
HD.SHAKE	Setting the transfer protocol (Handshake) of the serial interface RS232C.
RS E.O.L.	Setting the end of line format of the serial interface RS232C.
RS CHAR	Setting the char set of the serial interface RS232C.
USB	Matching the USB interface to a peripheral unit.
USB COM.S.	Setting the data communication format of the USB interface.
USB E.O.L.	Setting the end of line format of the USB interface.
USB CHAR	Setting the char set of the USB interface.
INTERVAL	Selection of the time interval for the simulated print key press.

5.2 Menu operation

In this section you will learn how to work with the menu.

Select menu

- 1 Press 🗗 to activate main menu.
 - → The first menu BASIC is displayed (except menu protection is active).
- 2 Press ≤ repeatedly to change menu (Scrolling down/ up + / keys).
- 3 Press \leftarrow to confirm the selection.



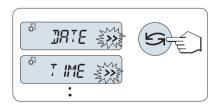


Note

The menu selection BASIC, ADVANCED or INT.FACE can not be saved. The selection PROTECT must be saved.

Select menu topic

- 1 Press 宾.
 - → The next menu topic appears in the display.
- 2 Press 🥰 or the + key.
 - → The balance switches to the next menu topic.
- 3 Press key to return to the previous menu topic.



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Change settings in a selected menu topic

The >> flashing symbol in the display indicates selectable options available.

- 1 Press ← .
 - The display shows the current setting in the selected menu topic.
- 2 Press so or the + key, the balance switches to the next selection.
- 3 Press key to return to the previous selection.
 - → After the last selection, the first is shown again.
- 4 Press ← to confirm the setting.

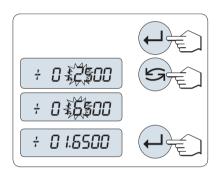
For store the setting, **see** section "Saving settings and closing the menu".

Change settings in a submenu selection

The same procedure as for menu topics.

Input principle of numerical values

- 1 Press ← for input of numerical values.
- 2 Press s to select a digit or a value (depending on the application).
 - → The selected digit or the selected value is blinking.
- 3 Press + to scroll up or to scroll down for changing digits or values.
- 4 Press ← to confirm the input.



Saving settings and closing the menu

- 1 Press 🗗 briefly to leave menu topic.
- 2 Press ← to execute **SAVE:YES**.
 - Changes are saved.
- 3 Press ← to execute **SAVE:NO**.
 - Changes are not saved.
- 4 Press of to toggle between SAVE:YES and SAVE:NO.

SALEND SALEND

Cancel

 Press **C** for leaving menu topic or menu selection without saving.



Note

If no entry is made within 30 seconds, the balance reverts to last active application mode. Changes are not saved. If changes are made, the balance asks **SAVE:NO**.

5.3 Description of menu topics

In this section you will find information regarding the individual menu topics and the available selections.

5.3.1 Main menu

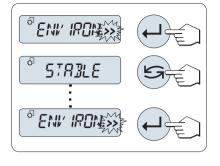
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Selecting the menu.

BASIC

The small **BASIC** menu for simple weighing is displayed.

The Menu Precision Balances



ADVANCED The extended **ADVANCED** menu for further weighing settings is

displayed.

INT.FACE The menu INT.FACE for all interface parameter settings for

peripheral devices, e.g., printer is displayed.

PROTECT Menu protection. Protection of balance configurations against

unmeant manipulation.

OFF Menu protection is off. (**Factory setting**)

ON Menu protection is on. The menu BASIC, ADVANCED and

INT.FACE are not displayed. This is indicated with **a** in the

display.

5.3.2 Basic menu

DATE - Date

Setting the current date according to date format.



Note

A reset of the balance will not change this setting.

TIME - Time

Setting the current time according to time format

+1H Set the current time forwards by 1 hour (to adjust summer or

winter time). (Factory setting)

-1H Set the current time backwards by 1 hour (to adjust summer or

winter time).

SET TIME Enter the current time.



Note

A reset of the balance will not change this setting.

Units:

UNIT 1 - Weight unit 1

Depending on requirements, the balance can operate with the following units (depending on the model)

Legal-for-trade

- Only those weight units allowed by the appropriate national legislation are selectable.
- With approved balances, this menu topic has a fixed setting and cannot be changed.

g ¹⁾	Gram	dwt	Pennyweight
kg ²⁾	Kilogram	mom	Momme
mg ³⁾	Milligram	msg	Mesghal
ct	Carat	tlh	Tael Hong Kong
lb	Pound	tis ⁴⁾	Tael Singapore
0Z	Ounce (avdp)	tit	Tael Taiwan

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oztOunce (troy)tolaTolaGNGrainbahtBaht

¹⁾ factory setting

²⁾ not with 0.01 mg, 0.1 mg and 1 mg balances

³⁾ with 0.01 mg, 0.1 mg and 1 mg balances

⁴⁾ the Malaysian tael has the same value

UNIT 2 - Weight unit 2

If it is required to show the weighing results in weighing mode in an additional unit, the desired second weight unit can be selected in this menu topic (depending on the model). Units see **UNIT 1**. Select **NO**, if you do not want to use **UNIT 2**.

Legal-for-trade

Only those weight units allowed by the appropriate national legislation are selectable.

KEY BEEP - Key beep

This menu topic allows you to select the volume of the key beep. The according key beep is emitted during the setting.

MED Medium level (Factory setting)

HIGH High level

OFF Beep switched off

LOW Low level

STAB.BEEP – Stability beep

If the unstable symbol disappears, the stability beep becomes active. This menu topic allows you to preselect the volume of the stability beep.

LOW Low level (Factory setting)

MED Medium level HIGH High level

OFF Beep switched off

RESET – Reset balance settings

This menu topic allows you to call-up the factory settings.

To toggle between **YES?** and **NO?** press **≤** (or **+** or **-**).



A reset of the balance will not change the **DATE**, **TIME** and **ZERO RNG** settings.

5.3.3 Advanced menu

WEIG.MODE - Weighing mode settings

This setting can be used to to adapt the balance to the weighing mode.

UNIVERS. For all standard weighing applications. (Factory setting)DOSING For dosing liquid or powdery products. With this setting, the

balance responds very quickly to the smallest changes in weight.

ENVIRON. – **Environment settings**

This setting can be used to match your balance to the ambient conditions.

STANDARD Setting for an average working environment subject to moderate

variations in the ambient conditions. (Factory setting)

UNSTABLE Setting for a working environment where the conditions are

continuously changing.

STABLE Setting for a working environment which is practically free from

drafts and vibrations.

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CAL - Adjustment

In this menu topic you can preselect the function of the $\frac{1}{2}$ key. Your balance can be adjusted with internal or external weights by pressing the $\frac{1}{2}$ key. If you have attached a printer to your balance, the data of the adjustment are printed out.

ADJ.OFF The adjustment is **switched off**. The $\stackrel{\sim}{\boxtimes}$ key has no function.

ADJ.INT Internal adjustment: adjustment is performed at a keystroke with

the built-in weight (depending on the model, see technical data).

ADJ.EXT External adjustment: adjustment is performed at a keystroke with

a selectable external weight.

Note: This function is not available for approved balances * (depend on selected countries' certification legislation).
* except OIML accuracy class I approved models.

200.00 g Defining the external adjustment weight: define the weight of

the external adjustment weight (in grams). **Factory setting:** depends on the model.

ADJ.CUST.F – Customer fine adjustment

At this menu topic you can fine-adjust the internal weights. Further information refer to chapter **Customer fine adjustment**.

EXECUTE Start customer fine adjustment **ADJ.CUST.F**.

RESET Deactivate customer fine adjustment after confirming with **YES?**.

NO? No deactivation.

YES? Confirm to deactivation.

FACT - Fully automatic adjustment

FACT provides fully automatic balance adjustment based on temperature criteria and on preselected time.

TIME Execute FACT (with selected time).

12:00 Specify the time for a fully automatic adjustment to take place

every day.

Factory setting: 12:00 (according to time format)

OFF FACT is **switched off**.

FACT PRT. - Protocol trigger for FACT

This setting specifies whether an adjustment report should be printed automatically.

Note: This menu topic does not affect the printing of adjustments with an internal or external adjustment weight.

OFF Protocol switched off: If the balance is adjusted automatically

(FACT), a protocol is not printed out.

ON Protocol switched on: A record is printed out after every

automatic adjustment of the balance (FACT).

Note: The protocol is printed out without a line for signatures.

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DATE.FORM - Date format

This menu topic allows you to preselect the date format.

The following date formats are available:

	Display examples	Printing examples
DD.MM.Y	01.02.2009	01.02.2009
MM/DD/Y	02/01/09	02/01/2009
Y-MM-DD	09-02-01	2009-02-01
D.MMM Y	1.FEB.09	1.FEB 2009

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MMM D Y FEB.1.09 FEB 1 2009

Factory setting: DD.MM.Y TIME.FORM — Time format

This menu topic allows you to preselect the time format.

The following date formats are available:

24:MM	15:04
12:MM	3:04 PM
24.MM	15.04
12.MM	3.04 PM

Factory setting: 24:MM

RECALL – Recall

This menu topic allows you to switch the **RECALL** function on or off. When it is switched on recall stores the last stable weight if the absolute display value was bigger than 10d.

OFF RECALL switched off (Factory setting)

ON RECALL switched on

Note: the recall value is displayed with an asterisk and cannot be printed.

SHUTOFF - Automatic shutoff

If the automatic shutoff function is activated, the balance automatically switches itself off after a preselected time of inactivity (i.e., with no key being pressed or changes of weight occurring etc.) and is switched to the standby mode.

A.OFF 10 min	Automatic shutoff after 10 minu	tes of inactivity. (Factory setting)
--------------	---------------------------------	--------------------------------------

A.OFF – Automatic shutoff **not** activated.

A.OFF 2 min Automatic shutoff after 2 minutes of inactivity.

A.OFF 5 min Automatic shutoff after 5 minutes of inactivity.

BCKLIGHT – Backlight

Under this menu topic, the display backlight can be switched off automatically. If the automatic switch-off is activated, the backlight will turn off automatically after the selected period of inactivity has elapsed. The backlight is reactivated when a key is pressed or the weight is changed.

B.L. ON	Backlight is always on. (Factory setting)
B.L. 30 s	Automatic switch-off after 30 seconds inactivity.
B.L. 1 min	Automatic switch-off after 1 minute inactivity.
B.L. 2 min	Automatic switch-off after 2 minutes inactivity.
B.L. 5 min	Automatic switch-off after 5 minutes inactivity.

DISPLAY – Display settings

This menu topic allows you to adjust brightness and contrast of the display.

BRIGHTN To set the brightness in 1% steps.

50% Factory setting: 50%

CONTRAST To set the contrast in 1% steps.

75% Factory setting: 75%

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AUTOZERO – Automatic zero setting

This menu topic allows you to switch the automatic zero setting on or off.

ON AUTOZERO switched on (Factory setting). The automatic zero

setting continuously corrects possible variations in the zero point that might be caused through small amounts of contamination

on the weighing pan.

OFF AUTOZERO switched off. The zero point is not automatically

corrected. This setting is advantageous for special applications,

e.g., evaporation measurements.

Legal-for-trade

With approved balances, this setting is not available in selected countries.

- Zero rangeZERO.RNG

This menu topic allows you to set a zero limit for the $\rightarrow 0/T \leftarrow$ key. Up to and including this limit the $\rightarrow 0/T \leftarrow$ key will execute a zero. Above this limit the $\rightarrow 0/T \leftarrow$ key will execute a tare.

21 g To set the upper limit of the zeroing range as weight in the

definition unit of the balance. **Factory setting:** 0.5% of weighing

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range.

Legal-for-trade

With approved balances, this setting is not available and fixed to 3e (only available in selected countries).



Note

A reset of the balance will not change this setting.

LANGUAGE - Language

Factory setting: generally, the language of the destination country (if available) or English is set.

The following languages are available:

ENGLISH English **POLSKI** Polish **DEUTSCH** German **CESKY** Czech Hungarian **FRANCAIS** French **MAGYAR ESPANOL** Spanish NEDERL. Dutch

ITALIANO Italian BR.PORTUG. Brazil Portuguese

RUSSIAN PYCCKUM Russian

ASSIGN:F1 – Assign application key F1

At this menu topic you can assign an application to the **F1** key. The following applications are available (depending on the model):

COUNTING Piece counting (**Factory setting**)

PERCENT Percent weighing
CHECK Check weighing

STAT Statistics

FORMULA Formulation / Net-Total

TOTALING Totaling

DYNAMICDynamic weighingFACTOR MMultiplication factorFACTOR DDivision factor

DENSITY Density

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ASSIGN:F2 – Assign application key F2

At this menu topic you can assign an application to the **«F2»** key. The following applications are available (depending on the model):

PERCENT Percent weighing (Factory setting)

CHECK Check weighing

STAT Statistics

FORMULA Formulation / Net-Total

TOTALING Totaling

DYNAMICDynamic weighingFACTOR MMultiplication factorFACTOR DDivision factorDENSITYDensity

OCUNTING Disease count

COUNTING Piece counting

ASSIGN:F3 - Assign application key F3

At this menu topic you can assign an application to the **«F3»** key. The following applications are available (depending on the model):

CHECK Check weighing (Factory setting)

STAT Statistics

FORMULA Formulation / Net-Total

TOTALING Totaling

DYNAMICDynamic weighingFACTOR MMultiplication factorFACTOR DDivision factor

DENSITY Density

R. TEST Routine test

COUNTING Piece counting

PERCENT Percent weighing

DIAGNOSE – Diagnostics application

At this menu topic you can start a diagnostic application. For more information **see** chapter **Application diagnostics**.

The following diagnostics are available:

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REPEAT.T Repeatability test (models with internal weights only)

DISPLAY Display test
KEYPAD T Key test

CAL.MOT. T Motor test (models with internal weights only)

BAL.HISTBalance historyCAL.HISTCalibration historyBAL.INFOBalance information

PROVIDER Service provider information

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SERV.ICON - Service reminder

This menu topic allows you to switch the service reminder $\$ on or off.

ON Service reminder *\(\structure{switched on } \) (factory setting). You will be

informed after a preset time (e.g. one year or 8000 operating hours) to call service for recalibration. This will be indicated by

the flashing service icon: \(\). (Factory setting)

OFF Service reminder $\stackrel{>}{\sim}$ switched off.

SRV.D.RST - Service date reset

This menu topic allows you to reset service date and hours.



This menu topic is only available if **SERV.ICON** setting **ON** was selected.

To toggle between YES? and NO? press 🥱 (or + or -).

5.3.4 Interface menu

RS232 - RS232C interface 1)

At this menu topic you can select the peripheral device connected to the RS232C interface and specify how the data is transmitted.

PRINTER Connection to a printer. (**Factory setting**)

Only one printer possible.

(3)

Refer to your printer documentation for recommended printer

settings.

PRT.STAB If the 🗏 key is pressed, the next stable weight value will be

printed. (Factory setting)

PRT.AUTO Every stable weight value will be printed, without pressing the

kev.

PRT.ALL If the Rey is pressed, the weight value will be printed

regardless of stability.

PC-DIR. Connection to a PC: the balance can send data (as a keyboard)

to the PC used for PC applications, e.g., Excel. The balance

sends the weight value without the unit to the PC.

PRT.STAB If the Rey is pressed, the next stable weight value will be sent

followed by an enter. (Factory setting)

PRT.AUTO Every stable weight value will be sent followed by an enter,

without pressing the Rey.

PRT.ALL If the \(\bullet \) key is pressed, the weight value will be sent followed by

an enter regardless of stability.

HOST Connection to a PC, barcode reader etc.: the balance can send

data to the PC and receive commands or data from the PC).

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SEND.OFF Send mode switched off. (**Factory setting**)

SEND.STB If the key is pressed, the next stable weight value will be sent.

SEND.CONT All weight value updates will be sent regardless of stability,

without pressing the 🖳 key.

SEND.AUTO Every stable weight value will be sent, without pressing the 🗏

key.

SEND.ALL If the !!! key is pressed, the weight value will be sent regardless

of stability.

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2.DISPLAY

Connection of an optional auxiliary display unit. The transmission parameters cannot be selected. Settings are automatically act

ically set.



NOTICE

Damage to the device due voltage on connector

Devices could be damaged because of the voltage on connector Pin 9.

Make sure that no other device is connected at COM1 as a 2nd display.



Note

If you select 2nd display **2.DISPLAY**, first make sure that no other device is connected at COM1 as a 2nd display. Necessary for powering the 2nd display, **see** chapter "Interface specification".

HEADER – Options for the printout header of individual values

This menu topic allows you to specify the information that is to be printed at the top of the printout for every individual weighing results (after pressing \blacksquare).



Note

This menu topic is only available if **PRINTER** setting was selected.

NO The header is not be printed. (Factory setting)

DAT / TIM Date and time are printed.

D / T / BALDate, time and balance information (Balance type, SNR, Balance

ID) are printed.

Balance ID only if set.

SINGLE – Options for printing out the result of individual values

This menu topic allows you to specify the information that is to be printed for every individual weighing result (after pressing \blacksquare).



Note

This menu topic is only available if **PRINTER** setting was selected.

NET The value of the net weight from the current weighing is printed.

(Factory setting)

G/T/N The values of the gross weight, the tare weight and the net weight

are printed.

SIGN.L – Options for the printout footer for signature line of individual values

This menu topic allows you to set a footer for signature at the bottom of the printout for every individual weighing result (after pressing \blacksquare).



Note

This menu topic is only available if **PRINTER** setting was selected.

OFF The signature footer is not be printed. (**Factory setting**)

ON The signature footer is printed.

LN.FEED – Options for complete the printout of individual values

This menu topic allows you to specify the number of blank lines to complete the printout for every individual weighing result (after pressing 🗐).



Note

This menu topic is only available if **PRINTER** setting was selected.

O Possible numbers of blank lines: 0 to 99. (**Factory setting = 0**)

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ZERO.PRT – Options for PRT.AUTO 1)

This menu topic allows you to specify the auto print function PRT.AUTO for printing zero YES or NO.

OFF Zero is not be printed (Zero +/- 3d). (Factory setting)

ON Zero is always printed.



Note

This menu topic is only available if PRT.AUTO function of the PRINTER or PC-DIR. was selected.

COM.SET – Options for the data communication format (RS232C) (HOST) 1)

This menu topic allows you to set the data format depending on which peripheral device is connected.



Note

This menu topic is only available if **HOST** setting was selected.

MT-SICS The MT-SICS data transfer formats is used. (Factory setting)

For more information, see "MT-SICS interface commands and

functions".

MT-PM The following PM balance commands are supported:

> S Send value

SI Send immediate value

SIR Send immediate value and repeat

SR Send value and repeat SNR Send next value and repeat

Τ Tare

ΤI Tare immediately

В Base *)

MI Modify ambient vibration

Modify auto zero ΜZ

M Modified settings reset

ID Identify CA Calibrate

D Display (only symbol N and G available)

*) Limitation:

Negative values are limited up to the current tare value.

B command is additive.

The sum of the B values plus the previous tare value, before a "TA", "T" or "Z" is sent, must be less than the total weighing range.

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SART The following Sartorius commands are supported:

> Κ Ambient conditions: very stable ı Ambient conditions: stable M Ambient conditions: unstable Ν Ambient conditions: very unstable

0 Block keys

Ρ Print key (print, auto print; activate or block)

Q Acoustic signal R Unblock keys S Restart/self-test

Precision Balances The Menu T Tare key

W Calibration/adjustment (depending on the menu setting)

*)

Z Internal calibration/adjustment **)

f0_ Function key (F) f1_ Function key (CAL)

s3_ C key

x0_ Perform internal calibration **)x1_ Print balance/scale model

x2_ Print weighing cell serial number

x3 Print software version

Functionality mapping

HOST settings: Sartorius printer settings:

SEND.OFF not applicable

 SEND.STB
 manually print with stability

 SEND.ALL
 manually print without stability

 SEND.CONT
 automatically print without stability

 SEND.AUTO
 similar applicable to automatically print

when load is changed

BAUDRATE - Baud rate RS232C 1)

This menu topic allows you to match the data transmission to different serial RS232C receivers. The baud rate (data transfer rate) determines the speed of transmission via the serial interface. For problem-free data transmission the sending and receiving devices must be set at the same value.

The following settings are available:

600 bd, 1200 bd, 2400 bd, 4800 bd, 9600 bd, 19200 and 38400 bd. (default: 9600 bd)



- Not visible for 2nd display.
- Each device has separate settings.

BIT/PAR. - Bit/Parity RS232C 1)

At this menu topic you can set the character format for the attached RS232C serial peripheral device.

8/NO 8 data bits/no parity (Factory setting)

7/NO
7 data bits/no parity
7/MARK
7 data bits/mark parity
7/SPACE
7 data bits/space parity
7/EVEN
7 data bits/even parity
7/ODD
7 data bits/odd parity



- Not visible for 2nd display.
- Each device has separate settings.

STOPBIT - Stop bits RS232C 1)

At this menu topic you can set the stop bits of the transmitted data to different RS232C serial receivers.

1 BIT 1 Stop bit (Factory setting)

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^{*)} may be inaccessible on verified balances/scales

^{**)} only on models with built-in motorized calibration weight

2 BITS 2 Stop bits



....

- Not visible for 2nd display.
- Each device has separate settings.



- Not visible for 2nd display.
- Each device has separate settings.

HD.SHAKE - Handshake RS232C 1)

This menu topic allows you to match the data transmission to different RS232C serial receivers.

XON/XOFF Software handshake (XON/XOFF) (Factory setting)

RTS/CTS Hardware handshake (RTS/CTS)

OFF No handshake



Note

- Not visible for 2nd display.
- Each device has separate settings.

RS.TX.E.O.L. - End of line RS232C

This menu topic allows you to set the end of line character of the outgoing transmitted data to different RS232C serial receivers.

CR LF Carriage Return followed by Line feed (ASCII-Codes 013 + 010)

(Factory setting)

CR Carriage Return (ASCII-Code 013)

LF Line feed (ASCII-Code 010)

TAB Horizontal tab (ASCII-Code 009) (only visible if **PC-DIR**. is

selected)



Note

- Not visible for 2nd display.
- Each device has separate settings.

RS CHAR - Char set RS232C 1)

At this menu topic you can set the character set of the transmitted data to different RS232C serial receivers.

IBM/DOS Char set IBM/DOS (Factory setting)

ANSI/WIN Char set ANSI/WINDOWS



Note

- Not visible for 2nd display.
- Each device has separate settings.

USB - USB interface

At this menu topic you can select the mode of the USB device interface and specify how the data is transmitted.



NOTICE

Disconnect the USB connection from the balance prior to changing settings.

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Note

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• This port is not usable for printers or displays.

PC-DIR. Connection to a PC: the balance can send data (as a keyboard)

to the PC used for PC applications, e.g., Excel.

Note: the balance sends the weight value without the unit to

the PC.

SEND.OFF Send mode switched off. (Factory setting)

SEND.STB If the Rey is pressed, the next stable weight value will be sent.

SEND.CONT All weight value updates will be sent regardless of stability,

without pressing the 🗏 key.

SEND.AUTO Every stable weight value will be sent, without pressing the 🗏

key.

SEND.ALL If the \(\exists \) key is pressed, the weight value will be sent regardless

of stability.

HOST Connection to a PC, Barcode Reader etc.: the balance can send

data to the PC and receive commands or data from the PC).

SEND.OFF Send mode switched off. (Factory setting)

SEND.STB If the Rey is pressed, the next stable weight value will be sent.

SEND.CONT All weight value updates will be sent regardless of stability,

without pressing the \bullet key.

SEND.AUTO Every stable weight value will be sent, without pressing the \blacksquare

key.

SEND.ALL If the \(\bullet \) key is pressed, the weight value will be sent regardless

of stability.

USB COM.S. – Options for the data communication format (USB)

This menu topic allows you to set the data format depending on which peripheral device is connected.

MT-SICS The MT-SICS data transfer formats is used. (Factory setting)

For more information, see "MT-SICS interface commands and

functions".

MT-PM The following PM balance commands are supported:

S Send value

SI Send immediate value

SIR Send immediate value and repeat

SR Send value and repeat

SNR Send next value and repeat

T Tare

TI Tare immediately

B Base *)

MI Modify ambient vibration

MZ Modify auto zero

M Modified settings reset

ID Identify
CA Calibrate

D Display (only symbol N and G available)

The Menu Precision Balances

*) Limitation:

- Negative values are limited up to the current tare value.
- B command is additive.
- The sum of the B values plus the previous tare value, before a "TA", "T" or "Z" is sent, must be less than the total weighing range.

SART

The following Sartorius commands are supported:

K	Ambient conditions: very stable
L	Ambient conditions: stable
M	Ambient conditions: unstable
N	Ambient conditions: very unstable

0 Block keys

Ρ Print key (print, auto print; activate or block)

Q Acoustic signal Unblock keys R S Restart/self-test Τ Tare kev

W Calibration/adjustment (depending on the menu setting)

Internal calibration/adjustment **) Ζ

fO Function key (F) Function key (CAL) f1

s3 C key

Perform internal calibration **) х0 x1 Print balance/scale model x2_ Print weighing cell serial number

хЗ Print software version

Functionality mapping

HOST settings:	Sartorius printer settings:
SEND.OFF	not applicable
SEND.STB	manually print with stability
SEND.ALL	manually print without stability
SEND.CONT	automatically print without stability
SEND.AUTO	similar applicable to automatically print

when load is changed

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USB E.O.L. - End of line USB

At this menu topic you can set the end of line character of the transmitted data to USB device.

(CR)(LF)	<cr><lf> Carriage Return followed by Line feed (ASCII-Codes 013 + 010) (Factory setting)</lf></cr>
(CR)	<cr> Carriage Return (ASCII-Code 013)</cr>
(LF)	<lf> Line feed (ASCII-Code 010)</lf>
(TAB)	<tab> Horizontal tab (ASCII-Code 011), only settable if PC-DIR.</tab>

is selected.

Precision Balances The Menu

^{*)} may be inaccessible on verified balances/scales

^{**)} only on models with built-in motorized calibration weight

USB CHAR - Char set USB

At this menu topic you can set the character set of the transmitted data to USB device.

ANSI/WIN Char set ANSI/WINDOWS (Factory setting)

IBM/DOS Char set IBM/DOS

INTERVL. - Print key simulation

This menu topic allows you to activate a simulation of the \blacksquare key. **INTERVL.** simulates pressing the print key every x seconds.

Range: 0 to 65535 seconds

O sec: Disables the print key simulation

Factory setting: 0 sec

The executed action is according to the configuration of the print key, see interface setting.

1) Note for 2nd RS232C interface

 If an optional 2nd interface is installed, the menu topic is displayed for each interface, e.g

BAUDRATE.1 for standard interface **BAUDRATE**.2 for optional 2nd interface

• Only one printer can be set if two RS232 interfaces are existing.

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6 Applications

6.1 Application piece counting



The **Piece counting** application allows you to determine the number of pieces put on the weighing pan.

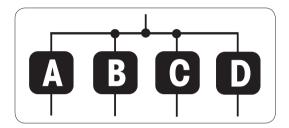
Requirement: the function **COUNTING** must be assigned to an **Fx** key. **See** advanced menu topic **ASSIGN:F**x, **factory setting:** F1.

 Press and hold the appropriate assigned Fx key to activate the function COUNTING.



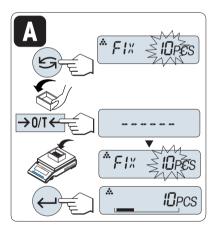
Piece counting first requires the setting of a reference weight, there are 4 possibilities

- A Setting the reference by multiple pieces with fix reference values.
- B Setting the reference by multiple pieces with variable reference values.
- C Setting the reference for 1 piece in weighing mode.
- D Setting the reference for 1 piece in manual mode.



Setting the reference by multiple pieces with fix reference values

- 1 Select a number of reference pieces by scrolling with • Possible numbers* are 5, 10, 20 and 50.
- 2 Press → 0/T ← to zero the balance. If using: place empty container on the weighing pan and press → 0/T ← to tare the balance.
- 3 Add the selected number of reference pieces to container.
- 4 Press ← to confirm.



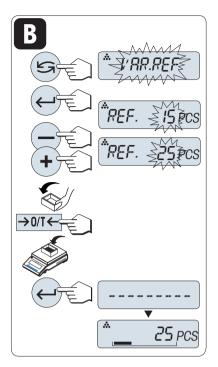
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Legal-for-trade

* with approved balances in selected countries: min 10.

Setting the reference by multiple pieces with variable reference values

- 1 Select **VAR.REF** by scrolling with **S**.
- 2 Press ← to confirm.
- 3 Select a number of reference pieces by scrolling up + key or down - key. Speed up by press and hold. Possible numbers* are 1 to 999.
- 4 Press → 0/T ← to zero the balance. If using: place empty container on the weighing pan and press → 0/T ← to tare the balance.
- 5 Add the selected number of reference pieces to container.
- 6 Press ← to confirm.

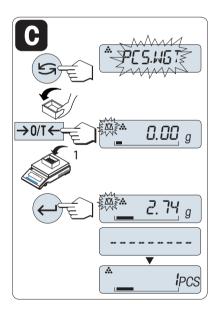


Legal-for-trade

* with approved balances in selected countries: min 10.

Setting the reference for one piece in weighing mode

- 1 Select **PCS.WGT** by scrolling with **S**.
- 2 Press → 0/T ← to zero the balance. If using: place empty container on the weighing pan and press → 0/T ← to tare the balance.
- 3 Add one reference piece to container.
 - → The weight of one piece is displayed.
- 4 Press ← to confirm.

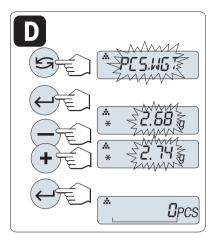


Legal-for-trade

With approved balances, this setting is not available in selected countries.

Setting the reference for one piece in manual mode

- 1 Select **PCS.WGT** by scrolling with **5**.
- 2 Press ← to confirm.
- 3 Enter the final reference one piece weight by scrolling up + key or down key. Speed up by press and hold.
- 4 Press ← to confirm.



Legal-for-trade

With approved balances, this setting is not available in selected countries.

Switching between manual mode and weighing mode

- Press
 to switch between manual and weighing mode.
- By switching from weighing mode to manual mode the weight value will be transferred and can be changed manually.





Note

If without any key press within 60 seconds or by pressing **C**, the balance returns to the previous active application.

On completion of the setting procedure, your balance is ready.

Switching between piece count and weight display

Press \(\sigma\) key at any time to switch the display between piece display, weighing unit **UNIT 1**, **RECALL** value (if activated) and weighing unit **UNIT 2** (if different from **UNIT 1**).



- The **RECALL** value is displayed with an asterisk (*) and icon **M** and can not be printed.
- Take into account minimum values: min. reference weight = 10d (10 digits), min. piece weight* = 1d (1 digit)!
 - * with approved balances in selected countries: min 3e
- The current reference weight remains stored until the reference setting is changed.

Terminate the application

Press and hold $\Delta \Delta$ to terminate the application and to return to the weighing application.

6.2 Application percent weighing



The **Percent weighing** application allows you to check a sample weight as percentage to a reference target weight.

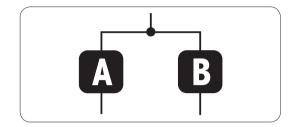
Requirement: the function **PERCENT** must be assigned to an **Fx** key. **See** advanced menu topic **ASSIGN:**Fx, **factory setting:** F2.

 Press and hold the appropriate assigned Fx key to activate the function PERCENT.



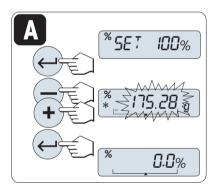
Percent weighing first requires the setting of a reference weight that should corresponds to 100%, there are 2 possibilities

- A Setting the reference in manual mode (enter 100%).
- B Setting the reference in weighing mode (weigh 100%).



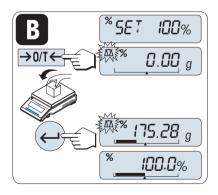
Setting the reference by manual mode (enter 100%)

- 1 Press ← to activate manual mode.
- 2 Select the reference target weight (100%) by scrolling up + key or down - key. Speed up by press and hold.
- 3 Press ← to confirm.



Setting the reference by weighing mode (weigh 100%)

- Press → 0/T ← to zero the balance. If using: place empty container on the weighing pan and press → 0/T ← to tare the balance.
- 2 Load the reference weight (100%). Reference weight must be at least +/- 10d.
- 3 Press ← to confirm.



Switching between manual mode and weighing mode

- By switching from weighing mode to manual mode the weight value will be transferred and can be changed manually.





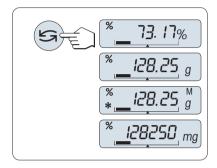
Note

If without any key press within 60 seconds or by pressing **C**, the balance returns to the previous active application.

On completion of the setting procedure, your balance is ready.

Switching between percent and weight display

- Press \(\sigma \) key at any time to switch the display between percent display, weighing unit **UNIT 1**, **RECALL** value (if activated) and weighing unit **UNIT 2** (if different from **UNIT 1**).
- The **RECALL** value is displayed with an asterisk (*) and icon **M** and can not be printed.
- The current set weight remains stored until it is redetermined.



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Terminate the application

Press and hold $\Delta \Delta$ to terminate the application and to return to the weighing application.

6.3 Application check weighing



The **Check weighing** application allows you to check the deviation of a sample weight within a tolerance limit to a reference target weight.

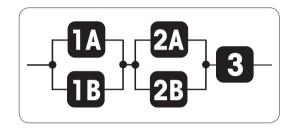
Requirement: The function **CHECK** must be assigned to an **F**x key. **See** advanced menu topic **ASSIGN:F**x, **factory setting:** F3).

 Press and hold the appropriate assigned Fx key to activate the function CHECK (factory setting: F3).



Step 1: Check weighing first requires the setting of a reference weight that should corresponds to the nominal weight, there are 2 possibilities

- Setting the reference in manual mode (enter nominal weight).
- **IB** Setting the reference **in weighing mode** (weigh nominal weight).



Step 2: Check weighing needs the upper and lower limits, there are 2 possibilities

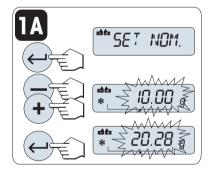
- 2A Setting the upper and lower limits in percentage.
- 23 Setting the upper and lower limits by weight.

Step 3: Setting tolerance beep

3 Activate or deactivate tolerance been.

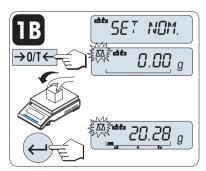
Setting the reference by manual mode (enter nominal weight)

- 1 Press \(\rightarrow\) to activate manual mode.
- 2 Select the reference target weight by scrolling up + or down – key. Speed up by press and hold.
 - → The selected digit is blinking.
- 3 Press ← to confirm.



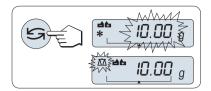
Setting the reference in weighing mode (weigh nominal weight)

- Press → 0/T ← to zero the balance. If using: place empty container on the weighing pan and press → 0/T ← to tare the balance.
- 2 Load the nominal weight.
- 3 Press ← to confirm.



Switching between manual mode and weighing mode

Press
 to switch between manual mode and weighing mode.



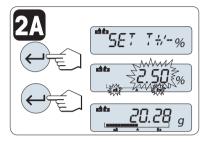


Note

By switching from weighing mode to manual mode the weight value will be transferred and can be changed manually.

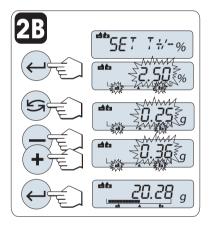
Setting the upper and lower limits (in percentage)

- 1 Press ← to start setting.
- 2 Press ← to confirm the default limit of +/- 2.5% or enter the limit value by scrolling up + or down – key.
 - → The selected digit is blinking.
- 3 Press ← to confirm.



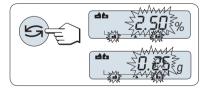
Setting the upper and lower limits by weight

- 1 Press ← to start setting.
- 2 Press s to switch to **UNIT 1**.
- 3 Press ← to confirm the default limit or enter the limit value by scrolling up + or down key.
 - → The selected digit is blinking.
- 4 Press ← to confirm.



Switching between percentage and weight unit 1

- Press
 to switch between setting in percentage and setting by weight.
 - → The selected digit is blinking.



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Setting tolerance beep

The tolerance beep indicates whether the weighing sample lies within the tolerance by beeping three times.



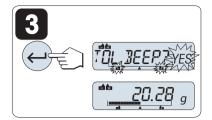
Note

The beep level corresponds to the setting in menu topic **STAB.BEEP** (Basic menu). If **STAB.BEEP** is set to **OFF**, the tolerance beep level is medium.

- 1 Press ← to activate tolerance beep.
- 2 Press sand select **NO** to deactivate the tolerance beep.
- 3 Press ← to confirm.

If without any key press within 60 seconds or by pressing

C, the balance returns to the previous active application.





Note

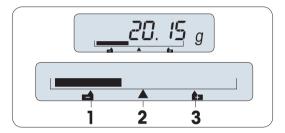
The nominal weight must be at least 10 digit.

On completion of the setting procedure, your balance is ready.

Weighing-in-aid

The weighing-in-aid helps you quickly determine the position of the sample weight regarding the tolerance.

- 1 Lower limit
- 2 Target weight
- 3 Upper limit



Terminate the application

Press and hold $\Delta \Delta$ to terminate the application and to return to the weighing application.

6.4 Application statistics



The **Statistics** application allows you to generate statistics of a series of weighing values. 1 to 999 values are possible.

Requirement: the function **STAT** must be assigned to an **Fx** key. **See** advanced menu topic **ASSIGN:F**x. Connect a printer or a PC if present.

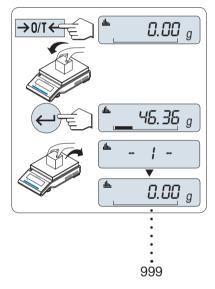
- Press and hold the appropriate assigned Fx key to activate the function STAT.
- 2 Press \(\ldots\) to continue the last statistics.
- 3 Press state a new statistical evaluation.
- 4 Press ← and select **Yes** to clear the memory.

If the memory is already cleared (at the first start of this application or sample counter is 0) the memory clear question will be not displayed.

STAT STAT CLEAR MENON M.CLEAREI T

Weighing the first sample weight

- 1 Press $\rightarrow 0 \leftarrow$ to zero the balance.
- 2 Load the first sample weight.
- 3 Press ← J.
 - → The display shows the sample count 1 and the current weight is stored as sample and the weight is printed out.
- 4 When the sample counter is displayed you may press and hold **C** to undo (drop) this sample.
- 5 Unload the first sample weight.



Weighing further sample weights

The same procedure as for the first sample weight.

- 1...999 samples are possible.
- The next value will be accepted if the sample weight is in the range 70% –130% of the current average value. **OUT OF RANGE** will be displayed if the sample is not accepted.

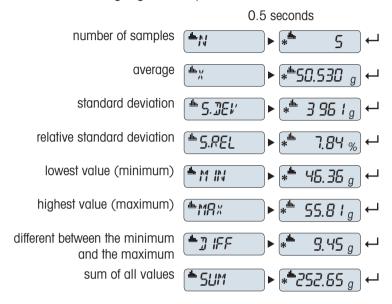
Results

- Press =, if the numbers of sample are greater than or equal to 2.
 - → The results are displayed and printed.



Displayed results

- 1 Press to show the next statistical value.
- 2 Press **C** to cancel displaying results and to continue weighing next sample.



Terminate the application

Press and hold $\overline{\Delta}$ to terminate the application and to return to the weighing application.

6.5 Application formulation (Net total)



The Formulation (Net total) application allows you to

- weigh in (add and store) up to 999 individual component weights and display the total.
 If a printer is connected, the component weights are printed individually and as a total.
- tare/pre-tare and store up to 999 container weights and display the total. If a printer is connected, the tare weights are printed individually and as a total.
- fill up the sum of all component net weight values by adding a further component to a higher value.

Requirement: the function **FORMULA** must be assigned to an **Fx** key. **See** advanced menu topic **ASSIGN:F**x. Connect a printer or a PC if present.

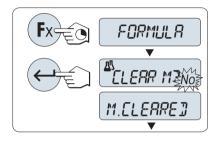


Note

Connect a printer or a PC if present.

- Press and hold the appropriate assigned Fx key to activate the function FORMULA.
- 2 Press to continue formulation weighing.
- 3 Press \varsigma or (+ or -) to start a new formulation.
- 4 Press ← and select **Yes** to clear the memory.

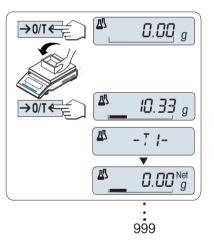
If the memory is already cleared (sample and tare/pre-tare counter is zero) the memory clear question will be not displayed.



Tare container

If used.

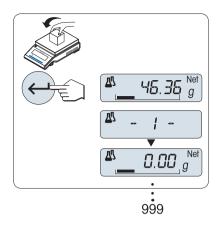
- 1 Press $\rightarrow 0 \leftarrow$ to zero the balance.
- 2 Place the empty container on the weighing pan.
- 3 Press \rightarrow **T** \leftarrow to tare the balance.
 - → The container is tared and the tare count T1 is displayed and the tare weight is printed.
- If you pre-tare via MT-SICS, e.g., bar code reader PT1
 is displayed.
- Zero range setting (menu topic **ZERO RNG**) has no effect. The zero-limit is less than or equal 10d.



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Weighing the first component weight

- 1 Load the first component weight.
- 2 Press ← J.
 - The display briefly shows the component count 1
 -, the current weight is stored as sample and the component weight is printed. The display is set back to zero.



Weighing further component weights

The same procedure as for the first component weight with the same or new container).

- 1...999 sample values are possible.
- max 999 tare values are possible.
- max 999 pre-tare values are possible.

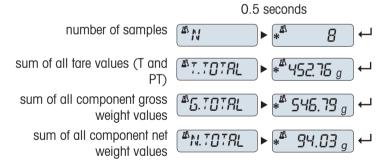
Results

- Press =, if the numbers of sample are greater than or equal to 2.
 - → The results are displayed and printed.



Displayed results

- 1 Press to show the next statistical value.
- 2 Press **C** to cancel displaying results and to continue weighing next component.



Function FILL UP

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This function allows you to add an additional component weight to the total weight of all components to reach a desired target weight (Fill up).

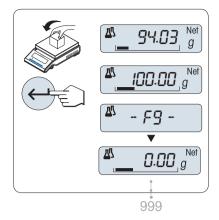
Starting the fill up function

- 1 Press + to activate the function **FILL UP**.
- 2 Press to deactivate the function FILL UP.



Filling up with an additional component weight

- The last total of the component weights is displayed.
- 1 Add component weight until the desired target weight is reached.
- 2 Press ← to confirm.
- → The display briefly shows the next component count marked with F, the current weight is stored as sample and the component weight is printed. The display is set back to zero.



Filling up further additional component weights

The same procedure, beginning with starting up the **FILL UP** function.

Terminate the application

Press and hold $\Delta \Delta$ to terminate the application and to return to the weighing application.

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6.6 Application totaling

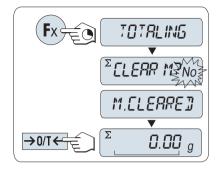


The **TOTALING** application allows you to weigh in different samples to add their weight values and to totalize them. 1 to 999 samples are possible.

Requirement: the function **TOTALING** must be assigned to an **Fx** key. **See** advanced menu topic **ASSIGN:F**x.

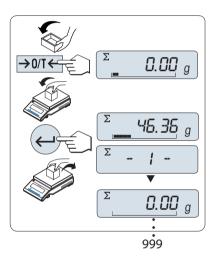
- Press and hold the appropriate assigned Fx key to activate the function TOTALING.
- 2 Press S or (+ or -) to start a new totaling evaluation.
- 3 Press ← and select **Yes** to clear the memory.
- 4 Press $\rightarrow 0/T \leftarrow$ to zero the balance.

If the memory is already cleared (sample counter is 0) the memory clear question will be not displayed.



Weighing in the sample weight

- Press → 0 ← to zero the balance. If using: place empty container on the weighing pan an press → T ← to tare the balance.
- 2 Load the first sample weight.
- 3 Press ← J.
 - → The display shows the sample count 1 and the current weight is stored.
- 4 When the sample counter is displayed you may press and hold **C** to undo (drop) this sample.
- 5 Unload the first sample weight.
 - The display shows zero.



Weighing in further sample weights

The same procedure as for the first sample weight.

• 1...999 samples are possible.

Results

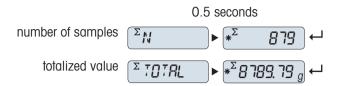
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- - → The results are displayed and printed.



Displayed results

- 1 Press ← to show the totalized value.
- 2 Press **C** to cancel.



Terminate the application

Press and hold $\Delta \Delta$ to terminate the application and to return to the weighing application.

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6.7 Application dynamic weighing



The **Dynamic weighing** application allows you to determine the weights of unstable samples or to determine weights under unstable ambient conditions. The balance calculates the weight as the average of a number of weighing operations over a defined time.

Requirement: The function **DYNAMIC** must be assigned to an **F**x key. **See** advanced menu topic **ASSIGN:F**x.

Note: Switching Units and RECALL functions are not available in this application.

 Press and hold the appropriate assigned Fx key to activate the function **DYNAMIC**.



Setting auto start or manual start

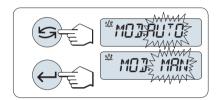
The weighing starts automatically on relative stability. However, the weighing sample must weigh at least 5 grams. For weighing samples below 5 g the weighing must be started manually. Factory setting: **MOD.AUTO** (auto start).

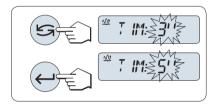
- 1 Press 5 to select the mode.
- Select MOD.AUTO to starts automatically. or
- 3 Select MOD. MAN to starts manually.
- 4 Press ← to confirm.



- 1 Press to select one of the available time intervals: 3 (default value), 5, 10, 20, 60 and 120 seconds.
- 2 Press ← to confirm.

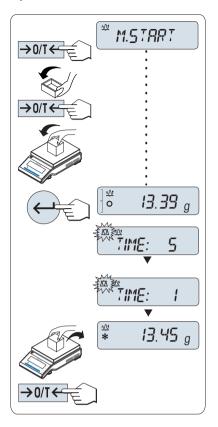
If without any key press within 60 seconds or by pressing **C**, the balance returns to the previous active application.





On completion of the setting procedure, your balance is ready.

- 1 Press → 0/T ← to zero the balance. If using: place empty container on the weighing pan and press → 0/T ← to tare the balance.
- 2 Load sample weight.
- 3 If you have selected function MAN.STRT, press ← to start the weighing.
 or
- 4 If you have selected function AUTO.STRT, the weighing starts automatically on relative stability. For weighing samples below 5 g the weighing must be started manually by pressing —I.
- 5 Read the result.
 - → The result of the dynamic weighing is displayed with an asterisk (* = calculated value).
- 6 Unload sample weight.
- 7 **Manual Start** only, press → **0/T** ← to zero the balance and go back to **MAN.STRT**.
- The remaining weighing time (in seconds) is displayed continuously. You can cancel the countdown by pressing C.
- The weight value remains in the display until the sample weight is removed from weighing pan (auto start only) or → 0/T ← is pressed.



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Terminate the application

Press and hold $\overline{\Delta}$ to terminate the application and to return to the weighing application.

6.8 Application multiplication factor weighing



The **Multiplication factor weighing** application allows you to multiply the weight value (in grams) by a predefined factor (result = factor * weight) and have it calculated to a predefined number of decimal places.

Requirement: the function **FACTOR M** must be assigned to an **Fx** key. **See** advanced menu topic **ASSIGN:F**x.

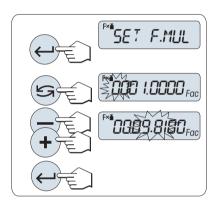
 Press and hold the appropriate assigned Fx key to activate the function FACTOR M.



Setting the factor value

Zero for multiplication factor value is outside the allowed range, the error message **FACTOR OUT OF RANGE** will be displayed.

- 1 Press ← to execute **SET.F.MUL**.
 - Either the factor 1 appears as default value or the factor that was saved most recently.
- 2 Press \varsigma to select a digit.
 - → The selected digit is blinking.
- 3 Press + to scroll up or to scroll down to changing digits.
- 4 Press ← to confirm (no automatic acceptance).



Setting the step value

SET.STEP appears on the display, and the program changes automatically to allow the display increments to be entered. The smallest possible display increment appears as default value, or the last value that was saved.

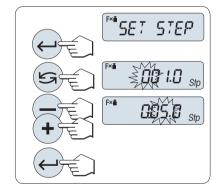
The allowed range for the step depends on the factor and the resolution of the balance. If it is outside the allowed range, the error message **STEP OUT OF RANGE** will be displayed.

- 1 Press ← to execute **SET.STEP**.
- 2 Press 5 to select a digit.

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- → The selected digit is blinking.
- 3 Press + to scroll up or to scroll down to changing digits.
- 4 Press ← to confirm (no automatic acceptance).

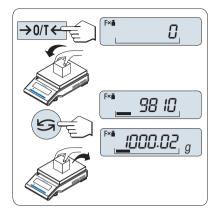
If without any key press within 60 seconds or by pressing **C**, the balance returns to the previous active application.



On completion of the setting procedure, your balance is ready.

Weighing procedure

- 1 Press $\rightarrow 0/T \leftarrow$ to zero the balance.
- 2 Load sample weight.
- 3 Read the result.
 - The appropriate calculation is then made using the weight of sample and the selected factor, the result being displayed with the selected display step. No units are displayed.
- 4 Unload sample weight.



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Toggling between displaying the calculated value and the measured weight

Press \(\sigma \) key at any time to switch the display between percent display, weighing unit **UNIT 1**, **RECALL** value (if activated) and weighing unit **UNIT 2** (if different from **UNIT 1**).

Terminate the application

Press and hold $\Delta \Delta$ to terminate the application and to return to the weighing application.

6.9 Application division factor weighing



The **Division factor weighing** divide a predefined factor by the weight value (in grams) (result = factor / weight) and have it rounded to a predefined number of decimal places.

Requirement: the function **FACTOR D** must be assigned to an **Fx** key. **See** advanced menu topic **ASSIGN:F**x.

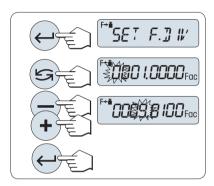
 Press and hold the appropriate assigned Fx key to activate the function FACTOR D.



Setting the factor value

Zero for division factor value is outside the allowed range, the error message **FACTOR OUT OF RANGE** will be displayed.

- 1 Press ← to execute **SET.F.DIV**.
 - Either the factor 1 appears as default value or the factor that was saved most recently.
- 2 Press 🥽 to select a digit.
 - → The selected digit is blinking.
- 3 Press + to scroll up or to scroll down to changing digits.
- 4 Press ← to confirm (no automatic acceptance).



Setting the step value

SET.STEP appears on the display, and the program changes automatically to allow the display increments to be entered. The smallest possible display increment appears as default value, or the last value that was saved.

The allowed range for the step depends on the factor and the resolution of the balance. If it is outside the allowed range, the error message **STEP OUT OF RANGE** will be displayed.

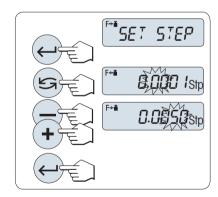
- 1 Press ← to execute **SET.STEP**.
- 2 Press 5 to select a digit.

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- The selected digit is blinking.
- 3 Press + to scroll up or to scroll down to changing digits.
- 4 Press ← to confirm (no automatic acceptance).

If without any key press within 60 seconds or by pressing

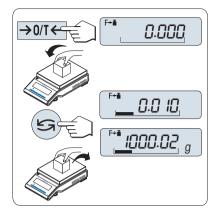
C, the balance returns to the previous active application.



On completion of the setting procedure, your balance is ready.

Weighing procedure

- 1 Press $\rightarrow 0/T \leftarrow$ to zero the balance.
- 2 Load sample weight.
- 3 Read the result.
 - The appropriate calculation is then made using the weight of sample and the selected factor, the result being displayed with the selected display step. No units are displayed.
- 4 Unload sample weight.



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Toggling between displaying the calculated value and the measured weight

Press \(\sigma \) key at any time to switch the display between percent display, weighing unit **UNIT 1**, **RECALL** value (if activated) and weighing unit **UNIT 2** (if different from **UNIT 1**).

Terminate the application

Press and hold $\Delta \Delta$ to terminate the application and to return to the weighing application.

6.10 Application density



The **DENSITY** application allows you to determine the density of solid bodies and liquids. Determination of the density uses **Archimedes' principle** according to which a body immersed in a fluid undergoes an apparent loss in weight which is equal to the weight of the fluid it displaces.

Note for performing of density determinations

- You can also use the weighing hook for weighing below the balance which belongs to your balance.
- If a METTLER TOLEDO printer is attached to your balance, the settings will be automatically recorded.

Requirement: the function **DENSITY** must be assigned to an **Fx** key. **See** advanced menu topic **ASSIGN:F**x. Density kit is installed.

 Press and hold the appropriate assigned Fx key to activate the function DENSITY.



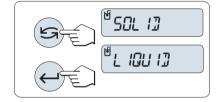
Setting the method for density determination

1 Select:

SOLID, the function for the density determination of solids, or

LIQUID, the function for the density determination of liquids with a sinker.

2 Press ← to confirm.



Switching the display between user guidance and weighing

Press
 to toggle the display between user guidance and weighing.



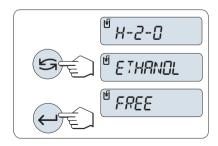
Terminate the application

Press and hold $\overline{\Lambda}\overline{\Lambda}$ to terminate the application and to return to the weighing application.

6.10.1 Density determination of solids

Setting the parameter of the auxiliary liquid

- Method SOLID is set.
- Press or (+ or -) to select the auxiliary liquid: H-2-0 for distilled water, ETHANOL or FREE for a freely definable auxiliary liquid.
- 2 Press ← to confirm.



If you have selected water or ethanol as the auxiliary liquid

- 1 Enter the current temperature of the auxiliary liquid (read off on thermometer).
- 2 Change the value by scrolling up + or down -. The temperature ranges from 10°C to 30.9°C.
- 3 Press ← to confirm.

The densities of distilled water and ethanol in the range 10°C to 30.9°C are stored in the balance.

+ = 20000

If you have selected a freely definable auxiliary liquid

- 1 Enter the density of the auxiliary liquid at the current temperature (read off on thermometer).
- 2 Press 5 to select a digit.
 - → The selected digit is blinking.
- 3 Press + to scroll up or to scroll down to changing digits.
- 4 Press to confirm.

If without any key press within 60 seconds or by pressing

C, the balance returns to the previous active application.



Taring the balance is possible at any time.

The balance prompts you: PRESS ENTER TO START.

- Press ← to start.
- → Tare/Zero is executed.

The balance prompts you to weigh the solid in air **WEIGH** IN AIR.

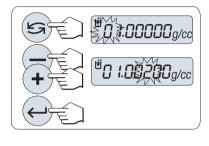
- 1 Load the solid.
- 2 Press to initiate the measurement.

The balance prompts you to weigh the solid in the auxiliary liquid **WEIGH IN LIQUID**.

- 1 Load the solid.
- 2 Press ← to initiate the measurement.
 - The balance now shows the determined density of the solid.
- This result has already been corrected for the air buoyancy. The buoyancy caused by the two immersed wires (Ø 0.6 mm) can be neglected.
- Press C the balance returns to PRESS ENTER TO START.

Result

- Press ➡.
 - → The result will be printed.











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6.10.2 Density determination of liquids

Setting the displacement volume of your sinker

- Method LIQUID is set.
- 1 Press \leftarrow to confirm the default value of 10.0 cm³ or change it if needed.
- 2 Press 5 to select a digit.
 - → The selected digit is blinking.
- 3 Press + to scroll up or to scroll down to changing digits.
- 4 Press ← to confirm.

If without any key press within 60 seconds or by pressing **C**, the balance returns to the previous active application.

On completion of the setting procedure, your balance is ready.

Taring the balance is possible at any time.

The balance prompts you: **PRESS ENTER TO START**.

Press ← to start.

The balance prompts you to weigh the sinker in air **WEIGH** IN AIR.



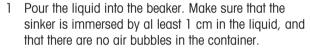
111

8 18

WE IGH

- 1 Position the sinker.
- 2 Press 山 to initiate the measurement.

The balance prompts you to weigh the sinker in the liquid **WEIGH IN LIQUID**.



- 2 Press to initiate the measurement.
 - → The balance now shows the determined density of the liquid at the current temperature (read off on the thermometer).
- This result has already been corrected for the air buoyancy. The buoyancy caused by the immersed wire (Ø 0.2 mm) of the sinker can be neglected.
- Press C the balance returns to PRESS ENTER TO START.



Result

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- Press ■.
 - → The result will be printed.





6.10.3 Formulae used to calculate density

The **DENSITY** application is based on the formulae listed below.

Formulae for determining the density of solids with compensation for air density

$$\rho = \frac{A}{A-B} (\rho_0 - \rho_L) + \rho_L$$

$$V = \alpha \frac{A - B}{\rho_0 - \rho_L}$$

 ρ = Density of the sample

A = Weight of the sample in air

B = Weight of the sample in the auxiliary liquid

V = Volume of the sample

 ρ_0 = Density of the auxiliary liquid

 ρ_L = Density of air (0.0012 g/cm³)

 α = Weight correction factor (0.99985), to take the atmospheric buoyancy of the adjustment weight into account

Formula for determining the density of liquids with compensation for air density

$$\rho = \alpha \frac{P}{V} + \rho_L$$

 ρ = Density of the liquid

P = Weight of the displaced liquid

V = Volume of the sinker

 ρ_L = Density of air (0.0012 g/cm³)

 α = Weight correction factor (0.99985), to take the atmospheric buoyancy of the adjustment weight into account

Density of H₂O given in g/cm³

According to the "American Institute of Physics Handbook".

T/°C	0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
10.	0.99973	0.99972	0.99971	0.99970	0.99969	0.99968	0.99967	0.99966	0.99965	0.99964
11.	0.99963	0.99962	0.99961	0.99960	0.99959	0.99958	0.99957	0.99956	0.99955	0.99954
12.	0.99953	0.99951	0.99950	0.99949	0.99948	0.99947	0.99946	0.99944	0.99943	0.99942
13.	0.99941	0.99939	0.99938	0.99937	0.99935	0.99934	0.99933	0.99931	0.99930	0.99929
14.	0.99927	0.99926	0.99924	0.99923	0.99922	0.99920	0.99919	0.99917	0.99916	0.99914
15.	0.99913	0.99911	0.99910	0.99908	0.99907	0.99905	0.99904	0.99902	0.99900	0.99899
16.	0.99897	0.99896	0.99894	0.99892	0.99891	0.99889	0.99887	0.99885	0.99884	0.99882
17.	0.99880	0.99879	0.99877	0.99875	0.99873	0.99871	0.99870	0.99868	0.99866	0.99864
18.	0.99862	0.99860	0.99859	0.99857	0.99855	0.99853	0.99851	0.99849	0.99847	0.99845
19.	0.99843	0.99841	0.99839	0.99837	0.99835	0.99833	0.99831	0.99829	0.99827	0.99825
20.	0.99823	0.99821	0.99819	0.99817	0.99815	0.99813	0.99811	0.99808	0.99806	0.99804
21.	0.99802	0.99800	0.99798	0.99795	0.99793	0.99791	0.99789	0.99786	0.99784	0.99782
22.	0.99780	0.99777	0.99775	0.99773	0.99771	0.99768	0.99766	0.99764	0.99761	0.99759
23.	0.99756	0.99754	0.99752	0.99749	0.99747	0.99744	0.99742	0.99740	0.99737	0.99735
24.	0.99732	0.99730	0.99727	0.99725	0.99722	0.99720	0.99717	0.99715	0.99712	0.99710
25.	0.99707	0.99704	0.99702	0.99699	0.99697	0.99694	0.99691	0.99689	0.99686	0.99684
26.	0.99681	0.99678	0.99676	0.99673	0.99670	0.99668	0.99665	0.99662	0.99659	0.99657
27.	0.99654	0.99651	0.99648	0.99646	0.99643	0.99640	0.99637	0.99634	0.99632	0.99629
28.	0.99626	0.99623	0.99620	0.99617	0.99614	0.99612	0.99609	0.99606	0.99603	0.99600
29.	0.99597	0.99594	0.99591	0.99588	0.99585	0.99582	0.99579	0.99576	0.99573	0.99570
30.	0.99567	0.99564	0.99561	0.99558	0.99555	0.99552	0.99549	0.99546	0.99543	0.99540

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Density of $\mathrm{C_2H_5OH}$ given in $\mathrm{g/cm^3}$

According to the "American Institute of Physics Handbook".

T/°C	0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	8.0	0.9
10.	0.79784	0.79775	0.79767	0.79758	0.79750	0.79741	0.79733	0.79725	0.79716	0.79708
11.	0.79699	0.79691	0.79682	0.79674	0.79665	0.79657	0.79648	0.79640	0.79631	0.79623
12.	0.79614	0.79606	0.79598	0.79589	0.79581	0.79572	0.79564	0.79555	0.79547	0.79538
13.	0.79530	0.79521	0.79513	0.79504	0.79496	0.79487	0.79479	0.79470	0.79462	0.79453
14.	0.79445	0.79436	0.79428	0.79419	0.79411	0.79402	0.79394	0.79385	0.79377	0.79368
15.	0.79360	0.79352	0.79343	0.79335	0.79326	0.79318	0.79309	0.79301	0.79292	0.79284
16.	0.79275	0.79267	0.79258	0.79250	0.79241	0.79232	0.79224	0.79215	0.79207	0.79198
17.	0.79190	0.79181	0.79173	0.79164	0.79156	0.79147	0.79139	0.79130	0.79122	0.79113
18.	0.79105	0.79096	0.79088	0.79079	0.79071	0.79062	0.79054	0.79045	0.79037	0.79028
19.	0.79020	0.79011	0.79002	0.78994	0.78985	0.78977	0.78968	0.78960	0.78951	0.78943
20.	0.78934	0.78926	0.78917	0.78909	0.78900	0.78892	0.78883	0.78874	0.78866	0.78857
21.	0.78849	0.78840	0.78832	0.78823	0.78815	0.78806	0.78797	0.78789	0.78780	0.78772
22.	0.78763	0.78755	0.78746	0.78738	0.78729	0.78720	0.78712	0.78703	0.78695	0.78686
23.	0.78678	0.78669	0.78660	0.78652	0.78643	0.78635	0.78626	0.78618	0.78609	0.78600
24.	0.78592	0.78583	0.78575	0.78566	0.78558	0.78549	0.78540	0.78532	0.78523	0.78515
25.	0.78506	0.78497	0.78489	0.78480	0.78472	0.78463	0.78454	0.78446	0.78437	0.78429
26.	0.78420	0.78411	0.78403	0.78394	0.78386	0.78377	0.78368	0.78360	0.78351	0.78343
27.	0.78334	0.78325	0.78317	0.78308	0.78299	0.78291	0.78282	0.78274	0.78265	0.78256
28.	0.78248	0.78239	0.78230	0.78222	0.78213	0.78205	0.78196	0.78187	0.78179	0.78170
29.	0.78161	0.78153	0.78144	0.78136	0.78127	0.78118	0.78110	0.78101	0.78092	0.78084
30.	0.78075	0.78066	0.78058	0.78049	0.78040	0.78032	0.78023	0.78014	0.78006	0.77997

6.11 Application routine test



The **Routine test** application allows you to determine the sensitivity of the balance. More about periodic sensitivity tests (routine tests), **See GWP**[®] (**G**ood **W**eighing **P**ractice) on http://www.mt.com/gwp.

GWP gives clear recommendation for routine testing:

- how should I test my balance?
- how often?
- where can I reduce efforts?

More about test weights, **see** http://www.mt.com/weights.

Requirement

- The function R. TEST must be assigned to an F3 key. See advanced menu topic ASSIGN:F3.
- It is recommended to connect a printer or a PC to the balance for showing the results.
- 1 Press and hold the appropriate assigned Fx key to activate the function R. TEST.
- 2 Press S or (+ or -) to toggle between **No** or **Yes** to use a tare weigh for test.
- 3 Press ← to confirm.
- 4 Press $\rightarrow 0/T \leftarrow$ to zero or tare the balance.
- It is recommended to test the sensitivity without tare load. (Factory setting: No).
- If using tare: Make sure that tare weight plus test weight is not exceeding max. load.

Setting the reference test weight value

The default value of the test weight: Next smaller OIML weight than the maximum load of your balance according to the GWP® recommendation.

- 1 For changing the value, press + to scroll up or to scroll down. Progressing speed by press and hold.
- 2 Press ← to confirm.



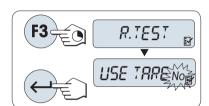
Setting the control limit

The default value of the control limit: Test weight \times weighing process tolerance / 2 Example: $5000 \text{ g} \times 0.1\%$ / 2 = 2.50 g.

- 1 For changing the value, press + to scroll up or to scroll down. Progressing speed by press and hold.
- 2 Press ← to confirm.



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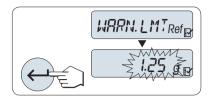


Setting the warning limit

The default value of the warning limit: Warning limit = control limit / safety factor Example: 2.5 g / 2 = 1.25 g.

- 1 For changing the value, press + to scroll up or to scroll down. Progressing speed by press and hold.
- 2 Press ← to confirm.

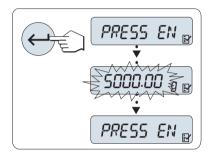
The default values of control limit and the warning limit are evaluated according the GWP recommendation. These are based under the assumption that the weighing process tolerance is 0.1% and the safety factor is 2.



On completion of the setting procedure, your balance is ready.

The test weight must be acclimatized to the ambient temperature of the balance.

- 1 Press ← to start.
 - Follow the instructions on the display.
- 2 Load the test weight (displayed value), when the test weight value is flashing.
- The printout starts after the weighing pan is unloaded.



Exit the current test procedure

- Press and hold $\overline{\Delta}$ for executing a new application.

What if warning limit or control limit are FAILED?

The "SOP for Periodic Sensitivity Tests (Routine Tests)" provides information about measures when routine tests fail.



Find a download version of these SOPs on http://www.mt.com/gwp, link http://http://www.mt.com/ch/en/home/library/operating-instructions/laboratory-weighing/free standard operating procedures for balance straightforward testing.html.

Content of SOP

- Preparation
- Test procedure
- Evaluation
- Deviation
 - If Warning Limit FAILED
 - If Control Limit FAILED

6.12 Application diagnostics



The **Diagnostics** application allows you to carry out predefined diagnostics tests and to view or print predefined sets of balance information. This diagnostics tool helps you find errors faster and more efficiently.

Requirement: A printer or a PC is connected to the balance for showing the results.

- 1 Activate **ADVANCED** menu.
- 2 Press ← to activate the function **DIAGNOSE**.
- 3 Press s to select appropriate tests.

6.12.1 Repeatability test



On models with internal weights only.

The repeatability test allows you to repeat tests with internal weight for a given number of times.

- 1 Press to activate repeatability test **REPEAT.T.**
 - R. TST. 10 appears on the display.
- 2 Enter the number of times (blinking) by pressing + or -. Possible values are 5, 10 (factory setting), 20, 50, 100 times.
- 3 Press \(\psi\) to start the test.
 - → The message RUNNING REPEAT TEST appears till the tests are completed.
- 4 Press A to print the test information.
- 5 Press \(\rightarrow\) to scroll forward through the displayed list.
- 6 Press **C** to cancel the test procedure.
- → The balance will return to the topic **DIAGNOSE**.

Sample information displayed

Displayed for 0.5 s	Display
S DEV	* 0.004 g
MAX. TEMP	21.2 °C
MIN. TEMP	21.0 °C
MEAN. TEMP	21.1 °C
TOT.TIME	00:01:26

Examples

Repeatability test is a tool to do functional check with the balance. It may be performed:

- To check function of balance
 - during installation to store print out with installation documents.
 - after preventative maintenance to store print out with installation maintenance report.
 - when remarkable decrease of weighing performance occurs, so that you can email/fax print out to service support provider for diagnose purposes.
- To develop the optimal environment settings, see menu topic ENVIRON... Measure the time you need to perform repeatability test with each STABLE, STANDARD and UNSTABLE setting. The setting with the fastest total time suits best for the existing environmental conditions.

6.12.2 Display test

The display test allows you to test the display of the balance.

- 1 Press ← to start **DISPLAY**.
 - All possible segments and icons on the display will illuminate.

- 2 Press \Box to print the test information.
- 3 Press **C** to cancel the test procedure.
- → The balance will return to the topic **DIAGNOSE**.

6.12.3 Key test

The key test allows you to test the keys of the balance.

- 1 Press ← to start **KEYPAD T**.
 - → The message KEY TEST PRESS KEY TO BE TESTED is displayed scrolling during the duration of the key test.
- 2 Press every key briefly. Each press of a key beeps and echoes with **OK** on the display.
- 3 Second press **C** key to print the test information.
 - → The test procedure will be cancelled and the balance will return to the topic **DIAGNOSE**. If a key has not been tested before printing, then the test results will be indicated with a ---- line.

Sample information displayed

Кеу	Display
hhld ▼▲ 1111	1/10 D OK
₽	MENU OK
₹	CAL OK
昌	PRINT OK
_	MINUS OK
+	PLUS OK
5	TOGGLE OK
←	ENTER OK
С	СОК
→ 0/T←	0/т ок

6.12.4 Motor test

The motor test allows you to test the calibration motor of the balance.

- Note: on models with internal weight only.
- 1 Press ← to start CAL.MOT. T.
 - RUNNING is displayed during the motor test. A motor test is deemed successful when all the motor positions have been successfully tested. At the end of the test, the test information will be printed.
- 2 Press A for printout.
- 3 Press C to cancel the test procedure.
- → The balance will return to the topic **DIAGNOSE**.

6.12.5 Balance history

The balance history function allows you to view and print the history of the balance.

- 1 Press ← to start **BAL.HIST**.
- 2 Press 🗏 for printout.
- 3 Press ← to scroll forward through the displayed list of balance history information.

- 4 Press **C** to cancel the test procedure.
- → The balance will return to the topic **DIAGNOSE**.

Sample information displayed

Information	Display
Operation time (year:day:hour)	00:018:04
Total load kg	115.7191 kg
Number of weighings	1255
Number of key pressed	4931
Number of motor movements	1012
Backlight time (year:day:hour)	00:018:04
Next service due date	01:01:2010

6.12.6 Adjustment history

The adjustment history function allows you to view and print information of the last 30 balance adjustments. Adjustments made by a service technician and normal user are counted together.

- 1 Press ← to start CAL.HIST.
- 2 Press 🗏 for printout.
- 3 Press ← key to scroll forward through the displayed list of adjustments history information.
- 4 Press **C** to cancel the test procedure.
- → The balance will return to the topic **DIAGNOSE**.

Sample information displayed

Note	Display	
S = External adjusted service	05:03:09\$	01
	-3 PPM	
F = FACT	05:03:09F	02
	2 PPM	
	•	•
	•	•
	·	•
I = Internal adjusted	04:03:091	28
	-1 PPM	
E = External adjusted user	03:03:09E	29
	4 PPM	
F = FACT	02:03:09F	30
	1 PPM	

The PPM value is the change since the last performed FACT or adjustment.

6.12.7 Balance information

The balance information function allows you to view and print information about your balance.

- 1 Press ← to start **BAL.INFO**.
- 2 Press 🗏 for printout.
- 3 Press \leftarrow to scroll forward through the displayed list of balance information.
- 4 Press **C** to cancel the test procedure.
- → The balance will return to the topic **DIAGNOSE**.

Sample information displayed

Information	Display
Balance type	TYPE MS6002S
Max. load	MAX 6200 g
Software platform	PLATFORM RAINBOW
Serial number	SNR 1234567890
Type definition number	TDNR 9.6.3.411
Software version	SOFTWARE V1.00
Cell ID	CELL ID 1172400044
Cell type	CELL TYPE MMAI6000G2
Tolerance revision number	TOLERANCE NO2
Language	LANGUAGE ENGLISH

6.12.8 Service provider information

The service provider Information function allows you to print information about your service provider.

- 1 Press ← to start **PROVIDER**.
 - → The service provider information appears.
- 2 Press 🗏.
- → The service provider information will be printed and the balance will return to the topic **DIAGNOSE**.

7 Communication with Peripheral Devices

7.1 USB - interface and installation

Before connecting the balance via the USB device interface to a PC and using either the **HOST** or **PC-Direct** function, the appropriate METTLER TOLEDO USB driver has to be assigned to the PC first. The USB driver can be found on www.mt.com/labweighing-software-download. If you have any questions, please contact a METTLER TOLEDO representative.



Note

If you connect the balance via USB to the PC before installing the METTLER TOLEDO USB driver, Windows will automatically install the wrong driver.

Requirements

- Balance with USB device interface
- PC with one of the following Microsoft Windows® 32-bit/64-bit operating systems: Win 7 (SP1), Win 8 or Win 10
- · Administrator rights for installing software
- USB connection cable to connect PC to balance

Download USB driver

- 1 Connect to the internet.
- 2 Go to the site www.mt.com/labweighing-software-download.
- 3 Click Download driver in section USB driver for laboratory balances.
 - → A pop-up window with interactions appears.
- 4 Click, e.g., Open.
 - The extract screen appears.
- 5 Extract the file MT_Generic_USB_Serial_Port_Driver_SW_en_vx.xx.x.z.zip to your specified location.
- 6 Right-click on the downloaded installation program

MT_Generic_USB_Serial_Port_Driver_vx.xx.x.x_Setup.exe and select Run as Administrator.

- 7 If a safety warning appears, confirm windows to perform the installation.
- 8 Click **Next** and follow the installer's instructions.

Installing the balance

- 1 Switch the balance off.
- 2 Connect the balance to the preferred USB port on the PC.
- 3 Switch the balance on.

7.2 PC-Direct function

The PC-Direct function of the balance allows you to transfer weight values from the balance to a Windows application. The weight value displayed on the balance is transferred to the cursor position in, e.g., Excel or Word.

The weight value is transferred without the unit.

Requirements

- PC with one of the following Microsoft Windows® 32-bit/64-bit operating systems: Win 7 (SP1), Win 8 or Win 10
- Serial interface RS232C or USB
- Administrator rights for installing the SerialPortToKeyboard software (if data transfer is via RS232C)
- Windows application, e.g., Excel
- Connection between balance and PC via RS232C or USB cable

Installing SerialPortToKeyboard software

The operation of PC-Direct via serial port RS232C requires the installation of **SerialPortToKeyboard** on your host computer. The file **SerialPortToKeyboard** can be found on www.mt.com/labweighing-software-download. If you have any questions, please contact a METTLER TOLEDO representative.

Download SerialPortToKeyboard

- 1 Connect to the internet.
- 2 Go to the site www.mt.com/labweighing-software-download.
- 3 Click Download Software and Instructions in section SerialPortToKeyboard software for Advanced and Standard level laboratory balances.
 - → A pop-up window with interactions appears.
- 4 Click, e.g., Open.
 - → The extract screen appears.
- 5 Extract the file **SerialPortToKeyboard_V_x.xx_installer_and_instructions.zip** to your specified location.
- 6 Right-click on the downloaded installation program **SerialPortToKeyboard_V_x.xx.exe** and select **Run as Administrator**.
- 7 If a safety warning appears, confirm windows to perform the installation.
- 8 Click Next and follow the installer's instructions.

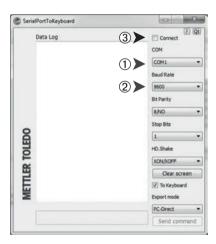
Checking operation

- 1 Start SerialPortToKeyboard (RS232C)
- 2 Start Excel (or another application) on the computer.
- 3 Activate a cell in Excel.

Settings on the PC

Settings for SerialPortToKeyboard

- 1 Select the serial port **COM** for the connection with the balance.
- 2 Set the Baud Rate to 9600.
- 3 Activate Connect.
- Closing the window terminates the session.



Settings at the balance

Balance interface settings, see "Interface menu".

- Topic RS232 or USB: set PC-DIR. and select the most appropriate option for the desired weighing result.
- Topic RS.TX.E.O.L./RS E.O.L. or USB E.O.L./USB E.O.L:
 - set **<TAB>** to write into the same row (e.g. in Excel).
 - set **<CR><LF>** to write into the same column (e.g. in Excel).
- Save changes.

According to your selected **PC-DIR.** option, the displayed values will appear e.g. in the column one after the other one in the different rows.

8 Maintenance

To guarantee the functionality of the balance and the accuracy of the weighing results, a number of maintenance actions must be performed by the user.

8.1 Maintenance table

Maintenance action	Recommended interval	Remarks
Performing an internal adjustment	DailyAfter cleaningAfter levelingAfter changing the location	see chapter "Fully automatic adjustment FACT"
Performing routine tests (sensitivity test, repeatability test). METTLER TOLEDO recommends to perform at least a sensitivity test.	After cleaning	see below
Cleaning	Depending on the degree of pollution or your internal regulations (SOP), clean the instrument: • After every use • After change of sample	see chapter "Cleaning the balance"

8.2 Performing routine tests

There are several routine tests. Depending on your internal regulations, specific routine test must be performed by the user.

METTLER TOLEDO recommend to perform an sensitivity test after cleaning and reassembling the balance.

To perform a routine test, proceed how described in chapter "Application routine test".

See also

- Application routine test ▶ Page 65
- Repeatability test ▶ Page 67

8.3 Cleaning



WARNING

Death or serious injury due to electric shock

Contact with parts carrying a live current can lead to injury and death.

1 Disconnect the instrument from the power supply prior to cleaning and maintenance.

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2 Prevent liquid from entering the instrument, terminal or AC/DC adapter.

Precision Balances Maintenance

8.3.1 Cleaning the balance



NOTICE

Damage due to improper cleaning

Improper cleaning can damage the load cell or other essential parts.

- 1 Do not use any cleaning agents other than the ones specified in the "Reference Manual" or "Cleaning Guide".
- 2 Do not spray or pour liquids on the instrument. Always use a moistened lint-free cloth or a tissue.
- 3 Always wipe out from inside to outside of the instrument.



For further information on cleaning a balance, consult "8 Steps to a Clean Balance".

www.mt.com/lab-cleaning-guide

Cleaning around the balance

Remove any dirt or dust around the balance and avoid further contaminations.

Cleaning the removable parts

Clean the removed part with a damp cloth or a tissue and a mild cleaning agent.

Cleaning the balance

- 1 Disconnect the balance from the AC/DC adapter.
- 2 Use a lint-free cloth moistened with a mild cleaning agent to clean the surface of the balance.
- 3 Remove powder or dust at first with a disposable tissue.
- 4 Remove sticky substances with a damp lint-free cloth and a mild solvent.

8.3.2 Putting into operation after cleaning

- Reassemble the balance.
- 2 Press **On**/Off to switch on the balance.
- 3 Warm up the balance. Wait 1h for the acclimatization, before starting the tests.
- 4 Check the level status, level the balance if necessary.
- 5 Perform an internal adjustment.
- 6 Perform a routine test due to the internal regulations of your company. METTLER TOLEDO recommends to perform an repeatability test after cleaning the balance.
- 7 Press $\rightarrow 0/T \leftarrow$ to zero the balance.
- The balance has been putting into operation and is ready to use.

See also

- Application routine test ▶ Page 65
- Repeatability test ▶ Page 67

Maintenance Precision Balances

9 Troubleshooting

Possible errors with their cause and remedy are described in the following chapter. If there are errors that cannot be corrected through these instructions, contact METTLER TOLEDO.

9.1 Error messages

Error message	Possible cause	Diagnostic	Remedy	
NO STABILITY	Vibrations at the workplace.	Place beaker with tap water on the weighing table. Vibrations cause ripples on the water surface.	 Protect weighing location against vibrations (vibration absorber, etc.). Set weighing parameters coarser (change ENVIRON. from STABLE to STANDARD or even UNSTABLE. Find a different weighing location (by 	
			agreement with customer).	
	Draft due to open window or similar.	Make sure window is closed.	 Close window. Set weighing parameters coarser (change ENVIRON. from STABLE to STANDARD or even UNSTABLE. 	
	The location is not suitable for weighing.		Check and observe the requirements for the location, refer to "Selecting the location".	
	Something is touching the weighing pan.	Check for touching parts or dirts.	Remove touching parts or clean the balance.	
WRONG ADJUSTMENT WEIGHT	Wrong adjustment weight.	Check weight.	Place correct weight on the weighing pan.	
REFERENCE TOO SMALL	Reference for piece counting too small.	_	Increase reference weight.	
EEPROM ERROR - PLEASE CONTACT CUSTOMER SERVICE	Data in EEPROM damaged.	_	Please contact your METTLER TOLEDO customer service.	
WRONG CELL DATA - PLEASE CONTACT CUSTOMER SERVICE	Defect load cell data.	_	Please contact your METTLER TOLEDO customer service.	
NO STANDARD ADJUSTMENT - PLEASE CONTACT CUSTOMER SERVICE	_	_	Please contact your METTLER TOLEDO customer service.	
PROGRAM MEMORY DEFECT - PLEASE CONTACT CUSTOMER SERVICE	_	_	Please contact your METTLER TOLEDO customer service.	

Precision Balances Troubleshooting

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Error message	Possible cause	Diagnostic	Remedy
TEMP SENSOR DEFECT - PLEASE CONTACT CUSTOMER SERVICE	to power before connecting		Remove the AC/DC adapter from the power and connect first to the balance before connecting to the power if persist please contact your METTLER TOLEDO customer service.
WRONG LOAD CELL BRAND - PLEASE CONTACT CUSTOMER SERVICE	Wrong load cell installed.	_	Please contact your METTLER TOLEDO customer service.
WRONG TYPE DATA SET - PLEASE CONTACT CUSTOMER SERVICE	Wrong type data set.	_	Please contact your METTLER TOLEDO customer service.
BATTERY BACKUP LOST - CHECK DATE TIME SETTINGS	Backup battery/capacitor is empty. This battery/ capacitor ensures that the date and time are not lost when the balance is disconnected from power.	The battery/capacitor provides enough power for approximately 2 days when having the balance not connected to the power supply.	Connect the balance to the power supply for charging the battery (e.g., during the night) or contact METTLER TOLEDO customer service.
INITIAL ZERO RANGE EXCEEDED	Wrong weighing pan. Pan is not empty.	Check weighing pan.	Mount correct weighing pan or unload weighing pan.
BELOW INITIAL ZERO RANGE	Wrong weighing pan. Pan is not empty.	Check weighing pan.	Mount correct weighing pan.
MEM FULL	Memory full.	_	Clear the memory by finishing all applications where a measurement is ongoing.
FACTOR OUT OF RANGE	Factor is outside the allow range.	_	Select a new factor.
STEP OUT OF RANGE	Step is outside the allow range.	_	Select a new step.
OUT OF RANGE	Sample weight is outside the allow range.	_	Unload the pan and load a new sample weight.

9.2 Error symptoms

Error symptom	Possible cause	Diagnostic	Remedy
Display is dark	Instrument is switched off.	_	Switch on the instrument.
	Power plug not connected.	Check	Connect power cable to power supply.
	Power supply not connected to balance.	Check	Connect power supply.
	Power supply is faulty.	Check/test	Replace power supply.
	Wrong power supply.	Check that input data on type plate match the power supply values.	Use proper power supply.
	Connector socket on balance is corroded or faulty.	Check	Please contact your METTLER TOLEDO customer service.

Troubleshooting Precision Balances

Error symptom	Possible cause	sible cause Diagnostic	
	Display is faulty.	Replace display.	Please contact your METTLER TOLEDO customer service.
Operation Keys do not work	Keypad is defective.	_	Please contact your METTLER TOLEDO customer service.
The value drifts into plus	Room, environment not	_	Environmental recom-
or minus	suitable.		 windowless, non air- conditioned room, e.g., basement.
			Only one person in the weighing room.
			Sliding doors. Standard doors cause pressure changes.
			No draft in weighing room (check with suspended threads).
			No air conditioning (temperature oscillates, draft).
			Acclimatize balance, take dummy measurements.
			Instrument uninter- ruptedly connected to the power supply (24h per day).
	Direct sunlight or other heat source.	Is any sun shade (blinds, curtains, etc.) available?	Select location according to "Selecting the location" (customer responsibility).
	Weighing sample absorbs moisture or evaporates moisture.	 Is the weighing result with a test weight stable? 	Use aids.Cover weighing sample.
		 Sensitive weighing samples, e.g., paper, cardboard, wood, plastic, rubber, liquids. 	
	Weighing sample is electrostatically charged.	 Is the weighing result with a test weight stable? 	• Increase air humidity in weighing chamber (45% - 50%).
		 Sensitive weighing samples, e.g., plastic, powder, insulating materials. 	Use ionizer.
	Weighing sample is hotter or colder than the air in the weighing chamber.	Weighing operation with test weight does not show this effect.	Bring weighing sample to room temperature before weighing.

Precision Balances Troubleshooting

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Error symptom	Possible cause	Diagnostic	Remedy	
	Instrument has not yet reached thermal equilibrium.	Was there a power outage?Was power supply disconnected?	 Acclimatize instrument for at least 1 hour. Depending on climatic conditions, extend this period accordingly. Instrument switched on for at least 1 hour, refer to "General data" 	
Display shows overload or underload	The weight on the weighing pan exceeds the weighing capacity of the instrument.	Check weight.	Reduce the weight on the weighing pan.	
	Wrong weighing pan.	Slightly lift or press weighing pan. The weight display appears.	Use proper weighing pan.	
	No weighing pan.	_	Install weighing pan.	
	Incorrect zero point at	_	 Switch off balance. 	
	switch-on.		Disconnect and reconnect power cable.	
Display flashes 0.0000	Loose cables.	Check all cable connections.	Connect all cables. Please contact your METTLER TOLEDO customer service if the problem persists.	
Taring not possible	Vibrations at the	Display unstable.	Press Tare again.	
	workplace.	Place beaker with tap water on the weighing table. Vibrations cause ripples on the water surface.	 Protect weighing location against vibrations (vibration absorber, etc.). Set weighing parameters coarser (change ENVIRON. from STABLE to STANDARD or even UNSTABLE. Find a different weighing location (by agreement with 	

Troubleshooting Precision Balances

9.3 Status icons

Icon	Status description	Diagnostic	Remedy
3	Service due.	See menu topic SERV.ICON in chapter "Description of menu topic" -> "Advanced menu".	Please contact your METTLER TOLEDO-Support representative.

9.4 Putting into operation after fixing an error

After fixing an error, perform the following steps to put the balance into operation:

- Ensure that the balance is completely reassembled and cleaned.
- Reconnect the balance to the AC/DC adapter.

Precision Balances Troubleshooting

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10 Technical Data

10.1 General data

Power supply

AC/DC adapter: Input: $100 - 240 \text{ V AC} \pm 10\%$, 50 - 60 Hz, 0.8 A, 60 - 80 VA

Output: 12 V DC, 2.5 A, LPS (Limited Power Source)

Cable for AC/DC adapter: 3-core, with country-specific plug

Balance power consumption: 12 V DC, 0.3 A

Protection and standards

Overvoltage category: II
Degree of pollution: 2

Protection: Protected against dust and water
Standards for safety and EMC: See Declaration of Conformity
Range of application: Use only indoors in dry locations

Environmental conditions

Height above mean sea level: Up to 4000 m Ambient temperature: $+5 \,^{\circ}\text{C} - +40 \,^{\circ}\text{C}$ Storage condition: $-25 \,^{\circ}\text{C} - +70 \,^{\circ}\text{C}$

Relative air humidity: Max. 80% up to 31 °C, linearly decreasing to 50% at 40 °C,

non-condensing

Warm-up time: At least 30 minutes after connecting the balance to the power

supply.

Materials

Housing: Die-cast aluminum, lacquered

Weighing pan: Stainless steel X5CrNiMo 18-10 (1.4301)

Protective cover: PET

Technical Data Precision Balances

10.2 Model-specific data

10.2.1 Balances with readability of 100 mg and 1 g

	MS12001L	MS16001L	MS16001LE
Limit values	'		
Capacity	12.2 kg	16.2 kg	16.2 kg
Nominal load	12 kg	16 kg	16 kg
Readability	100 mg	100 mg	100 mg
Repeatability	100 mg	100 mg	100 mg
Linearity deviation	200 mg	200 mg	200 mg
Eccentricity deviation (at test load)	300 mg (5 kg)	300 mg (5 kg)	300 mg (5 kg)
Sensitivity offset (at nominal load) 1)	800 mg	800 mg	800 mg
Sensitivity temperature drift 2)	0.0005 %/°C	0.0005 %/°C	0.0005 %/°C
Typical values			
Repeatability	70 mg	70 mg	70 mg
Linearity deviation	60 mg	60 mg	60 mg
Eccentricity deviation (at test load)	200 mg (5 kg)	200 mg (5 kg)	200 mg (5 kg)
Sensitivity offset (at nominal load) 1)	500 mg	500 mg	500 mg
Minimum weight (USP, tolerance = 0.10%) 3)	140 g	140 g	140 g
Minimum weight (tolerance = 1%) 3)	14 g	14 g	14 g
Settling time	2 s	2 s	2 s
Adjustment	Internal / FACT	Internal / FACT	External
Balance dimensions (W \times D \times H)	363 × 346 × 118 mm	363 × 346 × 118 mm	363 × 346 × 118 mm
Weighing pan dimensions (W × D)	245 × 351 mm	245 × 351 mm	245 × 351 mm
Balance weight	10 kg	10 kg	10 kg
Weights for routine testing			
Weights (OIML class)	500 g (F2)/ 10 kg (F2)	500 g (F2)/ 10 kg (F2)	500 g (F2)/ 10 kg (F2)
Weights (ASTM class)	500 g (ASTM 4)/ 10 kg (ASTM 4)	500 g (ASTM 4)/ 10 kg (ASTM 4)	500 g (ASTM 4)/ 10 kg (ASTM 4)

after sensitivity adjustment

Precision Balances Technical Data

determined at 5% load, k = 2

In the temperature range $+10 \, ^{\circ}\text{C} - +30 \, ^{\circ}\text{C}$

	MS32001L	MS32001LE
Limit values	<u> </u>	
Capacity	32.2 kg	32.2 kg
Nominal load	30 kg	30 kg
Readability	100 mg	100 mg
Repeatability	100 mg	100 mg
Linearity deviation	300 mg	300 mg
Eccentricity deviation (at test load)	500 mg (10 kg)	500 mg (10 kg)
Sensitivity offset (at nominal load) 1)	800 mg	800 mg
Sensitivity temperature drift 2)	0.0005 %/°C	0.0005 %/°C
Typical values		
Repeatability	70 mg	70 mg
Linearity deviation	60 mg	60 mg
Eccentricity deviation (at test load)	300 mg (10 kg)	300 mg (10 kg)
Sensitivity offset (at nominal load) 1)	500 mg	500 mg
Minimum weight (USP, tolerance = 0.10%) 3)	140 g	140 g
Minimum weight (tolerance = 1%) 3)	14 g	14 g
Settling time	2 s	2 s
Adjustment	Internal / FACT	External
Balance dimensions (W \times D \times H)	363 × 346 × 118 mm	363 × 346 × 118 mm
Weighing pan dimensions (W × D)	245 × 351 mm	245 × 351 mm
Balance weight	10 kg	10 kg
Weights for routine testing		
Weights (OIML class)	1000 g (F2)/ 20 kg (F2)	1000 g (F2)/ 20 kg (F2)
Weights (ASTM class)	1000 g (ASTM 4)/ 20 kg (ASTM 4)	1000 g (ASTM 4)/ 20 kg (ASTM 4)

after sensitivity adjustment

Technical Data Precision Balances

determined at 5% load, k = 2

In the temperature range $+10 \, ^{\circ}\text{C} - +30 \, ^{\circ}\text{C}$

	MS32000L	MS32000LE
Limit values		
Capacity	32.2 kg	32.2 kg
Nominal load	30 kg	30 kg
Readability	1 g	1 g
Repeatability	500 mg	500 mg
Linearity deviation	1 g	1 g
Eccentricity deviation (at test load)	1 g (10 kg)	1 g (10 kg)
Sensitivity offset (at nominal load) 1)	1 g	1 g
Sensitivity temperature drift 2)	0.0005 %/°C	0.0005 %/°C
Typical values		
Repeatability	400 mg	400 mg
Linearity deviation	100 mg	100 mg
Eccentricity deviation (at test load)	400 mg (10 kg)	400 mg (10 kg)
Sensitivity offset (at nominal load) 1)	800 mg	800 mg
Minimum weight (USP, tolerance = 0.10%) 3)	800 g	800 g
Minimum weight (tolerance = 1%) 3)	80 g	80 g
Settling time	1.5 s	1.5 s
Adjustment	Internal / FACT	External
Balance dimensions (W \times D \times H)	363 × 346 × 118 mm	363 × 346 × 118 mm
Weighing pan dimensions (W × D)	245 × 351 mm	245 × 351 mm
Balance weight	10 kg	10 kg
Weights for routine testing		
Weights (OIML class)	1000 g (F2)/ 20 kg (F2)	1000 g (F2)/ 20 kg (F2)
Weights (ASTM class)	1000 g (ASTM 4)/ 20 kg (ASTM 4)	1000 g (ASTM 4)/ 20 kg (ASTM 4)

after sensitivity adjustment

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Precision Balances Technical Data

determined at 5% load, k = 2

 $^{^{2)}}$ In the temperature range +10 °C - +30 °C $^{\rm 2}$

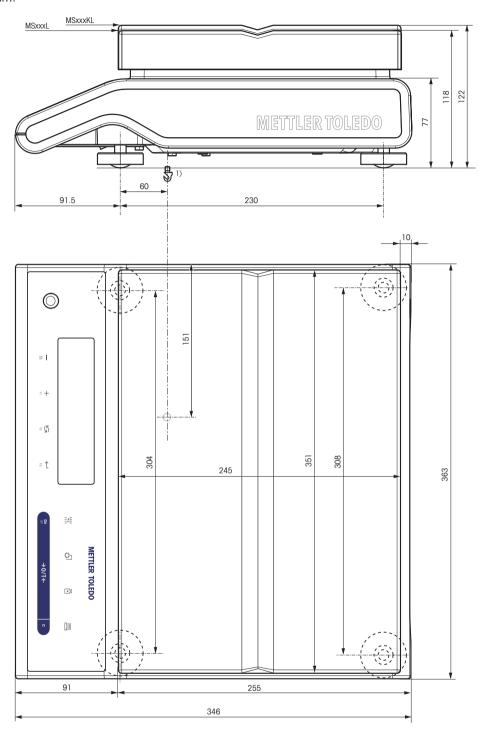
10.3 Dimensions

All dimensions in mm.

Models:

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MS12001L MS16001L MS16001LE MS32001L MS32001LE MS32000L MS32000LE

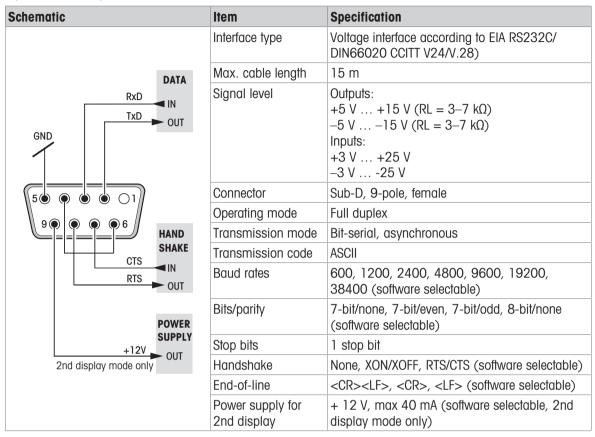


Technical Data Precision Balances

10.4 Interface specification

10.4.1 RS232C interface

Each balance is equipped with a RS232C Interface as standard for the attachment of a peripheral device, e.g., a printer or a computer.



10.4.2 USB device

Each balance is equipped with a USB device interface as standard for the attachment of a peripheral device, e.g. a computer.



Note

This interface is not able to communicate with a printer.

Schematic		Item	Specification
	2 1	Standard	In conformity with USB specifications revision 2.0
	' ' ' 	Speed	Full-speed 12 Mbps (requires shielded cable)
		Function	CDC (Communication Device Class) serial port emulation
'	3 4	Power usage	Suspended device: Max 10 mA
		Connector	Type B
1	VBUS (+5 VDC)		
2	D- (Data -)		
3	D+ (Data +)		
4	GND (Ground)		
Shield	Shield		

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Precision Balances Technical Data

10.4.3 MT-SICS interface commands and functions

Many of the instruments and balances used have to be able to integrate into a complex computer or data acquisition system.

To easily integrate a balance into a system and utilize its capacity to the full extent, most balance functions are also available as corresponding commands via the data interface.

All new METTLER TOLEDO balances launched on the market support "METTLER TOLEDO Standard Interface Command Set" (MT-SICS). The commands available depend on the functionality of the balance.

For further information, please contact your METTLER TOLEDO representative.



Refer to the MT-SICS Reference Manual.

www.mt.com/library

Technical Data Precision Balances

11 Accessories and Spare Parts

11.1 Accessories

	Description	Order no.
Printers		
	RS-P25 printer with RS232C connection to instrument Paper roll (length: 20 m), set of 5 pcs Paper roll (length: 13 m), self-adhesive, set of 3 pcs Ribbon cartridge, black, set of 2 pcs	30702967 00072456 11600388 00065975
	RS-P26/01 (EMEA) printer with RS232C connection to instrument (with date and time)	11124303
	Paper roll (length: 20 m), set of 5 pcs Paper roll, self-adhesive (length: 13 m), set of 3 pcs	00072456 11600388 00065975
	Ribbon cartridge, black, set of 2 pcs	
	RS-P26/02 (Asia-Pacific) printer with RS232C connection to instrument (with date and time)	11124313
- No.	Paper roll (length: 20 m), set of 5 pcs Paper roll (length: 13 m), self-adhesive, set of 3 pcs	00072456 11600388
	Ribbon cartridge, black, set of 2 pcs	00065975
	RS-P26/03 (Northern America) printer with RS232C connection to instrument (with date and time)	11124323
	Paper roll (length: 20 m), set of 5 pcs Paper roll, self-adhesive (length: 13 m), set of	00072456 11600388
	3 pcs	11000300
	Ribbon cartridge, black, set of 2 pcs	00065975
	RS-P28/01 (EMEA) printer with RS232C connection to instrument (with date, time and applications)	11124304
- In	Paper roll (length: 20 m), set of 5 pcs	00072456
	Paper roll, self-adhesive (length: 13 m), set of 3 pcs	11600388
	Ribbon cartridge, black, set of 2 pcs	00065975
	RS-P28/02 (Asia-Pacific) printer with RS232C connection to instrument (with date, time and applications)	11124314
A STATE OF THE STA	Paper roll (length: 20 m), set of 5 pcs	00072456
	Paper roll (length: 13 m), self-adhesive, set of 3 pcs	11600388
	Ribbon cartridge, black, set of 2 pcs	00065975



RS-P28/03 (Northern America) printer with RS232C	11124324
connection to instrument (with date, time and applications)	
Paper roll (length: 20 m), set of 5 pcs	00072456
Paper roll, self-adhesive (length: 13 m), set of	11600388
3 pcs	



P-52RUE dot matrix printer RS232C, USB and Ethernet 30237290 connections, simple print-outs

Ribbon cartridge, black, set of 2 pcs

Ribbon cartridge, black, set of 2 pcs

of 10 pcs

Paper roll (length: 20 m), set of 5 pcs 00072456

Paper roll (length: 13 m), self-adhesive, set of 11600388
3 pcs

00065975

00065975

64088427



P-56RUE thermal printer with RS232C, USB and Ethernet connections, simple print-outs, date and time

Paper roll, white (length: 27 m), set of 10 pcs 30094723

Paper roll, white, self-adhesive (length: 13 m), set 30094724



P-58RUE thermal printer with RS232C, USB and Ethernet 30094674 connections, simple print-outs, date and time, label printing, balance applications, e.g., statistics, formulation, totaling

Paper roll, white, self-adhesive (length: 13 m), set of 10 pcs

Paper roll, white, self-adhesive (length: 13 m), set of 10 pcs

Paper roll, white, self-adhesive labels (550 labels), set of 6 pcs

Dimension of the label 56×18 mm

Cables for RS232C interfaces



RS9 connection cable (to connect the instrument to a PC) 11101051 Length: 1 m



RS9 - RS25 (m/f): connection cable for PC, length = 2 m 11101052



USB-RS232 cable (to connect the instrument via RS232C to a USB port)

Accessories and Spare Parts

Precision Balances

Cables for USB interface



USB (A -B) connection cable, length = 1 m

30241476

Wireless interfaces



Bluetooth RS232C serial adapter ADP-BT-S

30086494

For wireless connection between:

- instrument and computer (depending on the instrument model)
- printer and instrument



Bluetooth RS232C serial adapter ADP-BT-P, set of 2 pcs $\,$

30086495

- For wireless connection between:
- Instrument and PC (depending on the instrument model)
- Data writer and instrument

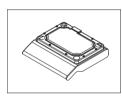
Auxiliary displays



RS232C auxiliary display AD-RS-M7

12122381

Protective covers



Protective cover for L platform up to "1 g"

12121852

Anti-theft devices



Anti-theft cable with lock

11600361

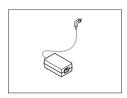
Software



EasyDirect Balance is an application software to collect, analyze, store and export balance measurement and device data on PC.

License EasyDirect Balance for 10 Instruments 30540473 License EasyDirect Balance for 3 Instruments 30539323

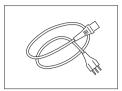
Various



AC/DC adapter (without power cable)

• Input: 100 – 240 V AC, 50/60 Hz, 0.8 A

• Output: 12 V DC, 2.5 A



Country-specific 3-Pin power cable with grounding conductor.

Power cable AU	00088751
Power cable BR	30015268
Power cable CH	00087920
Power cable CN	30047293
Power cable DK	00087452
Power cable EU	00087925
Power cable GB	00089405
Power cable IL	00225297
Power cable IN	11600569
Power cable IT	00087457
Power cable JP	11107881
Power cable TH, PE	11107880
Power cable US	00088668
Power cable ZA	00089728

Weighing below the balance



Hook for Platform L

11132565

11107909

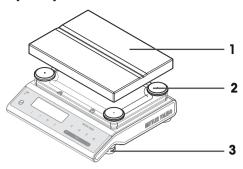
Adjustment weights



OIML / ASTM Weights (with calibration certificate) see www.mt.com/weights

90 | Acce

11.2 Spare parts



	Order no.	Designation	Remarks
1	12122020	Weighing pan 245×351 mm	_
2	239104	Cap pan support	_
3	30216698	Leveling feet	_

12 Disposal

In conformance with the European Directive 2012/19/EU on Waste Electrical and Electronic Equipment (WEEE) this device may not be disposed of in domestic waste. This also applies to countries outside the EU, per their specific requirements.



Please dispose of this product in accordance with local regulations at the collecting point specified for electrical and electronic equipment. If you have any questions, please contact the responsible authority or the distributor from which you purchased this device. Should this device be passed on to other parties, the content of this regulation must also be related.

Disposal Precision Balances

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It helps to:

GWP® is the global weighing standard, ensuring consistent accuracy of weighing processes, applicable to all equipment from any manufacturer

- Choose the appropriate balance or scale
- Calibrate and operate your weighing equipment with security
- Comply with quality and compliance standards in laboratory and manufacturing

www.mt.com/GWP

www.m	t.com/	'msl-	prec	ision
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For more information

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