

# Instruction manual

O<sub>2</sub> Transmitter 4100 e/2(X)H

**METTLER TOLEDO**

A large graphic element in the bottom right corner of the page, consisting of a series of parallel diagonal lines that form a triangular shape pointing towards the top right. The lines are closely spaced and create a textured, shaded effect.

69951

## Warranty

Defects occurring within 1 year from delivery date shall be remedied free of charge at our plant (carriage and insurance paid by sender).

Subject to change without notice.

## Return of products under warranty

Please contact METTLER TOLEDO's Customer Service Dept. before returning a defective device. Ship the cleaned device to the address you have been given. If the device has been in contact with process fluids, it must be decontaminated/disinfected before shipment. In that case, please attach a corresponding certificate, for the health and safety of our service personnel.



### Disposal (Directive 2002/96/EC of January 27, 2003)

Please observe the applicable local or national regulations concerning the disposal of "waste electrical and electronic equipment".



Mettler-Toledo GmbH, Process Analytics, Industrie Nord,  
CH-8902 Urdorf, Tel. +41 (01) 736 22 11 Fax +41 (01) 736 26 36  
Subject to technical changes. Mettler-Toledo GmbH, 04/04.  
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## Safety information

### **Be sure to read and observe the following instructions!**

The device has been designed using state of the art technology and it complies with the applicable safety regulations.

When operating the device, certain conditions may nevertheless lead to danger for the operator or damage to the device.

#### **Caution!**

Commissioning may only be carried out by trained experts. Whenever it is likely that protection has been impaired, the device shall be made inoperative and secured against unintended operation.

The protection is likely to be impaired if, for example:

- the device shows visible damage
- the device fails to perform the intended measurements
- after prolonged storage at temperatures above 70 °C
- after severe transport stresses

Before recommissioning the device, a professional routine test in accordance with EN 61010-1 must be performed. This test should be carried out by the manufacturer.

#### **Caution!**

Before commissioning it must be proved that the device may be connected with other equipment.

## Safety precautions for installation

- The stipulations of EN 60079-10 / EN 60079-14 must be observed during commissioning.
- The **O<sub>2</sub> Transmitter 4100 e/2H** is approved for measurements in FM Class I Div 2.
- The **O<sub>2</sub> Transmitter 4100 e/2XH** is approved for operation in the following locations: ATEX, FM Zone 1 with measurement in Zone 0, and FM Class I Div 1.

## Connection to supply units

- **O<sub>2</sub> Transmitter 4100 e/2H**: Before connecting this device to a supply unit, make sure that its output voltage cannot exceed 30 V DC.  
Do not use alternating current or mains power supply!
- **O<sub>2</sub> Transmitter 4100 e/2XH**: This device may only be connected to an explosion-proof power supply unit (for input ratings refer to annex of EC-Type-Examination Certificate).  
Before commissioning it must be made sure that the connections to other equipment such as power supply unit and cables are intrinsically safe.

Terminals:

suitable for single wires / flexible leads up to 2.5 mm<sup>2</sup> (AWG 14)

## Note for cleaning in a hazardous location

In hazardous locations the Transmitter may only be cleaned with a damp cloth to prevent electrostatic discharge.

## Intended use

The O<sub>2</sub> Transmitter 4100 e/2(X)H is used for measuring dissolved or gaseous oxygen and temperature in biotechnology, chemical and pharmaceutical industry, as well as in the field of industry, environment, food processing, and sewage treatment.

The rugged molded enclosure can be wall or pipe mounted or fixed into a control panel.

The protective hood provides additional protection against direct weather exposure and mechanical damage.

The Transmitter has been designed for application with amperometric METTLER TOLEDO sensors of the InPro 6800 and InPro 6900 series.

- The **O<sub>2</sub> Transmitter 4100 e/2H** is approved for measurements in FM Class I Div 2.
- The **O<sub>2</sub> Transmitter 4100 e/2XH** is approved for operation in the following locations: ATEX, FM Zone 1 with measurement in Zone 0, and FM Class I Div 1.

## Trademarks

The following names are registered trademarks. For practical reasons they are shown without trademark symbol in this manual.

Calimatic

GainCheck

Sensocheck

Sensoface

InPro® is a registered trademark of Mettler-Toledo.

HART® is a registered trademark of the HART Communications Foundation (HCF).

# EC Declaration of Conformity

## Mettler-Toledo GmbH

Process Analytics

Adresse Im Hackacker 15 (Industrie Nord), CH-8902 Urdorf, Schweiz  
Briefadresse Postfach, CH-8902 Urdorf  
Telefon 01-735 22 11  
Telefax 01-735 26 36  
Internet www.mt.com  
Bank Credit Suisse First Boston, Zürich (Acc. 0835-370601-21-90)

## Declaration of conformity Konformitätserklärung Déclaration de conformité



### We/Wir/Nous

### **Mettler-Toledo GmbH, Process Analytics**

Im Hackacker 15  
8902 Urdorf  
Switzerland

declare under our sole responsibility that the product,  
erklären in alleiniger Verantwortung, dass dieses Produkt,  
déclarons sous notre seule responsabilité que le produit,

### Description

### Beschreibung/Description

### **0,-4100/2(X)H**

to which this declaration relates is in conformity with the following standard(s) or  
other normative document(s).

auf welches sich diese Erklärung bezieht, mit der/den folgenden Norm(en) oder  
Richtlinie(n) übereinstimmt.

auquel se réfère cette déclaration est conforme à la (aux) norme(s) ou au(x)  
document(s) normatif(s).

### Explosionsschutzrichtlinie

### Explosion Protection / Pro- tection contre les explosions

### **94/9/EG**

### EMC Directive/EMV-Richtlinie

### Directive concernant la CEM

### **89/336/EGW**

### **SR 734.5, VEMV**

### Low-voltage directive/Nieder- spannungs-Richtlinie/

### Directive basse tension

### **73/23/EGW**

### **SR 734.26, NEV**

### Norm/Standard/Standard

**EN 50 014:**

**1997**

**EN 50 020:**

**1994**

**EN 61326**

**/ VDE 0843 Teil 20:**

**2002-03**

**EN 61010 Teil**

**/ VDE 0411 Teil 1:**

**2002-08**

### Place and Date of issue

### Ausstellungsort / - Datum

### Lieu et date d'émission

**Urdorf, March 15, 2004**

Mettler-Toledo GmbH, Process Analytics

Waldemar Rauch  
General Manager PO Urdorf

Artikel Nr.: 52960316 KE

Christian Zwicky  
Head of Marketing

Dateiname: 52960316KE-4100e-2(X)H-inte

**METTLER TOLEDO**

Sitz der Gesellschaft Mettler-Toledo GmbH, Im Langacher, CH-8606 Greifensee



## Support of FDA 21 CFR Part 11

In their directive “Title 21 Code of Federal Regulations, 21 CFR Part 11, Electronic Records; Electronic Signatures” the US American health agency FDA (Food and Drug Administration) regulates the production and processing of electronic documents for pharmaceutical development and production. This results in requirements for measuring devices used for corresponding applications. The following features ensure that the measuring devices of the O<sub>2</sub> Transmitter 4100 e Series meet the demands of FDA 21 CFR Part 11:

### Electronic Signature

Access to the device functions is regulated and limited by individually adjustable codes – “Passcodes” (for Passcode Editor see Page 58, overview of factory settings on back of manual). This prevents unauthorized modification of device settings or manipulation of the measurement results. Appropriate use of these passcodes makes them suitable as electronic signature.

### Audit Trail

Every (manual) change of device settings can be automatically documented. For that purpose, each change is marked by a “Configuration Change Flag”, which can be interrogated and documented via HART communication. Then the changed device settings/parameters can also be retrieved and documented via HART communication.

# EC-Type-Examination Certificate



Translation

## EC-TYPE EXAMINATION CERTIFICATE

- (1) **EC-TYPE EXAMINATION CERTIFICATE**
- (2) Equipment and protective systems intended for use in potentially explosive atmospheres - **Directive 94/9/EC**
- (3) EC-Type Examination Certificate Number



### TÜV 04 ATEX 2431

- (4) Equipment: Transducer type O<sub>2</sub> 4100/2XH
- (5) Manufacturer: Mettler Toledo GmbH  
Process Analytics
- (6) Address: CH-8902 Urdorf, Im Hackacker 15
- (7) This equipment or protective system and any acceptable variation thereto are specified in the schedule to this certificate and the documents therein referred to.
- (8) The TÜV NORD CERT GmbH & Co. KG, TÜV CERT-Certification Body, notified body number N° 0032 in accordance with Article 9 of the Council Directive of the EC of March 23, 1994 (94/9/EC), certifies that this equipment or protective system has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment and protective systems intended for use in potentially explosive atmospheres given in Annex II to the Directive.


The examination and test results are recorded in the confidential report N° 04 YEX 551230.

- (9) Compliance with the Essential Health and Safety Requirements has been assured by compliance with:  
**EN 50014:1997 EN 50020:2002 EN 50284:1999**
- (10) If the sign "X" is placed after the certificate number, it indicates that the equipment or protective system is subject to special conditions for safe use specified in the schedule to this certificate.
- (11) This EC-type examination certificate relates only to the design, examination and tests of the specified equipment in accordance to the Directive 94/9/EC. Further requirements of the Directive apply to the manufacturing process and supply of this equipment. These are not covered by this certificate.
- (12) The marking of the equipment or protective system must include the following:



**II 2 (1) G EEx ib [ia] IIC T6**

TÜV NORD CERT GmbH & Co. KG  
TÜV CERT-Certification Body  
Am TÜV 1  
D-30519 Hannover  
Tel.: 0511 986-1470  
Fax: 0511 986-2555

  
Head of the  
Certification Body



Hanover, 2004-02-09



(13)

**SCHEDULE**(14) **EC-TYPE EXAMINATION CERTIFICATE N° TÜV 04 ATEX 2431**

(15) Description of equipment

The transducer type O<sub>2</sub> 4100/2XH is preferable intended for the detection and processing of electrochemical parameters of fluids. For this purpose the transducer is equipped with one input for the oxygen measurement and one for temperature measurement.

The maximum permissible ambient temperature is 55°C.

**Electrical data**

Loop measuring circuit  
(KL 10, 11)

in type of protection Intrinsic Safety EEx ib IIC  
only for the connection of certified intrinsically safe circuit with  
the following maximum values:

$$U_i = 30 \text{ V}$$

$$I_i = 100 \text{ mA}$$

$$P_i = 0,8 \text{ W}$$

$$\text{effective internal capacitance } C_i = 20 \text{ nF}$$

$$\text{effective internal inductance } L_i = 0,2 \text{ mH}$$

Oxygen measuring circuit  
(KL 1, 2, 4, 5, 6)

in type of protection Intrinsic Safety EEx ia IIC  
Maximum values:

$$U_o = 10 \text{ V}$$

$$I_o = 10 \text{ mA}$$

$$P_o = 13 \text{ mW}$$

Characteristic line: linear

$$\text{effective internal capacitance } C_i = 15 \text{ nF}$$

The internal inductance is negligibly small.

$$\text{max. permissible outer capacitance } C_o = 1,5 \text{ } \mu\text{F}$$

$$\text{max. permissible outer inductance } L_o = 1,0 \text{ mH}$$

Temperature measuring circuit  
(KL 7, 8)

in type of protection Intrinsic Safety EEx ia IIC  
Maximum values:

$$U_o = 5 \text{ V}$$

$$I_o = 1 \text{ mA}$$

$$P_o = 2 \text{ mW}$$

Characteristic line: linear

$$\text{effective internal capacitance } C_i = 120 \text{ nF}$$

The internal inductance is negligibly small.

$$\text{max. permissible outer capacitance } C_o = 1,38 \text{ } \mu\text{F}$$

$$\text{max. permissible outer inductance } L_o = 1,0 \text{ mH}$$

Oxygene/temperature measuring circuit  
(Circuits interconnected)  
(KL 1, 2, 4, 5, 6, 7, 8)

in type of protection Intrinsic Safety EEx ia IIC  
Maximum values:

$$U_o = 10 \text{ V}$$

$$I_o = 11 \text{ mA}$$

$$P_o = 14 \text{ mW}$$



characteristic line: linear  
effective internal capacitance  $C_i = 135 \text{ nF}$   
The internal inductance is negligibly small.  
max. permissible outer capacitance  $C_o = 1,38 \text{ }\mu\text{F}$   
max. permissible outer inductance  $L_o = 1,0 \text{ mH}$

or

for the connection of the oxygen sensors type InPro  
6XXX/\*\*/\*\*/\*\* according to SNCH 01 ATEX 3277 X

PA  
(KL 9)

for the connection to the equipotential bonding system

The loop measuring circuit is safely galvanically separated from all other measuring circuits up to a voltage of 60 V. The oxygen measuring circuit and the temperature measuring circuit are galvanically connected.

(16) Test documents are listed in the test report No.: 04 YEX 551230.

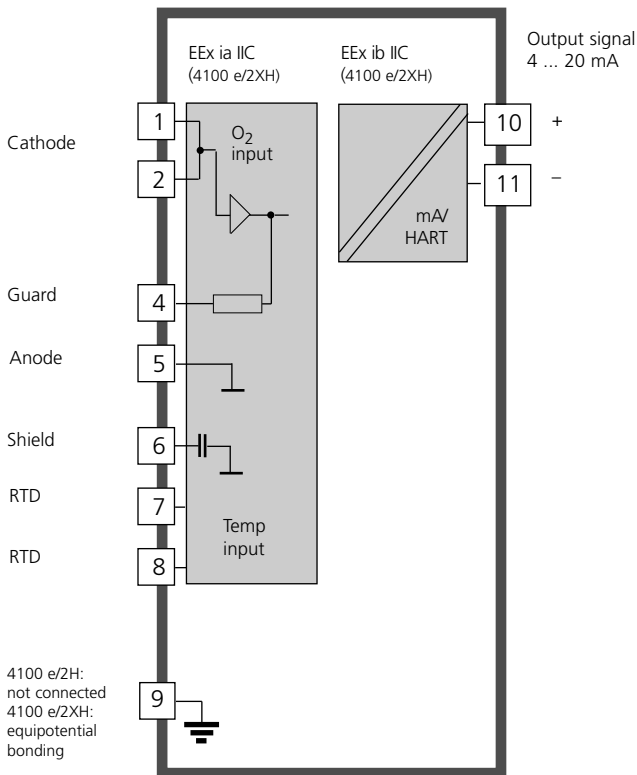
(17) Special conditions for safe use

none

(18) Essential Health and Safety Requirements

no additional ones

# Overview of the O<sub>2</sub> Transmitter 4100 e/2(X)H

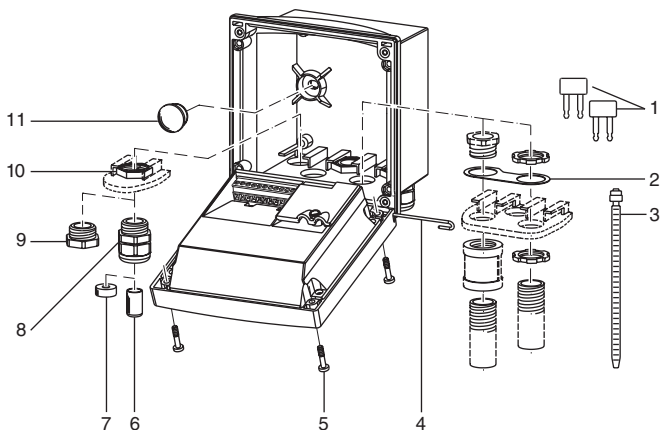


# Assembly

## Package contents

Check the shipment for transport damage and completeness.  
The package should contain:

- Front unit
- Lower case
- Bag containing small parts
- Instruction manual
- Specific test report



- |  |  |
|--|--|
| 1 Jumper (2 piece)   | 6 Sealing inserts (1 piece)  |
| 2 Washer (1 piece), for conduit mounting: place washer between enclosure and nut | 7 Rubber reducer (1 piece)   |
| 3 Cable ties (3 pieces)  | 8 Cable glands (3 pieces)  |
| 4 Hinge pin (1 piece), insertable from either side                               | 9 Filler plugs (3 pieces)  |
| 5 Enclosure screws (4 pieces)  | 10 Hexagon nuts (5 pieces)   |
|  | 11 Sealing plugs (2 pieces):<br>for sealing in case of wall mounting |

Fig.: Assembling the enclosure

## Mounting plan

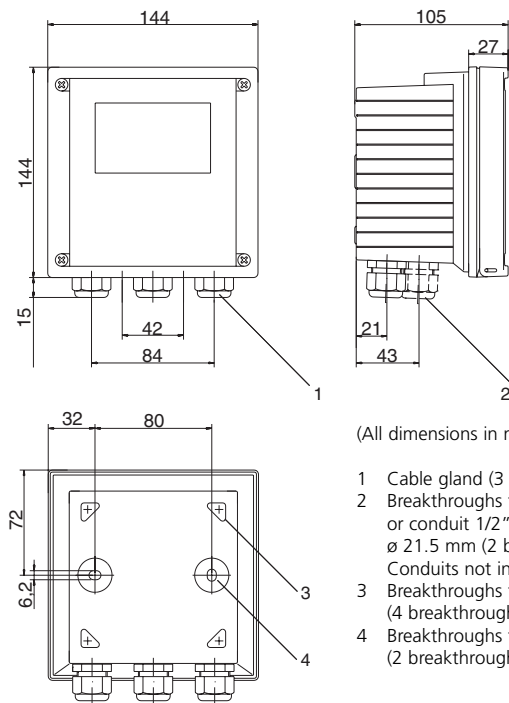
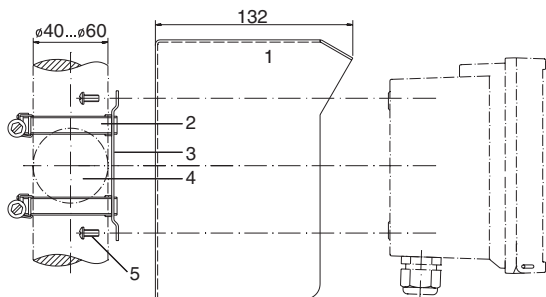


Fig.: Mounting plan

# Pipe mounting, panel mounting



- 1 Protective hood (if required)
  - 2 Hose clamps with worm gear drive to DIN 3017 (2 pieces)
  - 3 Pipe-mount plate (1 piece)
  - 4 For vertical or horizontal posts or pipes
  - 5 Self-tapping screws (4 pieces)
- (All dimensions in mm.)

Fig.: Pipe-mount kit

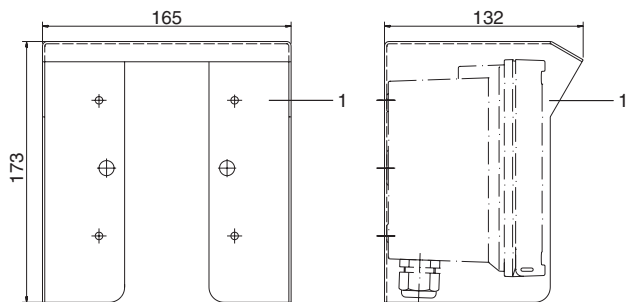
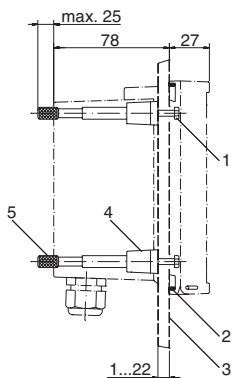


Fig.: Protective hood for wall and pipe mounting





(All dimensions in mm.)

- 1 Screws (4 pieces)
- 2 Gasket (1 piece)
- 3 Panel
- 4 Span pieces (4 pieces)
- 5 Threaded sleeves (4 pieces)

Panel cutout 138 x 138 mm  
(DIN 43700)

Fig.: Panel-mount kit

# Installation and connection

## Information on installation

- Installation may only be carried out by trained experts in accordance with this instruction manual and as per applicable local and national codes.
- Be sure to observe the technical specifications and input ratings.
- Be sure not to notch the conductor when stripping the insulation.
- When commissioning, a complete configuration must be carried out by the system administrator.

## Connection to supply units

- **O<sub>2</sub> Transmitter 4100 e/2H:** Before connecting this device to a supply unit, make sure that its output voltage cannot exceed 30 V DC. Do not use alternating current or mains power supply!
- **O<sub>2</sub> Transmitter 4100 e/2XH:** This device may only be connected to an explosion-proof power supply unit (for input ratings refer to annex of EC-Type-Examination Certificate).

### Terminals:

suitable for single wires / flexible leads up to 2.5 mm<sup>2</sup> (AWG 14)

## Warning!

Additional safety precautions have to be taken for applications in hazardous locations to CSA!

(See Pg 93 et seq.)

## Division 2 wiring



The connections to the Transmitter must be installed in accordance with the National Electric Code (ANSI-NFPA 70) Division 2 hazardous (classified) location non-incendive wiring techniques.

**FM Control Drawing:** Refer to page 90.

# Terminal assignments


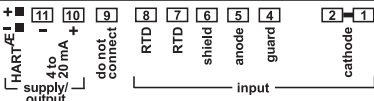





 NI, CLI, DIV2, GRP A, B, C, D, T4, Type 2 HAZARDOUS LOCATION per Control Drawing 194.401-120		000000  000000
AVERTISSEMENT -RISQUE D'EXPLOSION- LA SUBSTITUTION DE COMPOSANTS PEUT RENDRE CE MAT. RIEL IN ACCEPTABLE POUR LES EMBLEMES DE CLASSE I DIVISION 2. AVANT DE CONNECTER L'EQUIPMENT, COUPER LE COURANT OU S'ASSURER QUE L'EMPLACEMENT EST D...SIGN... NON DANGEREUX.	 shield observe grounding conditions 	 0499 000000  000000

Fig.: Terminal assignments O<sub>2</sub> Transmitter 4100 e/2H



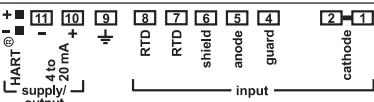






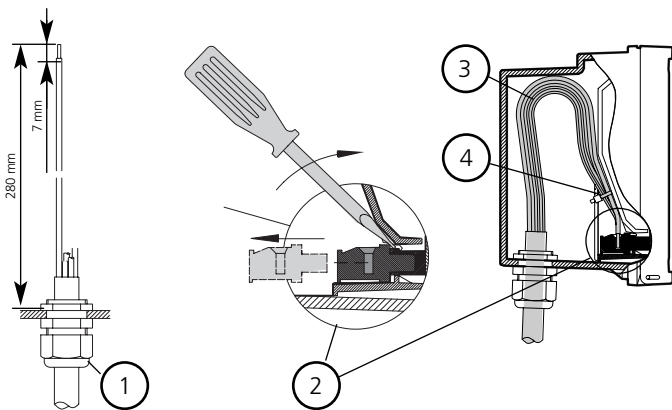
 TÜV 04 ATEX 2431 II2 (1) G EEx ib [ia] IIC T6 Electrical data see EC-Type Examination Certificate CH-8902 Urdorf Switzerland	 IS, CLI, DIV1, GRP A, B, C, D T4 Ex ib [ia] IIC T4 CLI, DIV2, GRP A, B, C, D T4 Ex nAL [L] IIC CSA 2005.1662790		000000  000000
 HAZARDOUS LOCATION per Control Drawing 194.401-120	 shield observe grounding conditions 	 0499 000000  000000	

Fig.: Terminal assignments O<sub>2</sub> Transmitter 4100 e/2XH



**1** Recommended stripping lengths for multi-core cables

**2** Pulling out the terminals using a screwdriver (also see **6**)

**3** Cable laying in the device

**4** Connecting lines for current supply

**5** Cover for sensor and temperature probe terminals

**6** Area for placing the screwdriver to pull out the terminals

**7** Connection of current supply and HART handheld terminal

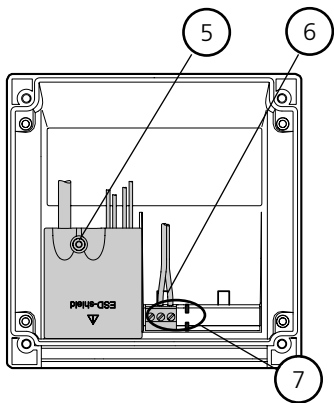
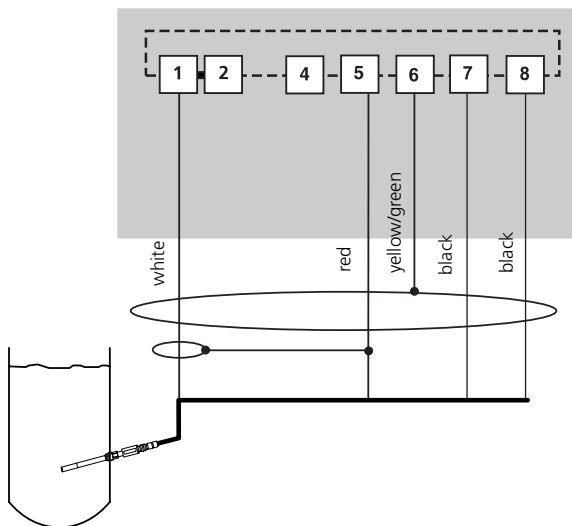


Fig.: Information on installation, rear side of device



# Wiring example 1

Sensors with connection via T82

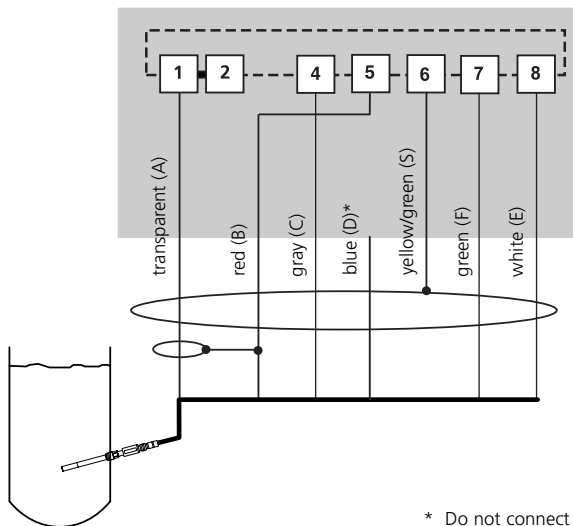


Connection	Terminal	InPro6800 sensor
cathode	1	white (coax core)
	2	not connected
guard	4	not connected
	5	red (coax shield)
anode	6	yellow/green (external shield)
shield	7	black
RTD	8	black
RTD		

## Wiring example 2

METTLER TOLEDO

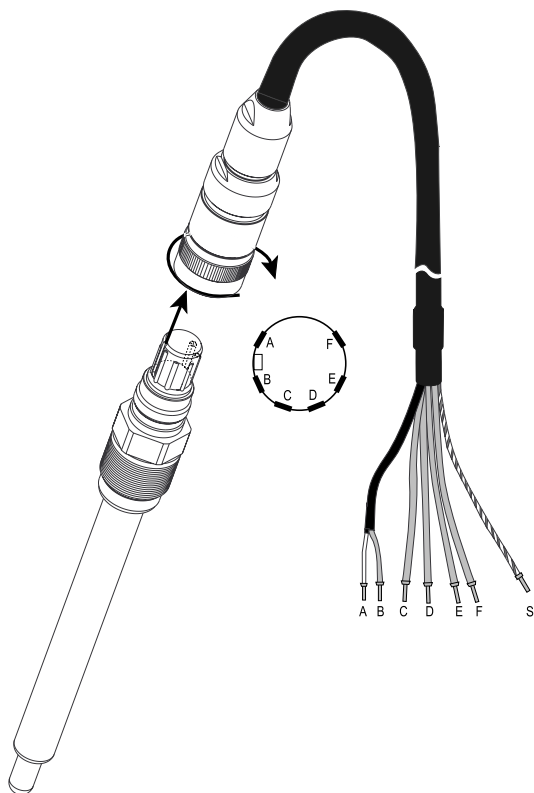
Sensors with connection via VP cable



Connection	Terminal	InPro6800/6900 sensor VP cable
cathode	1	transparent (coax core)
	2	not connected
guard anode shield	4	gray (InPro6900)
	5	red (coax shield)
	6	yellow/green (external shield)
RTD	7	green
RTD	8	white

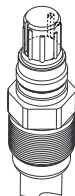
## Wiring example 2

### Connecting sensor and VP cable





## VP cable connector assignment



**A** transparent

Cathode

**B** red

Anode

**C** gray

Guard

**D** blue

Not connected

**E** white

RTD

**F** green

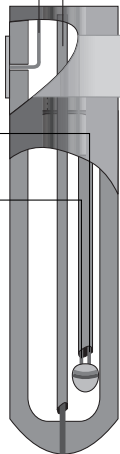
RTD

**S** green/yellow

Outer shield

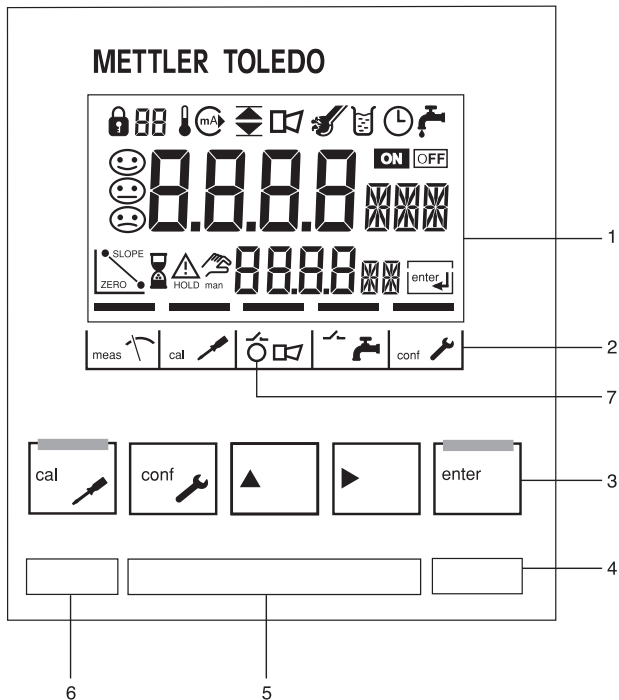
$C = 220 \text{ nF}$

RTD = temperature probe



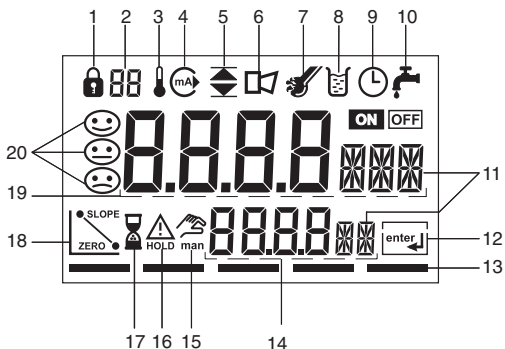
# User interface and display

## User interface



- 1 Display
- 2 Mode indicators (no keys), from left to right:
  - Measuring mode
  - Calibration mode
  - Alarm
  - Wash contact (Model O<sub>2</sub> 4100 e only)
  - Configuration mode
- 3 Keypad
- 4 Coding plate
- 5 Rating plate
- 6 Model designation
- 7 Alarm LED

## Display














- |                                 |                          |
|---------------------------------|--------------------------|
| 1 Passcode entry                | 14 Lower display         |
| 2 Display of measured variable* | 15 Manual temp indicator |
| 3 Temperature                   | 16 Hold mode active      |
| 4 Current output                | 17 Waiting time running  |
| 5 Limit values                  | 18 Sensor data           |
| 6 Alarm                         | 19 Main display          |
| 7 Sensocheck                    | 20 Sensoface             |
| 8 Calibration                   |                          |
| 9 Interval/response time        |                          |
| 10 Wash contact                 |                          |

\* Not in use

- 11 Measurement symbols
- 12 Proceed with **enter**
- 13 Bar for identifying the device status, above mode indicators from left to right:
- Measuring mode
  - Calibration mode
  - Alarm
  - Wash contact\*
  - Configuration mode

## Operation: Keypad

	Start, end calibration
	Start, end configuration
	Select digit position (selected position flashes)
	Edit digit
	<ul style="list-style-type: none"><li>• Calibration: Continue in program sequence</li><li>• Configuration: Confirm entries, next configuration step</li><li>• Measuring mode: Display output current</li></ul>
 ➔ 	Cal Info, display of zero current and slope
 ➔ 	Error Info: Display of last error message
 + 	Start GainCheck device self-test

## Safety functions

### Sensocheck, Sensoface sensor monitoring

**Sensocheck** continuously monitors the sensor and lines. Sensocheck can be switched off (Configuration, Pg 57). With sensor type B Sensocheck must be switched off



**Sensoface** provides information on the sensor condition.





The slope, response time and Sensocheck during calibration are evaluated. The three Sensoface indicators provide the user with information about wear and required maintenance of the sensor.



### GainCheck device self-test

A display test is carried out, the software version is displayed and the memory and measured value transfer are checked.


Start GainCheck device self-test:  + 

### Automatic device self-test

The automatic device self-test checks the memory and measured-value transfer. It runs automatically in the background at fixed intervals.

# Safety functions

## Hold mode

Display: 

The Hold mode is a safety state during configuration and calibration. Output current is frozen (LAST) or set to a fixed value (FIX).

If the calibration or configuration mode is exited, the Transmitter remains in the Hold mode for safety reasons. This prevents undesirable reactions of the connected peripherals due to incorrect configuration or calibration. The measured value and "HOLD" are displayed alternately. The Transmitter only returns to measuring mode after **enter** is pressed and a waiting time of 20 s has passed.

Configuration mode is also exited automatically 20 minutes after the last keystroke (timeout). The Transmitter returns to measuring mode.

Timeout is not active during calibration.

Behavior of output signal:

LAST: The loop current is frozen at its last value.

The process should not change decisively during configuration/calibration. Changes are not noticed with this setting!

FIX: The loop current is set to a value that is noticeably different from the process value in order to signal the control system that the Transmitter is being worked at.

Configuration: Pg 49.

## Current outputs

### Loop current

The loop current is controlled by the process variable selected in the configuration.

The current start and end can be set to represent any desired value.

To check connected peripherals (e.g. limit switches, controllers), the loop current can be manually specified (see Pg. 74).

### HART communication

The O<sub>2</sub> Transmitter 4100 e/2(X)H can be remote-controlled via HART communication. It can be configured using a handheld terminal or from the control room. Measured values, messages and device identification can be downloaded at any time. This allows easy integration also in fully automatic process cycles.

A list of the HART commands can be found in the "O<sub>2</sub> Transmitter 4100 e/2(X)H Transmitter-Specific Command Specification": [www.mtpro.com/transmitters](http://www.mtpro.com/transmitters).

### Alarm

The alarm delay is configurable.

Error messages can also be signaled by a 22 mA loop current (see Configuration, Pg 49).

The alarm LED on the front panel can be configured as follows:

HOLD off:	Alarm: LED flashing
HOLD on:	Alarm: LED on. HOLD: LED flashing.














# Passcodes (factory setting)

The passcodes allow fast access to the functions


## Calibration

Key+passcode	Description	Page
 0000	<b>Cal Info</b>	73
 1001	<b>Zero calibration</b>	70
 1100	<b>Slope calibration: for saturation</b>	62
	<b>for concentration</b>	64
	<b>Volume concentration (gas)</b>	66
 1105	<b>Product calibration</b> Adjusting the zero / slope (product)	68
 1015	<b>Temp probe adjustment</b>	72

## Configuration

Key+passcode	Description	Page
 0000	<b>Error Info</b> Display last error and erase	73
 1200	<b>Configuration</b>	34
 2222	<b>Sensor monitor</b> Display sensor current / temperature	73
 5555	<b>Current source</b> Specify output current	74

## Passcode editor

Key+passcode	Description	Page
 1989	<b>Administrator passcode</b> Changing the passcodes	58

# Configuration

In the Configuration mode you set the device parameters.

Activate



Activate with **conf**



Enter passcode "1200"\* .  
Edit parameter with  $\blacktriangleright$  and  $\blacktriangle$ ,  
confirm/continue with **enter**.  
(End with **conf** and then **enter**.)

Hold



HOLD icon

During configuration the Transmitter remains in the Hold mode for reasons of safety. The loop current is frozen (at its last value or at a preset fixed value, depending on the configuration), Sensoface is off, mode indicator "Configuration" is on. Red LED flashes when "HOLD ON" has been set.

Input errors



The configuration parameters are checked during the input. In the case of an incorrect input "Err" is displayed for approx. 3 sec. The incorrect parameters cannot be stored. Input must be repeated.

End



End with **conf**. The measured value and Hold are displayed alternately, "enter" flashes. End Hold mode with **enter**. The display shows the measured value. The output current remains frozen for another 20 s (HOLD icon on, "hourglass" flashes).

\* Factory setting, for passcode editing, see Pg 58

## Menu structure of configuration

The configuration steps are assigned to different menu groups:

- Current output (code: o1.)
- Temperature compensation (code: tc.)
- Correction (code: Co.)
- Calibration mode (code: CA.)
- Alarm settings (code: AL.)

With the arrow keys you can jump between the individual menu groups. Each menu group contains menu items for setting the parameters.

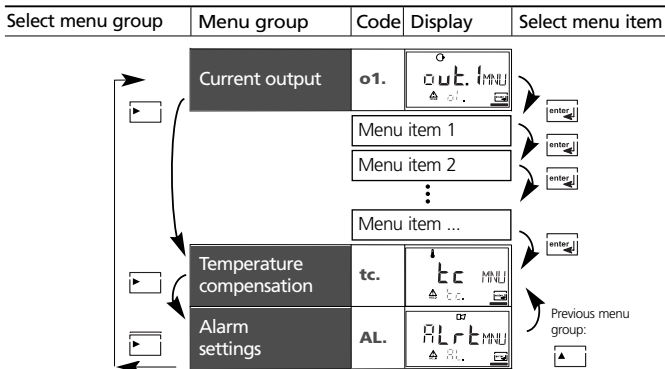


Example:

“o1.” is displayed with all menu items of the “Current output” menu group.

Pressing **enter** opens a menu item. The values are edited using the arrow keys. Pressing **enter** confirms/stores the settings.

Return to measurement: Press **conf**. Press **enter** to confirm safety prompt. After 20 sec the Transmitter will be in measuring mode again.



# Overview of configuration steps

Code	Menu	Selection / Default
<b>out1</b>	<b>Current output</b>	<b>(Factory setting bold print)</b>
o1.FCT	Select process medium: dissolved oxygen (DO) / gas	<b>DO</b> / GAS
o1.SnSR	Select sensor type	Standard <b>(Type A)</b> / Traces (Type B)
o1.UnIT	Select: Saturation (SAt) / Concentration (Conc) Only with GAS selected: Volume concentration	% / µg/l, mg/l, ppb, ppm  % / ppm
o1.4mA	Enter current start	xxxx <b>(0000 %)</b>
o1.20mA	Enter current end	xxxx <b>(0500 %)</b>
o1.FtME	Time constant of output filter	0000 ... 0120 SEC <b>(0000 SEC)</b>
o1.FAIL	22 mA signal for error messages	ON / <b>OFF</b>
o1.HoLD	Signal behavior during HOLD	<b>LAST</b> / FIX
o1.FIX	FIX: Enter FIX value	003.8 ... 022.0 mA <b>(021.0 mA)</b>
<b>tc</b>	<b>Temperature compensation</b>	
tc.UnIT	Select temperature unit	°C / °F
tc.rTD	Select temperature probe	<b>22 NTC</b> / 30 NTC
<b>Corr</b>	<b>Correction</b>	
Co.UPoL	Enter polarization voltage	0400 ... 1000 mV <b>(0675 mV)</b>
Co.UnIT	Select pressure unit	<b>BAR</b> / KPA / PSI
Co.PrES	Enter process pressure correction	xxxx <b>(1.013 BAR)</b>
Co.SAL	Enter salinity correction	00,00 ... 45.00 g/kg <b>(00.00 ppt)</b>
<b>CAL</b>	<b>Calibration mode</b>	
CA.MoD	Select calibration mode	<b>SAt</b> / Conc
CA.tiME	Selection of cal timer interval	0000 ... 9999 h / <b>(0000 h)</b>
<b>ALrt</b>	<b>Alarm settings</b>	
AL.SnSO	Select Sensocheck	ON / <b>OFF</b>
AL.dLY	Enter alarm delay	0000 ... 0600 SEC <b>(0010 SEC)</b>
AL.LED	LED in HOLD mode	ON / <b>OFF</b>

# Individual settings

METTLER TOLEDO

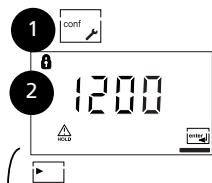
(Original for copy)

Code	Parameter	Default settings	Individual settings
o1.FCT	Process medium	<u>DO</u>	<u>                    </u>
o1.SnSR	Sensor type	<u>Type A</u>	<u>                    </u>
o1.UnIT	Variable/Unit	<u>%</u>	<u>                    </u>
o1.4mA	Current start	<u>0000 %</u>	<u>                    </u>
o1.20mA	Current end	<u>0500 %</u>	<u>                    </u>
o1.FtME	Filter time	<u>0000 SEC</u>	<u>                    </u>
o1.FAIL	22mA signal	<u>OFF</u>	<u>                    </u>
o1.HoLD	Hold behavior	<u>LAST</u>	<u>                    </u>
o1.FIX	FIX current	<u>021.0 mA</u>	<u>                    </u>
tc.UnIT	Unit °C / °F	<u>°C</u>	<u>                    </u>
tc.rTD	Temp probe	<u>22 NTC</u>	<u>                    </u>
Co.UPoL	Polarization voltage	<u>675 mV</u>	<u>                    </u>
Co.UnIT	Pressure unit	<u>BAR</u>	<u>                    </u>
Co.PrES	Process pressure corr.	<u>1.013 BAR</u>	<u>                    </u>
Co.SAL	Salinity correction	<u>00.00 ppt</u>	<u>                    </u>
CA.MoD	Calibration mode	<u>SAt</u>	<u>                    </u>
CA.tIME	Cal timer interval	<u>0000 h</u>	<u>                    </u>
AL.SnSO	Sensocheck	<u>OFF</u>	<u>                    </u>
AL.dLY	Alarm delay	<u>0010 SEC</u>	<u>                    </u>
AL.LED	LED in Hold mode	<u>OFF</u>	<u>                    </u>

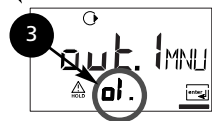
# Configuration

## Current output

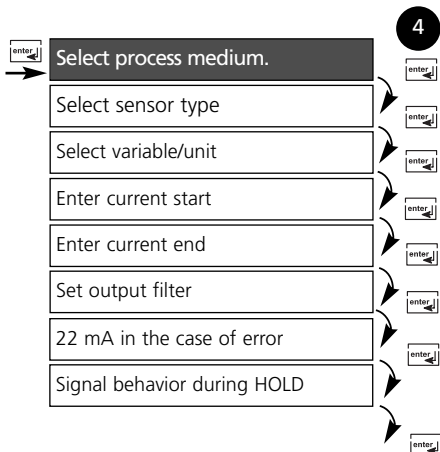
### Select process medium



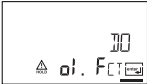



#### Current output:



- 1: Press **conf** key.
- 2: Enter passcode 1200\*.
- 3: Select **Current output** menu group using arrow keys. All items of this menu group are indicated by the code "o1."
- 4: Press **enter** to select menu, edit with arrow keys (see Pg 39). Confirm (and proceed) with **enter**.
- 5: To end, press **conf**, then **enter**



Code	Display	Action	Choices
01.		Select configuration (Press <b>conf</b> key).	
	 <p>After correct input a welcome text (CONF) is displayed for approx. 3 sec</p>	Enter passcode "1200"*. (Select position using arrow key ► and edit number using ▲. When the display reads "1200", press <b>enter</b> to confirm.)	
		The Transmitter is in HOLD mode (HOLD icon is on, red LED flashes when "HOLD ON" has been set.).	
	 	Select process medium: <ul style="list-style-type: none"> <li>• Dissolved oxygen (DO)</li> <li>• Gas (GAS)</li> </ul> Select with arrow key ► Proceed with: <b>enter</b>	<b>DO</b> (GAS)

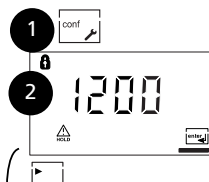
**Note:** Characters represented in gray are flashing and can be edited.

\* Factory setting

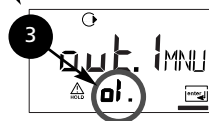
# Configuration

## Current output

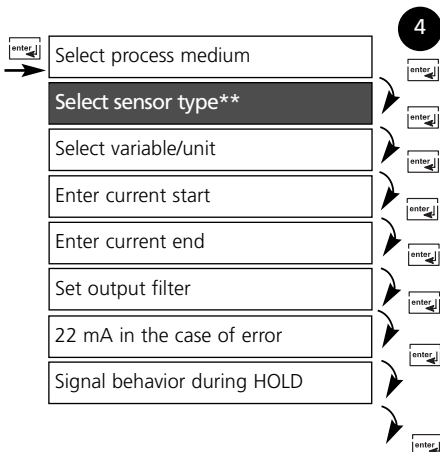
### Select sensor type



#### Current output:




- 1: Press **conf** key.
- 2: Enter passcode **1200**\*.
- 3: Select **Current output** menu group using arrow keys. All items of this menu group are indicated by the code "o1."
- 4: Press **enter** to select menu, edit with arrow keys (see Pg 41). Confirm (and proceed) with **enter**.
- 5: To end, press **conf**, then **enter**



\* Factory setting



Code	Display	Action	Choices
01.		Select sensor type A / B (see table on left-hand side) Select with arrow key ► Proceed with: <b>enter</b>	<b>Type A</b> (InPro6800) Type B (InPro6900)

### \*\* Type A sensors (standard applications)

Sensor type	Screw cap	Sensor current in air (25 °C)	Detection limit
InPro6800	4-pole (T82) VP	50 ... 110 nA typ. 60 nA	0.01 ppm 0.006 ppm

### \*\* Type B sensor (traces)

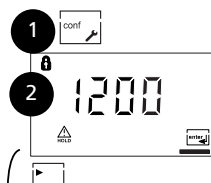
Sensor type	Screw cap	Sensor current in air (25 °C)	Detection limit
InPro6900	VP	typ. 350 nA	0.001 ppm

**Note:** Characters represented in gray are flashing and can be edited.

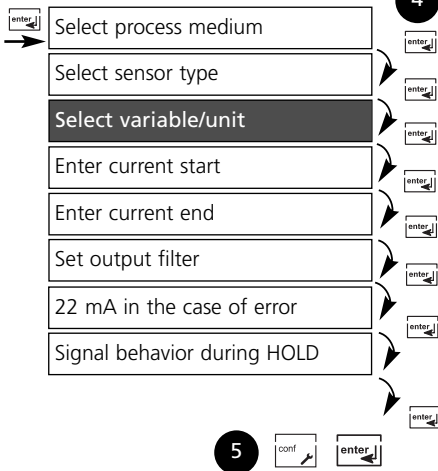
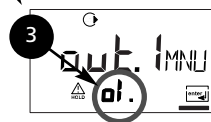
# Configuration

## Current output








### Select process variable / unit



#### Current output:



\* Factory setting

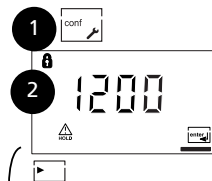
Code	Display	Action	Choices		
01.		Select process variable / unit (valid for all following settings): Select with arrow key ►. Proceed with <b>enter</b> <ul style="list-style-type: none"> <li>• <b>SAt:</b> Percent saturation:                          0.0 ... 199,9 %                          200 ... 500 %</li> <li>• <b>Conc:</b> Concentration (µg/l, mg/l, ppb or ppm)                          0.00 ... 50.00 mg/l                           0.00 ... 50.00 ppm                           0000 ... 9999 µg/l                           0000 ... 9999 ppb</li> </ul>	<b>%</b> (µg/l mg/l ppb ppm)		
					
					
					
					
				Only with <u>measurement in gas (GAS) selected</u> : Select process variable (valid for all following settings): Select with arrow key ► Proceed with: <b>enter</b>	<b>%</b> (ppm)
					

**Note:** Characters represented in gray are flashing and can be edited.

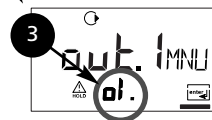
# Configuration

## Current output

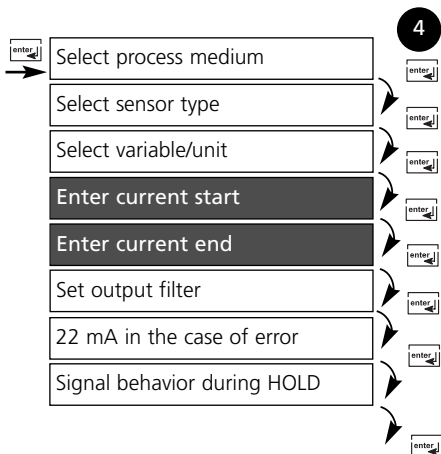
### Current start / end





#### Current output:



- 1: Press **conf** key.
2. Enter passcode **1200\***.
3. Select **Current output** menu group using arrow keys.  
All items of this menu group are indicated by the code "o1."
4. Press **enter** to select menu, edit with arrow keys (see Pg 45).  
Confirm (and proceed) with **enter**.
5. To end, press **conf**, then **enter**

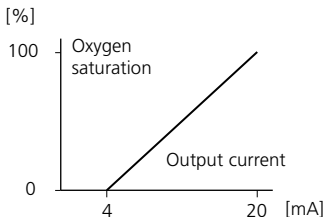


\* Factory setting

Code	Display	Action	Choices
<b>o1.</b>		Current start Enter lower end of scale, depending on the measurement procedure selected (Saturation or Concentration) Select with ► key, edit number with ▲ key, proceed with <b>enter</b>	<b>0000 %</b> (corresponding to selected range: µg/l mg/l ppb ppm)
		Current end Enter upper end of scale, depending on the measurement procedure selected (Saturation or Concentration) Select with ► key, edit number with ▲ key, proceed with <b>enter</b>	<b>0500 %</b> (corresponding to selected range: µg/l mg/l ppb ppm)

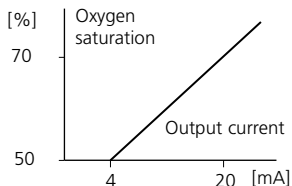
## Assignment of measured values: Current start and current end

Example 1: Range 0 to 100 %



Example 2: Range 50 to 70%.

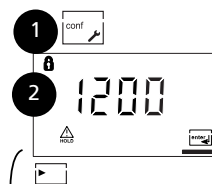
Advantage: Higher resolution in  
range of interest



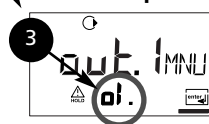
# Configuration

## Current output

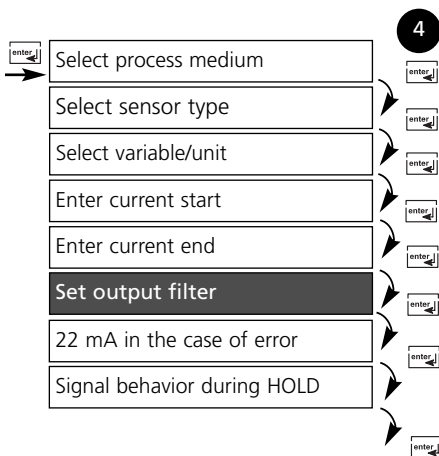
### Output filter: Time constant




#### Current output:



- 1: Press **conf** key.
- 2: Enter passcode **1200\***.
- 3: Select **Current output** menu group using arrow keys.  
All items of this menu group are indicated by the code "o1."
- 4: Press **enter** to select menu, edit with arrow keys (see Pg 47).  
Confirm (and proceed) with **enter**.
- 5: To end, press **conf**, then **enter**



\* Factory setting

Code	Display	Action	Choices
o1.		Time constant of output filter Default setting: 0 s (inactive). To specify a time constant: Select with ► key, edit number with ▲ key, proceed with <b>enter</b>	<b>0000 SEC</b> (0000 - 0120 SEC)

### Time constant of output filter (attenuation)

To smoothen the current output, a low-pass filter with adjustable filter time constant can be switched on. When there is a jump at the input (100 %), the output level is at 63 % after the time constant has been reached. The time constant can be set from 0 to 120 sec. If the time constant is set to 0 s, the current output follows the input.

#### Note:

The filter only acts on the current output, not on the display!

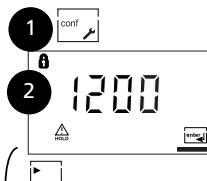


Time constant 0 to 120 sec

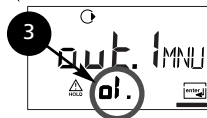
# Configuration

## Current output

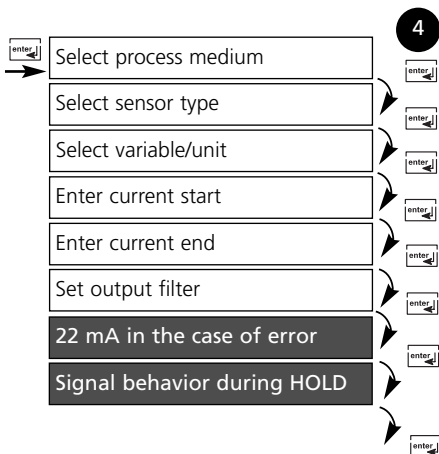
### Output current during Error and HOLD



#### Current output:



- 1: Press **conf** key.
- 2: Enter passcode **1200**\*.
- 3: Select **Current output** menu group using arrow keys. All items of this menu group are indicated by the code "o1."
- 4: Press **enter** to select menu, edit with arrow keys (see Pg 49). Confirm (and proceed) with **enter**.
- 5: To end, press **conf**, then **enter**

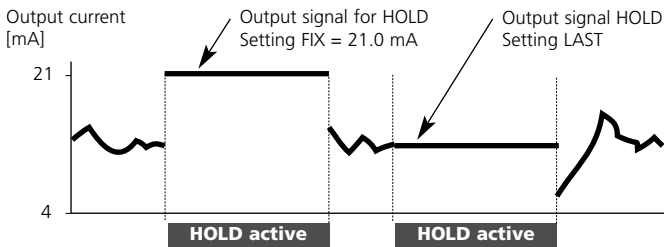


\* Factory setting



Code	Display	Action	Choices
01.		22 mA signal for error message Select with arrow key ► Proceed with: <b>enter</b>	<b>OFF</b> (ON)
		Output signal during HOLD LAST: During HOLD the last measured value is maintained at the output FIX: During HOLD a value (to be entered) is maintained at the output Select with arrow key ► Proceed with: <b>enter</b>	<b>LAST</b> (FIX)
	 	Only with FIX selected: Enter current which is to flow at the output during HOLD Select position with arrow key ► and edit number with ▲ key Proceed with: <b>enter</b>	<b>021.0 mA</b> (003.8 ... 022.0 mA)

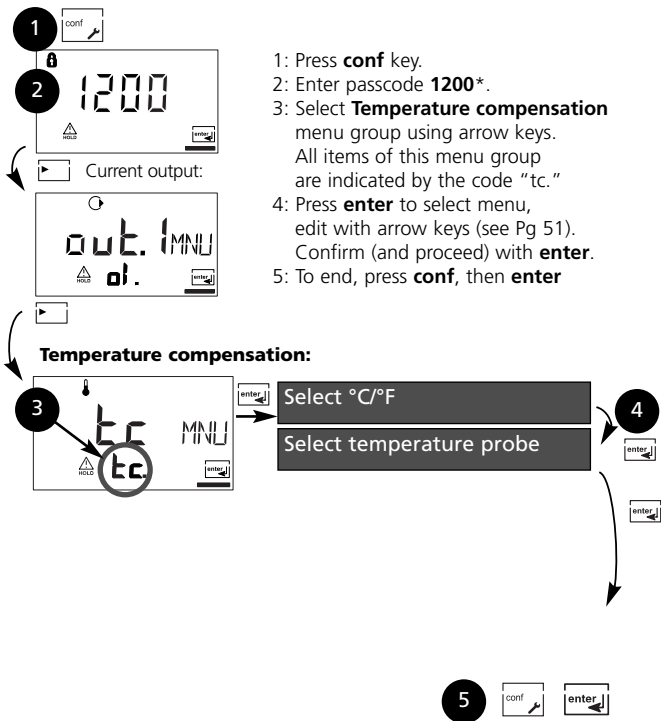
### Output signal for HOLD:







# Configuration

## Temperature compensation

### Temperature unit, temperature probe

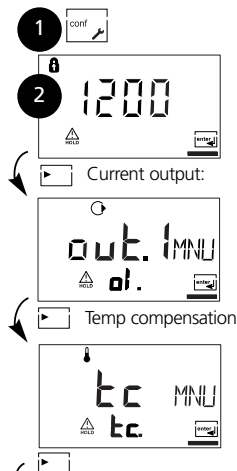


\* Factory setting

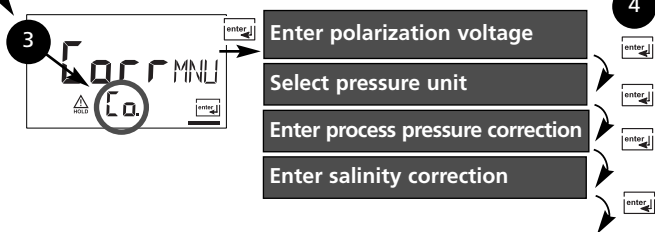
Code	Display	Action	Choices
<b>tc.</b>		Specify temperature unit	°C (°F)
		Select with arrow key ► Proceed with: <b>enter</b>	
		Select temperature probe Select with arrow key ►	<b>22NTC</b> (30NTC)
		Proceed with: <b>enter</b>	

# Configuration

## Correction: Polarization voltage, process pressure, salinity correction



### Correction:



5



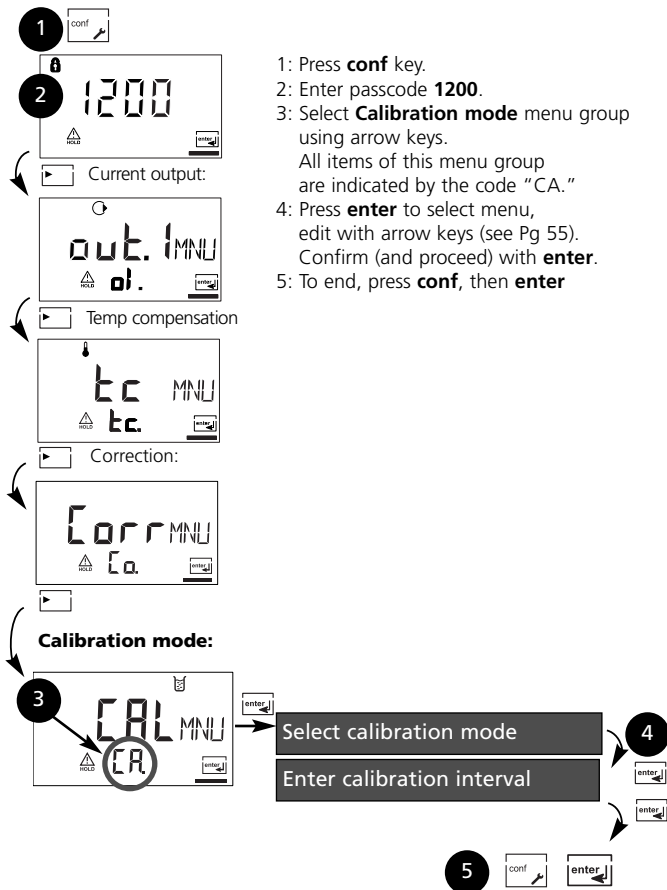
\* Factory setting



Code	Display	Action	Choices
Co.		Enter polarization voltage Select with ► key, edit number with ▲ key, proceed with <b>enter</b>	<b>0675 mV</b> (0400 ... 1000 mV)
		Select pressure unit Select with arrow key ► Proceed with: <b>enter</b>	<b>bar</b> (kPa, PSI)
		Process pressure correction Enter process pressure. This value is used to correct oxygen saturation. It has no influence on concentration measurement (Conc). Select position with arrow key ► and edit number with ▲ key. Proceed with: <b>enter</b>	<b>1.013 bar</b> (0.000 ... 9.999 bar 0.000 ... 999.0 kPa, 0.000 ... 145.0 PSI)
		Enter salinity correction Select position with arrow key ► and edit number with ▲ key. Proceed with: <b>enter</b>	<b>00.00</b> <b>ppt*</b> (00.00 ... 45.00 ppt)

\* ppt (parts per thousand) - corresponds to g/kg

# Configuration

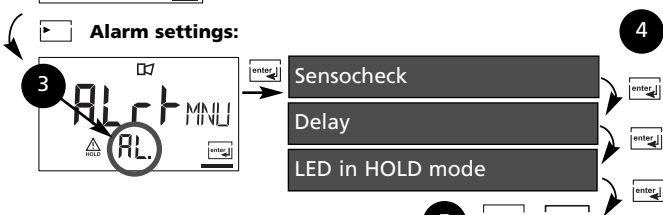
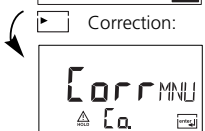
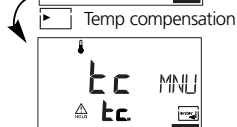
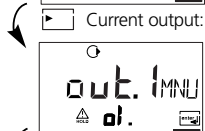
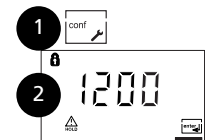
## Calibration mode



Code	Display	Action	Choices
<b>CA.</b>		Specify calibration mode (Calibration to saturation or concentration) Select with ► key, proceed with <b>enter</b>	<b>SAt</b> (Conc)
		Cal timer interval The cal timer reminds you to cali- brate in time. Select with ► key, edit number with ▲ key, proceed with <b>enter</b>	<b>0000 h</b> (0000 ... 9999 h)

# Configuration

## Alarm settings



\* Factory setting

- 1: Press **conf** key.
- 2: Enter passcode **1200**.
- 3: Select **Alarm settings** menu group using arrow keys.  
All items of this menu group are indicated by the code "AL."
- 4: Press **enter** to select menu, edit with arrow keys (see Pg 57).  
Confirm (and proceed) with **enter**.
- 5: To end, press **conf**, then **enter**









Code	Display	Action	Choices								
AL.		Select Sensocheck (continuous monitoring of sensor) Select with ► key, proceed with <b>enter</b> With sensor type B Sensocheck must be switched off	ON / <b>OFF</b>								
		Alarm delay Select with ► key, edit number with ▲ key, proceed with <b>enter</b>	<b>0010 SEC</b> (0000 ... 0600 SEC)								
		LED in HOLD mode Select with ► key, edit number with ▲ key, proceed with <b>enter</b>  LED state: <table border="1" data-bbox="393 828 808 956"> <thead> <tr> <th>Setting</th> <th>Alarm</th> <th>HOLD</th> </tr> </thead> <tbody> <tr> <td>ON</td> <td>on</td> <td>flashes</td> </tr> <tr> <td>OFF</td> <td>flashes</td> <td>off</td> </tr> </tbody> </table>	Setting	Alarm	HOLD	ON	on	flashes	OFF	flashes	off
Setting	Alarm	HOLD									
ON	on	flashes									
OFF	flashes	off									






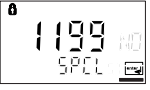

# Passcodes according to FDA 21 CFR Part 11

Access to the device functions can be protected with adjustable passcodes if required.

If such a protection is not required, you should use the preset passcodes.

**To call up passcode editor:** Press **conf** key and enter Administrator passcode (Factory setting: **1989**).

Display	Action	Remark
	1: Press <b>conf</b> key. 2: Enter Administrator passcode ( <b>1989</b> ): Welcome text is displayed	This text is displayed for approx. 3 sec
	<b>"Cal Info"</b> Edit: Arrow keys Proceed with: <b>enter</b> Cancel: <b>conf</b>	Default setting: <b>0000</b>
	<b>"Cal zero"</b> Edit: Arrow keys Proceed with: <b>enter</b> Cancel: <b>conf</b>	Default setting: <b>1001</b>
	<b>"Calibration Sat/Conc"</b> Edit: Arrow keys Proceed with: <b>enter</b> Cancel: <b>conf</b>	Default setting: <b>1100</b>
	<b>"Product calibration"</b> Edit: Arrow keys Proceed with: <b>enter</b> Cancel: <b>conf</b>	Default setting: <b>1105</b>
	<b>"Temp probe adjustment"</b> Edit: Arrow keys Proceed with: <b>enter</b> Cancel: <b>conf</b>	Default setting: <b>1015</b>

Display	Action	Remark
	<b>"Error Info"</b> Edit: Arrow keys Proceed with: <b>enter</b> Cancel: <b>conf</b>	Default setting: <b>0000</b>
	<b>"Configuration"</b> Edit: Arrow keys Proceed with: <b>enter</b> Cancel: <b>conf</b>	Default setting: <b>1200</b>
	<b>"Sensor monitor"</b> Edit: Arrow keys Proceed with: <b>enter</b> Cancel: <b>conf</b>	Default setting: <b>2222</b>
	<b>"Current source"</b> Edit: Arrow keys Proceed with: <b>enter</b> Cancel: <b>conf</b>	Default setting: <b>5555</b>
	<b>"Administrator passcode"</b> Edit: Arrow keys Proceed with: <b>enter</b> . Cancel: <b>conf</b>	Default setting: <b>1989</b>
	<b>New "Administrator passcode"</b> Select <b>"NO"</b> / <b>"YES"</b> with arrow keys	<b>Caution!</b> If you have lost the Administrator passcode, the Passcode Editor cannot be called up! Please consult our technical support!
	<b>"NO"</b> <b>enter</b> = old passcode Cancel: <b>conf</b> = old passcode	
	<b>"YES"</b> <b>enter</b> = take over new passcode Cancel: <b>conf</b> = old passcode	

# Calibration

Calibration adjusts the device to the sensor.

Activate



Activate with **cal**



Enter passcode

- 1001: Zero calibration
- 1100: Saturation/Concentration  
Volume concentration (GAS)
- 1105: Product calibration

Edit parameter with **▶** and **▲**,  
confirm / continue with **enter**.  
(End with **cal** and **enter**.)

Hold



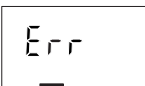
During calibration  
the Transmitter  
remains in the  
Hold mode.



HOLD icon

The loop current is frozen (at its last  
value or at a preset fixed value,  
depending on the configuration),  
Sensoface is off, mode indicator  
"Calibration" is on.  
Red LED flashes when "HOLD ON"  
has been set.

Input errors



The calibration parameters are  
checked during the input.  
In the case of an incorrect input "Err"  
is displayed for approx. 3 sec.  
The incorrect parameters cannot be  
stored. Input must be repeated.

End



End with **cal**.

## Safety prompt:

The measured value and Hold are  
displayed alternately, "enter" flashes.  
Press **enter** to end the Hold mode.  
The measured value is displayed.  
The output current remains frozen for  
another 20 sec (HOLD icon on,  
"hourglass" flashes).

## Calibration

It is always recommended to calibrate in air.

Compared to water, air is a calibration medium which is easy to handle, stable, and thus safe. In the most cases, however, the sensor must be dismounted for a calibration in air.

When dealing with biotechnological processes which require sterile conditions, the sensor cannot be removed for calibration. Here, calibration must be performed with aeration directly in the process medium (e.g. after sterilization).

In the field of biotechnology, for example, often saturation is measured and calibration is performed in the medium for reasons of sterility.

For other applications where concentration is measured (water control etc.), calibration in air has proved to be useful.

### **Common combination: process variable / calibration mode**

Measurement	Calibration
Saturation	Water
Concentration	Air (synthetic air)
Volume concentration	Air






The calibration procedures for these two common applications are described on the following pages. Of course, other combinations of process variable and calibration mode are possible.




### **Note:**

When a 2-point calibration is required, the zero calibration should be performed prior to saturation or concentration calibration, resp. (see Pg 70).

All calibration procedures must be performed by trained personnel.

# Calibration to saturation (SAT)






Display	Action	Remark
	Activate calibration (Press <b>cal.</b> ) Enter passcode 1100. Select with ► key, edit number with ▲ key, proceed with <b>enter</b>	SAT or Conc calibration is selected during configuration.  If an invalid passcode is entered, the Transmitter returns to measuring mode.
	Place sensor in calibration medium Start with <b>enter</b>	Welcome (3 sec) The Transmitter is in the Hold mode.
	Enter relative humidity Select with ► key, edit number with ▲ key, proceed with <b>enter</b>	Default for relative humidity in aqueous media: rH = 100 % (in air approx. 50 %)
	Enter calibration pressure Select with ► key, edit number with ▲ key, proceed with <b>enter</b>	Default for calibration pressure is the process pressure configured
	Automatic drift check Display of sensor current (related to 25 °C and 1013 mbars normal pressure) and measuring temperature.  The drift check might take some time.	Drift check can be stopped after > 10 sec by pressing <b>cal</b> (accuracy reduced).

Display	Action	Remark
	Enter desired value for saturation Select with ► key, edit number with ▲ key, proceed with <b>enter</b>	Default: last value entered
	Display new slope and zero (related to 25°C and 1013 mbars). End calibration with <b>enter</b> .	
	Place sensor in process. The percent saturation is shown in the main display alternately with "Hold"; "enter" flashes. Stop Hold with <b>enter</b> .	After end of cali- bration, the out- puts remain in Hold mode for approx. 20 sec.




### Information on saturation calibration (SAT)

- The calibration medium must be in equilibrium with air (percent saturation for water is 100 %). Oxygen exchange between water and air is very slow. To speed up the adjustment processes, make sure that there is a steady medium flow during calibration.
- If the percent saturation is known from a simultaneous measurement, it can be entered manually.
- For 2-point calibration, perform zero point calibration first, see Pg. 70

## Calibration to concentration (Conc)

Display	Action	Remark
	Activate calibration (Press <b>cal.</b> ) Enter passcode 1100. (Press <b>▶</b> key to select position, enter number using <b>▲</b> key, confirm with <b>enter</b> )	SAT or Conc calibration is selected during configuration.  If an invalid passcode is entered, the Transmitter returns to measuring mode.
	Place sensor in air Start with <b>enter</b>	The Transmitter is in the Hold mode
	Enter relative humidity (Press <b>▶</b> key to select position, enter number using <b>▲</b> key, confirm with <b>enter</b> )	Default for relative humidity in air: rH = 50 %
	Enter calibration pressure (Press <b>▶</b> key to select position, enter number using <b>▲</b> key, confirm with <b>enter</b> )	Default for calibration pressure is normal pressure 1.013 bars.
	Automatic drift check Display of input current (related to 25 °C and 1013 mbars) and measuring temperature.  The drift check might take some time.	Drift check can be stopped after > 10 sec by pressing <b>cal</b> (accuracy reduced).



Display	Action	Remark
	Enter default for concentration (Press ► key to select position, enter number using ▲ key, confirm with <b>enter</b> )	Default value is calculated from rel. humidity, cal pressure and cal temperature.  (The unit of meas- urement, ppm or mg/l, ... is preset during configura- tion.)
	Display of new slope and zero (related to 25 °C and 1013 mbars)  Press <b>enter</b> to end concentra- tion calibration.	
	Place sensor in process The new value is shown in the main display alternately with "Hold"; "enter" flashes. End with <b>enter</b> .	After end of calibra- tion, the outputs remain in Hold mode for approx. 20 sec.






### Information on concentration calibration (Conc)



Calibration in air. This calibration method is recommended when the sensor can be removed for calibration. Air has a stable oxygen content. Therefore the adjustment processes during calibration run more quickly.

- For 2-point calibration, perform zero point calibration first, see Pg. 70

# Calibration to volume concentration

## (GAS) Calibration medium: air

Display	Action	Remark
	Activate calibration (Press <b>cal.</b> ) Enter passcode 1100. (Press ► key to select position, enter number using ▲ key, confirm with <b>enter</b> )	GAS must have been selected during configuration. If an invalid passcode is entered, the Transmitter returns to measuring mode.
	Place sensor in air	Welcome (3 sec) the Transmitter is in the Hold mode.
	Enter relative humidity (Press ► key to select position, enter number using ▲ key, confirm with <b>enter</b> )	Default for relative humidity in air: rH = 50 %
	Enter calibration pressure (Press ► key to select position, enter number using ▲ key, confirm with <b>enter</b> )	Default for calibration pressure is normal pressure 1.013 bars.
	Automatic drift check Display of input current (related to 25 °C and 1013 mbars) and measuring temperature.  The drift check might take some time.	Drift check can be stopped after > 10 sec by pressing <b>cal</b> (accuracy reduced).

Display	Action	Remark
	<p>Display of new slope and zero (related to 25 °C and 1013 mbars)</p> <p>Press <b>enter</b> to end concentration calibration.</p>	
	<p>Place sensor in process</p> <p>The new value is shown in the main display alternately with "Hold"; "enter" flashes. Stop Hold with <b>enter</b>.</p>	<p>After end of calibration, the outputs remain in Hold mode for approx. 20 sec.</p>

**Please note:**

- For 2-point calibration, perform zero point calibration first, see Pg. 70

# Product calibration

## Calibration with sampling

Can be performed for all process variables: saturation, concentration, volume concentration.

During product calibration the sensor remains in the process.



The measurement process is only interrupted briefly.







**Procedure:** During sampling the currently measured value is stored in the Transmitter. The Transmitter immediately returns to measuring mode.

The calibration mode indicator flashes and reminds you that calibration has not been terminated. The comparison value is measured on the site, e.g. using a portable DO meter in a bypass. This value is then entered in the Transmitter. The new value for slope or zero is calculated from the stored value and the comparison value. From the measured value, the Transmitter automatically recognizes whether a new slope or zero must be calculated (above approx. 5 % saturation: slope, below: zero).

If the sample is invalid, you can take over the measured value stored during sampling instead of the comparison value. In that case the old calibration values remain stored. Afterwards, you can start a new product calibration.

The following describes a product calibration with slope correction – a product calibration with zero correction is performed correspondingly.

Display	Action	Remark
	<p><u>Product calibration step 1:</u> Activate calibration (Press <b>cal</b> key). Enter passcode 1105. (Select with <b>▶</b> key, edit number with <b>▲</b> key, proceed with <b>enter</b>)</p>	<p>The type of product calibration (SAT or Conc) is selected during configuration (Process variable). If an invalid passcode is entered, the Transmitter returns to measuring mode.</p>
		<p>Display for approx. 3 sec</p>

Display	Action	Remark
	<p>Take sample and store the currently measured value. Proceed with <b>enter</b></p>	<p>Now the comparison value must be determined. The Transmitter goes to measuring mode.</p>
	<p>Measuring mode</p>	<p>From the flashing CAL mode indicator you see that product calibration has not been terminated.</p>
	<p>Product calibration 2nd step: When a comparison value has been determined, call up the product calibration once more (<b>cal</b> key, passcode 1105).</p>	<p>Display (approx. 3 sec)</p>
	<p>Enter the comparison value. Confirm with <b>enter</b>.</p>	<p>Calculation of new slope.</p>
	<p>Display of new slope and zero point (related to 25 °C at 1013 mbars) End calibration with <b>enter</b></p>	<p>New calibration: Press <b>cal</b> key.</p>
	<p>The measured value is shown in the main display alternately with "Hold"; "enter" flashes. Stop Hold with <b>enter</b>.</p>	<p>After end of calibration, the outputs remain in Hold mode for approx. 20 sec.</p>



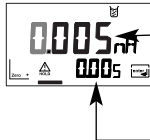


# Zero calibration

## Zero calibration




The Series InPro6800/InPro6900 sensors have a very low zero point current. Therefore, a zero point calibration is only recommended for measurement of oxygen traces. If a zero calibration is performed, the DO sensor should remain for at least 10 to 30 minutes in the calibration medium in order to obtain stable, non-drifting values (InPro6900: at least 60 min).

During zero point calibration, a drift check is not performed. Zero point current of a properly functioning sensor is notably less than 0.5 % of air current. The display (secondary: measured value, main: entered value) does not change until an input current is entered for the zero point.

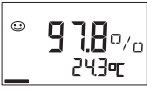
When measuring in an oxygen-free medium, the displayed current can be taken directly.

Display	Action	Remark
	<p>Activate calibration (Press <b>cal</b> key). Enter passcode 1001. Select with <b>▶</b> key, edit number with <b>▲</b> key, proceed with <b>enter</b></p>	<p>The Transmitter is in the Hold mode. If an invalid pass-code is entered, the Transmitter returns to measuring mode.</p>
	<p>Place sensor in oxygen-free medium</p>	<p>Welcome (3 sec)</p>
	<p>Main display: Zero point current; store with <b>enter</b> or correct with arrow keys and then store with <b>enter</b>. Lower display: Sensor current measured</p>	
	<p>Display of slope Display of new zero point current End calibration with <b>enter</b> key, place sensor in process</p>	
	<p>The oxygen value is shown in the main display alternately with "Hold"; "enter" flashes. Stop Hold with <b>enter</b>.</p>	<p>Safety prompt  The outputs remain in Hold mode for approx. 20 sec.</p>


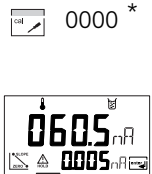
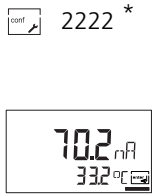

## Temperature probe adjustment

Display	Action	Remark
	Activate calibration (press <b>cal</b> key) Enter passcode 1015. Select with <b>▶</b> key, edit number with <b>▲</b> key, proceed with <b>enter</b>	Wrong settings change the measurement properties! If an invalid passcode is entered, the Transmitter returns to measuring mode.
	Ready for calibration	The Transmitter is in the Hold mode. Display for approx. 3 s
	Measure the temperature of the process medium using an external thermometer. Enter measured temperature value: Select with <b>▶</b> key, edit number with <b>▲</b> key, proceed with <b>enter</b> .  End adjustment with <b>enter</b> . HOLD will be deactivated after 20 sec.	Default: Current value of secondary display

## Measurement

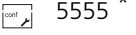
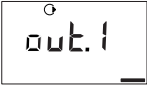

Display	Action / Remarks
	In the measuring mode the main display shows the configured process variable (% , mg/l or ppm), the lower display shows the temperature. During calibration you can return to measuring mode by pressing the <b>cal</b> key, during configuration by pressing the <b>conf</b> key. (Waiting time for measured value stabilization approx. 20 sec).



Display	Action / Remarks
	<p><b>Display of the output current</b>            Press <b>enter</b> while in measuring mode.            The output current is shown in the main display.            After 5 sec the Transmitter returns to measuring mode.</p>
	<p><b>Display of calibration data (Cal Info)</b>            Press <b>cal</b> while in measuring mode and enter passcode 0000*.            The slope is shown in the main display, the zero point current in the secondary display.            After 20 sec the Transmitter returns to measuring mode (immediate return at pressing <b>enter</b>).</p>
	<p><b>Display of sensor current</b>            (Sensor monitoring for validation of sensor and complete measured-value processing)            Press <b>conf</b> while in measuring mode and enter passcode 2222*.            The (uncompensated) sensor current is shown in the main display, the measuring temp in the secondary display. Press <b>enter</b> to return to measurement.</p>
	<p><b>Display of last error message</b>            (Error info)            Press <b>conf</b> while in measuring mode and enter passcode 0000*. The last error message is displayed for approx. 20 sec. After that the message will be deleted (immediate return to measurement at pressing <b>enter</b>).</p>

\* Factory setting























# Diagnostics functions

Display	Action / Remarks
  	<p><b>Specify output current</b> for testing the connected peripherals Press <b>conf</b> while in measuring mode and enter passcode 5555*. The actually measured current is shown in the secondary display. The output current indicated in the main display can be modified. Select with ► key, edit number with ▲ key. Confirm with <b>enter</b> key. Then the entered value will be shown in the secondary display. The Transmitter is in Hold mode. Press <b>conf</b>, then <b>enter</b> to return to measurement (Hold remains active for another 20 sec).</p>

## Cleaning

To remove dust, dirt and spots, the external surfaces of the device may be wiped with a damp, lint-free cloth.  
A mild household cleaner may also be used if necessary.

\* Factory setting

Operating state	Out	LED	Time out
Measuring			
Cal Info (cal) 0000*			20 sec
Error Info (conf) 0000*			20 sec
Calibration (cal) 1100*			
Zero calibration (cal) 1001*			
Temp adjustment (cal) 1015*			
Product calibration step 1 (cal) 1105* step 2 (cal) 1105*	 	 	
Configuration (conf) 1200*			20 min
Sensor monitor (conf) 2222*			20 min
Current source (conf) 5555*			20 min

Explanation:



active



as configured (Last/Fix or Last/Off)












LED flashes during HOLD (configurable)



\* Factory setting

## Error messages (Error Codes)

Error	Display	Problem Possible causes	Red LED	Out 1 (22 mA)
<b>ERR 01</b>	Measured value flashes	<b>SAT range</b> Sensor defective Wrong sensor connected Measurement range exceeded	x	x
<b>ERR 02</b>	Measured value flashes	<b>Conc range</b> Sensor defective Wrong sensor connected Measurement range exceeded	x	x
<b>ERR 98</b>	"Conf" flashes	<b>System error</b> Configuration or calibration data defective; completely reconfigure and recalibrate the device Memory error in device program (PROM defective)	x	x
<b>ERR 99</b>	"FAIL" flashes	<b>Factory settings</b> EEPROM or RAM defective This error message only occurs in the case of a total defect. The Transmitter must be repaired and recalibrated at the factory.	x	x

Error	Icon (flashes)	Problem Possible causes	Red LED	Out 1 (22 mA)
<b>ERR 03</b>		<b>Temperature probe</b> Open or short circuit Temperature range exceeded	x	x
<b>ERR 11</b>		<b>Current output</b> Current below 0 (3.8) mA	x	x
<b>ERR 12</b>		<b>Current output</b> Current above 20.5 mA	x	x
<b>ERR 13</b>		<b>Current output</b> Current span too small / too large	x	x
<b>ERR 33</b>		<b>Sensocheck</b> Sensor: Connecting cable defective	x	x
		<ul style="list-style-type: none"> <li>• Zero error, Sensoface active, see Pg 80</li> </ul>		
		<ul style="list-style-type: none"> <li>• Slope error, Sensoface active, see Pg 80</li> </ul>		
		<ul style="list-style-type: none"> <li>• Response time exceeded, Sensoface active, see Pg 80</li> </ul>		
		<ul style="list-style-type: none"> <li>• Calibration interval expired, Sensoface active, see Pg 80</li> </ul>		

# Calibration error messages

<b>Symbol flashes:</b>	<b>Problem Possible causes</b>
	<b>Slope out of range</b> <ul style="list-style-type: none"><li>•Wrong calibration values specified (relative humidity, pressure, saturation, concentration)</li><li>•Wrong calibration medium</li></ul>
 <p>In addition "CAL Err" flashes.</p>	<b>Calibration aborted after 12 minutes</b> <ul style="list-style-type: none"><li>•Sensor defective or dirty</li><li>•No electrolyte in the sensor</li><li>•Sensor cable insufficiently shielded or defective</li><li>•Strong electric fields influence the measurement</li><li>•Temperature fluctuation of calibration solution</li></ul>














# Sensoface

(Sensochek must have been activated during configuration.)

The little smiley in the display (Sensoface) alerts to sensor problems (defective cable, maintenance required).

The permitted calibration ranges and the conditions for a friendly, neutral, or sad Sensoface are summarized in the following chart. Additional icons refer to the error cause. Replace membrane module or filling solution, if required.

## Type A sensors (InPro6800)

	Slope	Zero point	Response time	Cal timer
Adm. Range	25 ... 130 nA	-2 ... +2 nA	max. 720 sec	
	> 35 ... < 90 nA	> - 0,5 ... < 0.5 nA	≤ 300 sec	≤ 80 % expired
	 30 ... 35 nA or 90 ... 110 nA	 -1.0 ... -0.5 nA or +0.5 ... +1.0 nA	 300 ... 600 sec	 80 ... ≤ 100 % expired
	 < 30 nA or > 110 nA	 < -1.0 nA or > +1.0 nA	 > 600 sec	 Timer expired












## Note

The worsening of a Sensoface criterion leads to the devaluation of the Sensoface indicator (Smiley becomes "sad").

An improvement of the Sensoface indicator can only take place after calibration or removal of a sensor defect.



**Type B sensor** (InPro6900)


	Slope	Zero point	Response time	Cal timer
Adm. Range	200 ... 550 nA	-2 ... +2 nA	max. 720 s	
	> 250 ... < 500 nA	> -0.5 ... < 0.5 nA	< 300 sec	< 80 % expired
	 225 ... 250 nA or 500 ... 525 nA	 -1.0 ... -0.5 nA or +0.5 ... +1.0 nA	 300 ... 600 sec	 80 ... ≤ 100 % expired
	 < 225 nA or > 525 nA	 < -1.0 nA or > +1.0 nA	 > 600 s	 Timer expired



Thermometer and Sensoface:

Temperature out of concentration or saturation range

**Sensocheck**

Continuously monitors the sensor and leads for short circuits or open circuits. Critical values make the Sensoface "sad" and the corresponding icon flashes: 

The Sensocheck message is also output as error message Err 33. The alarm contact is active, the red LED is lighted, output current 1 is set to 22 mA (when configured correspondingly). Sensocheck can be switched off during configuration (then Sensoface is also disabled). Exception: After a calibration a Smiley is always displayed for confirmation.

**Note**

**With sensor type B Sensocheck must be switched off!**



## Product line and accessories

Devices	Order no.
---------	-----------

O <sub>2</sub> Transmitter 4100 e/2H	52 121 215
O <sub>2</sub> Transmitter 4100 e/2XH	52 121 168

### Mounting accessories

Pipe-mount kit	52 120 741
Panel-mount kit	52 120 740
Protective hood	52 120 739

### Sensors

Mettler-Toledo GmbH, Process Analytics offers a wide range of sensors for the following fields of applications:

- Chemical process industry
- Pharmaceutical industry
- Food and beverage industry
- Water/waste-water

For more information concerning our sensors and housings program, please refer to <http://www.mt.com>.

# Specifications

<b>DO input</b>	Sensor Type A:	InPro6800
	Sensor Type B:	InPro6900
Measuring current	0 ... 1200 nA,	Resolution: 20 pA
Measurement error <sup>1,2,3)</sup>	0.5% m.val. + 0.05 nA TC:	0.005 nA/K
Ranges*	Saturation (-10 ... 80 °C)	
	0.0 ... 199.9 % / 200 ... 500 %	
	(autom. switchover in display)	
	Concentration (-10 ... 80 °C)	
		0.00 ... 50.00 mg/l
		0.00 ... 50.00 ppm
		0000 ... 9999 µg/l
		0000 ... 9999 ppb
	Volume concentration in gas (-10 ... 80 °C)	
		0000 ... 9999 ppm
		0.0 ... 120 %
	Display: (0.00 ... 29.99 % / 30.0 ... 120.0 %)	
Adm. guard current	≤ 20 µA	
Polarization voltage*	400 ... 1000 mV	
Process pressure*	0.000 ... 9.999 bars ( ... 999.9 kPa / ... 145.0 PSI)	
Salinity correction*	00.00 ... 45.00 g/kg	
Sensor standardization		
Operating modes*	<ul style="list-style-type: none"><li>• O<sub>2</sub> saturation (automatic)</li><li>• O<sub>2</sub> concentration (automatic)</li><li>• Volume concentration (gas)</li><li>• Product calibration</li><li>• Zero calibration</li></ul>	
Calibration range	Zero point	± 2 nA
Sensor type A	Slope	25 ... 130 nA (at 25°C, 1013 mbars)
Calibration range	Zero point	± 2 nA
Sensor type B	Slope	200 ... 550 nA (at 25°C, 1013 mbars)
Cal timer*	0000 ... 9999 h	
Pressure correction*	0.000 ... 9.999 bars ( ... 999.9 kPa / ... 145.0 PSI)	

<b>Sensocheck</b>	Monitoring for short circuits / open circuits (can be disabled), delay: 30 sec
<b>Sensoface</b>	Provides information on the sensor condition evaluation of zero point/slope, response time, calibration interval, Sensocheck
<b>Sensor monitor</b>	Direct display of measured values from sensor for validation (uncompensated sensor current, measuring temp)
<b>Temperature input*</b>	NTC 22 kOhm / NTC 30 kOhm 2-wire connection, adjustable
Range	-20.0 ... +150.0 °C / -4 ... +302 °F
Adjustment range	10 K
Resolution	0.1 °C / 1 °F
Measurement error <sup>1,2,3)</sup>	< 0.5 K (< 1 K at T > 100°C)
<b>Supply/Output</b>	
Loop current	4 ... 20 mA (22 mA), floating (3.8 ... 20.5 mA)
Supply voltage	12 ... 30 V, I <sub>max</sub> = 100 mA, P <sub>max</sub> = 0.8 W (Ex)
Process variable*	O <sub>2</sub> saturation / O <sub>2</sub> concentration
Characteristic	Linear
Overrange <sup>1)</sup>	22 mA in the case of error messages
Output filter*	Low-pass, PT <sub>1</sub> , filter time constant 0 ... 120 sec
Measurement error <sup>1)</sup>	< 0.3 % current value + 0.05 mA
Start/end of scale	As desired within range
Adm. span	2 % ... 500 %      Gas: 500 ... 9999 ppm 200 ... 9999 µg/l      1 ... 120 % 200 ... 9999 ppb 0.5 ... 50 mg/l 0.5 ... 50 ppm
Current source function	3.8 mA ... 22 mA

# Specifications

## HART communication

Digital communication by FSK modulation of loop current, reading of device identification, measured values, status and messages, reading and writing of parameters, start of product calibration, signaling of configuration changes according to FDA 21 CFR Part 11

## Display

Main display

LC display, 7-segment with icons

Secondary display

Character height 17 mm, unit symbols 10 mm

Sensoface

Character height 10 mm, unit symbols 7 mm

3 status indicators

(friendly, neutral, sad)

Mode indicator

4 indicators: "meas", "cal", "alarm", "config"  
18 further icons for configuration and messages

Alarm indication

Red LED in case of alarm or HOLD, user defined

## Keypad

5 keys: [cal] [conf] [▶] [▲] [enter]

## Service functions

Current source

Loop current specifiable 3.8 ... 22.00 mA

Device self-test

Automatic memory test (RAM, FLASH, EEPROM)

Display test

Display of all segments

Last Error

Display of last error occurred

Sensor monitor

Display of direct, uncorrected sensor signal  
(sensor current/temperature)

Passcodes

Modifiable according to FDA 21 CFR Part 11  
"Electronic Signatures"

\* User-defined

1) To IEC 746 Part 1, at nominal operating conditions

2)  $\pm 1$  count

3) Plus sensor error

**Data retention** Parameters and cal data > 10 years (EEPROM)

**EMC**

EN 61326  
 Emitted interference: Class B (residential area)  
 Class A  
 Immunity to interference: Industry  
 Lightning protection EN 61000-4-5, Installation Class 2

**Explosion protection**

4100 e/2XH: ATEX: TÜV 04 ATEX 2431  
 II 2(1) G EEx ib[ia] IIC T6  
 FM: FMRC 3023119  
 IS/1/ABCD/T4; Entity; Type 2  
 I/O/AEx ia IIC T4; Entity; Type 2  
 NI/2/ABCD/T4; Type 2  
 AIS/I, II, III/1/ABCDEFG  
 CSA: 1662790  
 CI I, Div 1, Gr ABC & D T4; Ex ib [ia] IIC T4  
 CI I, Div 2, Gr ABC & D, T4; Ex nAL[L] IIC T4  
 4100 e/2H: FM: FM 300580 / FM 3023119  
 NI/2/ABCD/T4

**Nominal operating conditions**

Ambient temperature -20 ... +55 °C  
 Transport/Storage temp -20 ... +70 °C  
 Relative humidity 10 ... 95% not condensing  
 Supply voltage 12... 30 V

# Specifications

<b>Enclosure</b>	Molded enclosure made of PBT (polybutylene terephthalate)
Color	Bluish gray RAL 7031
Assembly	<ul style="list-style-type: none"><li>• Wall mounting</li><li>• Pipe mounting:<ul style="list-style-type: none"><li>Ø 40 ... 60 mm, □ 30 to 45 mm</li></ul></li><li>• Panel mounting, cutout to DIN 43 700 Sealed against panel</li></ul>
Dimensions	H 144 mm, W 144 mm, D 105 mm
Protection	IP 65/NEMA 4X (USA, Canada: indoor use only)
Cable glands	3 breakthroughs for M20x1.5 cable glands 2 breakthroughs for NPT 1/2" or Rigid Metallic Conduit
Weight	Approx. 1 kg









# Explosion protection



## Certificate of Compliance

Certificate: 1662790

Master Contract: 220331

Project: 1662790

Date Issued: May 18, 2005

Issued to: Mettler-Toledo GmbH  
Im Hackacker 15  
Urdorf, 8902  
SWITZERLAND

Attention: Mr. Michael Haas

*The products listed below are eligible to bear the CSA Mark shown*



Issued by: K. Atkins

Authorized by:   
Nick Alfano  
Operations Manager

### PRODUCTS

CLASS 2258 04 - PROCESS CONTROL EQUIPMENT - Intrinsically Safe Entity - For Hazardous Locations

Class I, Division I, Groups A, B, C and D

Ex ib [ia] IIC

Transmitters Models 2100/2XH, 7100/2XH and Models 4100/2XH, input rated 30V, 4-20 mA, intrinsically safe devices provides intrinsically safe outputs to simple apparatus, pH, conductivity and oxygen probes when connected per control drawings 194.120-170, 194.220-190 and 194.320-190, 194.401-120. Maximum Ambient Temperature 55°C, Temperature Code T4.

For all models the input entity parameters are:

Terminals	Ui, Vmax	Ii, Imax	Pi, Pmax	Ci	Li
10, 11 or 14,15	30V	100mA	0.8W	32.4nF	0.24mH

Output entity parameters are:

2100/2XH

## Warnings and notes to ensure safe operation

**Warning:** Do not disconnect equipment unless power has been switched off.

**Warning:** Clean only with antistatic moistened cloth.

**Warning:** Substitution of components may impair suitability for hazardous locations.

- The equipment shall be installed and protected from mechanical impact and ultraviolet (UV) sources.
- Clean only with a moistened antistatic cloth as potential electrostatic hazard may exist. Service equipment only with conductive clothing, footwear and personal grounding devices to prevent electrostatic accumulation.
- Internal grounding provisions shall be provided for field wiring. Bonding between conduit shall be provided during installation, and all exposed non-current carrying metallic parts shall be bonded and grounded.
- Installation in a Class I, Division 2 or Class I, Zone 2 hazardous location shall be in accordance with the Canadian Electrical Code (CEC Part 1) Section 18 Division 2 wiring methods.

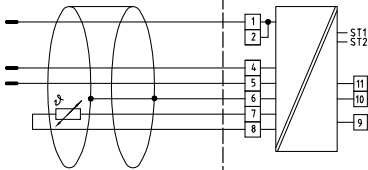
**OBSERVE THE SPECIFICATIONS OF THE CONTROL DRAWING!**

# CSA Control Drawing

Copying of this document and giving it to others and use or communication for the contents therefore, are forbidden without express authority.

## Measurement Loop Hazardous Area Location

IS Class I, Division 1, Groups A, B, C, D  
IS Class II, Division 1, Groups E, F, G  
IS Class III, Division 1  
IS Class I, Zone 0, Group IIC



## Hazardous Location Class I, Div 1

2-Wire Transmitter O<sub>2</sub> 4100/2XH  
(intrinsically safe apparatus)  
IS Class I, Division 1, Groups A, B, C, D, T4  
EEx ib [ia] IIC T6 Tamb - 20 to + 55 °C; Type 2

### O<sub>2</sub> sensor series

Mettler Toledo

InPro 6a/b/c/d/e/f Dissolved Oxygen Sensors

IS/1/1/ABCD/T6/T<sub>A</sub> = 60 °C - 53800002; Entity

V<sub>max</sub>, U<sub>i</sub> = 15 V; I<sub>max</sub>, I<sub>i</sub> = 30 mA; P<sub>max</sub>, P<sub>i</sub> = 0.25 W  
C<sub>i</sub> = 0.1 μF, L<sub>i</sub> 0 mH

Entity Parameters: Terminals 10/11  
with HART® Communication: Terminals 10/11  
Interface inputs ST1, ST2

V<sub>max</sub>, U<sub>i</sub> = 30 V I<sub>max</sub>, I<sub>i</sub> = 100 mA P<sub>max</sub>, P<sub>i</sub> = 800 mW  
C<sub>i</sub> = 32.4 nF L<sub>i</sub> = 240 μH  
with HART® Communication  
C<sub>i</sub> = 0.103 μF

### HAZARDOUS LOCATION

Suitable for CLASS I, DIV 2, GRP A, B, C, D, T4,  
when powered by V<sub>0</sub>, U<sub>0</sub> = 30 V, I<sub>sc</sub>, I<sub>0</sub> = 100 mA  
Substitution of components may impair intrinsic  
safety and the suitability for Class I, DIV 2  
Do not disconnect equipment unless power has been  
switched off or the area is known to be non-hazardous

### Oxygen Measuring Loop

Terminals	U <sub>0</sub> , V <sub>sc</sub>	I <sub>0</sub> , I <sub>sc</sub>	P <sub>0</sub>	Co, Ca	Lo, La
1/2, 4, 5, 6					
IIC (GRP A, B)	10V	10mA	25mW	3μF	250mH
IIB (GRP C)	10V	10mA	25mW	9μF	1H
IIC (GRP D)	10V	10mA	25mW	24μF	1H

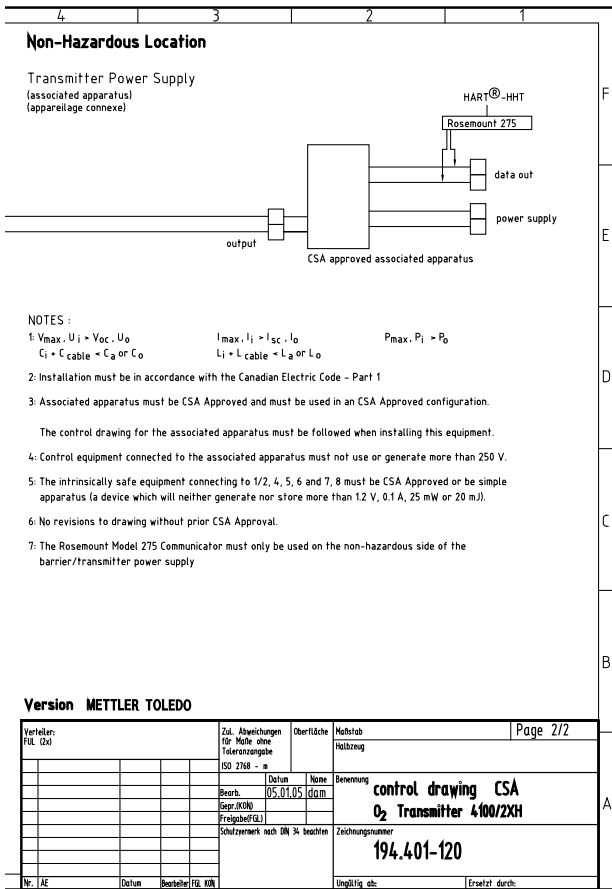
### Temperature Measuring Loop

Terminals	U <sub>0</sub> , V <sub>sc</sub>	I <sub>0</sub> , I <sub>sc</sub>	P <sub>0</sub>	Co, Ca	Lo, La
7, 8					
IIC (GRP A, B)	5V	1mA	2mW	100μF	1H
IIB (GRP C)	5V	1mA	2mW	300μF	1H
IIC (GRP D)	5V	1mA	2mW	800μF	1H

### All Combined Outputs

Terminals	U <sub>0</sub> , V <sub>sc</sub>	I <sub>0</sub> , I <sub>sc</sub>	P <sub>0</sub>	Co, Ca	Lo, La
1/2, 4, 5, 6, 7, 8					
IIC (GRP A, B)	10V	11mA	28mW	3μF	250mH
IIB (GRP C)	10V	11mA	28mW	9μF	1H
IIC (GRP D)	10V	11mA	28mW	24μF	1H

Weitergabe sowie Vervielfältigung dieses Überlage, Verwertung und Wiedergabe ihres Inhalts, nicht gestattet, soweit nicht ausdrücklich angegeben.







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