

MATERIAL: 17-4 STAINLESS STEEL  
 CONDITION A (PRE-MACHINING)  
 CONDITION H 900 (POST-MACHINING)  
 HARDNESS RANGE: Rc 42-45

SUFFIX: -F SUFFIX INDICATES "AS-FORGED"  
 PART, PRIOR TO MACHINING

FINISH: BLAST WITH "TYPE H" GLASS BEAD TO  
 REMOVE ALL SCALE AND SURFACE  
 DISCOLORATION TO PRODUCE A  
 UNIFORM APPEARANCE

WEIGHT: 3.02 LB

REV	CHANGE	BY	DATE
A	ADDED FINISH SPECIFICATION	MT	05/29/03
B	ADDED PLY SURFACES; ADDED SECOND SHEET	MT	01/31/05
C	MOVED PLY SURFACES	MT	02/02/05

SCALE 1  
 DATE 05/24/02  
 DRN MT APPD MT

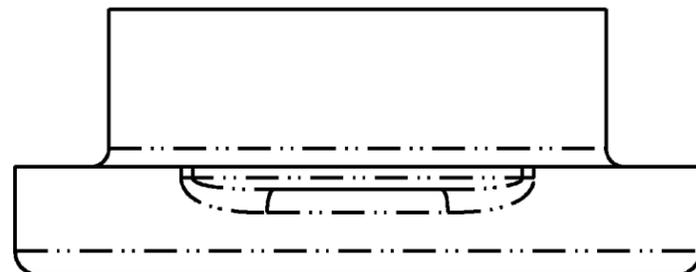
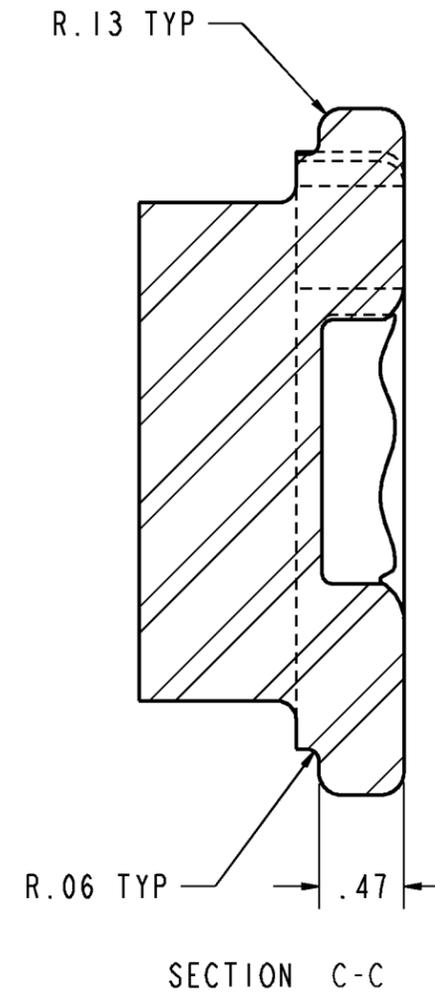
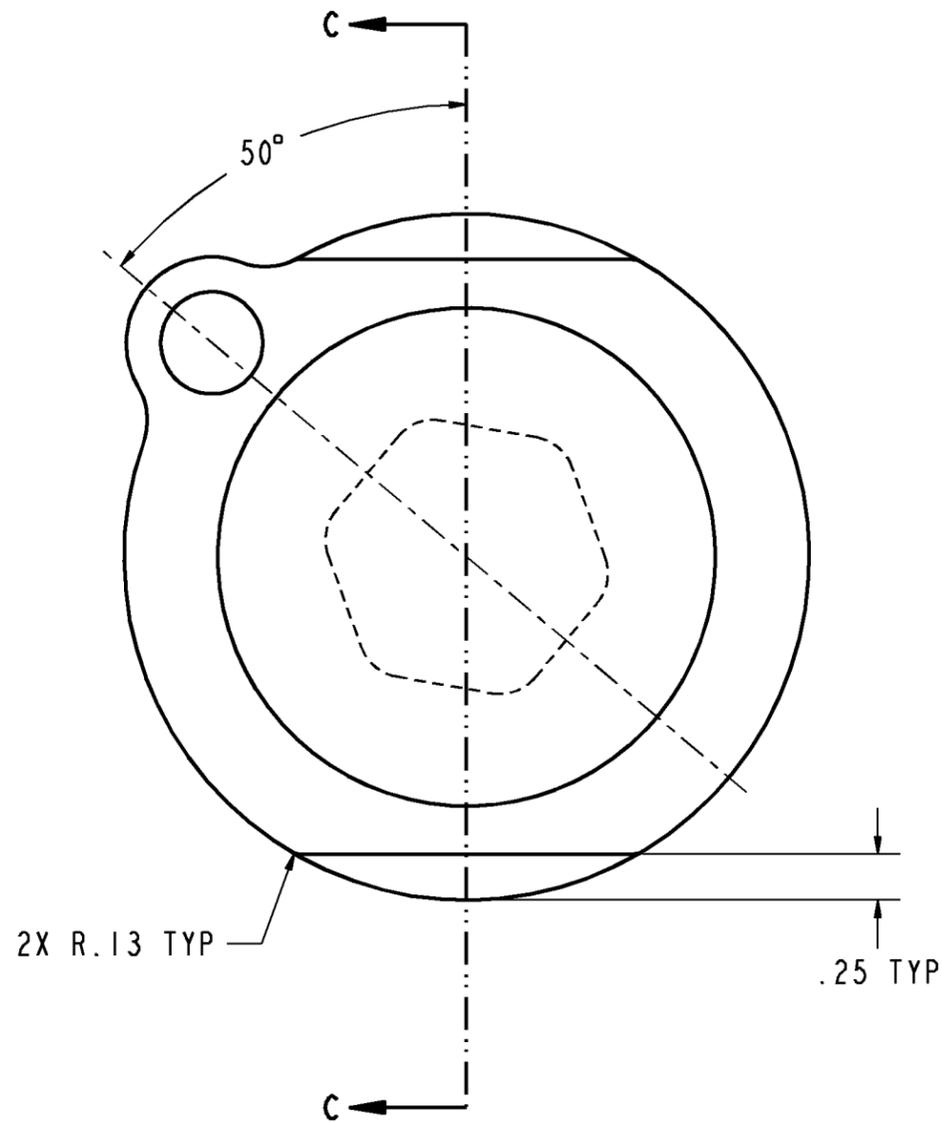
**METTLER TOLEDO**

TITLE 45T LOWER RECEIVER, FORGED & MACHINED  
 SHEET 1 OF 2

UNLESS OTHERWISE SPECIFIED, ALL  
 DIMENSIONS ARE IN INCHES, AND  
 DIMENSIONAL TOLERANCES ARE:  
 FRACTIONAL DECIMAL ANGULAR  
 ±1/16 .X ±.1 X ± 1°  
 .XX ±.02 .X ±.5°  
 .XXX ±.005

THIS PRINT IS FURNISHED WITH THE UNDERSTANDING THAT  
 THE ESSENCE THEREOF WILL NOT BE REPRODUCED IN WHOLE  
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TA205337 REV C



REV	CHANGE	BY	DATE	SCALE 1	<b>METTLER TOLEDO</b>
A	ADDED FINISH SPECIFICATION	MT	05/29/03	DATE 05/24/02	
B	ADDED PRY SURFACES; ADDED SECOND SHEET	MT	01/31/05	DRN MT APPD MT	
C	MOVED PRY SURFACES	MT	02/02/05	TITLE 45T LOWER RECEIVER, FORGED & MACHINED SHEET 2 OF 2	
				UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES, AND DIMENSIONAL TOLERANCES ARE:	THIS PRINT IS FURNISHED WITH THE UNDERSTANDING THAT THE ESSENCE THEREOF WILL NOT BE REPRODUCED IN WHOLE OR IN PART WITHOUT WRITTEN AUTHORIZATION OF METTLER-TOLEDO, INC. ALL DESIGNS ARE THE PROPERTY OF METTLER-TOLEDO, INC. AND WILL BE PROTECTED BY PATENTS.
				FRACTIONAL DECIMAL ANGULAR	
				±1/16 .X ±.1 X ± 1°	
				.XX ±.02 .X ±.5°	
				.XXX ±.005	
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					REV C