

Instruction manual  
O<sub>2</sub> Transmitter 4100 e

Order number: 52 121 114

**METTLER TOLEDO**



## Warranty

Defects occurring within 1 year from delivery date shall be remedied free of charge at our plant (carriage and insurance paid by sender).

Subject to change without notice

## Return of products under warranty

Please contact METTLER TOLEDO's Customer Service Dept. before returning a defective device. Ship the cleaned device to the address you have been given. If the device has been in contact with process fluids, it must be decontaminated/disinfected before shipment. In that case, please attach a corresponding certificate, for the health and safety of our service personnel.



**Disposal** (Directive 2002/96/EC of January 27, 2003)  
Please observe the applicable local or national regulations concerning the disposal of "waste electrical and electronic equipment".



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CH-8902 Urdorf, Tel. (01) 736 26 36  
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Printed in Germany.

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## Safety information

### Be sure to read and observe the following instructions!

The device has been designed in accordance with the state of the art and complying with the applicable safety regulations. When operating the device, certain conditions may nevertheless lead to danger for the operator or damage to the device.

### Caution!

Commissioning may only be carried out by trained experts. Whenever it is likely that protection has been impaired, the device shall be made inoperative and secured against unintended operation.

The protection is likely to be impaired if, for example:

- the device shows visible damage
- the device fails to perform the intended measurements
- after prolonged storage at temperatures above 70 °C
- after severe transport stresses

Before recommissioning the device, a professional routine test in accordance with EN 61010-1 must be performed. This test should be carried out by the manufacturer.

### Intended use

The O<sub>2</sub> Transmitter 4100 e is used for dissolved oxygen and temperature measurement in biotechnology, pharmaceutical industry, as well as in the field of environment, food processing, and sewage treatment.

The rugged molded enclosure can be wall or pipe mounted or fixed into a control panel.

The protective hood provides additional protection against direct weather exposure and mechanical damage.

The Transmitter has been designed for application with amperometric sensors of the InPro6000 ... InPro6800 Series.

### Trademarks

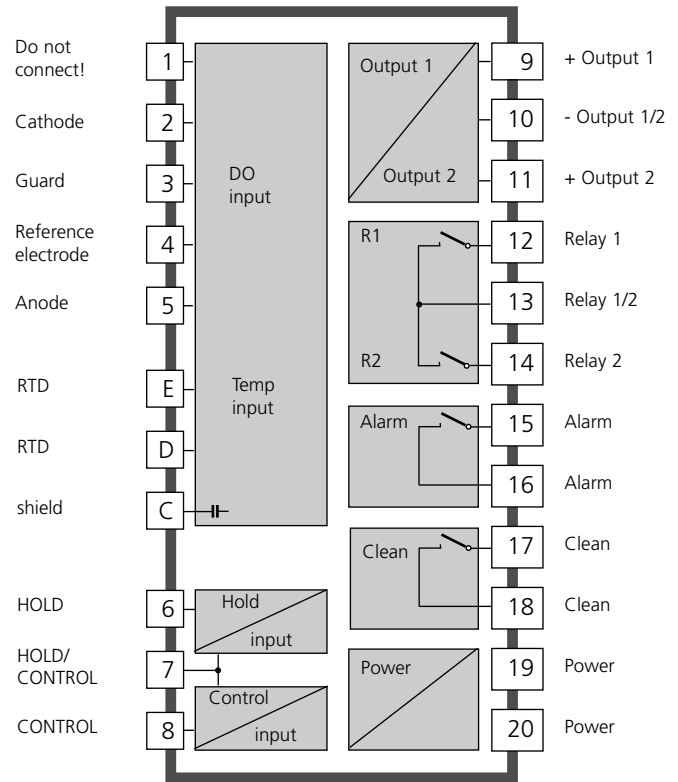
The following names are registered trademarks. For practical reasons they are shown without trademark symbol in this manual.

InPro®  
EasyClean®

## EC Declaration of conformity

|  |  |
|--|--|
| <br>Mettler-Toledo GmbH<br>Process Analytics  |  |
| Address Im Hockacker 15, (Industrie Nord) 8902 Udorf, Switzerland<br>Mail address Postfach, CH-8902 Udorf<br>Phone (+41) 738 22 11<br>Fax (+41) 738 26 36<br>Internet: sawmill.com<br>Bank Credit Suisse, 8070 Zurich, Clearing 4835<br>Account No. 370501-21-90 CHF/SAN 0171 0463 5037 0601 2109 0  |  |
| <b>Declaration of conformity</b><br><b>Konformitätserklärung</b> <br><b>Déclaration de conformité</b>   |  |
| <b>We/Wir/Nous</b>   | Mettler-Toledo GmbH, Process Analytics<br>Im Hockacker 15<br>8902 Udorf<br>Switzerland<br><br>declare under our sole responsibility that the product,<br>erklären in alleiniger Verantwortung, dass dieses Produkt,<br>déclarons sous notre seule responsabilité que le produit,   |
| <b>Description</b><br><b>Beschreibung/Description</b>  | 02-4100e<br><br>to which this declaration relates is in conformity with the following standard(s) or other normative document(s)<br>auf welches sich diese Erklärung bezieht, mit dem/den folgenden Norm(en) oder Richtlinie(n) übereinstimmt,<br>auquel se réfère cette déclaration est conforme à la (aux) norme(s) ou au(x) document(s) normatif(s) |
| <b>Low-voltage directive/<br/>Nieder-spannungs-Richtlinie/<br/>Directive basse tension</b>   | 73/23/EWG  |
| <b>Norm/Standard/Standard</b>  | DIN EN 61010-1 / VDE 0411 Teil 1: 2008-08  |
| <b>EMC directive/EMV-Richtlinie<br/>Directive concernant la CEM</b>  | 89/336/EWG   |
| <b>Norm/Standard/Standard</b>  | DIN EN 61326 / VDE 0843 Teil 20 1998-01<br>DIN EN 61326/A1 / VDE 0843 Teil 20/A1: 1999-05  |
| <b>Place and Date of issue<br/>Ausstellungsort / - Datum<br/>Lieu et date d'émission</b>   | Udorf, 26.11.2002  |
| Mettler-Toledo GmbH, Process Analytics<br> Waldemar Rauch<br>General Manager PG Udorf<br> Christian Zwirby<br>Head of Marketing |  |
| Nr. 52 999 9999 FL<br>Artikel Nr. 52980262 KE 52980262KE-4100e.doc   |  |
|   |  |
| Corporate Headquarters: Mettler-Toledo GmbH, Im Langzhofen, CH-8605 Greifensee   |  |

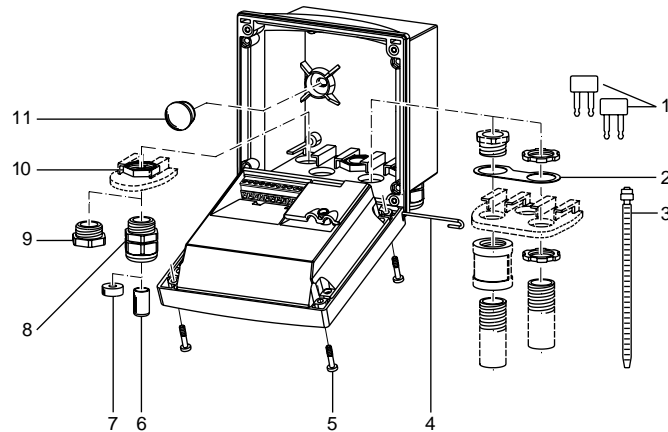
## Overview of O<sub>2</sub> Transmitter 4100 e



## Package contents

Check the shipment for transport damage and completeness.  
The package should contain:

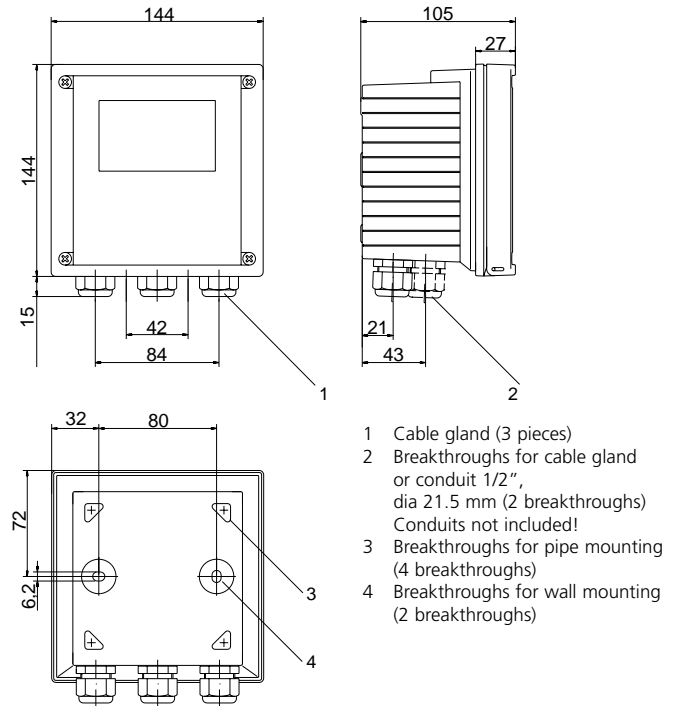
- Front unit
- Lower case
- Bag containing small parts
- Instruction manual
- Specific test report



- |  |   |
|--|---|
| 1 Jumper (2 pieces)  | 6 Sealing inserts (1 piece)                                       |
| 2 Washer (1 piece), for conduit mounting: Place washer between enclosure and nut | 7 Rubber reducer (1 piece)  |
| 3 Cable ties (3 pieces)  | 8 Cable glands (3 pieces)   |
| 4 Hinge pin (1 piece), insertable from either side                               | 9 Filler plugs (3 pieces)   |
| 5 Enclosure screws (4 pieces)  | 10 Hexagon nuts (5 pieces)  |
|  | 11 Sealing plugs (2 pieces), for sealing in case of wall mounting |

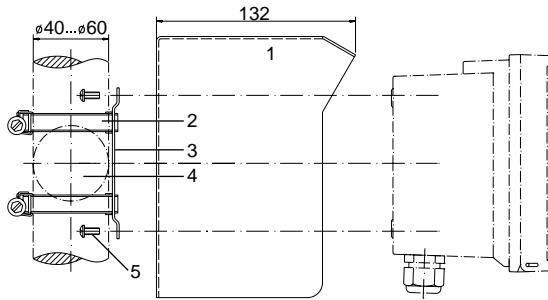
Fig.: Assembling the enclosure

## Mounting plan



- 1 Cable gland (3 pieces)
- 2 Breakthroughs for cable gland or conduit 1/2", dia 21.5 mm (2 breakthroughs)  
Conduits not included!
- 3 Breakthroughs for pipe mounting (4 breakthroughs)
- 4 Breakthroughs for wall mounting (2 breakthroughs)

Fig.: Mounting plan



- 1 protective hood (if required)
- 2 Hose clamps with worm gear drive to DIN 3017 (2 pieces)
- 3 Pipe-mount plate (1 piece)
- 4 For vertical or horizontal posts or pipes
- 5 Self-tapping screws (4 pieces)

Fig.: Pipe-mount kit

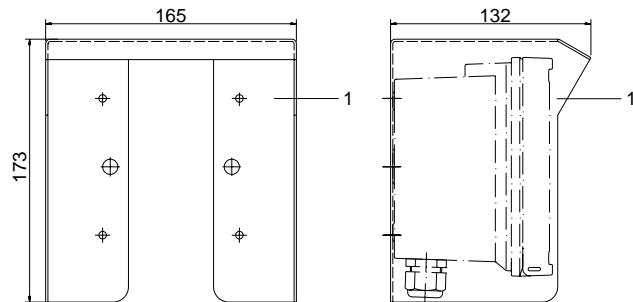
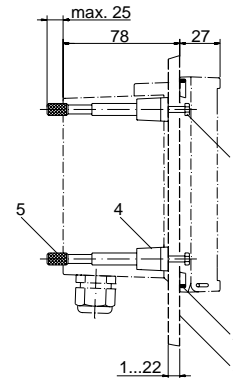


Fig.: Protective hood for wall and pipe mounting



- 1 Screws (4 pieces)
- 2 Gasket (1 piece)
- 3 Control panel
- 4 Span pieces (4 pieces)
- 5 Threaded sleeves (4 pieces)

Fig.: Panel-mount kit

## Information on installation

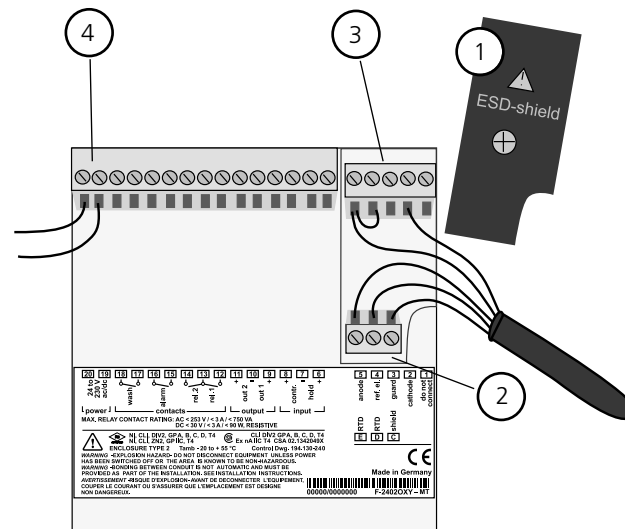
### Caution!

- Installation may only be carried out by trained experts in accordance with this instruction manual and as per applicable local and national codes.
- Be sure to observe the technical specifications and input ratings.
- Be sure not to notch the conductor when stripping the insulation.
- Before connecting the device to the power supply, make sure that its voltage lies within the range 20.5 to 253 V AC/DC.
- When commissioning, a complete configuration must be carried out by the system administrator.

The terminals are suitable for single wires and flexible leads up to 2.5 mm<sup>2</sup> (AWG 14)

### Warning!

Additional safety precautions have to be taken for applications in hazardous locations to CSA (CLI DIV2 GPA,B,C,D T4, Ex nA IIC T4) (See Pg 93.)



- 1 ESD shield covering the sensor inputs (Screw off for assembly)  
**Note:** The cable shield must end under the ESD shield. (Cut lines if required)
- 2 Terminals for temperature probe
- 3 Terminals for sensor
- 4 Connection of power supply

Fig.: Information on installation, rear side of Transmitter

### Division 2 wiring



The connections to the Transmitter are incensive and must be installed in accordance with the National Electric Code (ANSI-NFPA 70) Division 2 hazardous (classified) location incensive wiring techniques.

## Terminal assignments

|   |      |       |       |       |       |       |        |      |       |   |          |       |         |                |     |     |        |   |   |
|---|------|-------|-------|-------|-------|-------|--------|------|-------|---|----------|-------|---------|----------------|-----|-----|--------|---|---|
| 20  | 19   | 18    | 17    | 16    | 15    | 14    | 13     | 12   | 11    | 10  | 9        | 8     | 7       | 6              | 5   | 4   | 3      | 2 | 1 |
| 24 to 250V ac/dc  | wash | alarm | rel.2 | rel.1 | out 2 | out 1 | contr. | hold | input | anode   | ref. el. | guard | cathode | do not connect | RTD | RTD | shield |   |   |
| <p>power   contacts   output   input</p> <p>MAX. RELAY CONTACT RATING: AC &lt;math&gt;253 V / &lt;math&gt;3 A / &lt;math&gt;750 VA&lt;/math&gt;<br/>DC &lt;math&gt;30 V / &lt;math&gt;3 A / &lt;math&gt;90 W&lt;/math&gt;, RESISTIVE</p> <p>NI, CLI, DIV2, GPA, B, C, D, T4<br/>NI, CLI, ZN2, GP IIC, T4</p> <p>Ex nA IIC T4 CSA 02.1342049X</p> <p>ENCLOSURE TYPE 2 Tamb -20 to +55 °C Control Dwg. 194.130-240</p> <p>WARNING - EXPLOSION HAZARD - DO NOT DISCONNECT EQUIPMENT UNLESS POWER HAS BEEN SWITCHED OFF OR THE AREA IS KNOWN TO BE NON-HAZARDOUS.</p> <p>AVERTISSEMENT - RISQUE D'EXPLOSION - AVANT DE DÉCONNECTER L'ÉQUIPEMENT, COUPER LE COURANT OU S'ASSURER QUE L'EMPLACEMENT EST DESIGNÉ</p> <p>NON DANGEREUX.</p> |      |       |       |       |       |       |        |      |       | <p>CE</p> <p>Made in Germany</p> <p>00000/000000 F-2402OXY-MT</p> |          |       |         |                |     |     |        |   |   |

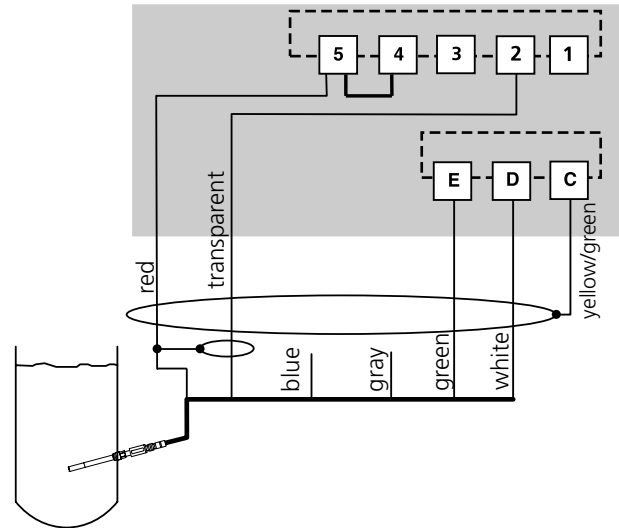
Fig.: Terminal assignments O<sub>2</sub> Transmitter 4100 e



# Typical wiring

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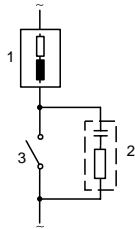
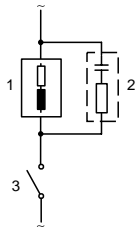
Sensors with connection via VP cable



| Connection                            | Terminal | Sensor VP cable            |
|---------------------------------------|----------|----------------------------|
| cathode<br>guard<br>ref. el.<br>anode | 1        | not connected              |
|                                       | 2        | transparent (coax core)    |
|                                       | 3        | not connected              |
|                                       | 4        | (jumper 4-5)               |
|                                       | 5        | red (coax shield)          |
| RTD                                   | E        | green                      |
| RTD                                   | D        | white                      |
| shield                                | C        | yellow/green               |
|                                       |          | *gray, blue: not connected |

## Protective wiring of switching contacts

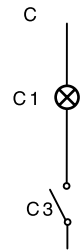
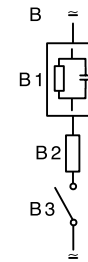
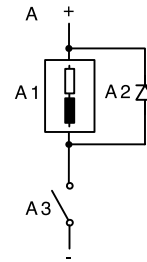
Relay contacts are subjected to electrical erosion. Especially with inductive and capacitive loads, the service life of the contacts will be reduced. For suppression of sparks and arcing, components such as RC combinations, nonlinear resistors, series resistors and diodes should be used.



### Typical AC applications with inductive load

- 1 Load
- 2 RC combination, e.g. RIFA PMR 209  
Typical RC combinations for 230 V AC:  
Capacitor 0.1µF / 630V,  
Resistor 100 Ohms / 1 W
- 3 Contact

## Typical protective wiring measures



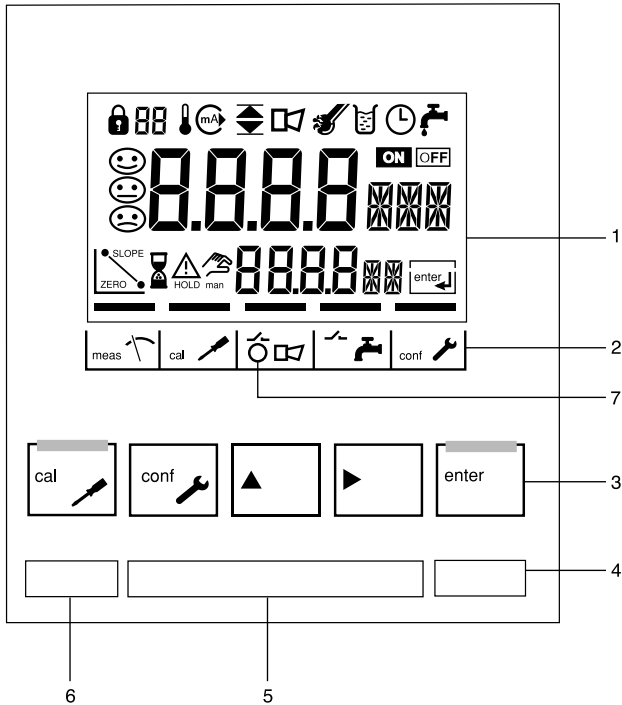
- A:** DC application with inductive load
- B:** AC/DC applications with capacitive load
- C:** Connection of incandescent lamps

- A1 Inductive load
- A2 Free-wheeling diode, e.g. 1N4007 (Observe polarity)
- A3 Contact
- B1 Capacitive load
- B2 Resistor, e.g. 8 Ohms/1 W at 24 V / 0.3 A
- B3 Contact
- C1 Incandescent lamp, max 60 W / 230 V, 30 W / 115 V
- C3 Contact

### Warning!

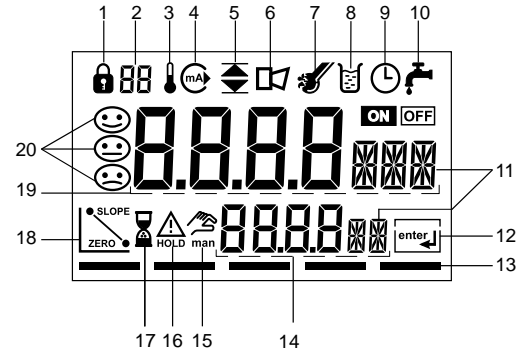
**Make sure that the maximum ratings of the relay contacts are not exceeded even during switching!**

## User interface














- 1 Display
- 2 Mode indicators (no keys), from left to right:
  - Measuring mode
  - Calibration mode
  - Alarm
  - Wash contact
  - Configuration mode
- 3 Keypad
- 4 Coding
- 5 Rating plate
- 6 Model designation
- 7 Alarm LED

## Display



- 1 Mode code entry
  - 2 Display of meas. variable\*
  - 3 Temperature
  - 4 Current output
  - 5 Limit values
  - 6 Alarm
  - 7 Sensocheck
  - 8 Calibration
  - 9 Interval/response time
  - 10 Wash contact
  - 11 Measurement symbols
  - 12 Proceed with enter
  - 13 Bar for identifying the device status, above mode indicators, from left to right:
    - Measuring mode
    - Calibration mode
    - Alarm
    - Wash contact
    - Configuration mode
  - 14 Lower display
  - 15 Manual temp indicator
  - 16 Hold mode active
  - 17 Waiting time running
  - 18 Sensor data
  - 19 Main display
  - 20 Sensoface
- \* Not in use

|  |  |
|--|--|
|  | Start, end calibration   |
|  | Start, end configuration   |
|  | Select digit position<br>(selected position flashes)   |
|  | Edit digit   |
|  | <ul style="list-style-type: none"> <li>• Calibration: Continue in program sequence</li> <li>• Configuration: Confirm entries, next configuration step</li> <li>• Measuring mode: Display output current</li> </ul> |

|  |   |
|--|---|
|  →  | Cal Info, display of zero current and slope |
|  →  | Error Info, display last error message      |
|  +  | Start GainCheck device self-test            |

### Sensocheck, Sensoface sensor monitoring

Sensocheck continuously monitors the sensor and leads. Sensocheck can be switched off (Configuration, Pg 46).



Sensoface provides information on the sensor condition.



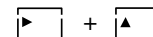
The zero point, slope and response time during calibration are evaluated. The three Sensoface indicators provide the user with information about wear and required maintenance of the sensor.



### GainCheck device self test

A display test is carried out, the software version is displayed and the memory and measured value transfer are checked.

Start GainCheck device self-test:



### Automatic device self-test

The automatic device self-test checks the memory and measured-value transfer. It runs automatically in the background at fixed intervals.

## Safety features

### Hold mode

Display:

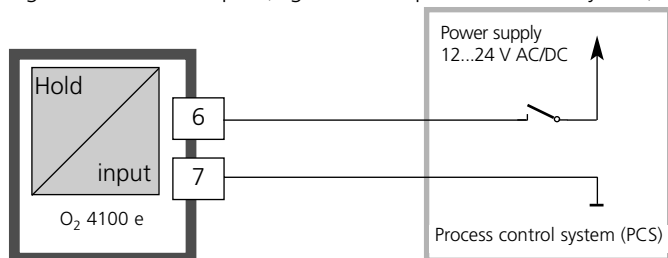


The Hold mode is a safety mode during configuration and calibration. Output current is frozen (Last) or set to a fixed value (Fix). Alarm and limit contacts are disabled.

If the calibration or configuration mode is exited, the Transmitter remains in the Hold mode for safety reasons. This prevents undesirable reactions of the connected peripherals due to incorrect configuration or calibration. The measured value and "HOLD" are displayed alternately. The Transmitter only returns to measuring mode after **enter** is pressed and a waiting time of 20 s has passed.

### To activate the Hold mode from outside

The Hold mode can be activated from outside by sending a signal to the Hold input (e.g. from the process control system).



|                   |                 |
|-------------------|-----------------|
| Hold active       | Hold inactive   |
| 10 ... 30 V AC/DC | 0 ... 2 V AC/DC |

## Mode codes

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The mode codes allow fast access to all functions

### Calibration

| Key + Code | Description  |
|------------|--|
| 0000       | <b>Cal Info</b><br>Display of zero point and slope                 |
| 1001       | <b>Zero point calibration</b><br>Adjusting the zero point (sensor) |
| 1100       | <b>Slope calibration</b><br>Adjusting the slope (sensor)           |
| 1105       | <b>Product calibration</b><br>Adjusting the zero / slope (product) |
| 1015       | <b>Temperature probe</b><br>Temperature probe adjustment           |

### Configuration

| Key + Code | Description   |
|------------|---|
| 0000       | <b>Error Info</b> Display last error and erase                        |
| 1200       | <b>Configuration</b>  |
| 2222       | <b>Sensor monitor</b><br>Display uncorrected sensor current (nA)      |
| 7654       | <b>Parameter set 1/2</b> Selecting parameter set                      |
| 5555       | <b>Current source 1</b> Output current 1 specified                    |
| 5556       | <b>Current source 2</b> Output current 2 specified                    |
| 5557       | <b>Relay test</b> Manual test of contacts                             |
| 5559       | <b>Manual controller</b><br>Manual specification of controller output |


# Configuration

In the Configuration mode you set the device parameters.

Activate  Activate with **conf**






Enter mode code "1200"  
Edit parameter with **▶** and **▲**,  
confirm/continue with **enter**.  
(End with **conf enter**.)

Hold  During configuration the Transmitter remains in the Hold mode for reasons of safety. The output current is frozen (at its last value or at a preset fixed value, depending on the configuration), limit and alarm contacts are inactive. The controller is in the configured state, Sensoface is off, mode indicator "Configuration" is on.



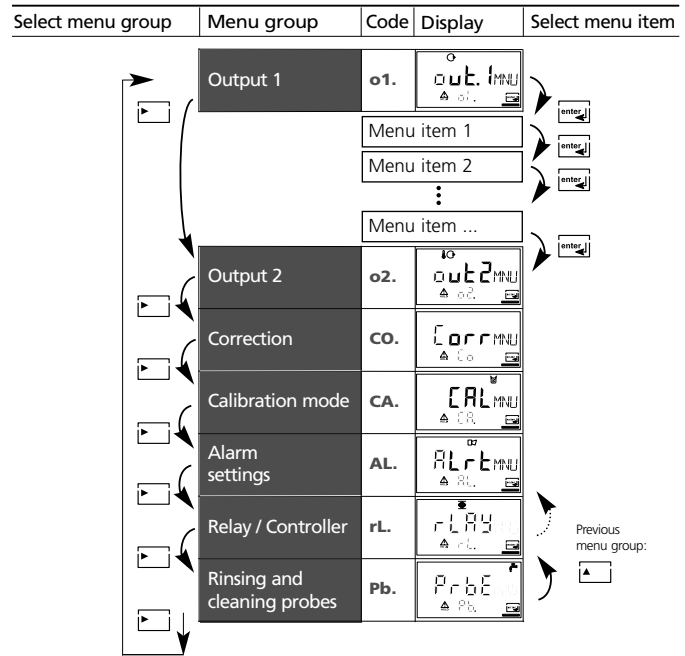
HOLD icon

Input errors  The configuration parameters are checked during the input. In the case of an incorrect input "Err" is displayed for approx. 3 s. The incorrect parameters cannot be stored. Input must be repeated.

End   End with **conf**. The measured value and Hold are displayed alternately, "enter" flashes. End Hold mode with **enter**. The display shows the measured value. The output current remains frozen for another 20 s (HOLD icon on, "hourglass" flashes).

## Menu structure of configuration

The configuration steps are assigned to different menu groups. With the arrow keys you can jump between the individual menu groups. Each menu group contains menu items for setting the parameters. Pressing **enter** opens a menu item. The values are edited using the arrow keys. Pressing **enter** confirms/stores the settings. Return to measurement: Press **conf** key.



# Overview of configuration steps

| Code        | Menu                                   | Choices                             |
|-------------|--|-------------------------------------|
| <b>out1</b> | <b>Output 1</b>                        |                                     |
| <b>o1.</b>  | Select sensor type                     | Standard (Type A) / Traces (Type B) |
|             | Select saturation / concentration      | % / mg/l, ppm                       |
|             | Select current range                   | 0-20 mA / 4-20 mA                   |
|             | Enter current beginning                | xxxx                                |
|             | Enter current end                      | xxxx                                |
|             | Time constant of output filter         | xxxx s                              |
|             | 22 mA signal in the case of error      | ON / OFF                            |
|             | Signal behavior during HOLD            | Last / Fix                          |
|             | Enter fixed value                      | xxx.x mA                            |
| <b>out2</b> | <b>Output 2</b>                        |                                     |
| <b>o2.</b>  | Select temperature unit                | °C / °F                             |
|             | Select temperature probe               | 22NTC / 30NTC                       |
|             | Select current range                   | 0-20 mA / 4-20 mA                   |
|             | Enter current beginning                | xxx.x                               |
|             | Enter current end                      | xxx.x                               |
|             | Time constant of output filter         | xxxx s                              |
|             | 22 mA signal in the case of temp error | ON / OFF                            |
|             | Signal behavior during HOLD            | Last / Fix                          |
|             | Enter fixed value                      | xxx.x mA                            |
| <b>Corr</b> | <b>Correction</b>                      |                                     |
| <b>Co.</b>  | Enter polarization voltage             | 0675 mV / xxxx mV                   |
|             | Select pressure unit                   | bar / kPa / PSI                     |
|             | Select process pressure correction     | x.xxx bar / 1.013 bar               |
|             | Enter salt correction                  | xx.xx mg/l                          |
| <b>CAL</b>  | <b>Calibration mode</b>                |                                     |
| <b>CA.</b>  | Select saturation / concentration      | SAt / Conc                          |
|             | Enter cal timer interval               | xxxx h                              |

| Code           | Choices                                    | Auswahl         |
|----------------|--|-----------------|
| <b>ALr</b>     | <b>Alarm settings</b>                      |                 |
| <b>AL.</b>     | Select Sensocheck                          | ON / OFF        |
|                | Enter alarm delay                          | xxxx s          |
|                | LED in HOLD mode                           | ON / OFF        |
| <b>rLAY</b>    | <b>Relay 1/2: Limit values, controller</b> |                 |
| <b>rL.</b>     | Select limit function / controller         | LiMIT / CtROL   |
| <b>L1.</b>     | Select contact function                    | Lo / Hi         |
|                | Select contact response                    | N/O / N/C       |
|                | Enter switching point                      | xxxx            |
|                | Enter hysteresis                           | xxxx            |
|                | Enter delay                                | xxxx SEC        |
| <b>L2.</b>     | Select contact function                    | xxxx s          |
|                | Select contact response                    | N/O / N/C       |
|                | Enter switching point                      | xxxx            |
|                | Enter hysteresis                           | xxxx            |
|                | Enter delay                                | xxxx SEC        |
| <b>Ct.</b>     | Enter controller setpoint                  | xxxx            |
|                | Enter neutral zone                         | xxxx            |
|                | (P) Controller gain K <sub>P</sub>         | xxxx %          |
|                | (I) Reset time T <sub>r</sub>              | xxxx SEC        |
|                | (D) Rate time T <sub>d</sub>               | xxxx SEC        |
|                | Pulse length / Pulse frequency             | PLC / PFC       |
|                | PLC: Pulse length                          | xxxx SEC        |
|                | PFC: Pulse frequency                       | xxxx /min       |
|                | Select HOLD behavior                       | Y Last / Y Off  |
| <b>PrbE</b>    | <b>Rinsing and cleaning probes</b>         |                 |
| <b>Pb.</b>     | Select rinsing/cleaning probe              | EASYCLN / rinse |
| <b>rinse</b>   | Rinsing interval                           | xxx.x h         |
|                | Rinse duration                             | xxxx SEC        |
|                | Contact response                           | N/O / N/C       |
| <b>EASYCLN</b> | Cleaning interval                          | xxx.x h         |
|                | Lock cleaning interval                     | Off / On        |

# Configuration

## Output 1

### Select sensor type. Measurement procedure.

| Menu group | Code | Display | Select menu item                                     |
|------------|------|---------|--|
| Output 1   | o1.  |         |  |
|            |      |         | Select sensor type*                                  |
|            |      |         | Select meas. procedure                               |
|            |      |         | Select 0-20 / 4-20 mA                                |
|            |      |         | Enter current beginning                              |
|            |      |         | Enter current end                                    |
|            |      |         | Set output filter                                    |
|            |      |         | 22 mA in the case of error                           |
|            |      |         | Hold mode  |
|            |      |         | <b>End:</b><br>Press <b>conf</b> , then <b>enter</b> |

#### \* Sensor Type A (standard applications)

| Sensor type | Screw cap | Sensor current in air (25 °C) | Detection limit |
|-------------|-----------|-------------------------------|-----------------|
| InPro 6800  | VP        | typ. 60 nA                    | 0.006 ppm       |

#### \* Sensor Type B (traces)

| Sensor type | Screw cap | Sensor current in air (25 °C) | Detection limit |
|-------------|-----------|-------------------------------|-----------------|
| InPro 6900  | VP        | typ. 350 nA                   | 0.001 ppm       |

**Note:** The Transmitter 4100 e has a device a resolution of 0.01 ppm. For the sensor type B, we recommend the O<sub>2</sub> Transmitter 4100ppb with a device resolution of 0.001 ppm.

| Code       | Display   | Action  | Choices   |
|------------|---|---|---|
| <b>o1.</b> |   | Select configuration (Press <b>conf</b> key).   |   |
|            |   | Enter mode code "1200" (Select position using arrow key ► and edit number using ▲. When the display reads "1200", press <b>enter</b> to confirm.)   |   |
|            | After correct input a welcome text is displayed for approx. 3 s |   |   |
|            |   | The Transmitter is in HOLD mode (HOLD icon is on).  |   |
|            |   | Select sensor Type A / B (see table on left-hand side) Select with ► key Proceed with <b>enter</b>  | <b>Type A</b><br>InPro 6000–6800<br>Type B<br>InPro6900 |
|            |   | Select measurement procedure (valid for all following settings):<br>• <b>SAt:</b> Saturation (%)<br>• <b>Conc:</b> Concentration (mg/l or ppm)<br>Select with ► key Proceed with <b>enter</b> | %<br>mg/l<br>ppm  |
|            |   |   |   |

**Note:** Characters represented in gray are flashing and can be edited.



# Configuration

## Output 1

### Output current range. Current beginning. Current end.

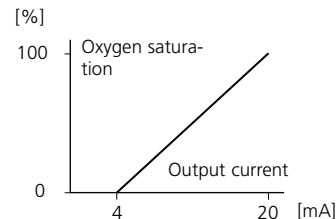
| Menu group | Code | Display | Select menu item           |
|------------|------|---------|----------------------------|
| Output 1   | o1.  |         | Select sensor type         |
|            |      |         | Select meas. procedure     |
|            |      |         | Select 0-20 / 4-20 mA      |
|            |      |         | Enter current beginning    |
|            |      |         | Enter current end          |
|            |      |         | Set output filter          |
|            |      |         | 22 mA in the case of error |
|            |      |         | Hold mode                  |

**End:**  
Press **conf**, then **enter**

| Code       | Display | Action   | Choices                         |
|------------|---------|--|---------------------------------|
| <b>o1.</b> |         | Set output current range<br>Select with ► key<br>Proceed with <b>enter</b>   | <b>4 - 20 mA</b><br>(0 - 20 mA) |
|            |         | Current beginning<br>Enter lower end of scale,<br>depending on the measurement<br>procedure selected<br>(Saturation or Concentration)<br>Select with ► key, edit number<br>with ▲ key, proceed with <b>enter</b> | <b>0000 %</b><br>(mg/l,<br>ppm) |
|            |         | Current end<br>Enter upper end of scale, depend-<br>ing on the measurement proce-<br>dure selected (Saturation or<br>Concentration)<br>Select with ► key, edit number<br>with ▲ key, proceed with <b>enter</b>   | <b>0100 %</b><br>(mg/l,<br>ppm) |

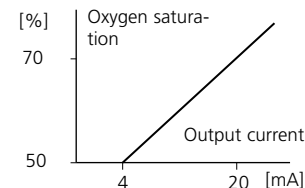
### Assignment of measured values: Current beginning and current end

Example 1: Range 0 to 100 %



Example 2: Range 50 to 70%.

Advantage: Higher resolution in range of interest



# Configuration

## Output 1

### Time constant of output filter.

| Menu group | Code | Display | Select menu item           |
|------------|------|---------|----------------------------|
| Output 1   | o1.  |         | Select sensor type         |
|            |      |         | Select meas. procedure     |
|            |      |         | Select 0-20 / 4-20 mA      |
|            |      |         | Enter current beginning    |
|            |      |         | Enter current end          |
|            |      |         | <b>Set output filter</b>   |
|            |      |         | 22 mA in the case of error |
|            |      |         | Hold mode                  |

**End:**  
Press **conf**, then **enter**

| Code       | Display | Action   | Choices                   |
|------------|---------|--|---------------------------|
| <b>o1.</b> |         | Time constant of output filter<br>Default setting: 0 s (inactive).<br>To specify a time constant:<br>Select with ► key, edit number<br>with ▲ key, proceed with <b>enter</b> | <b>0 s</b><br>(0 – 120 s) |

### Time constant of output filter

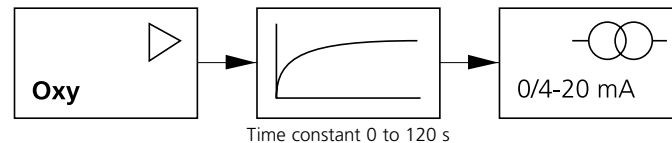
To smoothen the current output, a low-pass filter with adjustable filter time constant can be switched on. When there is a jump at the input (100 %), the output level is 63 % after the time constant has been reached.

The time constant can be set from 0 to 120 s.

If the time constant is set to 0 s, the current output follows the input.

#### Note:

The filter only acts on the current output, not on the display, the limit values, or the controller!



# Configuration

## Output 1

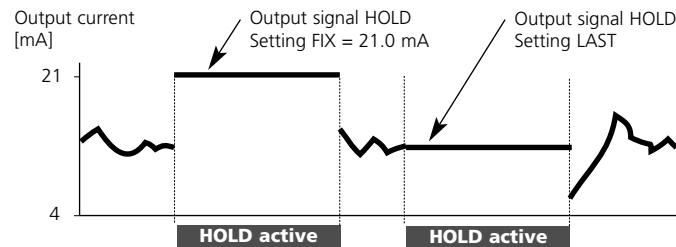
### Output current during Error and HOLD.

| Menu group | Code | Display | Select menu item           |
|------------|------|---------|----------------------------|
| Output 1   | o1.  |         | Select sensor type         |
|            |      |         | Select meas. procedure     |
|            |      |         | Select 0-20 / 4-20 mA      |
|            |      |         | Enter current beginning    |
|            |      |         | Enter current end          |
|            |      |         | Set output filter          |
|            |      |         | 22 mA in the case of error |
|            |      |         | Hold mode                  |

**End:**  
Press **conf**, then **enter**

| Code       | Display | Action   | Choices                            |
|------------|---------|--|------------------------------------|
| <b>o1.</b> |         | 22 mA signal for error message<br>Select with ► key<br>Proceed with <b>enter</b>   | <b>OFF</b><br>(ON)                 |
|            |         | Output signal during HOLD<br>LAST:<br>During HOLD the last measured value is maintained at the output<br>FIX:<br>During HOLD a value (to be entered) is maintained at the output. Select with ► key<br>Proceed with <b>enter</b> | <b>LAST</b><br>(FIX)               |
|            | <br>    | Only with FIX selected:<br>Enter current which is to flow at the output during HOLD<br>Select position with ► key and edit number with ▲ key<br>Proceed with <b>enter</b>  | <b>21.0 mA</b><br>(00.0 – 21.0 mA) |

### Output signal for HOLD:



# Configuration

## Output 2

### Temperature unit and probe. Output current.

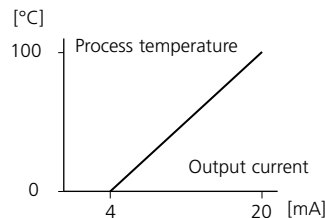
| Menu group | Code | Display | Select menu item         |
|------------|------|---------|--------------------------|
| Output 2   | o2.  |         | Select °C/°F             |
|            |      |         | Select temperature probe |
|            |      |         | Select 0-20 / 4-20 mA    |
|            |      |         | Enter current beginning  |
|            |      |         | Enter current end        |
|            |      |         | Set output filter        |
|            |      |         | 22 mA for temp error     |
|            |      |         | Hold mode                |

| Code       | Display | Action   | Choices                       |
|------------|---------|--|-------------------------------|
| <b>o2.</b> |         | Specify temperature unit<br>Select with ► key<br>Proceed with <b>enter</b>   | °C<br>(°F)                    |
|            |         | Select temperature probe<br>Select with ► key<br>Proceed with <b>enter</b>   | <b>22NTC</b><br>(30NTC)       |
|            |         | Set output current range<br>Select with ► key<br>Proceed with <b>enter</b>   | <b>4 - 20 mA</b><br>0 - 20 mA |
|            |         | Current beginning:<br>Enter lower end of scale.<br>Select with ► key, edit number<br>with ▲ key, proceed with <b>enter</b> | <b>000.0 °C</b>               |
|            |         | Current end:<br>Enter upper end of scale.<br>Select with ► key, edit number<br>with ▲ key, proceed with <b>enter</b>       | <b>100.0 °C</b>               |

**End:**  
Press **conf**, then **enter**

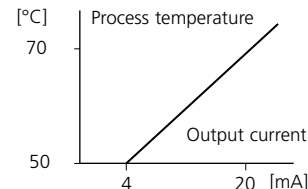
### Process temperature: Current beginning and current end

Example 1: Range 0 to 100 °C



Example 2: Range 50 to 70 °C.

Advantage: Higher resolution in range of interest



# Configuration

## Output 2

### Time constant of output filter.

| Menu group | Code | Display | Select menu item         |
|------------|------|---------|--------------------------|
| Output 2   | o2.  |         | Select °C/°F             |
|            |      |         | Select temperature probe |
|            |      |         | Select 0-20 / 4-20 mA    |
|            |      |         | Enter current beginning  |
|            |      |         | Enter current end        |
|            |      |         | <b>Set output filter</b> |
|            |      |         | 22 mA for temp error     |
|            |      |         | Hold mode                |

**End:**  
Press **conf**, then **enter**

| Code       | Display | Action   | Choices                   |
|------------|---------|--|---------------------------|
| <b>o2.</b> |         | Time constant of output filter<br>Default setting: 0 s (inactive).<br>To specify a time constant:<br>Select with ► key, edit number<br>with ▲ key, proceed with <b>enter</b> | <b>0 s</b><br>(0 - 120 s) |

### Time constant of output filter

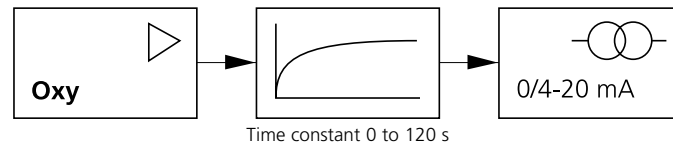
To smoothen the current output 2, a low-pass filter with adjustable filter time constant can be switched on. When there is a jump at the input (100 %), the output level is 63 % after the time constant has been reached.

The time constant can be set from 0 to 120 s.

If the time constant is set to 0 s (default), the current output follows the input.

#### Note:

The filter only acts on the current output, not on the display!



# Configuration

## Output 2

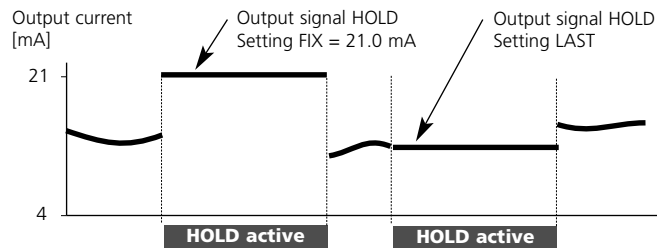
### Temperature error. Output current during HOLD.

| Menu group | Code | Display | Select menu item         |
|------------|------|---------|--------------------------|
| Output 2   | o2.  |         | Select °C/°F             |
|            |      |         | Select temperature probe |
|            |      |         | Select 0-20 / 4-20 mA    |
|            |      |         | Enter current beginning  |
|            |      |         | Enter current end        |
|            |      |         | Set output filter        |
|            |      |         | 22 mA for temp error     |
|            |      |         | Hold mode                |

**End:**  
Press **conf**, then **enter**

| Code       | Display | Action   | Choices                                 |
|------------|---------|--|---|
| <b>o2.</b> |         | 22 mA signal for error message<br>Select with ► key<br>Proceed with <b>enter</b>   | <b>OFF</b><br>(ON)                      |
|            |         | Output signal during HOLD<br>LAST: During HOLD the last measured value is maintained at the output<br>FIX: During HOLD a value (to be entered) is maintained at the output<br>Select with ► key<br>Proceed with <b>enter</b> | <b>LAST</b><br>(FIX)                    |
|            |         | Only with FIX selected:<br>Enter current which is to flow at the output during HOLD<br>Select position with ► key and edit number with ▲ key<br>Proceed with <b>enter</b>  | <b>21.0 mA</b><br>(00.0 ...<br>21.0 mA) |
|            |         |  |   |

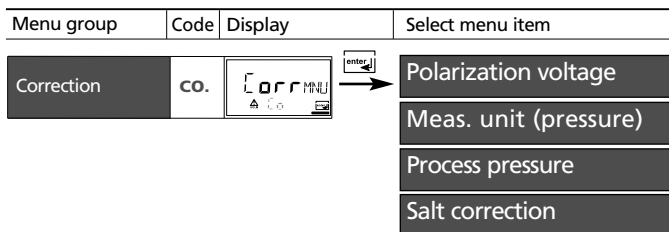
### Output signal for HOLD:



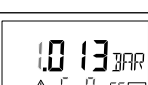



# Configuration

## Correction

### Polarization voltage. Process pressure. Salt correction.



| Code | Display  | Action   | Choices                  |
|------|--|--|--------------------------|
| Co.  |  | Enter polarization voltage<br>Select with ► key, edit number with ▲ key, proceed with <b>enter</b>   | <b>0675 mV</b>           |
|      |  | Select pressure unit<br>Select with ► key<br>Proceed with <b>enter</b>   | <b>bar</b><br>(kPa, PSI) |
|      |  | Process pressure correction<br>Enter process pressure. This value is used to correct oxygen saturation. It has no influence on concentration measurement (Conc).<br>Select position with ► key and edit number with ▲ key<br>Proceed with <b>enter</b> | <b>1.013 bars</b>        |
|      |  | Enter salt correction (salinity)<br>Select position with ► key and edit number with ▲ key<br>Proceed with <b>enter</b>   | <b>00.00 ppt*</b>        |

\* ppt (parts per thousand) - corresponds to g/kg


**End:**  
Press **conf**, then **enter**

# Configuration

## Calibration mode

### Alarm settings

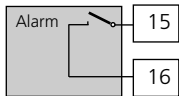
| Menu group | Code | Display | Select menu item |
|------------|------|---------|------------------|
|------------|------|---------|------------------|

|                  |     |   |                    |
|------------------|-----|---|--------------------|
| Calibration mode | CA. |  | Calibration mode   |
|                  |     |   | Cal timer interval |

**End:**  
Press **conf**, then **enter**

|                |     |   |                   |
|----------------|-----|---|-------------------|
| Alarm settings | AL. |  | Select Sensocheck |
|                |     |   | Delay             |
|                |     |   | LED in HOLD mode  |

**End:**  
Press **conf**, then **enter**








#### Alarm contact

The alarm contact is closed during normal operation (N/C). It opens in the case of alarm or power outage. As a result, a failure message is provided even in the case of line breakage (fail-safe behavior). For contact ratings, see Specifications.

Error messages can also be signaled by a 22 mA output current ( see Pg 37, 43, 78).

The operating behavior of the alarm contact is shown on Pg 80.

The **alarm delay** acts on the LED, the 22 mA signal and the alarm contact.

| Code | Display  | Action  | Choices                       |
|------|--|---|-------------------------------|
| CA.  |  | Specify calibration mode (Calibration to saturation or concentration)<br>Select with ► key<br>Proceed with <b>enter</b>                       | <b>SAt</b><br>(Conc)          |
|      |  | Cal timer interval<br>The cal timer reminds you to calibrate in time.<br>Select with ► key, edit number with ▲ key, proceed with <b>enter</b> | <b>0000 h</b><br>(0 – 9999 h) |
| AL.  |  | Select Sensocheck (continuous monitoring of sensor)<br>Select with ► key<br>Proceed with <b>enter</b>   | ON / <b>OFF</b>               |
|      |  | Delay for alarm<br>Select with ► key, edit number with ▲ key, proceed with <b>enter</b>   | <b>0010 s</b><br>(xxxx s)     |
|      |  | LED in HOLD mode<br>Select with ► key<br>Proceed with <b>enter</b>  | ON / <b>OFF</b>               |
|      |  | LED state:  | Alarm   HOLD                  |
|      |  | ON  | on   flashes                  |
|      |  | OFF   | flashes   off                 |



# Configuration

## Limit function

### Relay 1

| Menu group         | Code | Display | Select menu item      |
|--------------------|------|---------|-----------------------|
| Relay / Controller | rL.  |         | Use of relays         |
|                    |      |         | L1. Contact function  |
|                    |      |         | Contact response      |
|                    |      |         | Enter switching point |
|                    |      |         | Enter hysteresis      |
|                    |      |         | Delay                 |
|                    | L2.  |         | Relay 2 menu group    |
|                    | Ct.  |         | Controller menu group |

**End:**  
Press **conf**, then **enter**

| Code | Display | Action   | Choices                      |
|------|---------|--|------------------------------|
| rL.  |         | Use of relays:<br>• Limit function (LiMIT)<br>• Controller (CtROL)<br>Select with ► key<br>Proceed with <b>enter</b>                                     | <b>LiMIT</b><br>(CtROL)      |
|      |         | <b>Note:</b> Selecting CtROL leads to Controller menu group Ct.  |                              |
| L1.  |         | Limit 1 function<br>(see Fig. on Pg 51) Select with ► key, proceed with <b>enter</b>   | <b>Lo</b><br>(Hi)            |
|      |         | Limit 1 contact response<br>N/C: normally closed contact<br>N/O: normally open contact<br>Select with ► key<br>Proceed with <b>enter</b>                 | <b>N/C</b><br>(N/O)          |
|      |         | Limit 1 switching point<br>Select with ► key, edit number with ▲ key, proceed with <b>enter</b>  | <b>0000 %</b><br>(xxxx %)    |
|      |         | Limit 1 hysteresis<br>Select with ► key, edit number with ▲ key, proceed with <b>enter</b>   | <b>0001 %</b><br>(xxxx %)    |
|      |         | Limit 1 delay<br>The contact is activated with delay (deactivated without delay)<br>Select with ► key, edit number with ▲ key, proceed with <b>enter</b> | <b>0010 s</b><br>(0 - 600 s) |

# Configuration

## Limit function

### Relay 2

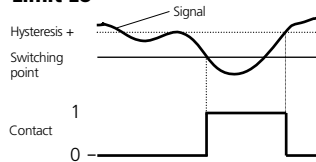
| Menu group         | Code | Display | Select menu item                 |
|--------------------|------|---------|----------------------------------|
| Relay / Controller | rL.  |         | Use of relays                    |
|                    |      |         | <b>L1.</b> Relay 1 menu group    |
|                    |      |         | <b>L2.</b> Contact function      |
|                    |      |         | Contact response                 |
|                    |      |         | Enter switching point            |
|                    |      |         | Enter hysteresis                 |
|                    |      |         | Delay                            |
|                    |      |         | <b>Ct.</b> Controller menu group |



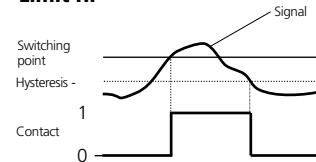
**End:**  
Press **conf**, then **enter**

| Code       | Display | Action   | Choices                      |
|------------|---------|--|------------------------------|
| <b>L2.</b> |         | Select Limit 2 (see Fig. below)<br>Select with ► key<br>Proceed with <b>enter</b>  | <b>Hi</b><br>(Lo)            |
|            |         | Limit 2 contact response<br>N/C: normally closed contact<br>N/O: normally open contact<br>Select with ► key<br>Proceed with <b>enter</b>                       | <b>N/C</b><br>(N/O)          |
|            |         | Limit 2 switching point<br>Select with ► key, edit number<br>with ▲ key, proceed with <b>enter</b>   | <b>0500 %</b><br>(xxxx %)    |
|            |         | Limit 2 hysteresis<br>Select with ► key, edit number<br>with ▲ key, proceed with <b>enter</b>  | <b>0001 %</b><br>(xxxx %)    |
|            |         | Limit 2 delay<br>The contact is activated with<br>delay (deactivated without delay)<br>Select with ► key, edit number<br>with ▲ key, proceed with <b>enter</b> | <b>0010 s</b><br>(0 - 600 s) |

**Limit Lo**



**Limit Hi**



# Configuration

Controller (for description see Pg 74)

Setpoint. Neutral zone

| Menu group         | Code | Display | Select menu item              |
|--------------------|------|---------|-------------------------------|
| Relay / Controller | rL   |         | Use of relays                 |
|                    | L1   |         | Relay 1 menu group            |
|                    | L2   |         | Relay 2 menu group            |
|                    | Ct.  |         | Controller setpoint           |
|                    |      |         | Enter neutral zone            |
|                    |      |         | (P) Controller gain           |
|                    |      |         | (I) Reset time Tr             |
|                    |      |         | (D) Derivative-action time TD |
|                    |      |         | Controller type PLC / PFC     |
|                    |      |         | PLC: Pulse length             |
|                    |      |         | PFC: Pulse frequency          |
|                    |      |         | HOLD behavior                 |

**End:**  
Press **conf**, then **enter**

| Code | Display | Action  | Choices                           |
|------|---------|---|-----------------------------------|
| Ct.  |         | Setpoint<br>Select with ► key, edit number with ▲ key, proceed with <b>enter</b>                                    | <b>0100 %</b><br>(xxxx %)         |
|      |         | Neutral zone (dead band)<br>Select with ► key, edit number with ▲ key, proceed with <b>enter</b>                    | <b>0010 %</b><br>(xxxx %)         |
|      |         | Controller: P-action component<br>Select with ► key, edit number with ▲ key, proceed with <b>enter</b>              | <b>0100 %</b><br>(xxxx %)         |
|      |         | Controller: I-action component (reset time).<br>Select with ►, edit number with ▲, proceed with <b>enter</b>        | <b>0000 s</b><br>(0 – 9999 s)     |
|      |         | Controller: D-action component (Rate time).<br>Select with ► key, edit number with ▲ key, proceed with <b>enter</b> | <b>0000 s</b><br>(0 – 9999 s)     |
|      |         | Pulse length / Pulse frequency<br>Select with ► key<br>Proceed with <b>enter</b>                                    | <b>PLC</b><br>(PFC)               |
|      |         | PLC: Pulse length<br>Select with ► key, edit number with ▲ key, proceed with <b>enter</b>                           | <b>0010 s</b><br>(0 – 600 s)      |
|      |         | PFC: Pulse frequency<br>Select with ► key, edit number with ▲ key, proceed with <b>enter</b>                        | <b>0060/min</b><br>(0 – 180 /min) |
|      |         | Behavior during HOLD<br>Select with ► key<br>Proceed with <b>enter</b>  | <b>Y Last</b><br>(Y Off)          |

# Configuration

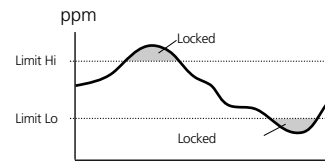
## Control of rinsing and cleaning systems

| Menu group      | Code | Display | Select menu item  |
|-----------------|------|---------|---|
| Cleaning probes | Pb.  |         | <ul style="list-style-type: none"> <li>Rinsing / Cleaning</li> <li>Rinsing interval</li> <li>Rinse duration</li> <li>Contact response</li> <li>Cleaning interval</li> </ul> |

| Code | Display | Action (rinsing probe)  | Choices  |
|------|---------|---|--|
| Pb.  |         | Control of: <ul style="list-style-type: none"> <li>Rinsing probe (rinse)</li> <li>Cleaning system (EasyClean)</li> </ul> Select with ► key<br>Proceed with <b>enter</b> | <b>rinse</b><br>(EASYCLN)<br>EASYCLN:<br>see opposite page |
|      |         | Rinsing interval<br>Select with ► key, edit number with ▲ key, proceed with <b>enter</b>  | <b>000.0 h</b><br>(xxx.x h)                                |
|      |         | Rinse duration<br>Select with ► key, edit number with ▲ key, proceed with <b>enter</b>  | <b>0060 s</b><br>(xxxx s)                                  |
|      |         | Contact type<br>Select with ► key<br>Proceed with <b>enter</b>  | <b>N/C</b><br>(N/O)  |

| Code | Display | Action (cleaning system)   | Choices                     |
|------|---------|--|-----------------------------|
| Pb.  |         | <ul style="list-style-type: none"> <li>Cleaning system (EasyClean)</li> </ul> Select with ► key<br>Proceed with <b>enter</b>                                     | <b>EASYCLN</b><br>(rinse)   |
|      |         | Cleaning interval (EasyClean only)<br>Select with ► key, edit number with ▲ key, proceed with <b>enter</b>   | <b>000.0 h</b><br>(xxx.x h) |
|      |         | Lock cleaning interval*<br><b>On:</b> The Transmitter only starts a cleaning interval if the measured value lies within the tolerated range (Limit Lo/Limit Hi). | <b>Off</b><br>(On)          |

### \*\*"Lock cleaning interval" function:



The Transmitter only starts a cleaning interval if the measured value lies within the tolerated range (Limit Lo/Limit Hi).  
(For limit setting, refer to Pages 49, 51)

| Display | Action   | Remark  |
|---------|--|---|
|         | Switch between parameter sets<br>Press <b>conf</b> key,<br>enter code 7654<br>Select with <b>▶</b> key, edit number<br>with <b>▲</b> key, proceed with <b>enter</b>    | Wrong settings change<br>the measurement<br>properties!<br><br>If an invalid code is<br>entered, the<br>Transmitter returns to<br>measuring mode. |
|         |  | Welcome text is displayed for approx.<br>3 s  |
|         | Select parameter set<br>Select with <b>▶</b> key<br>Proceed with <b>enter</b>  |   |
| <br>    | Since the complete device configuration is changed in one step, there is a security prompt (No/Yes). When pressing <b>enter</b> directly, the selection is not stored. |   |

## Default settings of parameter sets

Two complete parameter sets are stored in the EEPROM. As delivered, the two sets are identical but can be edited.

### Note:

Fill in your configuration data on the following pages.


| Code. | Parameter         | Default setting | Code. | Parameter          | Default setting |
|-------|-------------------|-----------------|-------|--------------------|-----------------|
| o1.   | Sensor type       | A               | rL.   | Relay function     | Limit           |
| o1.   | %, mg/l, ppm      | %               | L1.   | Contact function   | Lo              |
| o1.   | 0/4-20 mA         | 4-20 mA         | L1.   | Contact response   | N/C             |
| o1.   | Current beginning | 0000 %          | L1.   | Switching point    | 0000 %          |
| o1.   | Current end       | 0500 %          | L1.   | Hysteresis         | 0001 %          |
| o1.   | Filter time       | 0 s             | L1.   | Delay              | 0010 s          |
| o1.   | 22mA signal       | OFF             | L2.   | Contact function   | Hi              |
| o1.   | Hold behavior     | Last            | L2.   | Contact response   | N/C             |
| o1.   | Fix current       | 021.0 mA        | L2.   | Switching point    | 0500 %          |
| o2.   | Unit °C / °F      | °C              | L2.   | Hysteresis         | 0001 %          |
| o2.   | Temp probe        | 22 NTC          | L2.   | Delay              | 0010 s          |
| o2.   | 0/4...20mA        | 4-20 mA         | Ct.   | Setpoint           | 0100 %          |
| o2.   | Current beginning | 000.0 °C        | Ct.   | Neutral zone       | 0010 %          |
| o2.   | Current end       | 100.0 °C        | Ct.   | P action           | 0100 %          |
| o2.   | Filter time       | 0 s             | Ct.   | I action           | 0000 s          |
| o2.   | 22mA signal       | OFF             | Ct.   | D action           | 0000 s          |
| o2.   | Hold behavior     | Last            | Ct.   | PLC/PFC controller | PLC             |
| o2.   | Fix current       | 021.0 mA        | Ct.   | Pulse length       | 0010 s          |
| Co.   | Polariz. voltage  | 675 mV          | Ct.   | Pulse frequency    | 0060 /min       |
| Co.   | Pressure unit     | bar             | Ct.   | Hold behavior      | Last            |
| Co.   | Pressure          | 1,013 bars      | Pb.   | Probe selection    | rinse           |
| Co.   | Salinity          | 00.00 mg/l      | Pb.   | Rinsing interval   | 000.0 h         |
| CA.   | Cal mode          | Sat             | Pb.   | Rinse duration     | 0060 s          |
| CA.   | Cal interval      | 0000 h          | Pb.   | Contact type       | N/C             |
| AL.   | Sensocheck        | OFF             | Pb.   | Cleaning interval  | 000.0 h         |
| AL.   | Alarm delay       | 0010 s          | Pb.   | Lock interval      | Off             |
| AL.   | LED Hold          | off             |       |                    |                 |

| Code. Parameter          | Setting |       |
|--------------------------|---------|-------|
| o1. Sensor type          | _____   | _____ |
| o1. %, mg/l, ppm         | _____   | _____ |
| o1. 0/4-20 mA            | _____   | _____ |
| o1. Current beginning    | _____   | _____ |
| o1. Current end          | _____   | _____ |
| o1. Filter time          | _____   | _____ |
| o1. 22mA signal          | _____   | _____ |
| o1. Hold behavior        | _____   | _____ |
| o1. Fix current          | _____   | _____ |
| o2. Unit °C / °F         | _____   | _____ |
| o2. Temp probe           | _____   | _____ |
| o2. 0/4...20mA           | _____   | _____ |
| o2. Current beginning    | _____   | _____ |
| o2. Current end          | _____   | _____ |
| o2. Filter time          | _____   | _____ |
| o2. 22mA signal          | _____   | _____ |
| o2. Hold behavior        | _____   | _____ |
| o2. Fix current          | _____   | _____ |
| Co. Polarization voltage | _____   | _____ |
| Co. Pressure unit        | _____   | _____ |
| Co. Pressure             | _____   | _____ |
| Co. Salinity             | _____   | _____ |
| CA. Cal mode             | _____   | _____ |
| CA. Cal interval         | _____   | _____ |
| AL. Sensocheck           | _____   | _____ |
| AL. Alarm delay          | _____   | _____ |
| AL. LED Hold             | _____   | _____ |

| Code. Parameter            | Setting |       |
|----------------------------|---------|-------|
| rL. Relay function         | _____   | _____ |
| L1. Contact function       | _____   | _____ |
| L1. Contact response       | _____   | _____ |
| L1. Switching point        | _____   | _____ |
| L1. Hysteresis             | _____   | _____ |
| L1. Delay                  | _____   | _____ |
| L2. Contact function       | _____   | _____ |
| L2. Contact response       | _____   | _____ |
| L2. Switching point        | _____   | _____ |
| L2. Hysteresis             | _____   | _____ |
| L2. Delay                  | _____   | _____ |
| Ct. Setpoint               | _____   | _____ |
| Ct. Neutral zone           | _____   | _____ |
| Ct. P action               | _____   | _____ |
| Ct. I action               | _____   | _____ |
| Ct. D action               | _____   | _____ |
| Ct. PLC/PFC controller     | _____   | _____ |
| Ct. Pulse length           | _____   | _____ |
| Ct. Pulse frequency        | _____   | _____ |
| Ct. Hold behavior          | _____   | _____ |
| Pb. Probe selection        | _____   | _____ |
| Pb. Rinsing interval       | _____   | _____ |
| Pb. Rinse duration         | _____   | _____ |
| Pb. Contact type           | _____   | _____ |
| Pb. Cleaning interval      | _____   | _____ |
| Pb. Lock cleaning interval | _____   | _____ |


# Calibration

Calibration adjusts the Transmitter to the sensor.

Activate  Activate with **cal**



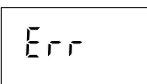
Enter mode code  
• Zero point: 1001  
• Saturation/Concentration: 1100  
Edit parameter with **▶** and **▲**,  
confirm/continue with **enter**.  
(End with **cal enter**.)



Hold  During calibration the Transmitter remains in the Hold mode for reasons of safety. Output current is frozen



HOLD icon

(last value or preset fixed value, depending on configuration), limit and alarm contacts are inactive. The controller is in the configured state. Sensoface is off, mode indicator "Calibration" is on.

Input errors  The calibration parameters are checked during the input. In the case of an incorrect input "Err" is displayed for approx. 3 s. The incorrect parameters cannot be stored. Input must be repeated.

End   End with **cal**.






The measured value and Hold are displayed alternately, "enter" flashes. Press **enter** to end the Hold mode. The measured value is displayed. The output current remains frozen for another 20 s (HOLD icon on, "hour-glass" flashes).




# Calibration

It is always recommended to calibrate in air. Compared to water, air is a calibration medium which is easy to handle, stable, and thus safe. In the most cases, however, the sensor must be dismounted for a calibration in air. When dealing with biotechnological processes which require sterile conditions, the sensor cannot be removed for calibration. Here, calibration must be performed with aeration directly in the process medium (e.g. after sterilization).

The calibration procedures for these two common applications are described on the following pages. Of course, other combinations of process variable and calibration mode are possible.

**Note:**  
When a 2-point calibration is required, the zero point calibration should be performed prior to saturation or concentration calibration, resp.  
All calibration procedures must be performed by trained personnel.




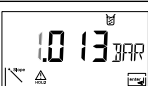

| Display  | Action   | Remark  |
|--|--|---|
|  | <p>Activate calibration (Press <b>cal</b>.)</p> <p>Enter mode code 1100</p> <p>Select with ► key, edit number with ▲ key, proceed with <b>enter</b></p>                                | <p>SAT or Conc calibration is selected during configuration.</p> <p>If an invalid code is entered, the Transmitter returns to measuring mode.</p> |
|  | <p>Place sensor in calibration medium</p> <p>Start with <b>enter</b></p>   | The Transmitter is in the Hold mode   |
|  | <p>Enter relative humidity</p> <p>Select with ► key, edit number with ▲ key, proceed with <b>enter</b></p>   | <p>Default for relative humidity in aqueous media:</p> <p>rH = 100 % (in air approx. 50 %)</p>  |
|  | <p>Enter calibration pressure</p> <p>Select with ► key, edit number with ▲ key, proceed with <b>enter</b></p>  | <p>Default for calibration pressure is the process pressure configured</p>  |
|  | <p>Automatic drift check</p> <p>Display of sensor current (related to 25°C and 1013 mbars normal pressure) and measuring temperature.</p> <p>The drift check might take some time.</p> | <p>Drift check can be stopped after &gt; 10 sec by pressing <b>cal</b> (accuracy reduced).</p>  |



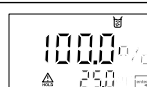
| Display  | Action  | Remark   |
|--|---|--|
|  | <p>Enter desired value for saturation</p> <p>Select with ► key, edit number with ▲ key, proceed with <b>enter</b></p>   | <p>Default: last value entered</p>   |
|  | <p>Display new slope and zero (related to 25°C and 1013 mbars).</p> <p>End calibration with <b>enter</b>.</p>   | <p>New calibration: Press <b>cal</b> key.</p>  |
|  | <p>Place sensor in process</p> <p>The percent saturation is shown in the main display alternately with "Hold"; enter flashes.</p> <p>End with <b>enter</b>.</p> | <p>After end of calibration, the outputs remain in Hold mode for approx. 20 sec.</p> |

## Information on saturation calibration (SAT)

- The calibration medium must be in equilibrium with air (percent saturation for water is 100 %). Oxygen exchange between water and air is very slow. To speed up the adjustment processes, make sure that there is a steady medium flow during calibration.
- If the percent saturation is known from a simultaneous measurement, it can be entered manually.
- For 2-point calibration, perform zero point calibration first.



| Display  | Action  | Remark   |
|--|---|--|
|  | Activate calibration<br>(Press <b>cal</b> .)<br>Enter mode code 1100<br>(Select with ► key, edit number with ▲ key, proceed with <b>enter</b> )             | SAT or Conc calibration is selected during configuration.<br><br>If an invalid code is entered, the Transmitter returns to measuring mode. |
|  | Place sensor in air<br>Start with enter   | The Transmitter is in the Hold mode  |
|  | Enter relative humidity<br>(Select with ► key, edit number with ▲ key, proceed with <b>enter</b> )  | Default for relative humidity in air:<br>rH = 50 %   |
|  | Enter calibration pressure<br>(Select with ► key, edit number with ▲ key, proceed with <b>enter</b> )   | Default for calibration pressure is normal pressure<br>1.013 bars.   |
|  | Automatic drift check<br>Display of input current (related to 25 °C and 1013 mbars) and measuring temperature.<br><br>The drift check might take some time. | Drift check can be stopped after > 10 sec by pressing <b>cal</b> (accuracy reduced).   |

| Display  | Action   | Remark  |
|--|--|---|
|  | Enter default for concentration<br>(Select with ► key, edit number with ▲ key, proceed with <b>enter</b> )                               | Default value is calculated from rel. humidity, cal pressure, and cal temperature.<br><br>(The unit of measurement, ppm or mg/l, ... is preset during configuration.) |
|  | Display of new slope and zero<br>(related to 25 °C and 1013 mbars)<br><br>Press <b>enter</b> to end concentration calibration.           | New calibration:<br>Press <b>cal</b> key.   |
|  | Place sensor in process<br>The new value is shown in the main display alternately with "Hold"; enter flashes.<br>End with <b>enter</b> . | After end of calibration, the outputs remain in Hold mode for approx. 20 sec.   |

### Information on concentration calibration (Conc)

Calibration in air. This calibration method is recommended when the sensor can be removed for calibration. Air has a stable oxygen content. Therefore the adjustment processes during calibration run more quickly.



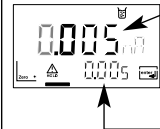


- For 2-point calibration, perform zero point calibration first.

## Zero point calibration

The Series InPro6000 sensors have a very low zero current. Therefore, a zero point calibration is only recommended for measurement of oxygen traces. If a zero point calibration is performed, the DO sensor should remain for at least 10 to 30 minutes in the calibration medium in order to obtain stable, non-drifting values.

During zero point calibration, a drift check is not performed. Zero point current of a properly functioning sensor is notably less than 0.5 % of air current. The display (secondary: measured value, main: entered value) does not change until an input current is entered for the zero point.

When measuring in an oxygen-free medium, the displayed current can be taken directly.

| Display  | Action  | Remark  |
|--|---|---|
|  | Activate calibration (press <b>cal</b> key)<br>Enter mode code 1001<br>Select with <b>▶</b> key, edit number with <b>▲</b> key, proceed with <b>enter</b>               | The Transmitter is in the Hold mode;<br>If an invalid code is entered, the Transmitter returns to measuring mode. |
|  | Place sensor in oxygen-free medium  |   |
|  | Main display:<br>Zero point current; store with <b>enter</b> or correct with arrow keys and then store with <b>enter</b> .<br>Lower display:<br>Sensor current measured |   |
|  | Display of slope<br>Display of new zero point current<br>End calibration with <b>enter</b> key, place sensor in process   | New calibration:<br>Press <b>cal</b> key.   |
|  | The oxygen value is shown in the main display alternately with "Hold"; "enter" flashes. Stop Hold with <b>enter</b> .   | After end of calibration, the outputs remain in Hold mode for approx. 20 sec.                                     |

# Product calibration



## Calibration by sampling






During product calibration the sensor remains in the process. The measurement process is only interrupted briefly.

**Procedure:** During sampling the currently measured value is stored in the Transmitter. The Transmitter immediately returns to measuring mode. The calibration mode indicator flashes and reminds you that calibration has not been terminated. The comparison value is measured on the site, e.g. using a portable DO meter in a bypass. This value is then entered in the Transmitter. The new values for slope and zero are calculated from the stored value and the comparison value. From the measured value, the Transmitter automatically recognizes whether a new slope or zero must be calculated (above approx. 5 % saturation: slope, below: zero).




If the sample is invalid, you can take over the measured value stored during sampling instead of the comparison value. In that case the old calibration values remain stored. Afterwards, you can start a new product calibration.

The following describes a product calibration with slope correction. A product calibration with zero correction is performed correspondingly.

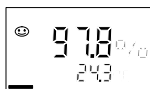
| Display   | Action  | Remark  |
|---|---|---|
|   | Product calibration step 1:<br>Activate calibration (press <b>cal</b> key)<br>Enter mode code 1105 (Select position with <b>▶</b> key, edit number with <b>▲</b> key, proceed with <b>enter</b> ) | The type of product calibration (SAT or Conc) is selected during configuration (measurement procedure). If an invalid code is entered, the Transmitter returns to measuring mode. |
|  | Store value.<br>Proceed with <b>enter</b>   | Now measure the comparison value. The Transmitter is in measuring mode.   |

| Display  | Action   | Remark   |
|--|--|--|
|  | Measuring mode   | From the flashing CAL mode indicator you see that product calibration has not been terminated. |
|  | Product calibration step 2:<br>When the comparison value has been determined, call up the product calibration once more ( <b>cal</b> key, mode code 1105). | Display (approx. 3 sec)  |
|  | Enter comparison value.<br>Confirm with <b>enter</b> .   | The new slope is calculated.   |
|  | Display of new slope and zero (related to 25°C and 1013 mbars)<br>End calibration with <b>enter</b>  | New calibration:<br>Press <b>cal</b> key.  |
|  | The measured value is shown in the main display alternately with "Hold"; "enter" flashes.<br>End with <b>enter</b> .                                       | After end of calibration, the outputs remain in Hold mode for approx. 20 sec.                  |

## Temperature probe adjustment



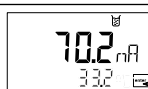

| Display  | Action  | Remark  |
|--|---|---|
|  | Activate calibration<br>(Press <b>cal</b> ,<br>enter mode code 1015)<br>Select position with ► key,<br>edit number with ▲ key,<br>proceed with <b>enter</b> key.  | Wrong settings<br>change the meas-<br>urement properties!<br>If an invalid code<br>is entered, the<br>Transmitter returns<br>to measuring mode. |
|  | Ready for calibration   | Transmitter is in<br>Hold mode (Display<br>for approx. 3 sec)   |
|  | Measure the temperature of<br>the process medium using an<br>external thermometer. Enter<br>measured temperature value:<br>Select with ► key,<br>edit number with ▲ key,<br>proceed with <b>enter</b> key.<br>End adjustment with <b>enter</b> .<br>HOLD will be deactivated<br>after 20 sec. | Default:<br>Current value of<br>secondary display.  |

## Measurement

| Display  | Remark  |
|--|---|
|  | In measuring mode the main display shows the config-<br>ured process variable (% , mg/l, or ppm),<br>the secondary display shows the temperature.<br>During calibration you can return to measuring mode<br>by pressing the <b>cal</b> key, during configuration by press-<br>ing the <b>conf</b> key. (Waiting time for measured value sta-<br>bilization approx. 20 sec). |

## Diagnostics functions

METTLER TOLEDO

| Display  | Remark   |
|--|--|
|  | <b>Display of output currents</b><br>Press <b>enter</b> while in measuring mode.<br>The current at output 1 is shown in the main display,<br>the current at output 2 in the secondary display. After<br>5 sec the Transmitter returns to measuring mode.   |
|  | <b>Display of calibration data (Cal Info)</b><br>Press <b>cal</b> key while in measuring mode and enter code<br>0000. The slope is shown in the main display, the zero<br>point current in the secondary display.<br>After 20 sec the Transmitter returns to measuring<br>mode (immediate return at pressing <b>cal</b> ). |
|  | <b>Display of sensor current (Sensor monitor)</b><br>Press <b>conf</b> key while in measuring mode and enter code<br>2222. The (uncompensated) sensor current is shown in the<br>main display, the measuring temperature in the secondary<br>display.<br>Press <b>enter</b> to return to measurement.                      |
|  | <b>Display of last error message</b><br>(Error info)<br>Press <b>conf</b> key while in measuring mode and enter<br>code 0000. The last error message is displayed for<br>approx. 20 sec.<br>After that the message will be deleted<br>(immediate return to measurement at pressing <b>enter</b> ).                         |

# Diagnostics functions

These functions are used for testing the connected peripherals.

| Display  | Action / Remarks   |
|--|--|
| <br>   | <p><b>Specify current at output 1</b></p> <ul style="list-style-type: none"> <li>Press <b>conf</b> key, enter code 5555.</li> </ul> <p>The current indicated in the main display for output 1 can be edited.</p> <p>Select with <b>▶</b> key, edit number with <b>▲</b> key, proceed with <b>enter</b></p> <p>The actually measured current is shown in the secondary display. The Transmitter is in Hold mode.</p> <p>Press <b>enter</b> to return to measurement (Hold remains active for another 20 sec).</p>                                 |
| <br>   | <p><b>Specify current at output 2</b></p> <ul style="list-style-type: none"> <li>Press <b>conf</b> key, enter code 5556.</li> </ul> <p>The current indicated in the main display for output 2 can be edited.</p> <p>Select with <b>▶</b> key, edit number with <b>▲</b> key, proceed with <b>enter</b></p> <p>The actually measured current is shown in the secondary display. The Transmitter is in Hold mode.</p> <p>Press <b>enter</b> to return to measurement.</p>  |
| <br><br><br><p>Select a relay</p> <p>Test 0/1</p> <p>Return to measurement</p> | <p><b>Relay test (manual test of contacts)</b></p> <ul style="list-style-type: none"> <li>Press <b>conf</b> key, enter code 5557.</li> </ul> <p>The relays are frozen. This state is indicated in the display. The 4 digits in the display correspond to the 4 relays (as on terminal plate):</p> <p>1st digit: R1<br/>2nd digit: R2<br/>3rd digit: AL<br/>4th. digit: CLN</p> <p>Function test using arrow keys – see left column.</p> <p>When exiting the function (<b>enter</b>), the relays are set corresponding to the measured value.</p> |

| Display  | Action / Remarks   |
|--|--|
| <br><br><p><b>Controller characteristic</b></p> <p>The arrows indicate which relay (valve) is active:</p> <ul style="list-style-type: none"> <li>➤ Relay 2 active (Meas. value &gt; setpoint)</li> <li>➤ Relay 1 active (Meas. value &lt; setpoint)</li> </ul> | <p><b>Controller test (manual specification of controller output)</b></p> <ul style="list-style-type: none"> <li>Press <b>conf</b> key, enter code 5559.</li> </ul> <p>After function activation “Ctrl” is displayed for approx. 3 sec.</p> <p>With controller turned off, “OFF” is displayed in addition, then return to measuring mode.</p> <p>The function is used to start up control loops or check the actuators.</p> <p>For bumpless changeover to automatic operation (exiting this function), configure an I-action component (reset time).</p> <p>Specify value:<br/>Select with <b>▶</b> key, edit number with <b>▲</b> key, proceed with <b>enter</b></p> <p>The Transmitter is in Hold mode.</p> <p>Press <b>enter</b> to return to measurement (Hold remains active for another 20 sec).</p> <p>Controller output -100 to 0 %: Relay 2 active</p> <p>Controller output 0 to +100 %: Relay 1 active</p> <p>Momentary controller output (adjusted value has not been stored yet)</p> |

# Controller functions

## PID controller

### P controller

Application in integrating systems (e.g. closed tank, batch processes).

### PI controller

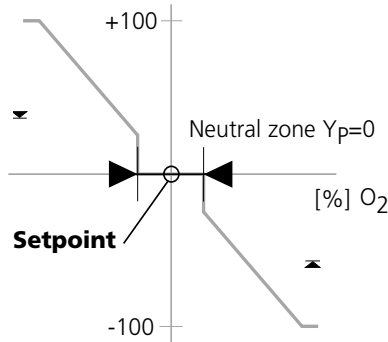
Application in non-integrating systems (e.g. aeration basin).

### PID controller

The additional derivative action compensates for measurement peaks.

## Controller characteristic

Controller output  $Y_p$  [%]



### Note:

In Hold mode the controller output acts as configured ( $Y = \text{const.}$  or  $Y = 0$ ).

## Controller equations

$$\text{Controller output } Y = Y_P + \frac{1}{T_R} \int Y_P dt + T_D \frac{dY_P}{dt}$$

P action                      I action                      D action

Proportional action  $Y_P$

- with:
- $Y_P$  Proportional action
  - $T_R$  Reset time [s]
  - $T_D$  Rate time [s]
  - $K_C$  Controller gain [%]
  - Constant 50 % (for %O<sub>2</sub>, % Air)
  - 5.00 mg/l (for mg/l)
  - 5.00 ppm (for ppm)

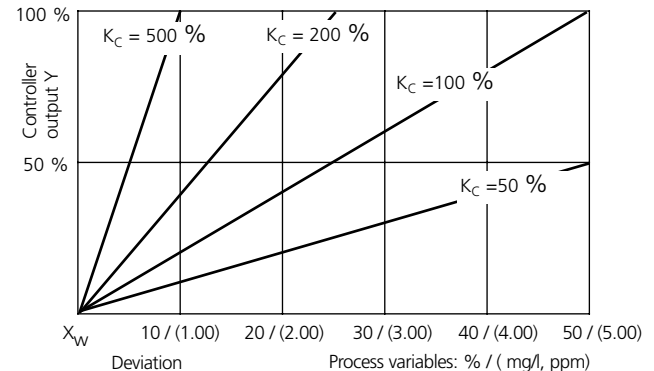
$$Y_P = \frac{\text{Setpoint} - \text{Meas. value}}{\text{Constant}} * K_C$$

## Neutral zone (Y=0)

Tolerated deviation from setpoint.

The setting "010%", for example, permits a deviation of  $\pm 5\%$  from the desired value without activating the controller.

## Proportional action (Gradient $K_C$ [%])



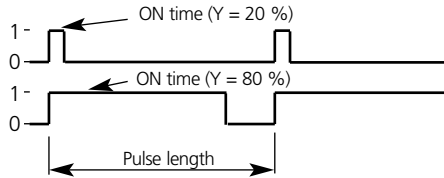
# Controller functions

## Pulse length / pulse frequency controller

### Pulse length controller (PLC)

The pulse length controller is used to operate a valve as an actuator. It switches the contact on for a time that depends on the controller output. The period is constant. A minimum ON time of 0.5 sec is maintained even if the controller output takes corresponding values.

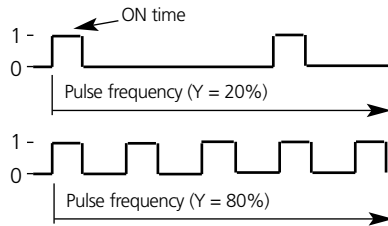
#### Output signal (switching contact) of pulse length controller



### Pulse frequency controller (PFC)

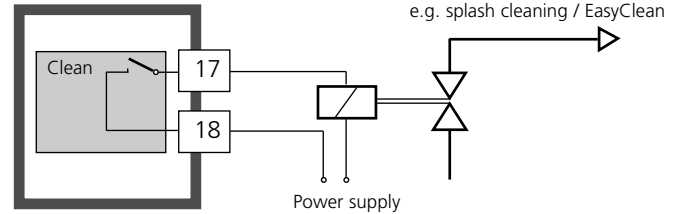
The pulse frequency controller is used to operate a frequency-controlled actuator. It varies the frequency with which the contacts are switched on. The maximum pulse frequency [pulses/min] can be defined. It depends on the actuator. The Contact ON time is constant. It is automatically calculated from the user-defined maximum pulse frequency:

#### Output signal (switching contact) of pulse frequency controller



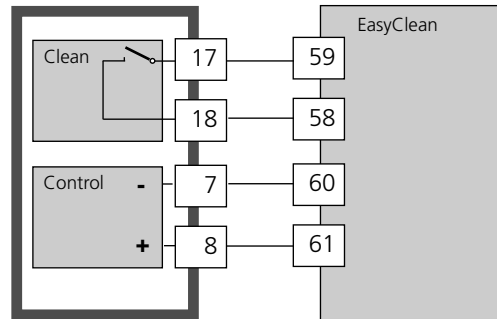
### Connecting a rinsing system

The "Clean" contact can be used to connect a simple splash cleaning system. Rinse duration and rinsing interval are defined during configuration (Pg 54).
















### Operation with automatic cleaning system



"EasyClean" is a separate automatic cleaning system. The cleaning cycle is activated according to the cleaning interval defined during configuration (Pg 55).



| Errors        | Display                | Problem Possible causes  | Alarm contact | Red LED | Out 1 (22 mA) | Out 2 (22 mA) |
|---------------|------------------------|--|---------------|---------|---------------|---------------|
| <b>ERR 01</b> | Measured value flashes | <b>SAT range</b><br>Sensor defective<br>Wrong sensor connected<br>Measurement range exceeded   | x             | x       | x             |               |
| <b>ERR 02</b> | Measured value flashes | <b>Conc range</b><br>Sensor defective<br>Wrong sensor connected<br>Measurement range exceeded  | x             | x       | x             |               |
| <b>ERR 98</b> | "ConF" flashes         | <b>System error</b><br>Configuration or calibration data defective; completely reconfigure and recalibrate the device<br>Memory error in device program (PROM defective)                 | x             | x       | x             | x             |
| <b>ERR 99</b> | "FAIL" flashes         | <b>Factory settings</b><br>EEPROM or RAM defective<br>This error message only occurs in the case of a complete defect. The Transmitter must be repaired and recalibrated at the factory. | x             | x       | x             | x             |

| Errors        | Symbol (flash-ing)   | Problem Possible causes   | Alarm contact | Red LED | Out 1 (22 mA) | Out 2 (22 mA) |
|---------------|--|---|---------------|---------|---------------|---------------|
| <b>ERR 03</b> |    | <b>Temperature probe</b><br>Open or short circuit<br>Temperature range exceeded | x             | x       | x             | x             |
| <b>ERR 11</b> |    | <b>Current output 1</b><br>Current below 0 (3.8) mA                             | x             | x       | x             |               |
| <b>ERR 12</b> |    | <b>Current output 1</b><br>Current above 20.5 mA                                | x             | x       | x             |               |
| <b>ERR 13</b> |    | <b>Current output 1</b><br>Current span too small / too large                   | x             | x       | x             |               |
| <b>ERR 21</b> |    | <b>Current output 2</b><br>Current below 0 (3.8) mA                             | x             | x       |               | x             |
| <b>ERR 22</b> |    | <b>Current output 2</b><br>Current above 20.5 mA                                | x             | x       |               | x             |
| <b>ERR 23</b> |    | <b>Current output 2</b><br>Current span too small / too large                   | x             | x       |               | x             |
| <b>ERR 41</b> |    | <b>Rinsing probe</b><br>Communication error                                     | x             | x       | x             | x             |
| <b>ERR 33</b> |    | <b>Sensocheck</b><br>Sensor: Connecting cable defective                         | x             | x       | x             |               |
|               |    | • Zero error, Sensoface active, see Pg 82                                       |               |         |               |               |
|               |    | • Slope error, Sensoface active, see Pg 82                                      |               |         |               |               |
|               |  | • Response time exceeded, Sensoface active, s. Pg 82                            |               |         |               |               |
|               |  | • Calibration interval expired, Sensoface active, s. Pg 82                      |               |         |               |               |



| Symbol flashes:   | Problem<br>Possible causes  |
|---|---|
|                                       | <b>Slope out of range</b><br>Wrong calibration values specified (relative humidity, pressure, saturation, concentration)  |
| <br>In addition "CAL Err" is flashing | <b>Calibration aborted after 12 minutes</b><br>Sensor defective or dirty <ul style="list-style-type: none"> <li>•No electrolyte in the sensor</li> <li>•Sensor cable insufficiently shielded or defective</li> <li>•Strong electric fields influence the measurement</li> <li>•Temperature fluctuation of calibration solution</li> </ul> |

## Operating states

| Operating state            | Out 1 | Out 2 | Rel.1/2 Controller | Rel.1/2 Limit value | Cleaning contact | Alarm contact | LED | Time out |
|----------------------------|-------|-------|--------------------|---------------------|------------------|---------------|-----|----------|
| Measurement                | ■     | ■     | ■                  | ■                   | ■                | ■             | ■   |          |
| Cal Info (cal) 0000        | ■     | ■     | ■                  | ■                   | ■                | ■             | ■   | 20 s     |
| Error Info (conf) 0000     | ■     | ■     | ■                  | ■                   | ■                | ■             | ■   | 20 s     |
| Calibration (cal) 1100     | ■     | ■     | ■                  |                     |                  |               |     |          |
| Temp adjustment (cal) 1015 | ■     | ■     | ■                  |                     |                  |               |     |          |

| Operating state               | Out 1 | Out 2 | Rel.1/2 Controller | Rel.1/2 Limit value | Cleaning contact | Alarm contact | LED | Time out |
|-------------------------------|-------|-------|--------------------|---------------------|------------------|---------------|-----|----------|
| Product cal 1 (cal) 1105      | ■     | ■     | ■                  | ■                   | ■                | ■             |     |          |
| Product cal 2 (cal) 1105      | ■     | ■     | ■                  |                     |                  |               |     |          |
| Configuration (conf) 1200     | ■     | ■     | ■                  |                     |                  |               |     | 20 min   |
| Parameter set 1/2 (conf) 7654 | ■     | ■     | ■                  |                     |                  |               |     | 20 min   |
| Sensor monitor (conf) 2222    | ■     | ■     | ■                  | ■                   | ■                | ■             |     | 20 min   |
| Current source 1 (conf) 5555  | ■     | ■     | ■                  |                     |                  |               |     | 20 min   |
| Current source 2 (conf) 5556  | ■     | ■     | ■                  |                     |                  |               |     | 20 min   |
| Relay test (conf) 5557        | ■     | ■     | ■                  | ■                   | ■                | ■             |     | 20 min   |
| Manual controller (conf) 5559 | ■     | ■     | ■                  |                     |                  |               |     | 20 min   |
| Rinsing function              | ■     | ■     | ■                  |                     | ■                |               |     |          |
| HOLD input                    | ■     | ■     | ■                  |                     |                  |               |     |          |

Explanation:  active  
 as configured (Last/Fix or Last/Off)

## Sensoface












(Sensochek must have been activated during configuration.)

The little smiley in the display (Sensoface) alerts for sensor problems (defective cable, maintenance required).

The permitted calibration ranges and the conditions for a friendly, neutral, or sad Sensoface are summarized in the following chart. Additional icons refer to the error cause.

Replace membrane module or filling solution, if required.












### Sensors Type A (InPro6800)

|  | Slope  | Zero point   | Response time   | Cal timer  |
|--|--|--|---|--|
| adm. range   | 25 to 130 nA   | -2 to +2 nA  | max. 720 s  |  |
|  | > 35 to < 90 nA  | > -0.3 to < 0.3 nA   | ≤ 300 s   | ≤ 80 %   |
|  | <br>30 ... 35 nA<br>or<br>90 ... 110 nA | <br>-0.6 to -0.3 nA<br>or<br>+0,3 ... +0.6 nA | <br>300 to 600 s | <br>80 to ≤ 100 % |
|  | <br>< 30 nA or<br>> 110 nA              | <br>< -0.6 nA or<br>> +0.6 nA                 | <br>> 600 s      | <br>Timer expired |

### Note

The worsening of a Sensoface criterion leads to the devaluation of the Sensoface indicator (Smiley becomes "sad"). An improvement of the Sensoface indicator can only take place after calibration or removal of a sensor defect.

### Sensor Type B (InPro6900)

|   | Slope  | Zero point  | Response time   | Cal timer  |
|---|--|---|---|--|
| adm. range  | 200 to 550 nA  | -2 to +2 nA   | max. 720 s  |  |
|  | > 250 to < 500 nA  | > -0.5 to < 0.5 nA  | < 300 s   | < 80 %   |
|  | <br>225 to 250 nA<br>or<br>500 to 525 nA | <br>-1.0 to -0.5 nA<br>or<br>+0.5 to +1.0 nA | <br>300 to 600 s | <br>80 to ≤ 100 % |
|  | <br>< 225 nA or<br>> 525 nA              | <br>< -1.0 nA or<br>> +1.0 nA                | <br>> 600 s      | <br>Timer expired |



Thermometer and Sensoface:  
Temperature out of concentration or saturation range

### Sensochek

Continuously monitors the sensor and lines for short circuits or open circuits. Critical values make the Sensoface "sad" and the corresponding icon flashes:



The Sensochek message is also output as error message Err 33. The alarm contact is active, the red LED is lighted, output current 1 is set to 22 mA (when configured correspondingly). Sensochek can be switched off during configuration (then Sensoface is also disabled). Exception: After a calibration a Smiley is always displayed for confirmation.

## Appendix

### Product line and accessories

| <b>Devices</b>                          | <b>Order No.</b>  |
|---|-------------------|
| <b>O<sub>2</sub> Transmitter 4100 e</b> | <b>52 121 103</b> |

### Mounting accessories

|                 |            |
|-----------------|------------|
| Pipe-mount kit  | 52 120 741 |
| Panel-mount kit | 52 120 740 |
| Protective hood | 52 120 739 |

### Sensors

Mettler-Toledo GmbH, Process Analytics offers a wide range of sensors for the following fields of applications:

- Chemical process industry
- Pharmaceutical industry
- Food and beverage industry
- Water/waste-water

For more information concerning our sensors and housings program, please refer to <http://www.mt.com>.

|  |                |  |
|--|----------------|--|
| <b>DO input</b>                                  | Sensor Type A: | InPro6000 – 6800                                     |
|  | Sensor Type B: | InPro6900  |
| Measuring current                                |                | -2 to 1800 nA,                                       |
| Resolution                                       |                | 0.05 nA  |
| (with $V_{pol} = 800$ mV and $V_{ref} = 200$ mV) |                |  |
| Saturation (-10 to 80 °C)                        |                | 0 to 500 %   |
| Meas. error <sup>1,2,3</sup>                     |                | 0.5 % meas.val. + 0.5 %                              |
| Concentration                                    |                | (-10 to 80 °C)                                       |
|  |                | 0.00 to 50.00 mg/l                                   |
|  |                | 0.00 to 50.00 ppm                                    |
| Meas. error <sup>1,2,3</sup>                     |                | 0.5 % meas.val. + 0.05 mg/l<br>or 0.05 ppm           |
| Adm. guard current                               |                | ≤ 20 µA  |
| Polarization voltage*                            |                | 0 to 1000 mV,  |
| Process pressure *                               |                | 0.000 to 9.999 bars<br>(to 999.9 kPa / to 145.0 psi) |
| Salt correction *                                |                | 00.00 to 45.00 g/kg                                  |

## Sensor standardization

Operating modes \* DO saturation (automatic)  
DO concentration (automatic)  
Product calibration  
Zero point calibration

|                                    |   |               |
|------------------------------------|---|---------------|
| Calibration range<br>Sensor Type A | Zero point                                  | ± 2 nA        |
|                                    | Slope<br>(at 25 °C, 1013 mbars)             | 25 to 130 nA  |
| Calibration range<br>Sensor Type B | Zero point                                  | ± 2 nA        |
|                                    | Slope<br>(at 25 °C, 1013 mbars)             | 200 to 550 nA |
| Calibration timer *                | 0000 to 9999 h                              |               |
| Pressure correction *              | 0.000 to 9.999 bars / 999.9 kPa / 145.0 psi |               |

**Sensocheck** Monitoring for short circuits / open circuits (can be disabled)

**Sensoface** Provides information on the sensor condition  
Evaluation of zero/slope, response,  
calibration interval, Sensocheck

**Temperature input** NTC 22 kOhms / NTC 30 kOhms, selectable  
2-wire connection, adjustable  
Measurement range -20.0 to +150.0 °C / -4 to +302 °F  
Adjustment range 10 K  
Resolution 0.1 °C / 1 °F  
Meas. error<sup>1,2,3</sup> < 0.5 K (<1 K at > 100°C)

**HOLD input** Galv. separated (OPTO coupler)  
Function Switches Transmitter to HOLD mode  
Switching voltage Inactive 0 to 2 V (AC/DC)  
Active 10 to 30 V (AC/DC)

**CONTROL input** Galv. separated (OPTO coupler)  
Function Control input for automatic cleaning system  
Switching voltage Inactive 0 to 2 V (AC/DC)  
Active 10 to 30 V (AC/DC)

**Output 1** 0/4 to 20 mA, max. 10 V, floating  
(galv. connected to output 2)  
Process variable \* DO saturation/DO concentration  
Overrange \* 22 mA in the case of error messages  
Output filter \* Low-pass, filter time constant 0 to 120 s  
Meas. error<sup>1</sup> < 0.3 % current value + 0.05 mA

Start/end of scale Configurable within selected range  
Adm. span 5 to 500 % / 0.5 to 50 mg/l (ppm)

**Output 2** 0/4 to 20 mA, max. 10 V, floating  
(galv. connected to output 1)  
Process variable Temperature  
Overrange \* 22 mA in case of temp error messages  
Output filter \* Low-pass, filter time constant 0 to 120 s  
Meas. error<sup>1</sup> < 0.3 % current value + 0.05 mA

Start/end of scale\* -20 to +150 °C / -4 to +302 °F  
Adm. span 20 to 170 K (68 to 338 °F)

|                               |   |
|-------------------------------|---|
| <b>Alarm contact</b>          | Relay contact, floating   |
| Contact ratings               | AC < 250 V / < 3 A / < 750 VA<br>DC < 30 V / < 3 A / < 90 W                                 |
| Contact response              | N/C (fail-safe type)  |
| Response delay *              | 0000 to 0600 s  |
| <b>Limit values</b>           | Output via relay contacts R1, R2<br>Contacts R1, R2 floating but inter-connected            |
| Contact ratings               | AC < 250 V / < 3 A / < 750 VA<br>DC < 30 V / < 3 A / < 90 W                                 |
| Contact response*             | N/C or N/O  |
| Response delay *              | 0000 to 0600 s  |
| Switching points*             | Within selected range   |
| Hysteresis*                   | 000.0 to 050.0 % / 00.00 to 05.00 mg/l (ppm)  |
| <b>PID process controller</b> | Output via relay contacts R1, R2<br>(Relay R1: below setpoint,<br>Relay R2: above setpoint) |
| Setpoint specification*       | 0 to 500 % / 0.00 to 50.00 mg/l (ppm)   |
| Neutral zone*                 | 000.0 to 050.0 % / 00.00 to 05.00 mg/l (ppm)  |
| P-action component*           | Controller gain Kp: 0010 to 9999 %  |
| I-action component*           | Reset time Tr: 0000 to 9999 s<br>(0000 s = no integral action)                              |
| D-action component*           | Rate time Td: 0000 to 9999 s<br>(0000 s = no derivative action)                             |
| Controller type*              | Pulse length controller or pulse frequency controller                                       |
| Pulse period*                 | 0001 to 0600 s, min. ON time 0.5 s<br>(pulse length controller)                             |
| Max. pulse frequency*         | 0001 to 0180 min <sup>-1</sup><br>(pulse frequency controller)                              |

|                           |  |
|---------------------------|--|
| <b>Cleaning function*</b> | Relay contact, floating, for controlling a simple rinsing system or an automatic cleaning system (EasyClean) |
| Contact ratings           | AC < 250 V / < 3 A / < 750 VA<br>DC < 30 V / < 3 A / < 90 W  |
| Contact response*         | N/C or N/O   |
| Interval *                | 000.0 ... 999.9 h<br>(000.0 h = cleaning function switched off)  |
| Rinse duration*           | 0000 ... 1999 s  |

|                   |  |
|-------------------|--|
| <b>Display</b>    | LC display, 7-segment with icons   |
| Main display      | Character height 17 mm, unit symbols 10 mm   |
| Secondary display | Character height 10 mm, unit symbols 7 mm  |
| Sensoface         | 3 status indicators (friendly, neutral, sad Smiley)  |
| Mode indicators   | 5 status bars<br>"meas", "cal", "alarm", "cleaning", "config"<br>18 further icons for configuration and messages |
| Alarm indication  | Red alarm LED in case of alarm or HOLD (user defined)  |

|               |        |
|---------------|--------|
| <b>Keypad</b> | 5 keys |
|---------------|--------|

|                          |   |
|--------------------------|---|
| <b>Service functions</b> | Current specifiable for output 1 and 2 (00.00 to 22.00 mA)    |
| Current source           | Controller output entered directly (start of control process) |
| Manual controller        | Automatic memory test (RAM, FLASH, EEPROM)                    |
| Device self-test         | Display of all segments                                       |
| Display test             | Display of last error occurred                                |
| Last Error               | Display of direct, uncorrected sensor signal                  |
| Sensor monitor           | Manual control of the four switching contacts                 |
| Relay test               |   |

|                       |  |
|-----------------------|--|
| <b>Parameter sets</b> | Two selectable parameter sets for different applications |
|-----------------------|--|

|                       |   |
|-----------------------|---|
| <b>Data retention</b> | Parameters and calibration data > 10 years (EEPROM) |
|-----------------------|---|

**Protection against electrical shock** Protective separation of all extra-low-voltage circuits against mains by double insulation as per EN 61010-1

**Power supply** 24 (-15%) to 230 V AC/DC (+10%); approx. 5 VA, 2.5 W  
AC: 45 to 65 Hz; Overvoltage category II, Class II

### Nominal operating conditions

Ambient temperature -20 to +55 °C  
Transport/Storage temp. -20 to +70 °C  
Relative humidity 10 to 95 % not condensing  
Power supply 24 (-15%) to 230 V AC/DC (+10%)  
Frequency for AC 45 to 65 Hz

**EMC** EN 61326  
Emitted interference Class B (residential environment)  
Class A for mains supply > 60 V DC

Immunity to interference Industrial environment

### Explosion protection

**FM:** NI Class I Div 2 Group A, B, C & D, T4 Ta = 55 °C; Type 2  
NI Class I Zone 2 Group IIC, T4 Ta = 55°C; Type 2

**CSA:** Class I Div 2 Groups A, B, C and D, T4  
Ex nA IIC T4

**Enclosure** Molded enclosure made of PBT (polybutylene terephthalate)

Color Bluish gray RAL 7031

Assembly

- Wall mounting
- Pipe mounting: dia 40 to 60 mm, □ 30 to 45 mm
- Panel mounting, cutout to DIN 43 700

Sealed against panel

Dimensions H 144 mm, B 144 mm, T 105 mm

Ingress protection IP 65 / NEMA 4X

Cable glands 3 breakthroughs for cable glands M20x1.5  
2 breakthroughs for NPT 1/2 " or Rigid Metallic Conduit

Weight Approx. 1 kg

\*) User-defined

1) To IEC 746 Part 1, at nominal operating conditions

2) ± 1 count

3) Plus sensor error

# Explosion protection



## Certificate of Compliance

Certificate: 220331


Project: 1430364

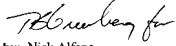
Date Issued: May 14, 2003

Issued to: Mettler-Toledo GmbH  
Im Hackacker 15  
Urdorf, 8902  
SWITZERLAND  
Attention: Mr. Alfred Peer

*The products listed below are eligible to bear the CSA Mark shown*



Issued by:   
Focholo Laforteza

Authorized by:   
Nick Alfano  
Operations Manager

### PRODUCTS

Class 2258 02 PROCESS CONTROL EQUIPMENT - For Hazardous Locations

Class I, Division 2, Groups A, B, C and D  
Ex nA IIC T4

2100e pH Transmitter, 5100e CO2 Transmitter, 4100e O2 Transmitter, 7100e Cond Transmitter, 7100e Cond In-Transmitter and 4100ppb Oxy (trace elements) Transmitter, conduit connected, rated Input 24-230V ac/dc - 15%/+10%, 45 to 65 Hz, 6VA; four sets of relay contacts 250V ac, 3.0 amps or 120Vdc, 3.0 amps, milliamp outputs rated 0 to 20 mA (with 130V ac/dc isolation), and other signal circuits all SELV including sensor connection which provides non-incendive connections to one of the following sensor type: InPro 3200, 4250, 6800, 6900, CO2, 7000, 7100 and 7200 using maximum 3.2 metres of cable. (Refer to control drawing 194.130-240). Operating ambient: -20 to 55°C, installation category II, pollution degree 2. Type 2 enclosure. Temperature Code T4.

DQD 507WD 2002/04/30

## Warnings and notes to ensure safe operation

**Warning:** Do not disconnect equipment unless power has been switched off.

**Warning:** Clean only with antistatic moistened cloth.

**Warning:** Substitution of components may impair suitability for hazardous locations.

- The equipment shall be installed and protected from mechanical impact and ultraviolet (UV) sources.
- Clean only with a moistened antistatic cloth as potential electrostatic hazard may exist. Service equipment only with conductive clothing, footwear and personal grounding devices to prevent electrostatic accumulation.
- Internal grounding provisions shall be provided for field wiring. Bonding between conduit shall be provided during installation, and all exposed non-current carrying metallic parts shall be bonded and grounded.
- Installation in a Class I, Division 2 or Class I, Zone 2 hazardous location shall be in accordance with the Canadian Electrical Code (CEC Part 1) Section 18 Division 2 wiring methods.
- The equipment shall have a switch or circuit breaker in the building installation (that is in close proximity to the equipment) that is marked as the disconnect switch.
- The enclosure Type 2 is only for indoor use.
- The mains supply voltage fluctuations should not exceed -15/+10 percent of the nominal supply voltage.
- Do not use the equipment in a manner not specified in this documentation.
- **Caution:** Use supply wires suitable for 30 °C above ambient and rated at least 250 V.
- **Caution:** Use signal wires suitable for at least 250 V.

**SPECIAL INSTRUCTIONS FOR FIELD REPRESENTATIVES**  
None

### Hazardous Location

Class I Division 2, Groups A, B, C, D T4  
Ex nA IIC T4 CSA 02.134.2049X

Enclosure Type 2, Tamb = -20 °C to +55 °C

Installation category II, pollution degree 2

pH/ORP measuring circuit or  
CO<sub>2</sub> measuring circuit  
(Terminals KL. 1, 2, 3, KL. C)

maximum values:  $V_{oc} = 10 \text{ V}$   $C_a = 20 \text{ }\mu\text{F}$   
 $I_{sc} = 12 \text{ mA}$   $L_a = 1 \text{ H}$   
 $P_o = 15 \text{ mW}$

DF supply circuit  
(Terminals KL. 3, 4, 5)

maximum values:  $V_{oc} = 10 \text{ V}$   $C_a = 20 \text{ }\mu\text{F}$   
 $I_{sc} = 14 \text{ mA}$   $L_a = 1 \text{ H}$   
 $P_o = 35 \text{ mW}$

or DO measuring circuit or  
DO measuring circuit (trace elements)  
(Terminals KL. 1, 2, 3, 4, 5, KL. C)

maximum values:  $V_{oc} = 10 \text{ V}$   $C_a = 20 \text{ }\mu\text{F}$   
 $I_{sc} = 17 \text{ mA}$   $L_a = 1 \text{ H}$

or Cond measuring circuit  
(Terminals KL. 1, 2, 3, 4, 5)

maximum values:  $V_{oc} = 10 \text{ V}$   $C_a = 20 \text{ }\mu\text{F}$   
 $I_{sc} = 112 \text{ mA}$   $L_a = 8 \text{ mH}$   
 $P_o = 140 \text{ mW}$

or CondL measuring circuit  
(Terminals KL. 1, 2, 3, 4, 5)

maximum values:  $V_{oc} = 7.1 \text{ V}$   $C_a = 100 \text{ }\mu\text{F}$   
 $I_{sc} = 72 \text{ mA}$   $L_a = 20 \text{ mH}$   
 $P_o = 128 \text{ mW}$

Temp measuring circuit  
(Terminals KL. D, KL. E)

maximum values:  $V_{oc} = 5 \text{ V}$   $C_a = 1000 \text{ }\mu\text{F}$   
 $I_{sc} = 10 \text{ mA}$   $L_a = 1 \text{ H}$   
 $P_o = 13 \text{ mW}$

OK inputs HOLD, CONTROL  
(Terminals KL. 6, 7 and 8, 7)

maximum values:  $V_{max} = 30 \text{ V}$   $C_1 = 0$   
 $I_{max} = \text{no limitation}$   $L_1 = 0$

TERMINALS 1, 2, 3, 4, 5, C, D, E

NON-INCENDIVE FIELD WIRING CONNECTIONS FOR CLASS I, DIVISION 2, GROUPS A, B, C, D

THIS EQUIPMENT IS SUITABLE FOR USE IN CLASS I, DIVISION 2, GROUPS A, B, C, D  
OR NON-HAZARDOUS LOCATIONS ONLY

WARNING - EXPLOSION HAZARD - SUBSTITUTION OF COMPONENTS MAY  
IMPAIR SUITABILITY FOR CLASS I, DIVISION 2

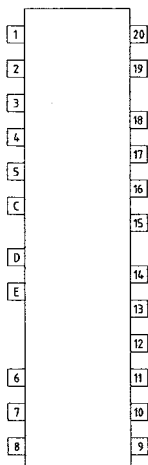
AVERTISSEMENT - RISQUE D'EXPLOSION - LA SUBSTITUTION DE COMPOSANTS  
PEUT RENDRE CE MATERIEL INACCEPTABLE POUR LES EMPLACEMENTS DE  
CLASSE I, DIVISION 2

WARNING - EXPLOSION HAZARD - DO NOT DISCONNECT EQUIPMENT UNLESS POWER  
HAS BEEN SWITCHED OFF OR THE AREA IS KNOWN TO BE NON-HAZARDOUS  
AVERTISSEMENT - RISQUE D'EXPLOSION - AVANT DE DECONNECTER L'EQUIPEMENT,  
COUPER LE COURANT OU S'ASSURER QUE L'EMPLACEMENT EST DESIGNÉ NON DANGEREUX.

WARNING - CLEAN ONLY WITH A MOISTENED ANTISTATIC CLOTH AS POTENTIAL ELECTROSTATIC HAZARD  
MAY EXIST. SERVICE EQUIPMENT ONLY WITH CONDUCTIVE CLOTHING, FOOTWEAR AND  
PERSONAL GROUNDING DEVICES TO PREVENT ELECTROSTATIC ACCUMULATION.

WARNING - INTERNAL GROUNDING PROVISIONS SHALL BE PROVIDED FOR FIELD WIRING.  
BONDING BETWEEN CONDUIT SHALL BE PROVIDED DURING INSTALLATION, AND ALL EXPOSED  
NON-CURRENT CARRYING METALLIC PARTS SHALL BE BONDED AND GROUNDING.

THE EQUIPMENT SHALL BE INSTALLED AND PROTECTED FROM MECHANICAL IMPACT AND ULTRAVIOLET (UV) SOURCES.



Transmitter 2100 e, 4100 e, 4100 ppb, 5100 e, 7100 e

pH 2100 e one pH/ORP input with DF supply circuit  
CO<sub>2</sub> 5100 e one CO<sub>2</sub> input  
O<sub>2</sub> 4100 e one DO input  
O<sub>2</sub> 4100 ppb one DO input (measurement of trace elements)  
Cond 7100 e one Conductivity input for 2-/4-electrode sensors  
Cond Ind 7100 e one Conductivity input for electrodeless conductivity sensors

Power supply circuit  
(Terminals KL. 19, 20)  
24 to 230 V AC/DC -15% / +10 %  
45 to 65 Hz

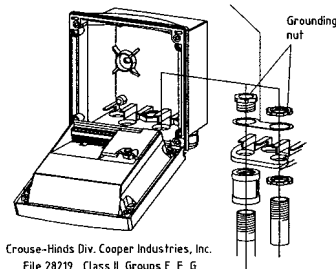
Switching circuits  
ALARM and CLEAN  
(Terminals KL. 15, 16 and 17, 18)  
maximum values:  
AC: = 250 V / < 3 A / < 750 VA / resistive load  
DC: = 30 V / < 3 A / < 90 W / resistive load

Switching circuits  
REL. 1 and REL. 2  
(Terminals KL. 12, 13 and 14, 13)  
maximum values:  
AC: = 250 V / < 3 A / < 750 VA / resistive load  
DC: = 30 V / < 3 A / < 90 W / resistive load

Output circuits  
OUT 1 and OUT 2  
(Terminals KL. 9, 10 and 11, 10)  
maximum values:  
 $V_{oc} = 10 \text{ V}$   $C_a = 10 \text{ }\mu\text{F}$   
 $I_{sc} = 22 \text{ mA}$   $L_a = 100 \text{ mH}$   
 $P_o = 220 \text{ mW}$

### Conduit mounting:

Place washer between enclosure and nut



Crouse-Hinds Div. Cooper Industries, Inc.  
File 28219 Class II, Groups E, F, G  
HUB BASIC SCRU-TITE: ST-1, STA-1  
GROUND HUB: SSTG-1, STG-1, STAG-1  
GROUND NUT: STGN-1, STAGN-1  
FILE 13046 Class I, Zone 1, Ex e II, IP 66  
GROUND HUB BASIC SCRU-TITE: STGK-1, SSTGK-1

Appleton  
FILE 208042 Class II, Groups E, F, G  
HUBG-50D, HUBL-50D  
Thomas & Betts Corporation  
FILE 23086 Class I, Div 2  
Hub: 370AL, 370  
Grounding Bushing: 3870

Installation in a Class I, Division 2 or Class I, Zone 2  
hazardous locations shall be in accordance with the  
Canadian Electrical Code C22.1 Section 18  
Division 2 wiring methods.

Version: METTLER TOLEDO

|                      |  |                      |                                    |                 |
|----------------------|--|----------------------|------------------------------------|-----------------|
| Verfasser:<br>FR 124 | Zul. Abweichungen<br>NR. Maße ohne<br>Toleranzangabe<br>ISO 2768 - m | Oberfläche           | Material<br>Halbleitung            | Blatt 1/2       |
|                      | Datum  | Name                 | Benennung                          |                 |
|                      | 07.03.03   | dm                   | control drawing CSA                |                 |
|                      | Gez. KOPO  | 02.3                 | Transmitter 2100, 4100, 5100, 7100 |                 |
|                      | Freigeht(GL)   | 6                    | Zeichnungsnummer                   |                 |
|                      | Schutzmerk nach DIN 34 besetzen                                      | 4                    | 194.130-240                        |                 |
| Nr. AE               | Datum  | Überrevisor(GL, BGR) | Umgültig ab:                       | Erstellt durch: |



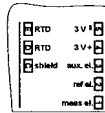
pH sensor group InPro 3xxx

- InPro3200

pH sensor group InPro 4xxx

- InPro4250/120/P11000

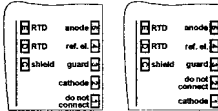
terminal assignment



O<sub>2</sub> sensor group InPro 6xxx

- InPro6900/12
- InPro6910/12
- InPro6800/12
- InPro6800/25

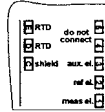
terminal assignment



CO<sub>2</sub> sensor group InPro 5xxx

- CO<sub>2</sub>-sensor

terminal assignment



Cable: VP6-HT/XM, VP6-ST/XM

| Cable type X measuring system            | A          | B     | C     | D      | E     | F            | Shield |
|--|------------|-------|-------|--------|-------|--------------|--------|
| Core/transparent                         | Shield/red | grey  | blue  | white  | green | yellow/green |        |
| pH + BE + Temp                           | pH         | BE    | (T3)  |        | T1    | T2           |        |
| ORP + BE + Temp                          | ORP        | BE    | (T3)  |        | T1    | T2           |        |
| pH + BE + Temp + ORP/HE                  | pH         | BE    | (T3)  | HE/ORP | T1    | T2           |        |
| pH + BE + Temp (CO <sub>2</sub> -sensor) | pH         | BE    | (T3)  |        | T1    | T2           | Shaft  |
| OX (2P) + Temp (InPro6100/6800)          | Kathode    | Anode |       |        | T1    | T2           | Shaft  |
| OX (2P) + Guard + Temp (InPro6900)       | Kathode    | Anode | Guard |        | T1    | T2           | Shaft  |

- Legende:
- pH pH-Lead-off
  - BE: reference electrode
  - HE: solution ground, auxiliary electrode
  - ORP: Redox electrode
  - Kathode: cathode of O<sub>2</sub>-sensors
  - Anode: anode of O<sub>2</sub>-sensors
  - Guard: guard-electrode of O<sub>2</sub>-sensors
  - T1: temperature device
  - T2: temperature device (zero)
  - T3: temperature device (compensation lead)

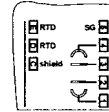
Cond sensor group InPro 70xx-VP

- InPro7000-VP
- InPro7005-VP
- InPro7001/120-VP
- InPro7001/225-VP
- InPro7002/15<sup>o</sup>TC-VP
- InPro7002/2<sup>o</sup>TC-VP

Cond sensor group InPro 71xx-VP

- InPro7108-VP/CPVC
- InPro7108-VP/PEEK
- InPro7108-VP/PEEK/HA-C22
- InPro7108-25/40-VP
- InPro7108-25/40/HA-C22-VP
- InPro7108-26/65-VP
- InPro7108-25/65/HA-C22-VP
- InPro7108/15<sup>o</sup>TC-VP
- InPro7108/2<sup>o</sup>TC-VP

terminal assignment

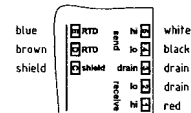


| Wire color Patch cord | VP connector pin (on sensor) | Transmitter Cond 7100 e |
|-----------------------|------------------------------|-------------------------|
| bare                  | G                            | unused                  |
| blue                  | D                            | 3                       |
| black                 | E                            | 4                       |
| red                   | C                            | D                       |
| green                 | F                            | E                       |
| white                 | H                            | 2                       |
| clear                 | B                            | C                       |
| white/blue            | A                            | 1                       |

CondL sensor group InPro 72xx

- InPro7200
- InPro7201
- InPro7202

terminal assignment



Version: METTLER TOLEDO

|                        |  |                      |  |                |
|------------------------|--|----------------------|--|----------------|
| Verteiler:<br>PUL 1241 | Zul. Abweichungen für Maße ohne Toleranzangabe<br>ISO 2768 - m | Oberfläche           | Material<br>Halbleitung  | Blatt 2/2      |
|                        | Datum<br>07.03.03  | Home                 | Benennung<br>control drawing CSA<br>Transmitter 2100, 4100, 5100, 7100 |                |
|                        | Gepr. BYDN<br>Freigeber(GL)                                    |                      | Ziehungsnummer<br>194.130-240  |                |
|                        | Schulzwerk nach DIN 34 beachten                                |                      | Übersetzt von:   | Ersetzt durch: |
| VR: AE                 | Datum  | Beauftragter/PL: KUM |  |                |

|   |            |   |        |
|---|------------|---|--------|
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| Operating states .....                    | 80         | Output current range .....                          | 32     |
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|                                      |        |                                |        |
|--------------------------------------|--------|--------------------------------|--------|
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