## ICS669-class

## Weighing terminals Terminal and platform combinations



ICS669a-class-.../c

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Congratulations on choosing the quality and precision of METTLER TOLEDO. Proper use according to these instructions and regular calibration and maintenance by our factorytrained service team ensure dependable and accurate operation to protect your investment. Contact us about a ServiceXXL agreement tailored to your needs and budget.

We invite you to register your product at
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so we can contact you about enhancements, updates and important notifications concerning your METTLER TOLEDO product.

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## 1 Introduction

### 1.1 Safety instructions



## General

A Do not use the device in a hazardous environment. Special devices are available in our range of products for hazardous environments.
4 The safety of the device cannot be ensured if it is not operated in accordance with these operating instructions.
A Only authorised personnel may open the device.


## Devices with built-in power supply unit

- Ensure that the power socket outlet for the device is earthed and easily accessible, so that it can be de-energised rapidly in emergencies.
A Ensure that the supply voltage at the installation site lies within the range of 100 V to 240 V .
- Check the power cable regularly for damage. If it is damaged, immediately disconnect the device from the power supply.
( Ensure that there is a space of at least 3 cm (1.25") at the rear in order to prevent the power cable from being bent too strongly.


## Devices with built-in storage battery

A Do not use the battery charger in humid or dusty rooms or below $0{ }^{\circ} \mathrm{C}\left(32^{\circ} \mathrm{F}\right)$ ambient temperature.
A After the built-in storage battery has been charged, the cover cap of the charging socket at the device must be closed.


## Terminal and platform combinations

- The maximum static safe load must never be exceeded. Observe the operation limits, see Technical data.
A Avoid falling loads, shock loads as well as impacts from the side.


### 1.2 Presentation

### 1.2.1 Weighing terminals

There are two versions of the ICS669-class weighing terminal:
ICS669a-class with analog scale interface:
to connect analog METTLER TOLEDO weighing plafforms
ICS669d-class with digital scale interface:
to connect METTLER TOLEDO weighing plafforms with IDNet interface
On the rear the weighing terminal is equipped with a swivel bracket for mounting the terminal on the wall or to a METTLER TOLEDO column. As an accessory a table stand for setting up the terminal on the table is available.

Terminal and platform combinations
The complete name of a terminal and platform combination also indicates the type, size and capacity of the connected analog weighing plafform. E.g., ICS669a-class-A6/c stands for
ICS669a-class type of weighing terminal and type of weighing interface
A design and size of the weighing plafform
$6 \quad$ weighing plafform capacity in kg c mechanical design

As default the weighing platforms are equipped with a hermetically sealed stainless steel load cell and a readability setting of $2 \times 3000$ or 5000 divisions, non-approved.

ICS669a-class-.../f
The weighing terminal is fixed mounted in front of the weighing platform.
Terminal and plafform can be handled as one unit, easy to install and to change location. The perfect solution if a stand or a bracket would hinder an effective working process.


## ICS669a-class-.../t

Weighing terminal and weighing platform are connected by cable.
Suitable for wall mount operation and desk operation with an additional desk mounting plate, see Options. The combination can be upgraded with a stand, see Accessories.


## ICS669a-class-.../c

Hygienic optimal version. Weighing terminal and column are seamlessly welded together. Easy to clean, cables run inside the column.

### 1.2.3

Options
The following options are available for the ICS669-class:

|  | ICS669a-class, ICS669d-class, ICS669a-class-.../f, ICS669a-class-.../t | ICS669a-class-.../c |
| :---: | :---: | :---: |
| Built-in storage battery | $\checkmark$ | $\checkmark$ |
| Optional second scale interface | - analog <br> - digital | - |
| Optional communication interface (COM 2) | - RS232 <br> - RS422/RS485 <br> - Ethernet <br> - WLAN | - RS232 <br> - RS422/RS485 <br> - Ethernet <br> - WLAN <br> - USB <br> - Digital I/O |
| Optional communication interface (COM 3) | - RS232 <br> - RS422/RS485 <br> - USB <br> - Digital I/O | - |
| Desk mounting plate | $\checkmark$ | - |

## Terminal and platform combinations

- Load cells for more challenging environments
- Standard: hermetically sealed stainless steel load cell (identical to PBA430)
- Option: loadcell with KS+ coating (identical to PBA430 with option loadcell with KS+ coating)
- Other resolutions (availability depending on region, weighing unit and Weights and Measures approval)
- Verification OIML Class III, $1 \times 3,000$ e
- Verification OIML Class III, $2 \times 3,000$ e MR
- 6,000 d (non-approvable)
- 10,000 d (non-approvable)
- 15,000 d (non-approvable)
- 30,000 d (non-approvable)


### 1.2.4

## Display

If you have specified class information values, the display automatically switches from the straight weighing display to the coloured Classifying display.
To meet your special requirements the colours are selectable in the terminal menu.

## Straight weighing display

Default layout


1 Metrological data - for details see below
2 Weight value with star, sign and stability monitor - for details see below
3 Spanner icon: service needed - for details see Event and error messages
4 Battery symbol
5 Net/Gross
6 Unit
7 Calender - can be activated in the menu
8 Navigation hint: use cursor keys <, > for scrolling soff key pages
9 Soft keys (factory setting, page 1)
10 Auxiliary data - 3 lines can be defined in the menu
11 Symbol and info line - for details see below

## Weight values in 3 -line mode

| $\mathrm{G}:$ | 1.62 kg |
| :---: | :---: | :---: |
| $\mathrm{~T}:$ | 0.46 kg |
| $\mathrm{~N}:$ | 1.16 kg |

## Classifying display

In the Classifying application the display uses colours to indicate the classes．


The arrows on the left and right side indicate that there is a weight class below and a class above the current class．

## Metrological data line

In the metrological data line the following information is displayed：

| Symbol | Information | Remark |
| :---: | :---: | :---: |
| $\begin{array}{\|l\|l\|} \hline \text { 四 } \\ \text { 四, 四 } \end{array}$ | Accuracy classes | Displayed only if the scale is approved according to the Weights and Measures guidelines |
| W1，W2，W3 | Weighing range information | For multi range devices only， dsplayed only if the scale is approved according to the Weights and Measures guidelines |
| Max，cap | Maximum capacity |  |
| Min | Minimum capacity | Displayed only if the scale is approved according to the OIML Weights and Measures guidelines |
| e＝ | Approved resolution | OIML：Displayed only if the scale is approved <br> NTEP：Displayed only if the scale is approved and $d$ is different from e |
| d＝ | Display resolution | OIML：Displayed only if the scale is not approved or if $d$ is different from e <br> NTEP：Displayed always |
| Approved scale | Approved weighing device | Metrology display disabled， Weights and Measures data must be indicated on a label near the weight display |

## Weight value

The weight value can be marked with the following symbols:

| Symbol | Information | Remark |
| :--- | :--- | :--- |
| $\boldsymbol{*}$ | Calculated weight value | E.g., for average weighing results |
| - | Sign | For negative weight values |
| $\mathbf{O}$ | Stability monitor | For unstable weight values |
| $\mathbf{1 . 2 3 4 3} \mathbf{~ k g}$ | Non-approved last digit <br> with e > d | For approved scales only <br> The example shows the weight value for a <br> scale with e $=1 \mathrm{~g}$ and $\mathrm{d}=0.1 \mathrm{~g}$ <br> The last, smaller digit is not approved |

## Symbols and info line

In the symbols and info line the following information may be displayed:

| Symbol | Information | Remark |
| :---: | :---: | :---: |
| $1<\rightarrow>1$ | Weighing range | For multi range or multi interval scales only |
| $\triangle^{\prime} \triangle 1$ | Scale number | Indicates the number of the active scale |
| - | Weight below minimum weight | MinWeigh must be activated in the menu |
| 8 Cm | Average weighing | Average must be activated in the menu |
| T | Automatic taring | Auto Tare must be activated in the menu |
| $\square$ | Automatic clearing of the tare weight | A-Clear Tare must be activated in the menu |
| >0< | Center of zero indication | Availability depending on local Weights and Measures regulations |

### 1.2.5 Keyboard



| Key | Name | Function in the operating mode | Function in the menu |
| :---: | :---: | :---: | :---: |
| 0 | Power | - Switching on and off <br> - Cancel editing | - Cancel editing <br> - Exit menu |
| C | Clear | - Clear tare <br> - Leave info page | - Clear value, clear digit |
|  | Switch | - Switch over weight unit | - Re-edit <br> - Switch over from numerics to upper/lower case letters |
| $\rightarrow 0 \leftarrow$ | Zero | - Set scale to zero, clear tare |  |
| $\rightarrow T \leftarrow$ | Tare | - Tare scale, clear tare |  |
| : | Quick select | - Opening Quick Select menu, e.g., for menu access, viewing log files or logout |  |
|  | Info | - Activate info screen <br> - Proceed to next info line / info page <br> - Freeze and release startup screen |  |
| $\xrightarrow{\longrightarrow}$ | Transfer | - Transfer data to a printer or computer | - Enter menu item <br> - Confirm entry / selection |
| $\langle\rangle,, \wedge, \vee$ | Cursor keys | - Navigating | - Navigating |

### 1.2.6

## Soft keys

To meet your specific application requirements, ICS669-class offers 15 soft keys which can be configured in the terminal menu. The soft keys are divided into three lines (pages).

Default setting
Page 1


Page 2 | $\rightarrow\rangle$ |  | ID 1 |  |
| :---: | :---: | :---: | :---: |
| Store class definition |  |  |  |

Page 3 $\square$

## Operating soft keys

$\rightarrow$ Press the key below the desired function.

## Changing soft key line

$\rightarrow$ Press the cursor keys < or > to switch from line to line.

## Possible soft key settings

| Symbol | Menu setting | Function |
| :---: | :---: | :---: |
| $\rightarrow \hat{+}$ | Class definition | Enter Classifying parameters |
| $\leftarrow$ | Recall | Recall Classifying parameters out of the database |
| $\rightarrow$ ) | Store | Store Classifying parameters in the database |
| ID1, ID2, ID3 | ID1, ID2, ID3 | Enter identification 1, identification 2, identification 3 |
| + | Plus | Totalise items |
| $\Sigma$ | Total | Finish totalising, clear total |
| $\Delta^{\prime} \triangle$ | Switch scale | Switch over weighing platform |
| ¢ | Routine test | Perform routine test |

### 1.2.7 Alphanumeric input

When an alphanumeric input is requested, one of the following symbols is displayed in the right top edge of the display:

- 123. for numeric input and special characters
- ABC for input in upper case letters
- abc for input in lower case letters
$\rightarrow$ To switch between numerics and upper/lower case letters press
- Text entries work like e.g., on a mobile phone. Up to four characters are assigned to the keys of the numeric keyboard.
- Entries must be confirmed with $\longrightarrow$.


## Example: Enter "ICS6x9"

1. Make sure that $\mathbf{A B C}$ is displayed.
2. To enter letter "l" press key $\mathbf{4}$ three times.
3. To enter letter " C " press key $\mathbf{2}$ three times.
4. To enter letter " S " press key $\mathbf{7}$ four times.
5. Press $G$ twice to change to numerics $\mathbf{1 2 3 .}$.
6. Enter number 6.
7. Press twice to change to lower case lefters abc .
8. To enter letter "x" press key $\mathbf{9}$ twice.
9. Press to change to numerics 123 .
10. Enter number 9.
11. Confirm entry with $\leftrightarrows$.

### 1.2.8

Connections

Weighing terminal only, ICS669a-class-.../f, ICS669a-class-.../t


1 Optional interface COM3
2 Optional interface COM2
3 Standard interface COM1 (RS232)
4 Weighing plafform connection SCALE 1
5 Pressure compensation
6 AC power supply or battery charging
7 Verification securing seal
8 Optional weighing plafform connection SCALE 2


ICS669a-class-.../c
1 Optional interface COM2
2 Weighing platform connection
3 Pressure compensation
4 AC power supply or battery charging
5 Standard interface COM1 (RS232)

## Note

The verification securing seal is applied on the weighing terminal as described in the section above.

### 1.3 Tracing and tracking features

ICS669-class offers some advanced features for tracking and tracing operation on your weighing terminal:

- User management
- Alibi log file
- Routine test and routine test log file
- Calibration weight management


### 1.3.1 User management

The user management of the ICS669-class allows you to manage up to 20 users by

- user name
- user profile (operator or supvervisor)
- user password
- user language
- user ID

When user management is activated, any access to the terminal is protected by password. To enter the menu a password is no longer necessary.

- User management can be configured in the menu under Terminal $\rightarrow$ User Management.
- Login/logout with user management is described in chapter 2.


### 1.3.2 Alibi log file

If requested by national regulations, you can activate an alibi log file to trace all weighing activities on the scale.
The alibi log file stores all weighings with the mandatory data. In addition you can store up to 4 more items such as identifications, serial numbers and user name.

- The alibi log file can be configured in the menu under Application -> Log files.
- Viewing/printing/transferring of the alibi log file is described in the Quick Select menu.


### 1.3.3 $\quad$ Routine test and routine test log file

For optimum weighing results the device supports routine calibration tests.
You can configure routine tests by

- Interval (days)
- External test (for analog scales)
- Internal test (for scales with internal calibration weight)

For the external test for analog scales you can specify the following:

- Test weight (value)
- Weight name (to make sure you always use the same weight)
- Tolerance
- The routine test can be configured in the menu under Application $\rightarrow$ Log files .
- Performing the routine test and viewing/printing/transferring of the routine test log file is described in the Quick Select menu.


### 1.3.4 Calibration log file

All calibration results are stored in the calibration log file.


Viewing/printing/transferring of the calibration log file is described in the Quick Select menu.

### 1.4 Commissioning

1.4.1 Selecting the weighing platform location

The correct location is crucial to the accuracy of the weighing results.
$\rightarrow$ Select a stable, vibration-free and, if possible, a horizontal location for the weighing plafform.
The ground must be able to safely bear the weight of the fully loaded weighing plafform.
$\rightarrow$ Observe the following environmental conditions:

- No direct sunlight
- No strong drafts
- No excessive temperature fluctuations


### 1.4.2 Levelling the weighing platform

Only weighing plafforms that have been levelled precisely horizontally provide accurate weighing results. Weights and Measures approved weighing plafforms have a spirit level to simplify levelling.

1. Turn the adjustable feet of the weighing plafform until the spirit level's air bubble is inside the inner circle.
2. Tighten the lock nuts of the adjustable feet.
1.4.3 Weighing platform connection and interface commissioning

The weighing plafform connection to the weighing terminal as well as the comminssioning of the interfaces are described in the ICS6x9 installation instructions.
$\rightarrow$ Call the METTLER TOLEDO service technician or carry out commissioning in accordance with the installation instructions.

### 1.4.4 Power supply connection



## CAUTION

## Risk of electric shock!

A Before connecting the power supply, check whether the voltage value printed on the rating plate corresponds to your local system voltage.
A Do not under any circumstances connect the device if the voltage value on the rating plate deviates from the local system voltage.
A Make sure the weighing plafform has reached room temperature before switching on the power supply.
$\rightarrow$ Plug the power plug into the power socket.
After it has been connected, the device runs a self-test. The device is ready to operate when zero appears on the display.

### 1.4.5 Handling of the built-in storage battery

Note the following when operating a device with a built-in storage battery:

- The operating life depends on the intensity of use, the configuration and the connected scale. For details see the technical data.
————7
- The battery symbol shows the current state of charge of the storage battery.
- One segment corresponds with approx. 25 \% capacity.
- If the symbol flashes, the storage battery has to be charged. A message is displayed, too.
- During charging the segments are "running" until the battery is fully charged and all segments light up continuously.
- The charging time of the storage battery amounts to approx. 6 hours.

If work is continued during the charging process, the charging time is extended.

- The storage battery is protected against overcharging.
- The storage battery has a service life of approx. 2 years or 500 to 1,000 charging/ discharging cycles.
- The storage battery is also suitable for permanent mains operation.



## CAUTION

Danger of soiling because the charger for the storage battery is not protected to IP69K!
A Do not charge the device in humid or dusty rooms.
A After the storage battery has been charged, close the cover cap of the charging socket at the device.


## CAUTION

## No success in charging the storage battery due to low temperatures!

- Do not charge the battery if the battery temperature is below $0^{\circ} \mathrm{C}\left(32^{\circ} \mathrm{F}\right)$. Charging is not possible in this temperature range.
A Do not operate the battery charger outside its temperature range of $0{ }^{\circ} \mathrm{C}$ to $40{ }^{\circ} \mathrm{C}$ ( $32{ }^{\circ} \mathrm{F}$ to $104^{\circ} \mathrm{F}$ ).


## Recommended use of the built-in storage battery

The characteristics mentioned above are only valid if the following recommendations are observed:

- Connect the device to the battery charger as soon as the warning message "Low battery" appears and the battery symbol starts flashing. When the message appeares you still have enough time (at least 10 minutes) to complete your current task.
- Keep the battery charger connected until the charging process is completed, i.e., all segments of the battery symbol light up continuously.
- For optimum battery performance operate the device with built-in storage battery at an ambient temperature in the range of $10^{\circ} \mathrm{C}$ to $30^{\circ} \mathrm{C}\left(50^{\circ} \mathrm{F}\right.$ to $\left.86^{\circ} \mathrm{F}\right)$. This applies to discharging as well as charging the battery.
- If you plan to put the scale out of operation for a longer period, charge the battery completely.
- Even if you do not use the instrument, charge the battery at least every 3 months to avoid deep discharge.


### 1.5 Use in hygienically sensitive areas

The device is easy to clean and is designed to be used in the food industry.

## Features

- Suitability of the materials for contact with foodstuffs
- Construction made of stainless steel
- No open threads
- No screws with recesses
- Smooth, non-porous and flat surfaces that are easy to clean
- Reduced horizontal surfaces
- Continuous welding seams

For further information please refer to the appendix.

## 2 Operation

### 2.1 Switching on and off

### 2.1.1 Switching on/off

Switching on $\rightarrow$ Press U.
For a few seconds the device shows a start-up screen with device name, software version, serial number of the weighing terminal and the Geo value (only if an analog weighing device is connected).

- You can freeze the start-up screen by pressing i.
- When you start a weighing system with an analog scale the first time, a message is displayed: "Scale not calibrated". Call the METTLER TOLEDO service technician to calibrate the scale.
- When user management is active, you are asked to select your name and enter the corresponding password.

Switching off $\rightarrow$ Press $U$.
Before the display goes out, -OFF- appears briefly.

### 2.1.2 Login/logout

When user management is active, a login/logout procedure is required. The login screen is displayed after switching on or logging out.

Login 1. Select your name using the cursor keys $\wedge / \vee$ and confirm with $\leftrightarrows$.
2. Enter your password using the displayed keyboard.

A welcome screen and then the weight display appear.

1. Press to open the Quick Select menu.
2. Select Logout using the cursor keys $\wedge / \vee$ and confirm with $\square \rightarrow$.

A safety prompt is displayed.
3. Press $\square$.

The login screen is displayed, the current user is logged out.
Always log out when leaving the terminal in order to prevent unauthorised persons from working on it

### 2.2 Zeroing / Zero point correction

Zeroing corrects the influence of slight changes on the load plate or minor deviations from the zero point.

Manual 1. Unload scale.
2. Press $\rightarrow \mathbf{0} \leftarrow$.

Zero appears in the display.

Automatic In case of non-verified scales, the automatic zero point correction can be deactivated in the menu or the zero range can be changed. Approved scales are set fixed to 0.5 d .
As standard, the zero point of the scale is automatically corrected when the scale is unloaded.

- The zero function is only available within a limited weighing range.
- After zeroing the scale, the whole weighing range is still available.
- A successful zeroing will always delete a tare weight.


### 2.3 Simple weighing

1. Place weighing sample on the scale.
2. Wait until the stability monitor $\mathbf{O}$ goes out.
3. Read the weighing result.

### 2.4 Weighing with tare

### 2.4.1 Taring

$\rightarrow$ Place the empty container on the scale and press $\rightarrow \mathbf{T} \leqslant$.
The zero display and the symbol NET appear.
The tare weight remains stored until it is cleared.

### 2.4.2 Clearing the tare

$\rightarrow$ Press $\mathbf{C}$.
The symbol NET goes out, the gross weight appears in the display.
If the symbol $X$ is displayed, i.e., the A-Clear Tare function is activated in the menu under Scale -> Tare, the tare weight is automatically cleared as soon as the scale is unloaded.

### 2.4.3 Automatic clearing of the tare

A tare weight is automatically cleared when the scale is unloaded.

## Prerequisite

$\checkmark$ The symbol $\backslash \bar{Z}$ is displayed, i.e., the tare function A-Clear Tare is activated in the menu under Scale -> Tare.

### 2.4.4 Automatic taring

If you place a weight on an empty scale, the scale tares automatically and the symbol NET is displayed.

## Prerequisite

$\checkmark$ The symbol T is displayed, i.e., the tare function Auto Tare is activated in the menu under Scale -> Tare.

The weight to be tared automatically, e.g., packaging material, must be heavier than 9 display steps of the scale.

### 2.4.5

## Chain tare

With this function it is possible to tare several times if, e.g., cardboard is placed between individual layers in a container.

## Prerequisite

$\checkmark$ The fare function Chain tare is activated in the menu under Scale -> Tare.

1. Place the first container or packaging material on the scale and press $\rightarrow \mathbf{T} \leftarrow$. The packaging weight is automatically saved as the tare weight, the zero display and the symbol NET appear.
2. Weigh the weighing sample and read/print out the result.
3. Place the second container or packaging material on the scale and press $\rightarrow \mathbf{T} \leftarrow$ again.
The total weight on the scale is saved as the new tare weight. The zero display appears.
4. Weigh the weighing sample in the second container and read/print the result.
5. Repeat steps 3 and 4 for other containers.

## 2.4 .6

Tare preset
If you know the weight of your containers, you can enter the tare weight numerically. So you do not have to tare the empty container.

1. Enter the known tare weight and press $\rightarrow \boldsymbol{T} \leftarrow$ to confirm.

The weight display shows the negative tare weight and the symbol NET appears.
2. Place the full container on the weighing platform.

The net weight is displayed.

The entered tare weight is valid until a new tare weight is entered or the tare weight is cleared.

## $2.5 \quad$ Totalising

2.5.1 Totalising manually Prerequisites
$\checkmark$ Application $->$ Totalise is activated in the menu.
$\checkmark$ For manual totalisation the soft keys + (Plus) and $\Sigma$ (Total) must be activated in the menu under Terminal -> Device -> Keyboard -> Softkeys.
$\checkmark$ If you want to follow the totalisation on the display, activate Total net and/or $n$ for the auxiliary lines and/or the info key (Terminal -> Device -> Display -> Auxiliary lines or Terminal -> Device -> Keyboard -> Info key).

## Totalising

1. Weigh the first sample and press the soft key $\boldsymbol{+}$.

If activated, the total net and the number of items are displayed.
2. Unload the scale.
3. Load the next sample and press the soft key + again.

If activated, the total net and the number of items are increased.
4. Unload the scale.
5. Repeat steps 3 and 4 for further items.
6. To finish totalising, press the soft key $\Sigma$.

A safety prompt is displayed.
7. Press softkey YES to clear the total.

- or -

Press softkey NO to continue totalising.

Classifying results can be totalised the same way.

## Automatic totalising

 Prerequisites$\checkmark$ Application -> Totalise is activated in the menu.
$\checkmark$ class print is activated in Classifying.

- Or -

Auto print is activated for other weighing applications.
$\checkmark$ For clearing the total, the soft key $\Sigma$ (Total) must be activated in the menu under Terminal -> Device -> Keyboard -> Softkeys.
$\checkmark$ If you want to follow the totalisation on the display, Total net and/or $n$ must be activated for the auxiliary lines and/or the info key (Terminal -> Device -> Display -> Auxiliary lines or Terminal -> Device -> Keyboard -> Info key).

## Totalising

1. Weigh the first sample.

The result is printed out automatically and total net and n are updated. If activated, the total net and the number of items are displayed.
2. Unload the scale.
3. Load the next sample.

If activated, the total net and the number of items are increased.
The result is printed out automatically and total net and n are updated.
4. Unload the scale.
5. Repeat steps 3 and 4 for further items.
6. To finish totalising, press the soft key $\Sigma$. A safety prompt is displayed.
7. Press softkey YES to clear the total.

- or -

Press softkey NO to continue totalising.

Classifying results can be totalised the same way.

## $2.6 \quad$ Average (dynamic) weighing

With the average weighing function, it is possible to weigh restless weighing samples such as living animals. If this function is activated, $\mathrm{ze}_{\mathrm{C}}$ is displayed in the info line. With average weighing, the scale calculates the mean value from 56 weighing operations within 4 seconds.

With manual start $\begin{array}{ll} & \checkmark \text { Average }->\text { Manual is selected in the menu. } \\ & \checkmark \text { Weighing sample heavier than } 9 \text { scale divisions. }\end{array}$

1. Place the weighing sample on the scale.
2. Press $\square \rightarrow$ to start average weighing.
3. During average weighing, stars appear in the display, and the average result will be displayed with the symbol $\boldsymbol{*}$.
4. Unload the scale to be able to start a new average weighing operation.

With automatic start $\checkmark$ Average -> Auto is selected in the menu.
$\checkmark$ Weighing sample heavier than 9 scale divisions.

1. Place the weighing sample on the scale.

Average weighing starts automatically.
During average weighing, stars appear in the display, and the average result will be displayed with the symbol $\boldsymbol{*}$.
2. Unload the scale to be able to perform a new average weighing operation.

## $2.7 \quad$ Printing results

If a printer or computer is connected, weighing results and other information can be printed out or transferred to a computer.

## $\rightarrow$ Press $\square$.

The defined data is printed out or transferred to the computer.

The printout content can be defined in the Templates menu.

### 2.8 Working with identifications

Weighing series can be assigned 3 identification numbers ID1, ID2 and ID3 with up to 40 characters that are also printed out in the protocols. If for example a customer number and an article number are assigned, it can be clearly seen in the protocol which article was weighed for which customer.

## Direct entry

$\checkmark$ At least one of the soft keys ID1, ID2 or ID3 is activated.

1. Press the desired soft key ID1, ID2 or ID3. The last entered ID is displayed.
2. Enter the ID and confirm with $\longrightarrow$.

The entered ID is assigned to the following weighings until the ID is changed.

## Barcode use (for one identification only)

$\checkmark$ ID1, ID2 or ID3 is selected as destination for external input.
$\checkmark$ To display the identification ID1, ID2 or ID3 is activated in the auxiliary line.

## Using SICS command set (up to three identifications)

$\checkmark$ To display the identification(s) the corresponding IDs are activated in the auxiliary line.

### 2.9 Displaying information

Up to 27 different values for display can be configured in the menu for the info key. Depending on the configuration in the menu Terminal -> Device -> Keyboard
-> Info key, the following data can be assigned in a free order, e.g.,

- Date \& Time
- Weight values
- Identifications
- Device information
- Serial numbers and software versions
- User name

1. Press il

The (first) info screen is displayed.
2. Press İ again.

With one info screen only, the weight display appears.
With several info screens, the next info screen is displayed.
3. With several info screens press $\mathbf{C}$ to leave the info screens.

An info screen is displayed until $\mathbf{l}$ is pressed again or $\mathbf{C}$ is pressed.

### 2.10 Environment and cleaning

### 2.10.1 Overview

The devices are designed to be used in a wet environment. Depending on the environment and the cleaning procedures we suggest weighing platforms with different types of load cells. The following table gives you a detailed overview about the recommended environment and suitable cleaning procedures.

|  | Terminal <br> ICS669a-class ICS669d-class | Weighing platform |  |
| :---: | :---: | :---: | :---: |
|  |  | Standard version hermetically sealed stainless steel load cell | Option <br> load cell with KS+ coating |
| IP rating | IP68/IP69k | IP68/IP69k | IP68/IP69k |
| Environment |  |  |  |
| Short time wet (30 min / day) | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Part time wet (120 min / day) | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Permanent wet | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Cleaning procedure |  |  |  |
| Wet wipe down | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Light hose down < $5 \mathrm{I} / \mathrm{min}, 20 \mathrm{kPa}$ | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| $\begin{aligned} & \text { Light wash down } \\ & <12.5 \mathrm{I} / \mathrm{min}, 30 \mathrm{kPa} \end{aligned}$ | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Heavy wash down high pressure water and steam jet up to 10000 kPa | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Cleaning detergents |  |  |  |
| Mild detergents | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Other detergents in accordance with the manufacturer's specifications and instructions | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Acids, lyes, solvents | - | - | $\checkmark$ |

### 2.10.2 General cleaning recommendations <br> Risk of electric shock

A Before cleaning, unplug the power plug in order to disconnect the terminal from the power supply
A Cover open connectors with cap plugs.

- Clean the protective cover separately. The protective hood is dishwasher-safe.
- Replace the protective hood regularly.
- Take off the load plate and remove any dirt and foreign substances which may have collected underneath. Do not use any hard objects to do so.
- Do not disassemble the weighing device.
- Remove any possibly remaining detergent by rinsing with clear water.
- To prolong the lifetime of the load cell, dry it with a soft lint-free cloth immediately after cleaning.
- Observe all the existing regulations on cleaning intervals and permissible cleaning agents.


## Cleaning of different weighing platforms as described in this User manual

$\rightarrow$ Make sure to observe the cleaning instructions for the connected weighing plafform. The weighing plafform may not be designed for wet environments and the cleaning procedures described above.

### 2.11 <br> Verification test

The weighing instrument is verified if

- the accuracy class is displayed in the metrological line,
- the securing seal is not tampered with,
- it bears an official verification mark, e.g., the green M sticker (OIML),
- the validity is not expired.

The weighing instrument is also verified if

- the metrological line shows "Approved scale",
- labels with the metrological data are placed near the weight display,
- the securing seal is not tampered with,
- it bears an official verification mark, e.g., the green M sticker (OIML),
- the validity is not expired.

The period of validity is country-specific. It is in the responsibility of the owner to renew verification in due time.

## Terminal and platform combinations

Combinations of a weighing terminal and an analog weighing plafform use a Geo Code to compensate for gravitational influence.
The manufacturer of the weighing instrument uses a defined Geo Code value for verification.
$\rightarrow$ Please check if the Geo Code in the instrument corresponds with the Geo Code value defined for your location.
The Geo Code value is displayed when you switch on the instrument. The Geo Code for your location is shown in the Appendix.
$\rightarrow$ Call the METTLER TOLEDO service technician if the Geo Code values do not match.

## $3 \quad$ Classifying

The device offers Classifying functions with up to 12 weight classes. To make operation easier, an individual colour is assigned to each weight class.
The respective settings in the menu are described in the application menu section.

## Prerequisite

$\checkmark$ The soft keys for Classifying are activated in the terminal menu section.

## 3.1

## Class definition

Each weight class is specified by its start value. The end value is automatically set 1 digit below the start value of the next class. Only for the last (highest) weight class an end value has to be specified, too.


If no end value is entered, the last (highest) weight class is limited by the maximum load of the weighing platform.

### 3.1.1 Weighing in class definition values

1. Press $\rightarrow \hat{*}$.

The following screen to specify the class definition is displayed:

|  | Class definition |
| :---: | :---: |
| Name | Yalue (kg) |
| Class 1 | 0.001000 |
| Class 2 | 0.808008 |
| Class 3 | 0.808080 |
| Class 4 | 0.808080 |
| Class 5 | 8.808080 |
| Class 6 | 0.808080 |
| Class 7 | 0.808080 |
| Class 8 | 8.808080 |
| Class 9 | 0.808080 |

2. Place the weight for the start value of Class 1 on the weighing plafform and press soft key OK
The start value of the next weight class is highlighted.
3. Place the weight for the start value of the next weight class on the weighing plafform and press soft key $\mathbf{O K}$.
The start value of the next weight class is highlighted.
4. Repeat step 3 until you have weighed in the start values of all your desired classes.
5. Press soft key End Value.

The following screen to specify the end value is displayed:

|  | Class definition |
| :---: | :---: |
| Name | Yalue (kg) |
| Class 18 | 0.808०日8 |
| Class 11 | 0.089080 |
| Class 12 | 0.808080 |
| End value |  |

6. Place the weight for the end value on the weighing plafform and press soft key $\mathbf{O K}$. The message "New classes set!" is displayed and the Classifying display appears. The scale is ready for Classifying.

- With Class name set to Custom in the Application menu, you are prompted to enter the class name prior to the value.
- Using the Finish soft key (instead of End Value) will set the end value of the last class to the maximum load of the weighing platform.


### 3.1.2 Entering known class definition values

1. Press soft key $\rightarrow \hat{*}$.

The following screen to specify the class definition is displayed:

|  | Class definition |
| :---: | :---: |
| Name | Yalue (kg) |
| Class 1 | 0.008000 |
| Class 2 | 9.808080 |
| Class 3 | 0.088080 |
| Class 4 | 0.089080 |
| Class 5 | 0.089080 |
| Class 6 | 0.008080 |
| Class 7 | 0.008080 |
| Class 8 | 0.808080 |
| Class 9 | 0.088080 |

2. Enter the requested start value of class 1 and confirm with $\longrightarrow$.

The start value of the next class is highlighted.
3. Repeat step 2 for the other start values of your desired classes.
4. Press soft key End Value.

The following screen to specify the end value is displayed:

|  | Class definition |
| :---: | :---: |
| Name | Yalue (kg) |
| Class 10 | 0.080808 |
| Class 11 | 0.808088 |
| Class 12 | 0.008808 |
| End value | 0. 1 ¢ |

5. Enter the requested End value and confirm with $\longrightarrow$.

The message "New classes set!" is displayed and the Classifying display appears. The scale is ready for Classifying.

- With Class name set to Custom in the Application menu, you are prompted to enter the class name prior to the value.
- Using the Finish soft key (instead of End Value) will set the end value of the last class to the maximum load of the weighing platform.


### 3.2 Additional class information

## Product identification

The device offers 3 additional information items to identify your weighing good. In the factory setting, none of these items is activated.

In the menu under Application -> Data storage you can activate the following items:

- Description field
- Article name
- Article no.

When entering the class definition values you are prompted to enter the additional product identification.


- The additional class information items can be stored with the class information record.
- Using the Finish soft key you can set the class information without filling out all the additional product information fields.


### 3.3 Using stored class definition records

### 3.3.1 Storing class definition records

Up to 100 class definition records can be stored.

1. Enter the class definition values as described in the sections above.
2. Press soff key $\rightarrow \hat{\imath}$.

The display changes to green to indicate a free record. The record number of the first free memory and status "Free" are displayed.
3. If necessary, change the desired record number.
4. Press soft key OK.
"Record stored!" briefly appears in the display. The class definition record is stored under the selected number.

## Selected record already occupied

If the selected record is already occupied, the background lighting changes to red and "Occupied" is displayed.

1. In order to overwrite the record with the new values, press soft key $\mathbf{O K}$.

The message "Overwrite record?" appears.
2. Press soft key YES to overwrite the record or soft key NO to cancel.

## Additional class information

You can store additional information with the class definition record although it is not activated in the menu and thus not required when entering the class definition values.
$\rightarrow$ Before saving the record with soft key $\mathbf{O K}$, press soft key to open a window to enter additional class information.

| Storing record |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Rec. no. | 5 |  | Status | Free |
| Class 1 <br> Class 2 <br> Class 3 <br> Class 4 <br> End value <br> Tare |  | $\begin{aligned} & 8 \mathrm{~kg}-\mathrm{Cl} \\ & 33 \mathrm{~kg}-1 \\ & 14 \mathrm{~kg} \\ & 78 \mathrm{~kg}-1 \\ & 54 \mathrm{~kg} \\ & \mathrm{~kg} \end{aligned}$ |  |  |
| ESC | T10 | , |  | OK |

### 3.3.2 Loading the class definition records

1. Press soft key $\leftarrow$.

The first occupied record is shown.
2. Select the desired record number.
3. Press soft key $\leftarrow\rangle$.
"Record loaded!" briefly appears in the display. The Classifying display appears. The scale is ready for Classifying.

## Searching for class definition records

Using the soft key ${ }^{\mathrm{O}}$ you can search for class definition records by record number, article name and article number - if specified in the class definition set.

1. Press soft key $\leftarrow$.

The first occupied record is shown.
2. Press soft key ${ }^{\text {O }}$
"Search by ..." is displayed.
3. Using soft key you can select the search criterion, i.e., record no., article no., article name and item.
4. Confirm search criterion with $\longrightarrow$.
5. Enter record data to be searched for.

If existent, the searched record is displayed.
6. Press soft key $\leftarrow$ to load the class definition record.

## Class information records with tare

If you always use the same container for all classes you can save the tare weight together with the class information record.

Storing record with tare 1. Tare the empty container
2. Press soft key $\rightarrow \hat{\boldsymbol{*}}$ and enter class information values.
3. Press soft key $\overrightarrow{>}$ to store the class information record.

The class information values including the tare weight are displayed.

| Rec. no. | Status | Free |
| :---: | :---: | :---: |
| Class 1 | (1.80 kg - Class 2) |  |
| Class 2 | (2.80 kg - Class 3) |  |
| Class 3 | ( 3.80 kg - End value) |  |
| End value | 4.80 kg |  |
| Tare | 0.25 kg |  |

4. Store record with soft key $\mathbf{O K}$.

## $3.4 \quad$ Classifying procedure

The device facilitates Classifying through different coloured background lighting for the weight classes.

1. Specify the class definition values as described above.
2. Place the classifying material on the scale.

Depending on the applied weight the colour of the class indication changes.


When loading a record with stored tare weight make sure to always use the same container as specified in the record.

## Display for Classifying

With the default colour setting and Class name set to Custom the following is displayed:

## Lowest class



Middle classes


Class info: $5(1.80 \mathrm{~kg}-1.49 \mathrm{~kg})$

Highest class


Class info: $8(2.50 \mathrm{~kg}-2.99 \mathrm{~kg})$

- The displays shown above are examples:
- the class names are set when specifiying the class definition
- the class colours are set in the menu.
- The arrows indicate that there is a weight class below or above the current class.
- The colour setting for the weight classes can be modified in the terminal menu.
- To indicate the class info as shown in the examples, the item class info must be selected for an auxiliary line, see terminal menu.
- If the weight is outside the range of the defined classes, "No class" is displayed


### 3.5 Classifying during subtractive weighing

Assistance through the coloured background is also possible during subtractive weighing.

## Procedure

1. Specify class definition values as described above.

The class definition values must be entered with a negative sign.
2. Place a full container on the weighing platform and tare it.
3. Remove an item and read the result.


Class info: $2(-0.78 \mathrm{~kg}--8.60 \mathrm{~kg})$
4. Tare the unit again.

The scale is ready for the next removal.

### 3.6 Automatic printout of Classifying results

With Class print set to on in the Application menu, weighing results within the defined classes are printed out automatically together with the corresponding class information.

Example

| Class | Lobster grade D |
| :--- | ---: |
| Date |  |
| Time | $08 / 04 / 2011$ |
| Gross | $08: 18: 23$ |
|  | 1.06 kg |
| Class info |  |
|  |  |
|  |  |

## 3.7 <br> Terminating Classifying <br> $\rightarrow$ Press $\mathbf{C}$.

"Cleared" appears in the display.
The class information values are cleared and the straight weighing display appears.
The device operates in straight weighing mode.

## 4 Settings in the menu

In the menu, settings can be changed and functions can be activated. This enables adaptation to individual weighing requirements.
The menu consists of the following 5 main blocks containing various submenus on several levels.

Scale see sections 4.2 (analog scales), 4.3 (IDNet scales) or 4.4 (SICS scale)

Application see section 4.5
Terminal see section 4.6
Communication see section 4.7
Maintenance see section 4.8

### 4.1 Operating the menu

4.1.1 Calling up the menu and entering the password

The menu differentiates between 2 operating levels: Operator and Supervisor. The Supervisor level can be protected by an individual password. When the device is delivered, both levels are accessible with the same password.

Operator menu 1. Press
The Quick Select menu opens, Menu is highlighted.
2. Press $\xrightarrow{\longrightarrow}$.

Enter code is displayed.
3. Enter the password 000.

The menu item Terminal is displayed. Only parts of the submenu Device are accessible.

Supervisor menu

1. Press

The Quick Select menu opens, Menu is highlighted.
2. Press $\xrightarrow{\longrightarrow}$.

Enter code is displayed.
3. Enter the password.

The first menu item Scale is highlighted.

- When the device is first delivered, the Supervisor password is set to 000. Set your individual password in the Terminal menu.
- If a password has still not been entered after a few seconds, the scale returns to the weighing mode.
- If a password has been issued for Supervisor access to the menu and you have forgotten it, use 423 as an emergency password.


## Calling up menu when user management is active

If user management is active, password entry is required when logging in.

1. Press

The Quick Select menu opens, Menu is highlighted.
2. Press $\square \rightarrow$.

The menu start screen is displayed, depending on the user profile.

### 4.1.2 Display presentation in the menu

Menu items are displayed together with their context. The following example shows the menu start screen.


1 Menu info line, i.e., menu path of the current menu item
2 Menu items; the selected menu item is highlighted
3 Navigation info line
4 Sub-menu items

### 4.1.3 Exiting the menu

1. Press U.

The last menu item End appears. "Save settings ?" is displayed.
2. Press $\mathbf{O K}$.

The menu changes are saved and the terminal returns to the weighing mode.

- or -
$\rightarrow$ Press ESC for further menu settings.
- or -
$\rightarrow$ Press $\mathbf{N O}$ to discard changes and return to the weighing mode.


## 4.1. $4 \quad$ Selecting and setting parameters in the menu

## Example: Setting of the Chain tare function

|  | Menu |  |
| :--- | :--- | :---: |
| Scale | Calibration |  |
| Application | Display/Units |  |
| Terminal | Zero |  |
| Tare |  |  |
| Communication | Restart |  |
| Maintenance | Filter |  |
| Minlueigh |  |  |
| Reset |  |  |

1. In the menu start screen press $>$ to switch to the right side.
The first submenu Calibration is highlighted.

|  | Scale |
| :--- | :--- |
| Calibration <br> Display/Units <br> Zero | Auto tare <br> Chain tare <br> A-Clear tare |
| Tare |  |
| Restart <br> Filter <br> MinWeigh <br> Reset |  |

2. Use $\vee / \wedge$ to select Tare.

The current Tare settings are displayed on the right side.
3. Press $>$ to open the selected (highlighted) menu item Tare.

The Tare submenus are displayed on the left side.

| Scale - Tare |  |
| :--- | :--- |
| Auto tare |  |
| Chain tare | 0 n |
| A-Clear tare |  |
|  |  |
|  |  |
|  |  |

4. Use $\vee / \wedge$ to select Chain tare.

The current Chain tare setting is displayed on the right side.
5. Press $>$ to open the selected (highlighted) menu item Chain tare.
All possible Chain tare settings are displayed on the right side, the current setting is highlighted.
6. Use $\vee / \wedge$ to change the Chain tare setting.
7. Confirm the setting with $\xrightarrow{\longrightarrow}$.

### 4.2 Scale menu block - analog scales

Factory settings are printed in bold in the following overview.

### 4.2.1 Overview

After selecting the corresponding scale connection Scale 1 or Scale 2, the following menu is available for analog scales:

| Level 1 | Level 2 | Level 3 |
| :---: | :---: | :---: |
| Calibration |  |  |
| Display/ <br> Units | Unit 1 | g, kg, oz, lb, lb-oz, t |
|  | Unit 2 | g, kg, oz, lb, lb-oz, t |
|  | Resolution |  |
|  | Unit roll | On, Off |
| Zero | AZM | Off, $0.5 \mathrm{~d}, 1 \mathrm{~d}, 2 \mathrm{~d}, 5 \mathrm{~d}, 10 \mathrm{~d}$ |
| Tare | Auto tare | On, Off |
|  | Chain tare | On, Off |
|  | A-Clear <br> tare | On, Off, 9 d |
| Restart | On, Off |  |
| Filter | Vibration | Low, Medium, High |
|  | Process | Universal, Dosing |
|  | Stability | Fast, Standard, Precise |
| MinWeigh | Function | On, Off |
| Reset | Perform reset ? |  |

### 4.2.2 Description of the (analog) Scale menu block

## (Analog) Scale $\rightarrow$ Calibration

This menu item is not available for verified scales.

| Perform calibration ? | 1. Unload scale. <br> 2. Start calibration with <br> The scale determines the zero point, -0- appears in the display. <br> The calibration weight to be placed on the scale flashes in the display. <br> 3. If necessary, change the weight value displayed with $\rightarrow \mathbf{T} \leftarrow$. <br> 4. Place the calibration weight on the scale and confirm with $\longrightarrow$. <br> The scale calibrates with the calibration weight loaded. <br> After calibration is completed, -Done- appears briefly in the display and the calibration protocol is displayed. <br> 5. You can now enter User name, Weight name and Comments if applicable. |
| :---: | :---: |
| Note | - In order to achieve particularly high precision, calibrate under full load. The calibration process can be aborted using U. <br> - The calibration protocol is stored in the calibration log file. |

(Analog) Scale -> Display/Units - Weighing unit and display accuracy

| Unit $\mathbf{1}$ | Select weighing unit $\mathrm{l}: \mathrm{g}, \mathrm{kg}, \mathrm{oz}, \mathrm{lb}, \mathrm{lb}-\mathrm{oz}, \mathrm{t}$ |
| :--- | :--- |
| Unit $\mathbf{2}$ | Select weighing unit 2: $\mathrm{g}, \mathrm{kg}, \mathrm{oz}, \mathrm{lb}, \mathrm{lb}-\mathrm{oz}, \dagger$ |
| Resolution | Select readability (resolution), the possible settings depend on the connected scale. |
| Unit roll | When unit roll is switched on, the weight value can be displayed in all available units <br> with |
| Notes | - In case of verified scales, individual sub-items of the Display menu item may <br> not be available or only to a limited extent, depending on the respective country. <br> On dual-range/dual interval scales, resolutions marked with $\mathrm{I}<->\mathrm{l} 1 / \mathbf{2}$ are divided <br> up into 2 weighing ranges/intervals, e.g., $2 \times 3000 \mathrm{~d}$. |

(Analog) Scale $\rightarrow$ Z Zero - Automatic zero update

| AZM | On verified scales, this menu item does not appear. <br> Switching on/off automatic zero update and selecting zeroing range. <br> Possible settings: Off; $\mathbf{0 . 5} \mathbf{d} ; 1 \mathrm{~d} ; 2 \mathrm{~d} ; 5 \mathrm{~d} ; 10 \mathrm{~d}$ |
| :--- | :--- |

(Analog) Scale $\rightarrow$ Tare - Tare function

| Auto tare | Switching on/off automatic taring |
| :---: | :---: |
| Chain tare | Switching on/off chain tare |
| A-Clear tare | Switching on/off automatic clearing of the tare weight when the load is removed from the scale. <br> - On The tare weight is automatically cleared if the gross weight is 0 or below zero <br> - Off No automatic clearing of the tare weight <br> - 9 d The tare weight is automatically cleared if the gross weight is within +/- 9 display steps |

(Analog) Scale $\rightarrow$ Restart - Automatic saving of zero point and tare value

| Restart | When the restart function is activated, the last zero point and the tare value are saved. <br> After switching off/on or after a power interruption, the device continues to work with the <br> saved zero point and tare value. |
| :--- | :--- |

(Analog) Scale $\rightarrow$ Filter -
Adaptation of the ambient conditions and the weighing type

| Vibration <br> Low <br> Medium <br> High | Adaptation to ambient conditions <br> - Very steady and stable environment. The scale works very rapidly, but is very sensitive to external influences. <br> - Normal environment. The scale operates at medium speed. <br> - Restless environment. The scale works more slowly, but is insensitive to external influences. |
| :---: | :---: |
| Process <br> Universal <br> Dosing | Adaptation to the weighing process <br> - Universal setting for all weighing samples and normal weighing goods. <br> - Dispensing liquid or powdery weighing samples. |
| Stability <br> Fast <br> Standard <br> Precise | Adjusting the stability detector <br> - The scale operates very fast. <br> - The scale operates at medium speed. <br> - The scale operates with the greatest possible reproducibility. <br> The slower the scale works, the greater the reproducibility of the weighing results. |

## (Analog) Scale -> MinWeigh - Minimum weighing-in quantity

Before you can use this function, the METTLER TOLEDO service technician has to determine and to enter a minimum weight value.

| Function Switching minimum weight function on/off <br> If the weight on the scale drops below the stored minimum weight, <br> symbols and info line. <br>  (Analog) Scale $\rightarrow$ Resears in the <br> Perform resetting scale settings to factory settings  |
| :--- |
| Confirmation inquiry <br> - Reset the analog scale settings to factory settings with YES. <br> - Do not reset the analog scale settings with NO. |

### 4.3 Scale menu block - IDNet scales

Factory settings are printed in bold in the following overview.

### 4.3.1 Overview

After selecting the corresponding scale connection Scale 1 or Scale 2, the following menu is available for IDNet scales:

| Level 1 | Level 2 | Level 3 |
| :---: | :---: | :---: |
| Display/ <br> Units | Unit 2 | g, kg, oz, lb, t |
|  | Unit roll | On, Off |
| Zero | AZM | On, Off |
| Tare | Auto tare | On, Off |
|  | Chain tare | On, Off |
|  | $\begin{aligned} & \text { A-Clear } \\ & \text { tare } \end{aligned}$ | On, Off, 9 d |
| Restart | On, Off |  |
| Filter | Vibration | Stable, Normal, Unstable |
|  | Process | Finefill, Universal, Absolut |
|  | Stability | $\begin{aligned} & \mathrm{ASD}=0, \quad \mathrm{ASD}=1, \quad \mathbf{A S D}=\mathbf{2}, \quad \mathrm{ASD}=3, \\ & \mathrm{ASD}=4, \quad \mathrm{ASD}=5 \end{aligned}$ |
| Update | The possible settings depend on the connected scale |  |
| MinWeigh | Function | On, Off |
| Reset | Perform reset? |  |

### 4.3.2 Description of the (IDNet) Scale menu block

(IDNet) Scale $\rightarrow$ Display - Weighing unit

| Unit 2 | Select weighing unit $2: \mathrm{g}, \mathrm{kg}, \mathrm{oz}, \mathrm{lb}, \mathrm{t}$ |
| :--- | :--- |
| Unit roll | When unit roll is switched on, the weight value can be displayed in all available units <br> with |
| Notes | - In case of verified scales, individual sub-items of the Display menu item may <br> not be available or only to a limited extent, depending on the respective country. <br> - On multi-range/multi-interval scales, the symbol $\mathrm{I}<->\mathrm{l}$ with number indicates the <br> current range or interval. |

(IDNet) Scale $\rightarrow$ Zero - Automatic zero update

| AZM | On verified scales, this menu item does not appear. <br> Switching on/off automatic zero update <br> The effective range of the zero update mode ( $\mathbf{0 . 5} \mathbf{d} ; 1 \mathrm{~d} ; 2 \mathrm{~d} ; 3 \mathrm{~d})$ can only be set by <br> service technician. |
| :--- | :--- |

## (IDNet) Scale -> Tare - Tare function

| Auto tare | Switching on/off automatic taring |
| :--- | :--- |
| Chain tare | Switching on/off chain tare |
| A-Clear tare | Switching on/off automatic clearing of the tare weight when the load is removed from <br> the scale. <br> - On |
|  | - The tare weight is automatically cleared if the gross weight is 0 or below zero  <br> - 9 d The tarematic clearing of the tare weight <br> +/- 9 display steps  |

(IDNet) Scale -> Restart - Automatic saving of zero point and tare value

| Restart | When the Restart function is activated, the last zero point and the tare value are saved. <br> After switching off/on or affer a power interruption, the device continues to work with the <br> saved zero point and tare value. |
| :--- | :--- |

## (IDNet) Scale -> Filter -

Adaptation to the ambient conditions and the weighing type

| Vibration Stable <br> Normal <br> Unstable | Adaptation to the ambient conditions <br> - Very steady and stable environment. The scale works very rapidly, but is very sensitive to external influences. <br> - Normal environment. The scale operates at medium speed. <br> - Restless environment. The scale works more slowly, but is insensitive to external influences. |
| :---: | :---: |
| Process <br> Finefill <br> Universal <br> Absolut | Adaptation to the weighing process <br> - Dispensing of liquid or powdered weighing samples. <br> - Universal setting for all weighing modes and normal weighing goods. <br> - For solid bodies under extreme conditions, e.g., strong vibrations. |
| Stability $A S D=0 \ldots A S D=4$ | Adjusting stability monitoring   <br> ASD $=0$ Stability monitoring switched off  <br>  Only possible for non-verified scales  <br> ASD $=1$ Rapid display Good reproducibility <br> ASD $=\mathbf{2}$ $\Uparrow$ $\Downarrow$ <br> ASD $=3$ $\Uparrow$ $\Downarrow$ <br> ASD $=4$ $\Uparrow$ $\Downarrow$ <br> ASD $=5$ Slow display Excellent reproducitility |

(IDNet) Scale $\rightarrow$ Update - Setting the display speed of the weight display
This menu item is only displayed if the UPDATE function is supported by the connected scale.

| $\mathbf{x x}$ UPS | Selecting the number of updates per second (UPS) |
| :--- | :--- |
| Note | The possible settings depend on the connected scale |

## (IDNet) Scale $\rightarrow$ MinWeigh - Minimum weighing-in quantity

Before you can use this function, the METTLER TOLEDO service technician has to determine and enter a minimum weight value.

| Function | Switching minimum weight function on/off <br> If the weight on the scale drops below the stored minimum weight, <br> symbols and info line. |
| :--- | :--- |

## (IDNet) Scale -> Reset - Resetting scale settings to factory settings

| Perform reset ? | Confirmation inquiry <br> $\bullet$ <br>  <br>  <br> $\quad$ Reset the IDNet scale settings to factory settings with YES. |
| :--- | :--- |

### 4.4 Scale menu block - SICS scale

On weighing terminals with only one built-in scale interface (analog or IDNet) a SICS scale can be connected as second scale via RS232, RS422 or RS485.

| SICS Scale |  |
| :--- | :--- |
| Off | Configuring a second scale via COM ports |
| COM1, COM2, COM3 | No SICS scale, factory setting |

### 4.5 Application menu block

Factory settings are printed in bold in the following overview.
4.5.1 Overview

| Level 1 | Level 2 | Level 3 | Level 4 |
| :---: | :---: | :---: | :---: |
| Average | Off, Auto, Manual |  |  |
| Classify | Class name | Default, Custom |  |
|  | Class print | Off, On |  |
| Data storage | Descr. field | Activate | Off, On |
|  | Article name | Activate | Off, On |
|  | Article number | Activate | Off, On |
|  | Delete all | Sure? |  |
|  | Delete record |  |  |
| Log files | Alibi Log | Activate |  |
|  |  | $\begin{array}{ll} \text { Item } & 7 \\ \ldots & \\ \text { Item } & 10 \end{array}$ | User name, ID1, ID2, ID3, <br> Dev. identifier, Dev. location, <br> SNR Terminal, SNR Scale, Article name, <br> Article number, Descr. field, Class name |
|  |  | Delete all records |  |
|  | Routine Test <br> Log | Days |  |
|  |  | External | Test weight, Weight name, Tolerance |
|  |  | Internal test |  |
|  |  | Delete all records |  |
| Totalize | Activate | Off, On |  |
| Reset | Perform reset ? |  |  |

### 4.5.2

Description
Application $\rightarrow$ Average -
Determining the average weight for an unstable load (dynamic weighing)

| Off | Calculating average weight switched off |
| :--- | :--- |
| Auto | Calculating average weight with automatic start of the weighing cycle |
| Manual | Calculating average weight with manual start of the weighing cycle via $\longrightarrow$ |

## Application $\rightarrow$ Classify - Setting Classifying parameters

\(\left.$$
\begin{array}{|c|l|}\hline \text { Class name } & \begin{array}{l}\text { Naming of the classes } \\
\text { Default }\end{array}
$$ <br>
Custom When entering class identification values only the weight values have to be entered. <br>

The class names are Class 1 to Class 12\end{array}\right\}\)| - When entering class identification values the class names can be entered, too. |
| :--- |

## Application $\rightarrow$ Data storage - Setting data base parameters

| Descr. field <br> Activate <br> Descriptor | The description field can be used to expand each class definition record by one auxiliary field. This field can be used for an article description, article number or any other information on the record. It will be stored as part of the class definition record, it can be displayed, printed or transferred. <br> The description field has a maximum length of 40 characters. <br> Activating description field for identifying sets of class identification parameters. <br> - Off No possibility to enter a value in the description field during class definition. The content of already existing description fields is not affected. <br> - On During class definition entry you are asked to enter a value in the description field. <br> Enter a name for the description field. <br> Factory setting: Item. |
| :---: | :---: |
| Article name Activate | With each class definition record an article name can be stored. <br> - Off No possibility to enter an article name during class definition. <br> The content of already existing article names is not affected. <br> - On During class definition entry you are asked to enter an article name. |
| Article number <br> Activate | With each class definition record an article number can be stored. <br> - Off No possibility to enter an article number during class definition. <br> The content of already existing article numbers is not affected. <br> - On During class definition entry you are asked to enter an article number |
| Delete all Sure ? | Delete all records of the database. <br> A safety prompt is displayed before deleting the database records. |
| Delete record xx | Delete a single record in the database. <br> Enter number of the record to be deleted |
| Notes | - There is a SICS command available to write a class definition record including description field, article name and article number. <br> - To search for the contents of the description field or for article names and numbers, the entered data must be unique. |

## Application $\rightarrow$ Log files - Setting up logfiles

| Alibi Log <br> Activate <br> Item 7 ... Item 10 <br> Delete all records | Setting up Alibi log file. <br> If set to ON , all weighings are saved in a log file <br> You can add additional information to that required by W \& M regulations. <br> 1. Select item number. <br> 2. Assign the item contents. <br> A safety prompt is displayed before deleting all stored alibi records. |
| :---: | :---: |
| Routine Test Log <br> Days <br> External test <br> Internal test <br> Delete all records | Setting up routine calibration test for your scale. <br> Enter interval of routine test <br> - Test weight Enter the test weight value <br> - Weight name Enter weight name <br> - Tolerance Enter tolerance for passing the routine calibration test <br> - Yes for weighing plafforms with an internal calibration weight <br> - No for weighing plafforms without an internal calibration weight <br> A safety prompt is displayed before deleting all stored routine test records. |

## Application $\rightarrow$ Totalise - Activating/deactivating totalisation

| Activate | Activate/deactivate totalisation <br> Totalisation is possible with Classifying as well. |
| :--- | :--- |

## Application $\rightarrow$ Reset - Resetting application settings to factory settings

| Perform reset ? | Confirmation inquiry <br> - Reset the application settings to factory settings with YES. <br> - Do not reset application settings with NO. |
| :--- | :--- |

### 4.6 Terminal menu block

Factory settings are printed in bold in the following overview.
4.6.1 Overview

| Level 1 | Level 2 | Level 3 | Level 4 | Level 5 | Level 6 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Device | Language | English, German, French, Spanish, Italian, ... |  |  |  |
|  | Sleep / <br> Power off | Off, 1 minute, 3 minutes, 5 minutes, 15 minutes, 30 minutes |  |  |  |
|  | Display | Layout | Default, 3-Line mode |  |  |
|  |  | $\begin{aligned} & \text { Auxiliary } \\ & \text { line } 1 \text {... } 3 \end{aligned}$ | Not used, Date \& Time, Gross, Net, <br> Tare, High Resolution, ID1, ID2, ID3, Dev. identifier, Dev. location, Class info, User name, Descr. field, Record number, Article name, Article number, Total net, $n$ |  |  |
|  |  | Brightness | 1 ... 10 |  |  |
|  |  | Backlight | off, 5 seconds, 10 seconds, 30 seconds, 1 minutes, On |  |  |
|  |  | Weight hold | $0 \mathrm{~s} \ldots 10 \mathrm{~s}$ |  |  |
|  |  | Stealth <br> mode | On, Off |  |  |
|  |  | Colours | Default <br> < MinWeigh <br> Class 1 <br> . . . <br> Class 12 | Yellow, Light blue, Dark blue, Light red, Dark red, Orange, Purple, Light green, Dark green, Pink, Light grey, Dark grey, White |  |
|  |  | Colour mode | Continuous, Stable |  |  |
|  |  | IDs | ID1, ID2, ID3 |  |  |


|  | Level 2 | Level 3 | Level 4 | Level 5 | Level 6 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| - | Keyboard | Key lock | Power, Clear, UnitSwitch, Info, Transfer, QuickSelect Keypad | Lock, Unlock |  |
| $\bigcirc$ |  | Info key | $\begin{array}{ll} \text { Item } & 1 \\ \ldots & \\ \text { Item } & 27 \end{array}$ | Not used, Date \& Time, Gross, <br> Net, Tare, HighRes \& Net, <br> ID1, ID2, ID3, Dev. identifier, <br> Dev. location, Dev. name, <br> SNR Terminal, SNR Scale, <br> Scale number, Firmware Vers., <br> Class info, User name, User ID, <br> Descr. field, Record number, Article name, Article number, Total net, $n$ |  |
|  |  | Soft keys | Page 1, <br> Page 2, <br> Page 3 | Soft key $x-1 \ldots x-5$ | Not used, Class definition, Recall, Store, ID1, ID2, ID3, Plus, Total, Switch scale, Routine test |
|  | Date \& Time | Format | EU, US |  |  |
|  |  | Date | dd/mm/YYYY (EU), mm/dd/YYYY (US) |  |  |
|  |  | Time | hh:mm:ss |  |  |
|  |  | Meridian | AM, PM |  |  |
|  |  | Calender | On, Off |  |  |
|  | Beeper | On, Off |  |  |  |
|  | Information | Identification, Location |  |  |  |
|  | Edit user | $\begin{aligned} & \text { User } 1 \text {... } \\ & \text { User } 20 \end{aligned}$ | User name, Profile, Password, Language, User ID |  |  |
|  | Activate | On, Off |  |  |  |
|  | Delete all |  |  |  |  |
|  | Del. Profile | User No. xx |  |  |  |
|  | Supervisor | Password |  |  |  |
|  | Perform reset ? |  |  |  |  |

### 4.6.2 Description of the Terminal menu block

## Terminal $\rightarrow$ Device - General device settings

| Language | Selecting the language of the operator interface <br> Possible languages: English, German, French, Spanish, Italian, Chinese <br> We will expand the available languages continuously. |
| :--- | :--- |


| Sleep <br> (User access) | This menu item only appears on devices in mains operation. <br> When Sleep is activated, the device switches off display and backlighting after the <br> time period set when not in use and gross weight is 0. Display and backlighting are <br> switched on again by pressing a key or if the weight changes. <br> Possible settings: Off, 1 min, 3 min, 5 min, $15 \mathrm{~min}, 30$ min (approximate values) |
| :--- | :--- |
| Power Off <br> (User access) | This menu item only appears on devices in battery operation. <br> When Power Off is activated, the device switches itself off automatically after the time <br> period set when not in use. After this, it must be switched on again using $U$. <br> Possible settings: Off, 1 min, $3 \mathrm{~min}, 5 \mathrm{~min}, 15 \mathrm{~min}, 30$ min (approximate values) |


| Display | Configuring the display window. For details see Introduction. |
| :---: | :---: |
| Layout | Selecting the presentation of the weight value. |
| Auxiliary line 1 | Selecting the contents of the auxiliary display lines. |
|  | 1. Select auxiliary line number |
| Auxiliary line 3 | 2. Assign contents to the selected line. |
| Brightness | Setting the brightness of the display. |
| (User access) | Possible settings: $1 . .10$ |
| Backlight (User access) | Setting whether and after which time the background lighting will be switched off. Devices with a storage battery switch the background lighting off automatically by default when no action takes place at the device for approx. 5 seconds. Possible settings: Off (no background lighting), $5 \mathrm{sec}, 10 \mathrm{sec}, 30 \mathrm{sec}, 1 \mathrm{~min}$, On (background lighting always on) (approximate values) |
| Weight hold | Setting how long the weighing result is frozen in the display after the transfer key $\square \rightarrow$ has been pressed or auto print was generated. <br> Possible settings: $\mathbf{0} \mathbf{s} . . .10 \mathrm{~s}$ |
| Stealth mode | With stealth mode on, there is no weight display, only the coloured display for the classes. <br> Not available if the scale is approved. |
| Colours | Configuring colour setting for default, < MinWeigh and Classifying. <br> The device offers 13 predefined colours which can be assigned to the different classes. <br> 1. Select status. <br> 2. Assign colour to the selected status. |
| Colour mode | Setting the way of changing display colour <br> - Continuous Change in colour with stable or dynamic weight values <br> - Stable Change in colour only when the weight value is stable <br> For default colour settings see below. |
| IDs | Giving a name to the IDs |
| ID1, ID2, ID3 | To each ID the following can be assigned: <br> - Name Enter a description of the ID for printout/datatransfer, e.g., "Lot" <br> - Value Enter a default value for the ID, e.g., "123" |

## Default colour settings

| Condition | Default | Condition | Default |
| :--- | :--- | :--- | :--- |
| Default | White | Class 6 | Orange |
| < MinWeigh | Dark blue | Class 7 | Purple |
| Class 1 | Yellow | Class 8 | Light green |
| Class 2 | Light blue | Class 9 | Dark green |
| Class 3 | Dark blue | Class 10 | Pink |
| Class 4 | Light red | Class 11 | Light grey |
| Class 5 | Dark red | Class 12 | Dark grey |


| Keyboard | Switching keys on/off and setting info key. |
| :---: | :---: |
| Key lock | Selecting keys to lock/unlock. <br> Possible keys: Power (U) , Clear ( $\mathbf{C}$ ), Unit switch ( $\mathbf{G}$ ), Info (i), Transfer ( $\boldsymbol{\square} \rightarrow$ ), Quick Select ( 相) , Keypad |
| Info key | Configuring up to 27 items to be displayed using the info key (i). <br> 1. Select the item to be configured (Item 1 ... Item 27). <br> 2. Assign contents. |
| Soft keys | Configuring the soft keys. Unless a soft key is configured there is no Classifying or totalising functionality. |
|  | The soft keys are organised in two pages (lines) of 5 function keys each. <br> 1. Select the page to be configured (Page 1, Page 2, Page 3). <br> 2. Select the position (Soft key $x-1$... Soft key $x-5$ ). <br> 3. Assign contents. <br> For possible soff keys refer to the Introduction. |
| Note | - If you want to lock the tare key ( $\boldsymbol{\rightarrow} \mathbf{T} \leftarrow$ ) and/or the zero key ( $\boldsymbol{\rightarrow} \mathbf{0} \leftarrow$ ) ask the METTLER TOLEDO service technician. <br> - Locked keys cannot be activated by the user, but the supervisor can still activate these keys by entering his password |

## Date \& Time

Format

Date

Time
Meridian
Calender

Setting date and time.
Selecting date format.
Possible settings: EU, US
Setting date in the selected format:
dd/mm/yyyy (EU) or mm/dd/yyyy (US)
Setting time in the following format: hh:mm:ss
For US format only: Setting AM/PM
Display a calender sheet in the right bottom edge of the display

| Beeper | Each keystroke is confirmed by a short beep. <br> Switching beeper on/off. |
| :--- | :--- | :--- |
| Information | Entering device information to identify the device according to your company's naming <br> conventions. <br> Entering device identification <br> Entering device location |
| Note | This device information can be used as follows: <br> - to be displayed in the auxiliary lines of the display <br> - to be displayed via i <br> - to be printed/transferred together with the weight value |
| In addition Device name provides the complete type information already entered |  |
| in the factory, e.g., ICS669a-class-A15/t. |  |

## Terminal - User management

| Edit User <br> User 1 ... User 20 | Configuring user profiles. <br> - User Name <br> Enter user name, max. 40 characters <br> - Profile <br> Assign profile: User or Supervisor <br> - Password <br> Define password, max. 40 characters <br> - Language Assign user language <br> - User ID Define user ID, e.g., personnel number |
| :---: | :---: |
| Activate | Activating/deactivating user management |
| Delete all | Delete all user profiles |
| Delete Profile | Selecting a single user profile to be deleted |

Terminal $\rightarrow$ Access - Password for Supervisor menu access

| Supervisor | Password entry for Supervisor menu access. |
| :--- | :--- |
| Password | Request to enter password. <br> Retype code |
| Noter password. |  |
| Request to repeat the password entry. |  |
| $\rightarrow \quad$ Enter password again. |  |

# Terminal -> Reset - Resetting terminal settings to factory settings 

| Perform reset ? | Confirmation inquiry <br> - Reset the terminal settings to factory settings with YES. <br>  <br> - Do not reset terminal settings with NO. |
| :--- | :--- |

### 4.7 Communication menu block

For detailed information on interface protocols and commands refer to the following documents:

- SICS Reference manual
- MT continuous Reference manual

The Communication menu block consists of the following subblocks:
COM 1 Parameter settings for the standard RS232 interface COM 1.
COM 2 Parameter settings for the optional interface COM 2.
COM 3 Parameter settings for the optional interface COM 3 (not for .../c version). The interfaces identify themselves. Therefore only those menu settings appear which are relevant for the individual interface.
If no optional interface is installed, the COM 2 and COM 3 menus will not appear.
Templates Define templates to be selected via COM $\mathrm{x} \rightarrow$ Printer $\rightarrow$ Template.

|  |  | COM1 | COM2/COM3 |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | RS232 | RS232 | $\begin{array}{\|l\|} \hline \text { RS422/ } \\ \text { RS485 } \end{array}$ | Ethernet | USB | WLAN |
| Mode | Print | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | - | $\checkmark$ |
|  | Auto print | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | - | $\checkmark$ |
|  | Instant print | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | - | $\checkmark$ |
|  | Continuous ${ }^{1)}$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ |
|  | Dialog 1) | Factory setting | Factory setting | Factory setting | Factory setting | Factory setting | Factory setting |
|  | External input | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ |
|  | Demand mode ${ }^{2)}$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | - | $\checkmark$ |
|  | Demand m auto ${ }^{\text {2) }}$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | - | $\checkmark$ |
|  | Cont.-weight ${ }^{2)}$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Printer |  | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | - | $\checkmark$ |
| Destination |  | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Parameter | Baud | 9600 | 9600 | 9600 | - | - | - |
|  | Parity | 8 none | 8 none | 8 none | - | - | - |
|  | Handshake | $\checkmark$ | $\checkmark$ | $\checkmark$ | - | - | - |
|  | RS Type | - | - | $\checkmark$ | - | - | - |
|  | Net Address | - | - | $\checkmark$ | - | - | - |
|  | Checksum | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | - | $\checkmark$ |
|  | STX | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | - | $\checkmark$ |
|  | Print G | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | - | $\checkmark$ |
|  | Load resistor | - | - | $\checkmark$ | - | - | - |

1) for more information see Reference manual "MT-SICS for ICS6xx"
${ }^{2)}$ for more information see Reference manual "MT-Demand and Continuous", not recommended for new installations
4.7.2

Overview RS232 / RS422 / RS485 menu blocks (COM 1 / COM 2 / COM 3)

| Level 1 | Level 2 | Level 3 | Level 4 |
| :---: | :---: | :---: | :---: |
| Mode | Print, Auto print, Instant print, Continuous, Dialog, External input, Demand mode, Demand m auto, Cont.-Weight |  |  |
| Printer | Type | ASCII printer, Label printer, GA46 printer |  |
|  | Print <br> Template | Standard, Template 1 ... Template 5 |  |
|  | Plus <br> Template | Off, Template 1 ... Template 5 |  |
|  | Total <br> Template | Off, Template 1 ... Template 5 |  |
|  | ACII Format | Line format | Multiple, Single, Fixed |
|  |  | Line length | 1 ... 24 ... 100 |
|  |  | Separator | . , : ; - / \ Space |
|  |  | Expanded | On, Off |
|  |  | Add line feed | $0 \ldots 9$ |
| Destination | Off, Tare preset, ID1, ID2, ID3, User ID, Record number, Article number, Article name |  |  |
| Parameter | Baud | 300, 600, ..., 57600, 115200 baud |  |
|  | Parity | 7 none, 8 none, 7 odd, 8 odd, 7 even, 8 even |  |
|  | Handshake | Off, Xon - Xoff |  |
|  | RS Type | RS422, RS485 |  |
|  | Net Address | $0 \ldots 31$ |  |
|  | Checksum | On, Off |  |
|  | STX | On, Off |  |
|  | Print G | On, Off |  |
|  | Load resistor | On, Off |  |
| Reset | Perform Reset ? |  |  |

4.7.3

Description of the RS232 / RS422 / RS485 menu blocks (COM 1 / COM 2)
Communication $\rightarrow$ COM x $\rightarrow$ Mode - Operating mode of the serial interface

| Print | Manual data output to the printer with $\square \rightarrow$ |
| :--- | :--- |
| Auto print | Automatic output of stable results to the printer (e.g., for series weighing operations) |
| Instant print | Immediate manual data output to the printer with $\boldsymbol{\longrightarrow}$ (not verifiable) |
| Continuous | Ongoing output of all weight values via the interface |
| Dialog | Bi-directional communication via MT-SICS commands, control of the device via PC |
| External input | Input other than via terminal keypad. What the input is used for is defined in the <br> Destination menu block |
| Demand mode | Manual data transmission with $\square \rightarrow$ |
| Demand mauto | Automatic transmission of stable results (e.g., for series weighing operations) |
| Cont.-Weight | TOLEDO Continuous mode |
| Note | Printing conditions for Auto print and Demand m auto: <br> - The weight must be heavier than 9 display increments. <br> - A weight change of at least 9 display increments is required to initiate the next <br> printout |

Communication $\rightarrow$ COM x $\rightarrow$ Printer - Settings for protocol printout

| Type | Selecting printer type from the following: <br> ASCII printer, Label printer, GA46 printer <br> Note <br> If Label printer is selected, the transmitted data does not include the name of the variable, e.g., date, gross, ID1, but the value and, if apropriate, the unit as a separate line. This allows the label printer to fill its template with the required data. |
| :---: | :---: |
| Print Template | Selecting protocol printout for straight weighing Possible settings: Standard, Template 1 ... Template 5 |
| Plus Template | Selecting protocol printout for totalising Possible settings: Off, Template 1 ... Template 5 |
| Total Template | Selecting protocol printout for printing the total Possible settings: Off, Template 1 ... Template 5 |
| ASCII Format <br> Line format <br> Line length <br> Separator <br> Expanded <br> Add line feed | Selecting formats for the protocol printout. <br> Selecting line format from the following: <br> - Multiple (multiple lines) <br> - Single (single line) <br> - Fixed (Records output in single lines; every record includes the number of characters that was defined under Line length <br> Setting line length <br> Possible settings: 0 to 100 characters <br> Factory setting: 24 characters <br> This item is only displayed for the line formats Multiple and Fixed <br> Selecting the separator <br> Possible settings: , ; . : / \_- and space <br> This item is only displayed for the line format Single <br> Printout with bigger font size on METTLER TOLEDO printers. <br> Adding line feeds <br> Possible settings: 0 ... 9 |

## Communication $\rightarrow$ COM x $\rightarrow$ Destination - Destination for barcode input

| Off | Input destination is not predefined. The input will be shown on the display, you can <br> decide what to do with the input. |
| :--- | :--- |
| Tare preset | Input via barcode is recognised as tare preset |
| ID1, ID2, ID3 | Input via barcode is recognised as ID1, ID2 resp. ID3 |
| User ID | Input via barcode is recognised as User ID |
| Record number | Input via barcode is recognised as record number of stored class information records |
| Artible number | Input via barcode is recognised as article number |
| Artible name | Input via barcode is recognised as article name |

Communication $\rightarrow$ COM x $\rightarrow$ Parameter - Communication parameters

| Baud | Selecting baud rate <br> Possible settings: $300,600,1200,2400,4800,9600,19200,38400,57600$, <br> 115200 |
| :---: | :---: |
| Parity | Selecting parity <br> Possible settings: 7 none, $\mathbf{8}$ none, 7 odd, 8 odd, 7 even, 8 even |
| Handshake | Selecting handshake Possible settings: Off, Xon-Xoff |
| RS Type | Selecting type of the optional RS422/RS485 interface: RS422 or RS485 |
| Net Address | Assigning network address: $0 \ldots 31$, only for RS485 |
| Checksum | Activating/deactivating checksum byte |
| STX | Activating/deactivating STX <br> If STX is enabled, the STX signal (0x02) is sent at the beginning of each output string that is sent via the interface. |
| Print G | This functionality can only be enabled if one of the Demand mode templates is selected. If it is enabled, the gross weight is marked with " G ". <br> Examples <br> Print $G$ enabled, no tare: _ _2.001_kg_G <br> Print $G$ disabled, no tare _ _2.001_kg <br> Print G enabled, tare active: _ _2.025_kg_G_ _ _2.000_kg_T_ _ _0.025_kg_NET <br> Print $G$ disabled, tare active: _ _2.025_kg__ 2.000_kg_T__ 0.025_kg_NET |
| Load resistor | Only for the optional RS422/RS485 interface To avoid reflexions on a network, we recommend to make a defined termination. To this purpose the load resistor within the terminal can be used. <br> When set to "On", a resistor of approx. $100 \Omega$ between the signal lines is enabled |

Communication $\rightarrow$ COM x $\rightarrow$ Reset COM x Resetting communication settings to factory settings

| Perform reset ? | Confirmation inquiry <br> - Reset the communication settings to factory settings with YES. <br>  <br> - Do not reset communication settings with NO. |
| :--- | :--- |

4.7.4

Digital I/O menu blocks

| Level 1 | Level 2 | Level 3 |
| :--- | :--- | :--- |
| Input | Input pin 1 ... Input pin 4 | Off, Zero, Tare, Transfer, Switch, <br> Clear, Info |
| Output | Ready, Stable, Tare, Zero, <br> < MinWeigh, >= MinWeigh, <br> Underload, Overload, <br> <= Setpoint 1, > Setpoint 1, <br> <= Setpoint 2, > Setpoint 2, <br> Star, Class 1 .. Class 12, <br> > End value, Out of class | Off, Output Pin 1 ... Output Pin 4 |
| Setpoints | Setpoint 1, Setpoint 2 |  |

COM $x$ (Digital I/O) $\rightarrow$ Input/Output - Configuring inputs/outputs

## Configuring inputs

1. Select an input pin.
2. Assign an input signal to the selected input pin.

## Configuring outputs

1. Select an output signal.
2. Assign an output pin.

COM $x$ (Digital I/O) $\rightarrow$ Setpoints - Entering values

| Setpoint 1 | Enter value for setpoint 1 |
| :--- | :--- |
| Setpoint 2 | Enter value for setpoint 2 |

COM $x$ (Digital I/O) $->$ Output Mode - Behaviour of the digital outputs

| Continuous | Digital outputs are updated continuously |
| :--- | :--- |
| Stable | Digital ouputs are updated only when the weight is stable |

COM x (Digital I/0) -> Reset COM x -
Resetting communication settings to factory settings

| Perform reset ? | Confirmation inquiry <br>  <br>  <br> - Reset the Digital I/O settings to factory settings with YES. <br> - |
| :--- | :--- |

### 4.7.5 <br> Ethernet menu block

| Item | Reference |
| :--- | :--- |
| Mode | See RS232 / RS422 / RS485 menu blocks |
| Printer |  |
| Destination |  |
| Parameter |  |
| DHCP | If DHCP is set to "On", the device will receive the IP address <br> automatically. Then IP address, Subnet mask and Gateway are read- <br> only fields. |
| IP address | Enter/display IP address |
| Subnet mask | Enter/display Subnet address |
| Gateway | Enter/display Gateway address |
| Reset <br> Ethernet | See RS232 / RS422 / RS485 menu blocks |

4.7.6 USB menu block

| Item | Reference |
| :---: | :---: |
| Mode |  |
| Destination |  |
| Checksum | See RS232 / RS422 / RS485 menu blocks |
| STX |  |
| Reset USB |  |

4.7.7

WLAN menu block


### 4.7.8 Templates menu block

| Level 1 | Level 2 | Level 3 |
| :--- | :--- | :--- |
| Template 1 | Line 1 | Not used, Header, Date, Time, Gross, Net, Tare, |
| $\ldots$. | $\ldots$ | High resolution, ID1, ID2, ID3, Dev. identifier, |
| Template 5 | Line 25 | Dev. location, SNR Terminal, SNR Scale, Scale number, <br> User name, User ID, Class info, Class name, Article name, <br> Article number, Descr. field, Record number, Total net, n, <br> Star line, New line, Form feed |

## Configuring templates

1. Select a template.
2. Select the line to be configured.
3. Assign the line contents.

The header can be specified via SICS command I31, see Reference manual "MT-SICS for ICS6xx".

### 4.8 Maintenance menu block

| Test Scale <br> Internal test <br> External test | Testing the scale <br> Scales with an analog interface will offer the test procedure described below. Scales with an IDNet interface and an internal calibration weight perform an automatic calibration check. <br> If 2 scales are connected, first select the scale to test. <br> For scales with internal calibration weight only. <br> The test is performed automatically after confirming "Perform test ?" with $\square \rightarrow$. <br> 1. Confirm "Perform test?" with <br> The scale checks the zero point. - 0 - appears in the display. <br> 2. The test weight value flashes in the display. <br> If necessary, change the weight value displayed using $\rightarrow \mathbf{T} \leftarrow$. <br> 3. Put the test weight on the scale and confirm with $\square$. <br> The scale checks the test weight. <br> 4. After the test is completed, the deviation from the last calibration briefly appears in the display, ideally $\boldsymbol{* d}=0.0 \mathrm{~g}$, after which the device changes to the next menu item. |
| :---: | :---: |


| Keyboard Test |  |
| :--- | :--- |
| Start ? | Keyboard test |
|  | 1. Press $\square$ <br> 2.Press the keys in the displayed order. <br> If the key works, the device switches to the next key. |


| Display Test |  |
| :--- | :--- |
| Start ? | Display test. |
| 1. Press $\square$ to start the display test. |  |
| A checkerboard pattern is displayed in all colours. |  |
| 2. Press $\square$ to leave the display test. |  |
| The display works properly if the dark and bright fields are displayed without missing |  |
| pixels. |  |


| Serial number |  |
| :--- | :--- |
| Start ? | Display of the serial numbers |
|  | 1. Press $\longrightarrow$. <br> The serial numbers of the weighing terminal and the active weighing platform are <br> displayed. <br> 2.Press $\circlearrowright$ to leave the item. |


| Print Setup | Printout of a list of all menu settings |
| :---: | :--- |
| Start ? | 1. Press $\square$ <br>  A safety prompt is displayed. <br>  2. <br>  Press $\square$ again to start printing. |


| Print Records |  |
| :--- | :--- |
| Start ? | Printout of a list of the class information records stored in the database. |
|  | 1.Press $\square$ <br> A safety prompt is displayed. <br> 2. <br>  |

## Reset All

Perform reset ?

Reset all settings to factory settings
Confirmation inquiry

- Reset all settings to factory settings with YES.
- Do not reset settings with NO.


## 5 Quick Select menu

### 5.1 Quick Select menu overview

The Quick Select menu offers access to logout, routine test and several log files, depending on your configuration.
$\rightarrow$ Press
The following menu is displayed.

| Quick Select |
| :---: |
| Menu |
| Log out |
| Routine test |
| Routine Test log |
| Alibi log |
| Calibration Log |
| Switch Scale |
|  |

The example shows the Quick Select menu with the maximum of configurable items.

### 5.2 Entering main menu

$\rightarrow$ In weighing mode press $\exists^{\square}$ and then $\square$.
The main menu is displayed without a long key press.

## 5.3 <br> Logout

## Prerequisite

$\checkmark$ User management is activated under Terminal -> User Management.


- Logout is described in the Operation chapter.
- Always log out when leaving the terminal in order to prevent unauthorised persons from working on it.


## $5.4 \quad$ Switching scales

## Using the Quick Select menu

$\rightarrow$ To switch from scale 1 to scale 2 or vice versa, select Switch Scale in the Quick Select menu using the cursor keys $\wedge / \vee$ and confirm with $\longrightarrow$.
The current active scale is displayed in the symbol and info line on the top of the display.

## Using a soft key

## Prerequisite

$\checkmark$ The soff key $\triangle^{\prime} \triangle$ (Switch scale) is activated in the menu under Terminal -> Device -> Keyboard -> Softkeys.
$\rightarrow$ Press the soff key $\Delta^{\prime} \Delta$ to switch from scale 1 to scale 2 or vice versa. The current active scale is displayed in the symbol and info line on the top of the display.

### 5.5 Performing routine test

By performing a routine test you can check the calibration of your scale regularly. There are two ways to start the routine test: via Quick Select menu or via soft key.

## Prerequisite

$\checkmark$ Routine test parameters are set under Application -> Log files.
$\checkmark$ To start the routine test via soft key, the corresponding soff key must be activated under Terminal -> Keyboard -> Soft keys.

If an interval for the routine test is defined (Days $>0$ ), the device automatically asks you to perform the routine test.

With external weight

1. Unload the scale.
2. Select Routine Test in the Quick Select menu using the cursor keys $\wedge / \vee$ and confirm with $\square$.

- or -
$\rightarrow$ Press soft key ${ }^{\text {TT}}$.
You are asked to put the indicated weight on the platform.

3. When the required weight is put on the platform, press $\square \rightarrow$.

The routine test is carried out and the following test protocol is displayed for a short time:

| Routine test |  |
| :---: | :---: |
|  | Routine test passed! |
| Rec. no.: | 9 |
| Date \& Time: | 88/67/2811 13:58:50 |
| User name: | ABC |
| Test weight: | 1.50 kg |
| Weight name: | W1 |
| Tolerance: | 0.16 kg |
| Result: | 1.50 kg |
| Deviation: | 0.80 kg |

1. Unload scale.
2. Select Routine Test in the Quick Select menu using the cursor keys $\wedge / \vee$ and confirm with $\checkmark$.
The routine test is carried out and the following test protocol is displayed for a short time.

| Routine test |  |
| :--- | :--- |
| Routine test passed! |  |
| Rec.no.: | 9 |
| Date \& Time: | $08 / 07 / 2010 \quad 13: 58: 50$ |
| User name: | ABC |
| Test weight: | Internal weight |
| Weight name: | W1 |
| Tolerance: | $n / a$ |
| Result: | $n / a$ |
| Deviation: | $n / a$ |

- The results of the routine test are stored in the routine test $\log$ file.
- If the determined weight is not within the tolerance, test protocol is in red. Call the METTLER TOLEDO service technician.
- If an external test weight is defined, an external routine test is performed directly after the internal routine test.


### 5.6 Calling up routine test log file

## Prerequisite

$\checkmark$ Routine test parameters are set under Application -> Log files.

## Viewing routine test log file

1. Select Routine Test Log in the Quick Select menu using the cursor keys $\wedge / \vee$ and confirm with $\longrightarrow$.
The routine test protocol of the last routine test is displayed.

| Routine test passed! |  |  |
| :---: | :---: | :---: |
| 8802 | Rec. no.: | 11 |
| 8883 | Date \& Time: | 21/87/2010 15:01:52 |
| 8084 | User name: | Richard Letherz |
| 8885 | Test weight: | 1.80 kg |
| 8806 | Weight name: | A |
| 8807 | Tolerance: | 0.01 kg |
| 8088 | Result: | 1.80 kg |
| 8889 | Deviation: | 8.80 kg |
| 8010 |  |  |
| 0011 |  |  |

2. To view other routine test protocols use the cursor keys $\wedge / v$.

## Printing routine test log file

1. When a routine test record is displayed, press $\xrightarrow{\longrightarrow}$.
2. In the next screen select either Print selected record to print a single record or Print whole memory to print all records.
3. Confirm selection with $\xrightarrow{\longrightarrow}$.

The routine test log record(s) is(are) printed.

## Deleting routine test log file



Deleting routine test log files is carried out in the menu under Application -> Log files -> Routine Test Log.

### 5.7 Calling up alibi log file

## Prerequisite

$\checkmark$ Alibi Log is activated under Application $->$ Log files.

## Viewing alibi records

1. Select Alibi Log in the Quick Select menu using the cursor keys $\wedge / \vee$ and confirm with $\xrightarrow{\longrightarrow}$.
The alibi record of the last weighing operation is displayed.

| Alibi log |  |  |  |
| :---: | :---: | :---: | :---: |
| 8801888 | Rec. no.: | 808687 |  |
| 8888899 | Date \& Time: | 20/67/2010 | 13:27:41 |
| 808 810 | Net: | 5.48 kg |  |
| 808 811 | Tare: | 0.00 kg |  |
| 888812 | Gross: | 5.48 kg |  |
| 880813 | Scale number: 1 |  |  |
| 880814 |  |  |  |
| 888815 |  |  |  |
| 880816 |  |  |  |
| 800817 |  |  |  |

2. To view other alibi records use the cursor keys $\wedge / \vee$.

## Printing alibi log file

1. When an alibi record is displayed, press $\xrightarrow{\longrightarrow}$.

In the next screen you are given the following choice:

- Print selected record
- Print whole memory
- Print today's records
- Print records by number
- Print records by date

2. Select the desired printing mode using the cursor keys $\wedge / \vee$ and confirm with $\longrightarrow$.
3. If Print records by number or Print records by date is selected, you are asked to enter start and end number respectively start and end date.
The selected alibi record(s) is(are) printed.

## Searching alibi records

1. When an alibi record is displayed, press soft key $\mathbf{O}$.
2. In the next screen use to select the search criterion either search by date or Search by rec. no (record number) and confirm with $\longrightarrow$.
3. Enter record number resp. date of the alibi record(s) you are looking for and confirm with $\xrightarrow{\longrightarrow}$.
The desired alibi record(s) is(are) displayed.

## Deleting alibi log files

Deleting alibi $\log$ files is carried out in the menu under Application -> Log files -> Alibi Log.

### 5.8 Calling up calibration log file

For analog scales the results of calibration procedures are stored in the calibration log file.

## Viewing calibration log file

1. Select Calibration Log in the Quick Select menu using the cursor keys $\wedge / \vee$ and confirm with $\xrightarrow{\longrightarrow}$.
The calibration record of the last calibration is displayed.

2. To view other calibration records use the cursor keys $\wedge / \vee$.

## Printing calibration records

1. When a calibration record is displayed, press $\square$.
2. In the next screen select either Print selected record to print a single record or Print whole memory to print all records.
3. Confirm selection with $\xrightarrow{\longrightarrow}$.

The calibration record(s) is(are) printed.

## 6 Event and error messages

## 6．1 Error conditions

| Error | Cause | Remedy |
| :---: | :---: | :---: |
| Display dark | －Backlighting set too dark | $\rightarrow$ Set backlighting brighter． |
|  | －No mains voltage | $\rightarrow$ Check mains． |
|  | －Unit switched off | $\rightarrow$ Switch on unit． |
|  | －Mains cable not plugged in | $\rightarrow$ Plug in mains cable． |
|  | －Brief fault | $\rightarrow$ Switch device off and on again． |
| Weight display unstable | －Restless installation location | $\rightarrow$ Adjust vibration adapter． |
|  | －Draft | $\rightarrow$ Avoid draft． |
|  | －Restless weighing sample | $\rightarrow$ Dynamic weighing． |
|  | －Contact between weighing pan and／or weighing sample and surroundings | $\rightarrow$ Remedy contact． |
|  | －Mains fault | $\rightarrow$ Check mains． |
| Incorrect weight display | －Incorrect zeroing | $\rightarrow$ Unload scale，set to zero and repeat weighing operation． |
|  | －Incorrect tare value | $\rightarrow$ Clear tare． |
|  | －Contact between weighing pan and／or weighing sample and surroundings | $\rightarrow$ Remedy contact． |
|  | －Weighing platform tilted | $\rightarrow$ Level weighing plafform． |
| $\text { [-ーー }]$ | －Load plate not on the scale <br> －Weighing range not reached | $\rightarrow$ Place load plate on the scale． <br> $\rightarrow$ Set to zero． |
| [ーーーー] | －Weighing range exceeded | $\rightarrow$ Unload scale． <br> $\rightarrow$ Reduce preload． |
| ーーーーー | －Result not yet stable | $\rightarrow$ If necessary，adjust vibration adapter． |
| ＂Attention：Approval invalid＂ alternating with metrological data | －Approval was tampered with | $\rightarrow$ Call METTLER TOLEDO service technician． |

### 6.2 Errors and warnings

6.2.1 Error messages

Error messages contain the following information:


1 Error message
2 Warning symbol
3 Message identifier
4 How to clear the message
5 Remedy

### 6.2.2 Warnings

Warnings are displayed briefly and then disappear automatically.

## Example



1 Warning
2 Warning symbol
3 Warning identifier

### 6.2.3

Information
Information screens are displayed briefly and then disappear automatically.

## Example



1 Info message
2 Info symbol
3 Info identifier

### 6.3 Smart weighing counter / spanner icon

This weighing instrument features several control functions to monitor the condition of the device.
The METTLER TOLEDO service technician can setup and enable these functions.
This helps the user and the METTLER TOLEDO service technician to detemine how the device is treated and what measures are needed to keep it in a good shape.
If the control functions triggers an alert, a message is shown.
You can confirm the message and continue to work with the weighing instrument. The spanner icon $\mathrm{O}=\mathrm{C}$ lights up.


In case of an alert we strongly recommend calling the METTLER TOLEDO service technician

- to replace parts which are at the end of lifetime,
- to correct wrong settings,
- to educate operators about proper handling,
- to perform routine service work,
- to reset the alert.

The control functions monitor the following conditions:

- number of weighings
- number of overloads
- maximum weight
- zero commands and zero failures
- battery charging cycles
- power-on time
- date for the next service inspection


## 7 Technical data and accessories

### 7.1 Technical data weighing terminal

| Housing | Stainless steel 1.4301 or AISI 304 |
| :---: | :---: |
| Display | - Color TFT graphical display, with backlighting <br> - Size: $115 \times 85 \mathrm{~mm} / 320 \times 240$ pixels |
| Keyboard | - Piezo keypad <br> - Scratch-resistant labelling |
| Protection type | - Terminal IP68/IP69k <br> - Standard weighing plafform IP68/IP69k <br> - Weighing plafform with option  <br> load cell with KS+ coating  |
| Net weight | - Terminal $2.3 \mathrm{~kg} / 5.1 \mathrm{lb}$ <br> - ICS669a-class.../c $3.6 \mathrm{~kg} / 7.9 \mathrm{lb}$ <br> + weight of the weighing plafform |
| Mains connection | - Direct connection to power supply (supply voltage fluctuation not exceeding $\pm 10 \%$ of the rated voltage) <br> - Rated voltage 100 ... $240 \mathrm{VAC} / 50 \ldots 60 \mathrm{~Hz} / 300 \mathrm{~mA}$ |
| Storage battery operation | - Supply of device: 12 V ... $/ 2.5 \mathrm{~A}$ <br> - If the supply voltage is interrupted, the device automatically switches over to storage battery operation |
| Battery charger | - Ambient conditions: $0 \ldots 40^{\circ} \mathrm{C} / 32 \ldots 104{ }^{\circ} \mathrm{F}$, dry environment |
| Ambient conditions | - Application <br> indoor use only <br> - Altitude <br> up to $2,000 \mathrm{~m}$ <br> - Temperature range Class III $-10 \ldots 40^{\circ} \mathrm{C} / 14 \ldots 104^{\circ} \mathrm{F}$ <br> - Temperature range Class II $0 \ldots 40^{\circ} \mathrm{C} / 32 \ldots 104^{\circ} \mathrm{F}$ <br> - Overvoltage category II <br> - Pollution degree <br> 2 <br> - Humidity: Max. rel. humidity $80 \%$ for temperatures up to $31^{\circ} \mathrm{C}$, decreasing linearly to $50 \%$ rel. humidity at $40^{\circ} \mathrm{C}$ |
| Interfaces | - 1 interface RS232 integrated <br> - ICS669a-class-.../c: <br> - 1 additional optional communication interface possible <br> - ICS669a-class/d, ICS669a-class-.../f, ICS669a-class-.../t <br> - 2 additional optional communication interfaces possible <br> - 1 additional scale interface possible |
| W \& M approvals | - OIML Class II, III, IIII <br> - NTEP Class II, III |

## Applications

- Weighing
- Classifying
- Average weighing
- Totalising
- Alibi log file
- Routine test function
- Calibration log file
- User management


## Operating life with storage battery

The operating life during storage battery operation differs depending on the intensity of use, the configuration and the connected scale.
The following approximate values apply with standard RS232 interface and the brightness set to 5 .

| Weighing platform | Conditions | Duration |
| :--- | :--- | :---: |
| With 1 strain gauge weighing cell, | $10 \%$ operation, 90 \% power-off mode | 150 h |
|  |  |  | Continuous operation $\quad 15 \mathrm{~h}$.

Dimensional drawing


| Dimension | [mm] | ["] |
| :---: | :---: | :---: |
| $\mathbf{a}$ | 260 | 10.24 |
| $\mathbf{b}$ | 170 | 6.70 |
| $\mathbf{c}$ | 114 | 4.49 |

### 7.2 Technical data weighing platforms

- The size of the weighing plafform ( $A, B B, B, B C, C C, Q B, Q C$ ) is indicated at the end of the product name, e.g., ICS669a-class-A6.
- Other combinations of weighing range and readability can be adjusted by the METTLER TOLEDO service technician on site.
- The table below indicates the factory settings of weighing range and readability.

Weighing ranges and readability (factory setting)

| Model | Settings in kg/g |  | Settings in lb |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Range | Readability | Range | Readability |
| A3 | $1.5 \mathrm{~kg} / 3 \mathrm{~kg}$ | $0.5 \mathrm{~g} / 1 \mathrm{~g}$ | $2.5 \mathrm{lb} / 5 \mathrm{lb}$ | $0.0005 \mathrm{lb} / 0.001 \mathrm{lb}$ |
| A6, QA6 | $3 \mathrm{~kg} / 6 \mathrm{~kg}$ | $1 \mathrm{~g} / 2 \mathrm{~g}$ | $5 \mathrm{lb} / 10 \mathrm{lb}$ | $0.001 \mathrm{lb} / 0.002 \mathrm{lb}$ |
| A15, QB15 | $6 \mathrm{~kg} / 15 \mathrm{~kg}$ | $2 \mathrm{~g} / 5 \mathrm{~g}$ | $10 \mathrm{lb} / 25 \mathrm{lb}$ | $0.002 \mathrm{lb} / 0.005 \mathrm{lb}$ |
| BB30, B30, QB30 | $15 \mathrm{~kg} / 30 \mathrm{~kg}$ | $5 \mathrm{~g} / 10 \mathrm{~g}$ | $25 \mathrm{lb} / 50 \mathrm{lb}$ | $0.005 \mathrm{lb} / 0.01 \mathrm{lb}$ |
| BB60, B60, BC60, CC60, QB60, QC60 | $30 \mathrm{~kg} / 60 \mathrm{~kg}$ | $10 \mathrm{~g} / 20 \mathrm{~g}$ | $50 \mathrm{lb} / 100 \mathrm{lb}$ | $0.01 \mathrm{lb} / 0.02 \mathrm{lb}$ |
| BC150, B150, CC150, QC150 | $60 \mathrm{~kg} / 150 \mathrm{~kg}$ | $20 \mathrm{~g} / 50 \mathrm{~g}$ | $100 \mathrm{lb} / 250 \mathrm{lb}$ | $0.02 \mathrm{lb} / 0.05 \mathrm{lb}$ |
| BC300, CC300 | $150 \mathrm{~kg} / 300 \mathrm{~kg}$ | $50 \mathrm{~g} / 100 \mathrm{~g}$ | $250 \mathrm{lb} / 500 \mathrm{lb}$ | $0.05 \mathrm{lb} / 0.1 \mathrm{lb}$ |
| cc600 | $300 \mathrm{~kg} / 600 \mathrm{~kg}$ | $100 \mathrm{~g} / 200 \mathrm{~g}$ | $500 \mathrm{lb} / 1000 \mathrm{lb}$ | $0.1 \mathrm{lb} / 0.2 \mathrm{lb}$ |

Operation limits - maximum static safe load


| Model | a - center load | b - side load | c - corner load |
| :---: | :---: | :---: | :---: |
| A | $30 \mathrm{~kg} / 60 \mathrm{lb}$ | $20 \mathrm{~kg} / 40 \mathrm{lb}$ | $10 \mathrm{~kg} / 20 \mathrm{lb}$ |
| BB | $100 \mathrm{~kg} / 200 \mathrm{lb}$ | $70 \mathrm{~kg} / 140 \mathrm{lb}$ | $35 \mathrm{~kg} / 70 \mathrm{lb}$ |
| B | $200 \mathrm{~kg} / 400 \mathrm{lb}$ | $140 \mathrm{~kg} / 280 \mathrm{lb}$ | $75 \mathrm{~kg} / 150 \mathrm{lb}$ |
| BC | $400 \mathrm{~kg} / 800 \mathrm{lb}$ | $300 \mathrm{~kg} / 600 \mathrm{lb}$ | $150 \mathrm{~kg} / 300 \mathrm{lb}$ |
| CC | $700 \mathrm{~kg} / 1400 \mathrm{lb}$ | $400 \mathrm{~kg} / 800 \mathrm{lb}$ | $200 \mathrm{~kg} / 400 \mathrm{lb}$ |
| QA | $15 \mathrm{~kg} / 30 \mathrm{lb}$ | $10 \mathrm{~kg} / 20 \mathrm{lb}$ | $5 \mathrm{~kg} / 10 \mathrm{lb}$ |
| QB | $100 \mathrm{~kg} / 200 \mathrm{lb}$ | $70 \mathrm{~kg} / 140 \mathrm{lb}$ | $35 \mathrm{~kg} / 70 \mathrm{lb}$ |
| QC | $200 \mathrm{~kg} / 400 \mathrm{lb}$ | $140 \mathrm{~kg} / 280 \mathrm{lb}$ | $75 \mathrm{~kg} / 150 \mathrm{lb}$ |

Weights, approx. values

| Model | Weight in kg | Weight in lb |
| :---: | :---: | :---: |
| A | 5.2 | 11.5 |
| BB | 7.4 | 16.3 |
| B | 12.7 | 28.0 |
| BC | 26.5 | 58.4 |
| CC | 35.0 | 77.2 |
| QA | 4.1 | 9.0 |
| QB | 7.8 | 17.2 |
| $\mathbf{Q C}$ | 13.1 | 28.9 |

Length of load cell cable for ICS669a-class-.../t

| Weighing range | Length in $\mathbf{m}$ | Length in ft |
| :---: | :---: | :---: |
| up to $30 \mathrm{~kg} / 50 \mathrm{lb}$ | 1.5 | 5 |
| $60 \mathrm{~kg} / 100 \mathrm{lb}$ and higher | 2.5 | 8 |

## Dimensional drawings

The size of the weighing platform $(A, B B, B, B C, C C, Q B)$ is indicated at the end of the product name, e.g., ICS669a-class-A6.

## Weighing platform

Front view


Side view


|  | A |  | BB |  | B |  | BC |  | cc |  | QA |  | QB |  | QC |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Dim. | [mm] | ["] | [mm] | ["] | [mm] | ["] | [mm] | ["] | [mm] | ["] | [mm] | ["] | [mm] | ["] | [mm] | ["] |
| a | 175 | 6.89 | 235 | 9.25 | 335 | 13.19 | 435 | 17.13 | 503 | 19.80 | 170 | 6.69 | 233 | 917 | 392 | 15.43 |
| b | 240 | 9.45 | 300 | 11.81 | 400 | 15.75 | 500 | 19.69 | 600 | 23.62 | 229 | 9.02 | 305 | 12.01 | 457 | 17.99 |
| C | 56 | 2.20 | 57 | 2.24 | 57 | 2.24 | 70 | 2.76 | 79 | 3.11 | 56 | 2.20 | 57 | 2.24 | 60 | 2.36 |
| d | 95 | 3.74 | 97 | 3.82 | 100 | 3.94 | 108 | 4.25 | 130 | 5.12 | 95 | 3.74 | 108 | 4.25 | 100 | 3.94 |
| e | 235 | 9.25 | 335 | 13.19 | 435 | 17.13 | 587 | 23.11 | 724 | 28.50 | 170 | 6.69 | 245 | 9.65 | 397 | 15.63 |
| $f$ | 300 | 11.81 | 400 | 15.75 | 500 | 19.69 | 650 | 25.59 | 800 | 31.50 | 229 | 9.02 | 305 | 12.01 | 457 | 17.99 |
| g | 22 | 0.87 | 15 | 0.59 | 15 | 0.59 | 15 | 0.59 | 21 | 0.83 | 22 | 0.87 | 15 | 0.59 | 15 | 0.59 |
| h | Circle diameter: $30 \mathrm{~mm} / 1.18$ "; diagonal: $34 \mathrm{~mm} / 1.34{ }^{\prime \prime}$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

* min. height $=d$, max. height $=d+15 \mathrm{~mm} / \mathrm{d}+0.59^{\prime \prime}$

ICS669a-class-.../f

a


|  | A |  | BB |  | B |  | BC |  | CC |  | QA |  | QB |  | QC |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Dim. | [mm] | ["] | [mm] | ["] | [mm] | ["] | [mm] | ["] | [mm] | ["] | [mm] | ["] | [mm] | ["] | [mm] | ["] |
| a | 418 | 16.46 | 485 | 19.09 | 581 | 22.87 | 681 | 26.81 | 772 | 30.39 | 407 | 16.02 | 489 | 19.25 | 640 | 25.10 |

ICS669a-class-.../c


|  | A |  | BB |  | B |  | BC |  | cc |  | QA |  | QB |  | QC |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Dim. | [mm] | ["] | [mm] | ["] | [mm] | ["] | [mm] | ["] | [mm] | ["] | [mm] | ["] | [mm] | ["] | [mm] | ["] |
| a | 337 | 13.27 | 404 | 15.91 | 500 | 19.69 | 600 | 23.62 | 691 | 27.2 | 326 | 12.83 | 408 | 16.06 | 559 | 22.01 |
| b | $412 \mathrm{~mm} / 16.22^{\prime \prime}$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| c | 34 mm / 1.34" |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

### 7.3 Accessories

| Printers | Order no. |
| :---: | :---: |
| GA46 printer, RS232, incl. 8-pin M12 plug 2.5 m cable 0.4 m cable | $\begin{aligned} & 22019925 \\ & 22019926 \end{aligned}$ |
| Retrofitable interfaces (conversion kits) <br> Kit must be fitted by a METTLER TOLEDO service technician | Order no. |
| RS232 conversion kit terminal version ../c version | $\begin{aligned} & 22012112 \\ & 22012117 \end{aligned}$ |
| RS422/RS485 conversion kit terminal version .../c version |  |
| Ethernet conversion kit terminal version .../c version | $\left\lvert\, \begin{array}{ll} 22012114 \\ 22012119 \end{array}\right.$ |
| USB Device conversion kit terminal version .../c version | $\begin{aligned} & 22012115 \\ & 22012120 \end{aligned}$ |
| Digital I/O conversion kit, 4 outputs and 4 inputs terminal version .../c version | $\left\lvert\, \begin{array}{ll} 2201211 \\ 22012 & 121 \\ \hline \end{array}\right.$ |
| WLAN conversion kit terminal version ../c version | $\left\lvert\, \begin{array}{ll} 22012126 \\ 22012127 \end{array}\right.$ |
| Plugs | Order no. |
| RS232 counter plug, 8 pin M12 | 22022056 |
| Ethernet counter plug, 4 pin, Coding D, M12 | 22022058 |
| USB counter plug, 4 pin, Coding A, M12 | 22022059 |


| Cables (always delivered with $90^{\circ}$ angled M12 plug) | Order no. |
| :---: | :---: |
| RS232 cable for SICS scale, 8 pin M12 <-> 9 pin sub D plug, 3 m | 22021087 |
| RS232 cable for PC, 8 pin M12 <-> 9 pin sub D receptacle, 3 m | 22021088 |
| RS422/RS485 cable, 6 pin M12 <-> open ends, 3 m | 22021089 |
| Ethernet 10/100 Base T twisted pair cable, 4 pin M12 Coding D <-> RJ45 $\begin{aligned} & 5 \mathrm{~m} \\ & 20 \mathrm{~m} \end{aligned}$ | $\begin{array}{\|l\|l\|l\|} 22091090 \\ 22021 \end{array}$ |
| USB adapter cable, 4 pin M12 Coding A <-> USB series A receptacle $0.2 \mathrm{~m}$ <br> 5 m | $\begin{array}{lll} 22 & 021 & 122 \\ 22 & 021 & 123 \end{array}$ |
| USB cable, connection to PC, 4 pin M12 Coding A <-> USB series A plug, 3 m | 22021092 |
| USB cable, connection to USB devices, 4 pin M12 Coding A $<->$ USB series B plug, 3 m | 22021124 |
| Cable to connect Digital I/O option with Relay box, 12 pin M12 <-> open ends, 10 m | 22021093 |
| 1/0 accessories | Order no. |
| Relay box for Digital I/O option | 22011967 |
| Power supply for Relay box 4 (110-230 VAC) | 00505544 |


| Mechanical parts | Order no. |
| :--- | :--- |
| Protective cover for terminals ICS6x9, set of 3 pieces | 22021110 |
| Stand ICS6x9, height 50 mm | 22018057 |
| Stand ICS6x9, for PBA430 weighing platform <br> height 330 mm <br> height 660 mm | 22013964 |
| 22013965 |  |
| Stand ICS6x9 for KA, KB, MA, MB and DB platforms, height 330 mm | 22014836 |
| Bench stand ICS6x9 for scale bench 00503632 or 00504854, <br> height 500 mm | 22014835 |
| Floor stand ICS6x9, height 1000 mm | 22014834 |
| Standbase for floor stand | 22011982 |
| Wall bracket ICS6x9, inclinable and swivelling | 22014833 |
| Desk mounting plate, for teminal and ...łt version only | 22021111 |

## 8 Appendix

### 8.1 Tests for utilisation in hygienically sensitive areas

ICS669-class weighing terminals have been assessed by the EHEDG (European Hygienic Engineering and Design Group) and the NSF (National Sanitation Foundation). Both institutes certify the fulfilment of the hygienic requirements for easy cleaning (Hygienic Design Criteria).

EHEDG The EHEDG is an association of device manufacturers, firms in the foodstuff industry, research institutes and health autohorities. It was founded in 1989 with the aim of promoting the hygienically faultless manufacturing and packaging of foodstuffs. The EHEDG recommends to use the ICS669-class weighing terminal, the ICS669a-class-.../c or ICS669a-class-.../t version in hygienically sensitive areas. The ICS669a-class-.../f version is not recommended. The products are listed on the EHEDG site: www.ehedg. org.

NSF NSF is an independent NGO founded in 1944 in the USA. Corresponding regulations were published for the use of devices in the foodstuff industry.
The device fulfils the NSF cfriteria C-2 (Special Equipment and/or Devices) for use in the foodstuff industry.
The products are listed on the NSF site: www.nsf.org.

### 8.2 Working to GMP (Good Manufacturing Practice)

Weighing terminal ICS669-class and weighing platform PBA430 have been evaluated by the Steinbeis Transfer Center for medicinal products, cosmetics and medical devices with the following result:
"The products can be utilised in GMP regulated environments according to EU-GMP Guideline, EU-GMP Guideline - Annex 15 and PIC/S Guideline PI 006-3."
The corresponding certificate is available on the internet under www.mt.com.

### 8.3 Notice for verified instruments in EC countries

Weighing instruments verified at the place of manufacture bear the preceding mark on the packing label and a green " M " sticker on the descriptive plate. They may be set to work immediately.

Weighing instruments which are verified in two steps have no green " M " on the descriptive plate and bear the preceding identification mark on the packing label. The second step of the verification must be carried out by the approved METTLER TOLEDO service or Weights and Measures authorities. Please contact your METTLER TOLEDO organisation. The first step of the verification has been carried out at the manufacturing plant.
If national regulations in individual countries limit the period of validity of the verification, the operator of such a weighing instrument is himself responsible for its timely re-verification.

## $8.4 \quad$ Tables of Geo Code values

For weighing instruments verified at the manufacturer's, the Geo Code value indicates the country or geographical zone for which the instrument is verified. The Geo Code value set in the instrument (e.g."Geo 18") appears briefly after switching on.
Table "Geo Code values 3000e" shows the Geo Code values for European countries.
Table "Geo Code values 6000e/7500e" shows the Geo Code values for different gravitation zones.
8.4.1 Geo Code values 3000e, OIML Class III (European Countries)

| Country | Geographical latitude | Geo Code value |
| :--- | :--- | :--- |
| Austria | $46^{\circ} 22^{\prime}-49^{\circ} 01^{\prime}$ | 18 |
| Belgium | $49^{\circ} 30^{\prime}-51^{\circ} 30^{\prime}$ | 21 |
| Bulgaria | $41^{\circ} 41^{\prime}-44^{\circ} 13^{\prime}$ | 16 |
| Croatia | $42^{\circ} 24^{\prime}-46^{\circ} 32^{\prime}$ | 18 |
| Czechia | $48^{\circ} 34^{\prime}-51^{\circ} 03^{\prime}$ | 20 |
| Denmark | $54^{\circ} 34^{\prime}-57^{\circ} 45^{\prime}$ | 23 |
| Estonia | $57^{\circ} 30^{\prime}-59^{\circ} 40^{\prime}$ | 24 |
| Finland | $59^{\circ} 48^{\prime}-64^{\circ} 00^{\prime}$ | $25^{*}$ |
| $64^{\circ} 00^{\prime}-70^{\circ} 05^{\prime}$ | 26 |  |
| France | $41^{\circ} 20^{\prime}-45^{\circ} 00^{\prime}$ | 17 |
| $45^{\circ} 00^{\prime}-51^{\circ} 00^{\prime}$ | $19^{*}$ |  |
| Germany | $47^{\circ} 00^{\prime}-55^{\circ} 00^{\prime}$ | 20 |
| Greece | $34^{\circ} 48^{\prime}-41^{\circ} 45^{\prime}$ | 15 |
| Hungary | $45^{\circ} 45^{\prime}-48^{\circ} 35^{\prime}$ | 19 |
| Iceland | $63^{\circ} 17^{\prime}-67^{\circ} 09^{\prime}$ | 26 |
| Ireland | $51^{\circ} 05^{\prime}-55^{\circ} 05^{\prime}$ | 22 |
| Italy | $35^{\circ} 47^{\prime}-47^{\circ} 05^{\prime}$ | 17 |
| Latvia | $55^{\circ} 30^{\prime}-58^{\circ} 04^{\prime}$ | 23 |


| Country | Geographical latitude | Geo Code value |
| :--- | :--- | :--- |
| Liechtenstein | $47^{\circ} 03^{\prime}-47^{\circ} 14^{\prime}$ | 18 |
| Lithuania | $53^{\circ} 54^{\prime}-56^{\circ} 24^{\prime}$ | 22 |
| Luxemburg | $49^{\circ} 27^{\prime}-50^{\circ} 11^{\prime}$ | 20 |
| Netherlands | $50^{\circ} 46^{\prime}-53^{\circ} 32^{\prime}$ | 21 |
| Norway | $57^{\circ} 57^{\prime}-64^{\circ} 00^{\prime}$ | $24^{*}$ |
| $64^{\circ} 00^{\prime}-71^{\circ} 11^{\prime}$ | 26 |  |
| Poland | $49^{\circ} 00^{\prime}-54^{\circ} 30^{\prime}$ | 21 |
| Portugal | $36^{\circ} 58^{\prime}-42^{\circ} 10^{\prime}$ | 15 |
| Romania | $43^{\circ} 37^{\prime}-48^{\circ} 15^{\prime}$ | 18 |
| Slovakia | $47^{\circ} 44^{\prime}-49^{\circ} 46^{\prime}$ | 19 |
| Slovenia | $45^{\circ} 26^{\prime}-46^{\circ} 35^{\prime}$ | 18 |
| Spain | $36^{\circ} 00^{\prime}-43^{\circ} 47^{\prime}$ | 15 |
| Sweden | $55^{\circ} 20^{\prime}-62^{\circ} 00^{\prime}$ | $24^{*}$ |
| $62^{\circ} 00^{\prime}-69^{\circ} 04^{\prime}$ | 26 |  |
| Switzerland | $45^{\circ} 49^{\prime}-47^{\circ} 49^{\prime}$ | 18 |
| Turkey | $35^{\circ} 51^{\prime}-42^{\circ} 06^{\prime}$ | 16 |
| United Kingdom | $49^{\circ} 00^{\prime}-55^{\circ} 00^{\prime}$ | $21^{*}$ |
| $55^{\circ} 00^{\prime}-62^{\circ} 00^{\prime}$ | 23 |  |

[^0]8.4.2 Geo Code values 6000e/75000e OIML Class III (Height $\leq 1000 \mathrm{~m}$ )

| Geographical latitude | Geo Code value | Geographical latitude | Geo Code value |
| :---: | :---: | :---: | :---: |
| $00^{\circ} 00^{\prime}-12^{\circ} 44^{\prime}$ | 18 | $43^{\circ} 26^{\prime}-47^{\circ} 51^{\prime}$ | 18 |
| $05^{\circ} 46^{\prime}-17^{\circ} 10^{\prime}$ | 21 | $45^{\circ} 38^{\prime}-50^{\circ} 06{ }^{\prime}$ | 22 |
| $12^{\circ} 44^{\prime}-20^{\circ} 45^{\prime}$ | 16 | $47^{\circ} 51^{\prime}-52^{\circ} 22^{\prime}$ | 20 |
| $17^{\circ} 10^{\prime}-23^{\circ} 54^{\prime}$ | 18 | $50^{\circ} 06^{\prime}-54^{\circ} 41^{\prime}$ | 21 |
| $20^{\circ} 45^{\prime}-26^{\circ} 45^{\prime}$ | 20 | $52^{\circ} 22^{\prime}-57^{\circ} 04^{\prime}$ | 24*, 26 |
| $23^{\circ} 54^{\prime}-29^{\circ} 25^{\prime}$ | 23 | $54^{\circ} 41^{\prime}-59^{\circ} 32^{\prime}$ | 21 |
| $26^{\circ} 45^{\prime}-31^{\circ} 56^{\prime}$ | 24 | $57^{\circ} 04^{\prime}-62^{\circ} 09^{\prime}$ | 15 |
| $29^{\circ} 25^{\prime}-34^{\circ} 21^{\prime}$ | 25*, 26 | $59^{\circ} 32^{\prime}-64^{\circ} 55^{\prime}$ | 18 |
| $31^{\circ} 56^{\prime}-36^{\circ} 41^{\prime}$ | 17, 19* | $62^{\circ} 09^{\prime}-67^{\circ} 57^{\prime}$ | 19 |
| $34^{\circ} 21^{\prime}-38^{\circ} 58^{\prime}$ | 20 | $64^{\circ} 55^{\prime}-71^{\circ} 21^{\prime}$ | 18 |
| $36^{\circ} 41^{\prime}-41^{\circ} 12^{\prime}$ | 15 | $67^{\circ} 57^{\prime}-75^{\circ} 24^{\prime}$ | 15 |
| $38^{\circ} 58^{\prime}-43^{\circ} 26^{\prime}$ | 19 | $71^{\circ} 21^{\prime}-80^{\circ} 56^{\prime}$ | 24*, 26 |
| $41^{\circ} 12^{\prime}-45^{\circ} 38^{\prime}$ | 26 | $75^{\circ} 24^{\prime}-90^{\circ} 00^{\prime}$ | 18 |

## * factory setting

### 8.5 Disposal



In conformance with the European Directive 2002/96 EC on Waste Electrical and Electronic Equipment (WEEE), this device may not be disposed of with domestic waste. This also applies to countries outside the EU, according to their specific requirements.
Please dispose of this product in accordance with local regulations at the collecting point specified for electrical and electronic equipment.
If you have any questions, please contact the responsible authority or the distributor from which you purchased this device.
Should this device be passed on to other parties (for private or professional use), the content of this regulation must also be related.
Thank you for your contribution to environmental protection.

### 8.6 Protocol printouts <br> GA46 printouts, in English

## Straight weighing

| ***************************** |  | - Starline |
| :---: | :---: | :---: |
| Gross | 1.19 kg |  |
| Net | 0.37 kg | - Gross/net/tare weights |
| Tare | 0.82 kg | - New line |

## Printout with header



## Classifying (standard printout)

## Classifying (minimum printout)



## Average weighing



Printout with header and identification data


## 8.7 <br> Index

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Thank you.


[^0]:    * factory setting

